

# PLASMA

AMERICAN  
TORCH TIP **ATTC**<sup>®</sup>

## Torches & Consumables



Torches  
Conversion Kits  
Consumables  
Replacement Parts

Featuring PHD™ & PHDX™ Products

**PHD™ & PHDX™**

MADE IN THE USA



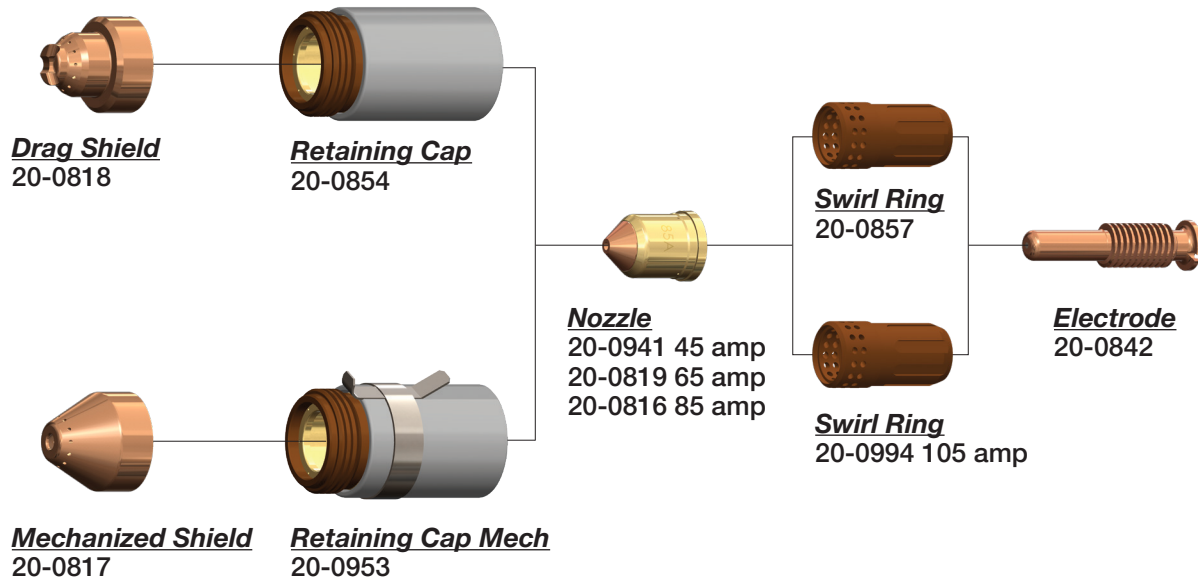
## PLASMA TABLE OF CONTENTS – BY BRAND

American Torch Tip®	
HelioCut™.....	3
PHDX™.....	5
PHD™.....	10
Ajan®.....	17
Binzel®.....	18
Cebora®.....	20
Centricut®.....	23
Century®.....	24
Daihen®.....	25
Daytona MIG®.....	27
ESAB/L-Tec®.....	29
Harris®.....	46
Hettiger®.....	47
Hitachi®.....	47
Hobart®.....	48
Hypertherm®.....	52
Jiangnan®.....	87
Kaliburn®.....	87
Kjellberg®.....	93
Koike®.....	94
Komatsu®.....	95
Lincoln®.....	101
Messer®.....	104
Miller®.....	104
Plazcut®.....	113
Multi-Quip®.....	115
Nippon Steel®.....	115
Nu-Tecsys®.....	116
Panasonic®.....	118
P-Tron®.....	119
PMW®.....	120
Pow-Con®.....	120
Sacheron®.....	121
SAF®.....	121
SIP®.....	122
Smith Merkle®.....	122
Solar®.....	123
Taiwan Plasma Company®.....	124
Tanaka®.....	124
Thermal Dynamics®.....	125
Weidemann®.....	145
Weldcraft®.....	145
Whitney®.....	146
WTC®.....	147



**HELIOCUT™**

(Compatible on Hypertherm® Powermax45®, Powermax65®, Powermax85®)†



**HELIOCUT™ ONE**

(Compatible with Duramax® torches on Hypertherm® Powermax45XP®, Hypertherm® Powermax65®, Hypertherm® Powermax85®, Hypertherm® Powermax105®)†



Drag Cutting	
Cartridge	Part #
45 A	20-8927
65 A	20-8931
85 A	20-8935
105 A	20-8937

Mechanized Cutting	
Cartridge	Part #
45 A	20-8925
65 A	20-8930
85 A	20-8934
105 A	20-8936

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



New for ATTC PHD130, PHD260 & 260PHDX Models

# CleanCut™

Next-Generation Plasma Consumables  
From American Torch Tip

## BURN LONGER. CUT CLEANER.

# CleanCut™

### Designed to Work Together

#### 1. Extend Electrode Life

- More efficient cooling
- Extended hafnium electrode life
- 25% – 50% longer production time

#### 2. Prevent Nozzle Damage

- Cooler silver electrodes diminish nozzle damage
- Nozzles paired with silver electrodes last longer

### CleanCut™ Rocket Nozzle

(PATENT PENDING)

#### 3. Supercharge the Plasma Arc

- Smooth-bore configuration reduces turbulence
- Stabilizes and accelerates the plasma arc column
- Produces ultra-smooth cuts

To learn more, visit:  
[AmericanTorchTip.com/cleancut](http://AmericanTorchTip.com/cleancut)  
800-342-8477 • 941-753-7557



AMERICAN  
TORCH TIP **ATTC**®



**260 & 400 PHDX™ SERIES (50 – 400 AMP) TORCH KITS**

**PLASMA**

Part #	Amperage	Power Supply	Plasma Gas	Shield Gas	Material	Notes
90-7950	400	400X	O <sub>2</sub>	Air	Mild Steel	Straight & Bevel Cutting
90-7951	260	260X	O <sub>2</sub>	Air	Mild Steel	Standard Cutting
90-7952	200	260X	O <sub>2</sub>	Air	Mild Steel	Standard Cutting
90-7953	130	260X	O <sub>2</sub>	Air	Mild Steel	Standard Cutting
90-7954	80	260X	O <sub>2</sub>	Air	Mild Steel	Standard Cutting
90-7905	50	260X	O <sub>2</sub>	Air	Mild Steel	Standard Cutting
90-7907	260	260X	O <sub>2</sub>	Air	Mild Steel	Bevel Cutting
90-7910	130	260X	O <sub>2</sub>	Air	Mild Steel	Bevel Cutting

**PLASMA HIGH DENSITY**

**Lower Operating Costs**

Test results show PHDX™ torches and consumables result in a clean-cut profile, negligible unintended bevel and easily removable dross.

**Lifetime Warranty**

The best torch warranty in the industry.

**Made in the USA**

Engineered to stringent tolerances.

**Quality Checked**

Torches are helium leak tested. Consumables are vision tested.

**Kit Includes**

- 1 Quick Disconnect Torch
- 10 Electrodes
- 10 Nozzles
- 2 Swirl Rings
- 1 Nozzle Retaining Cap
- 2 Shields
- 1 Shield Cap
- 1 Consumable Removal Tool
- 1 Water Tube Removal Tool
- 1 1/4oz. Silicon Lubricant
- 1 O-ring Kit



(Kits available for Hypertherm® 260XD system) \*\*

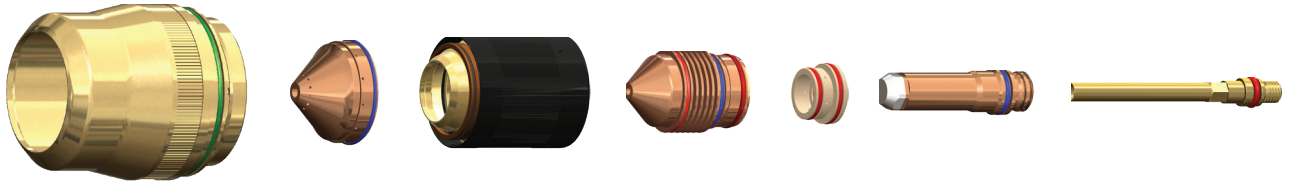
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



6 AMERICAN TORCH TIP®

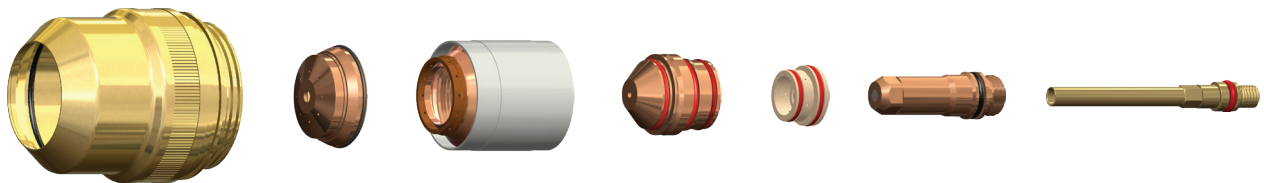
PLASMA

PHDX™ 260 & 400 SERIES



260 amp Mild Steel consumables illustrated above

Mild Steel							
Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
30 A	90-0747	60-0194	90-0754	60-0193	90-0180	60-0192	90-0340
50 A	90-0747	90-0555	90-0754	90-0554	90-0553	90-0552	90-0340
80 A	90-0747	90-0189	90-0756	90-0188	90-0179	90-0187 / 90-0566 CleanCut™	90-0340
130 A	97-0200	97-0255	97-1365	97-0252	90-0179	97-0249 CleanCut™	90-0700
200 A	97-0200	97-0513	97-1365	97-0261	90-0405	97-0258 CleanCut™	90-0700
260 A	97-0200	97-0491	97-0365	97-0279	90-0436	97-0276 CleanCut™	90-0571
400 A	97-0200	97-4002	97-0365	90-0632	*220631	90-0530 CleanCut™	90-0571
80 A bevel	90-0637	90-0742	*220845	90-0806	90-0179	90-0802	90-0700
130 A bevel	97-0200	97-0255	97-1365	97-0252	90-0179	97-0249 CleanCut™	90-0700
200 A bevel	97-0200	97-0513	97-1365	97-0261	90-0405	97-0258 CleanCut™	90-0700
260 A bevel	97-0200	97-0491	97-0365	97-0279	90-0436	97-0276 CleanCut™	90-0571
400 A bevel	97-0200	97-4002	97-0365	90-0632	*220631	90-0530 CleanCut™	90-0571



260 amp Aluminum Steel consumables illustrated above

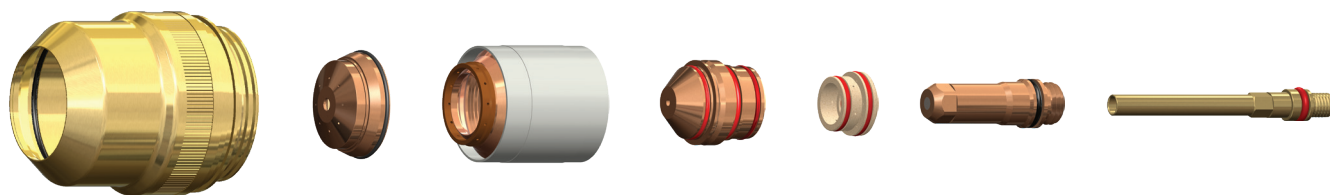
Aluminum							
Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	90-0747	90-0202	90-0756	90-0201	90-0180	90-0308	90-0340
130 A	90-0747	90-0198	90-0755 (H35) 90-0756 (Air)	90-0197	90-0179	90-0307 (H35) 90-0181 (Air)	90-0340
200 A	90-0637	90-0762	*220759	90-0346	90-0342	90-0307	90-0340
260 A	90-0637	90-0763	*220758	90-0406	90-0405	90-0307	90-0340
400 A	90-0637	90-0707	*220712	90-0708	90-0405	90-0709	90-0571

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PHDX™ 260 & 400 SERIES**

**PLASMA**



260 amp Stainless Steel consumables illustrated above

**Stainless Steel**

Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	90-0747	90-0202	90-0755	90-0201	90-0180	90-0308	90-0340
80 A	90-0747	90-0338	90-0755	90-0337	90-0179	90-0339	90-0340
130 A	90-0747	90-0198	90-0755 (H35) 90-0756 (N2)	90-0197	90-0179	90-0307	90-0340
200 A	90-0637	90-0762	*220758	90-0343	90-0342	90-0307	90-0340
260 A	90-0637	90-0763	*220758	90-0406	90-0405	90-0307	90-0340
400 A	90-0637	90-0707	*220712	90-0708	90-0405	90-0709	90-0571
130 A bevel	90-0637	90-0738	*220739	90-0656	90-0179	90-0606	90-0571
260 A bevel	90-0637	90-0738	*220739	*220607	90-0405	90-0606	90-0571
400 A bevel	90-0637	90-0707	*220712	90-0708	90-0405	90-0709	90-0571

**PHDX™ 260 & 400 SERIES PARTS & ACCESSORIES**



90-0706  
Quick Disconnect Torch Body



90-0705  
Quick Disconnect Receptacle



90-0788  
Torch Mounting Sleeve Assembly Short 4.5"

90-8879  
Torch Kit: O-rings, Water Tube, Seal



90-0789  
Torch Mounting Sleeve Assembly Standard 7"

90-8880  
Quick Disconnect Kit: O-ring, Connector

60-0000  
Water Tube Removal Tool

90-0790  
Torch Mounting Sleeve Assembly Long 9"



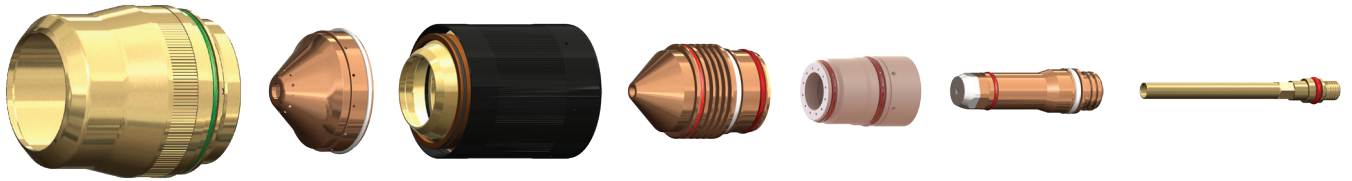
60-4119  
Consumable Removal Tool

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PHDX™ SUITABLE FOR USE WITH LINCOLN® (KALIBURN®)† (70 - 400 AMP) TORCH KITS**

Part #	Amperage	Power Supply	Plasma Gas	Shield Gas	Material	Notes	CleanCut™ Technology
90-070-L 90-070-R	70	275	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓
90-100-L 90-100-R	100	275	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓
90-150-L 90-150-R	150	275	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓
90-200-L 90-200-R	200	275	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓
90-275-L 90-275-R	275	275	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓
90-400-L 90-400-R	400	400	O <sub>2</sub>	Air	Mild Steel	Standard Cutting	✓

**PHDX™ SUITABLE FOR USE WITH LINCOLN® (KALIBURN®)† (30 – 400 AMP) CONSUMABLES**



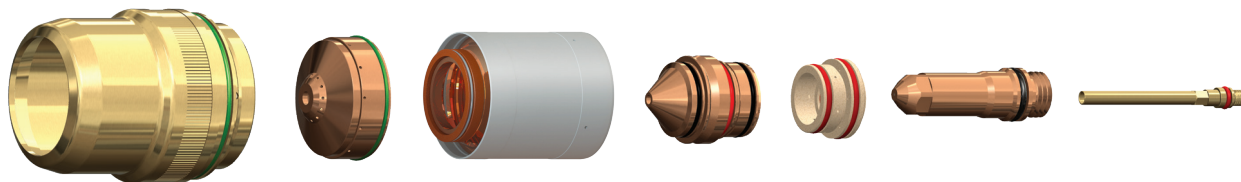
400 amp Mild Steel consumables illustrated above

Mild Steel								
Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	CleanCut™ Electrode	Water Tube
50 A	90-0747	90-0555	90-0754	90-0554	90-0553	90-0552		90-0340
70 A	90-0747	90-0189	90-0756	90-0188	90-0179	90-0187	90-0566	90-0340
100 A	97-0200	97-0255	97-1365	97-0252	90-0179		97-0249	90-0700
150 A	97-0200	97-0513	97-1365	97-0261	90-0405		97-0258	90-0700
200 A	97-0200	97-0513	97-1365	97-0261	90-0405		97-0258	90-0700
275 A	97-0200	97-0491	97-0365	97-0279	90-0436		97-0276	90-0571
400 A	97-0200	97-4002	97-0365	90-0632	*220631		90-0530	90-0571
70 A bevel	90-0637	90-0742	*220845	90-0806	90-0179	90-0802		90-0700
150 A bevel	97-0200	97-0513	97-1365	97-0261	90-0405		97-0258	90-0700
270 A bevel	97-0200	90-0491	97-0365	97-0279	90-0436		97-0276	90-0571
400 A bevel	97-0200	97-4002	97-0365	90-0632	*220631		90-0530	90-0571

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PHDX™ SUITABLE FOR USE WITH LINCOLN® (KALIBURN®)† (50 - 400 AMP) CONSUMABLES**

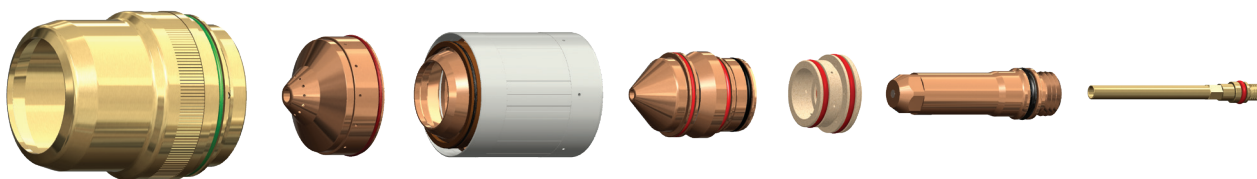


275 amp Stainless Steel consumables illustrated above

**Stainless Steel**

Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
50 A	90-0747	90-0202	90-0755	90-0201	90-0180	90-0308	90-0340
70 A	90-0747	90-0338	90-0755	90-0337	90-0179	90-0339	90-0340
100 A	90-0747	90-0198	90-0755 (H35) 90-0756 (N2)	90-0197	90-0179	90-0307	90-0340
200 A	90-0637	90-0762	*220758	90-0343	90-0342	90-0307	90-0340
275 A	90-0637	90-0763	*220758	90-0406	90-0405	90-0307	90-0340
400 A	90-0637	90-0707	*220712	90-0708	90-0405	90-0709	90-0571
150 A bevel	90-0637	90-0738	*220739	90-0656	90-0179	90-0606	90-0340
275 A bevel	90-0637	90-0738	*220739	90-0607	90-0405	90-0606	90-0340

**PHDX™ SUITABLE FOR USE WITH LINCOLN® (KALIBURN®)† (70 - 400 AMP) BEVELING CONSUMABLES**



275 amp Aluminum consumables illustrated above

**Aluminum**

Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	90-0747	90-0202	90-0756	90-0201	90-0180	90-0308	90-0340
130 A	90-0747	90-0198	90-0755 (H35) 90-0756 (Air)	90-0197	90-0179	90-0307 (H35) 90-0181 (Air)	90-0340
200 A	90-0637	90-0672	*220759	90-0346	90-0342	90-0307	90-0340
275 A	90-0637	90-0763	*220758	90-0406	90-0405	90-0307	90-0340
400 A	90-0637	90-0707	*220712	90-0708	90-0405	90-0709	90-0571

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PLASMA**

10 AMERICAN TORCH TIP®

PLASMA

PHD™ 260 (50 – 260 AMP) TORCH CONVERSION KITS

Part #	Amperage	Power Supply	Plasma Gas	Shield Gas	Material	Notes
60-9951	260	260	O <sub>2</sub>	Air	Mild Steel	
60-9952	200	260	O <sub>2</sub>	Air	Mild Steel	
60-9953	130	260	O <sub>2</sub>	Air	Mild Steel	
60-9954	80	260	O <sub>2</sub>	Air	Mild Steel	
60-9905	50	260	O <sub>2</sub>	Air	Mild Steel	
60-9907	260	260	O <sub>2</sub>	Air	Mild Steel	Bevel
60-9910	130	260	O <sub>2</sub>	Air	Mild Steel	Bevel

**Lower Operating Costs**

Quick Disconnect torch reduces down time for consumable replacement  
 Longer Lasting Consumables

**Better Cuts**

Stronger piercing capability  
 Cleaner cut eliminates costly secondary operations  
 Reduced bevel angle down to 1°

**Lifetime Warranty**

Longest warranty period in the industry

**Kits Available For**

HPR®-260

**Made in the USA**

Engineered and manufactured to stringent tolerances

**Kit Includes**

- 1 Torch Body
- 10 Electrodes
- 10 Nozzles
- 2 Swirl Rings
- 1 Inner Retaining Cap
- 2 Shields
- 1 Outer Retaining Cap
- 1 Consumable Removal Tool
- 1 Water Tube Removal Tool
- 1 1/4oz. Silicon Lubricant
- 1 O-ring Kit



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



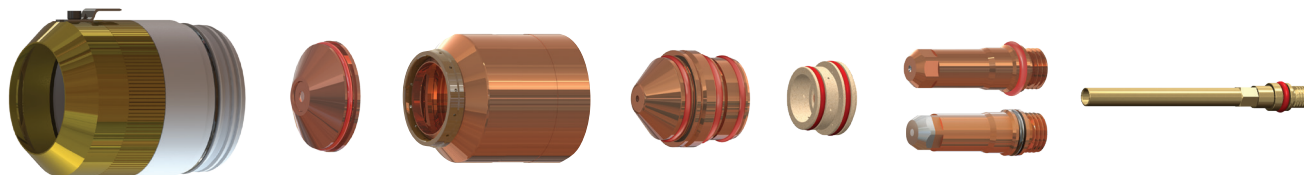
**PHD™ 260 (30 – 260 AMP) CONSUMABLES**

(To be used with HPR® 260)



260 amp Mild Steel consumables illustrated above

Mild Steel							
Amps	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
30 A	60-0173	60-0194	60-0313	*220193	60-0180	60-0192	60-0340
50 A	60-0173	60-0555	60-0313	60-0554	60-0553	60-0552	60-0340
80 A	60-0173	60-0189	60-0176	60-0188	60-0179	60-0187 / 60-0566 CleanCut™	60-0340
130 A	60-0173	60-0183	60-0176	60-0182	60-0179	60-0181 / 60-0665 CleanCut™	60-0340
200 A	60-0398	60-0356	60-0355	60-0354	60-0353	60-0352 / 60-0666 CleanCut™	60-0340
260 A	60-0398	60-0440	60-0433	60-0439	60-0436	60-0435 / 60-0668 CleanCut™	60-0340
130 A bevel	60-0398	60-0545	60-0603	60-0646	60-0179	60-0649	60-0571
260 A bevel	60-0398	60-0545	60-0603	60-0542	60-0436	60-0541	60-0700



260 amp Stainless Steel consumables illustrated above

Stainless Steel							
Amps	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	60-0173	60-0202	60-0304	60-0201	60-0180	60-0308	60-0340
80 A	60-0173	60-0338	60-0304	60-0337	60-0179	60-0339	60-0340
130 A	60-0173	60-0198	60-0304 (H35) 60-0176 (N2)	60-0197	60-0179	60-0307	60-0340
200 A	60-0398	60-0345	60-0344	60-0343	60-0342	60-0307	60-0340
260 A	60-0398	60-0407	60-0344	60-0406	60-0405	60-0307	60-0340
130 A bevel	60-0398	60-0609	60-0608	60-0656	60-0179	60-0606	60-0571
260 A bevel	60-0398	60-0609	60-0608	60-0607	60-0405	60-0606	60-0571

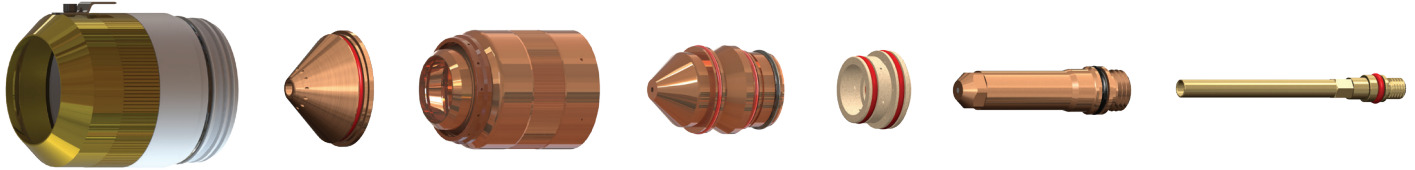
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 12 AMERICAN TORCH TIP®

PLASMA

## PHD™ 260 (45– 260 AMP) CONSUMABLES

(To be used with HPR® 260)



260 amp Aluminum consumables illustrated above

Aluminum							
Amps	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	60-0173	60-0202	60-0176	60-0201	60-0180	60-0308	60-0340
130 A	60-0173	60-0198	60-0304 (H35) 60-0176 (air)	60-0197	60-0179	60-0307 (H35) 60-0181 (air)	60-0340
200 A	60-0398	60-0345	60-0347	60-0346	60-0342	60-0307	60-0340
260 A	60-0398	60-0407	60-0344	60-0406	60-0405	60-0307	60-0340

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PHD™ 2000 (50 – 200 AMP) COMPLETE KITS**

**PLASMA**

Part #	Amperage	Power Supply	Plasma Gas	Shield Gas	Material
55-9901	200	2000	O <sub>2</sub>	Air	Mild Steel
55-9903	100-130	2000	O <sub>2</sub>	Air	Mild Steel
55-9905	50	2000	O <sub>2</sub>	O <sub>2</sub>	Mild Steel
55-9908	200	2000	O <sub>2</sub>	Air	Mild Steel
55-9910	100-130	2000	O <sub>2</sub>	Air	Mild Steel

**Lower Operating Costs**

Quick Disconnect torch reduces down time for consumable replacement

Longer Lasting Consumables

**Better Cuts**

Stronger piercing capability

Cleaner cut eliminates costly secondary operations

Reduced bevel angle down to 1°

**Lifetime Warranty**

Longest warranty period in the industry

**Kits Available For**

HT2000®, Kaliburn® 2200, Kaliburn® 2260, Hypertherm®

**Made in the U.S.**

Engineered and manufactured to stringent tolerances

**Kit Includes**

- 1 Quick Disconnect Torch
- 1 Torch Receptacle
- 10 Electrodes
- 10 Nozzles
- 2 Swirl Rings
- 1 Inner Retaining Cap
- 2 Shields
- 1 Outer Retaining Cap
- 1 Consumable Removal Tool
- 1 Water Tube Removal Tool
- 1 1/4oz. Silicon Lubricant
- 1 O-ring Kit
- 1 Torch For Life Warranty

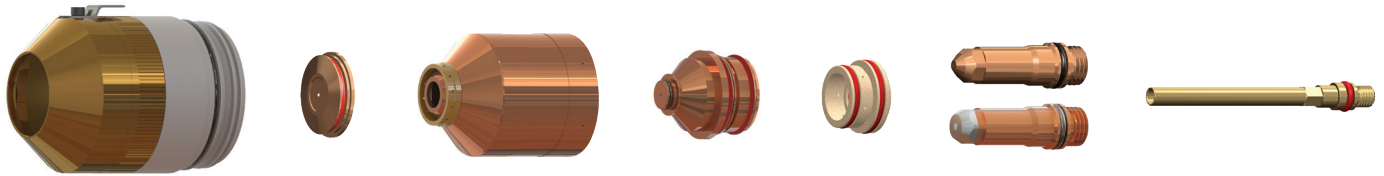


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 14 AMERICAN TORCH TIP®

PLASMA

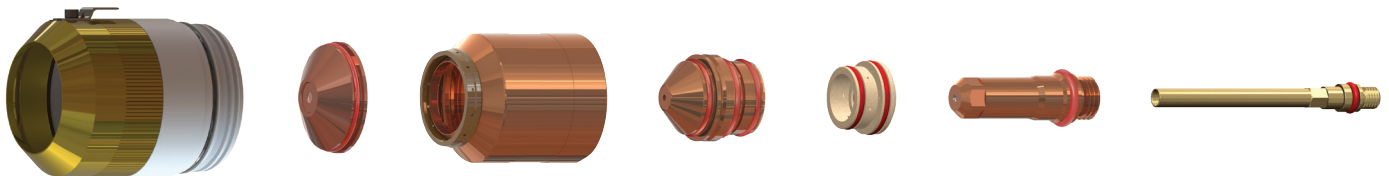
## PHD™ 2000 (50 – 260 AMP) CONSUMABLES



260 amp Mild Steel consumables illustrated above

Mild Steel							
Amps	Outer Retainer	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode	Water Tube
50 A	55-0173	55-0555	55-0313	55-0554	55-0553	55-0552	60-0340
100 A	55-0173	55-0983	55-0176	55-0510	55-0179	55-0181 60-0665 CleanCut™	60-0340
200 A	55-0398	55-0440	55-0433	55-0439 (2000) 55-0200 (200)	55-0436	55-0435	60-0340
130 A bevel	55-0398	55-0645	55-0603	55-0646	55-0179	55-0649	60-0700
260 A bevel	55-0998	55-0545	55-0603	55-0542	55-0436	55-0541	60-0571

Note: 55-0998 does not have IHS tab



260 amp Stainless Steel consumables illustrated above

Stainless Steel							
Amps	Outer Retainer	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode	Water Tube
40 A	55-0173	55-0202	55-0304	55-0901	55-0180	55-0308	60-0340
100 A	55-0173	55-0198	55-0176	55-0197	55-0179	55-0307	60-0340
200 A	55-0398	55-0407	55-0344	55-0406	55-0405	55-0307	60-0340
130 A bevel	55-0398	55-0609	55-0608	55-0656	55-0179	55-0606	60-0571
200 A bevel	55-0998	55-0609	55-0608	55-0607	55-0405	55-0606	60-0571

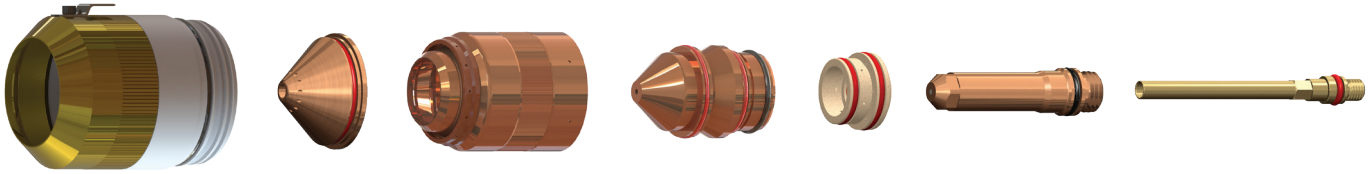
Note: 55-0998 does not have IHS tab

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, LaserCut® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PHD™ 2000 (40 – 200 AMP) CONSUMABLES**

**PLASMA**



*260 amp Aluminum consumables illustrated above*

**Aluminum**

Amps	Outer Retainer	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode	Water Tube
40 A	55-0173	55-0202	55-0304	55-0901	55-0180	55-0308	60-0340
100 A	55-0173	55-0198	55-0304 Air 55-0176 H35	55-0197	55-0179	55-0181 Air 55-0307 H35	60-0340
200 A	55-0398	55-0440 Air 55-0407 N <sub>2</sub>	55-0433 Air 55-0344 N <sub>2</sub>	55-0200 Air 55-0406 N <sub>2</sub>	55-0436 Air 55-0405 N <sub>2</sub>	55-0435 Air 55-0307 N <sub>2</sub>	60-0340

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 16 AMERICAN TORCH TIP®

PLASMA

## PHD™ 2000 REPLACEMENT PARTS & ACCESSORIES

### Quick Disconnect

55-0162	Quick Disconnect Torch
55-0163	Quick Disconnect Torch Receptacle



55-0162



55-0163

*Above items must be used in combination. For proper operation, QD Torch, and QD Torch receptacle must be American Torch Tip brand parts.*

### Replacement Parts

55-0894	Torch Mounting Sleeve 2"
55-0431	Torch Mounting Sleeve 1-3/4"
55-8546	25' (7.5m) Leads (Other lengths available. Call for information.)
55-8547	50' (15m) Leads (Other lengths available. Call for information.)
	Torch Kit: Bullet Plugs, O rings, Water Tube and Seal

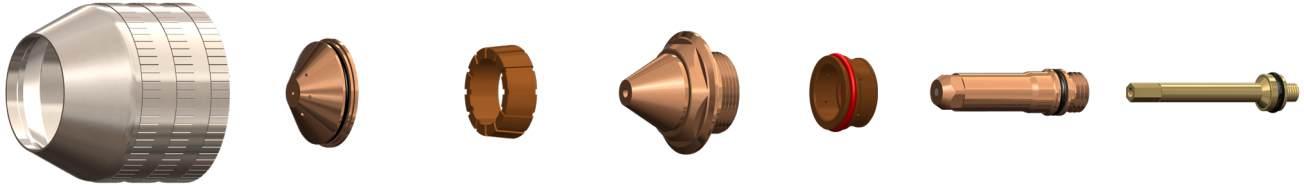
### Tools

60-0000	Water Tube Wrench
60-4119	Consumable Tool

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HP260A MILD STEEL†**

**PLASMA**



Amps	Shield Cap	Shield	Gas Ring	Nozzle	Swirl Ring	Electrode	Water Tube
<b>Mild Steel</b>							
30	T-11408	T-11334	T-11328	T-11329	T-11338	T-11341	T-11327
40	T-11408	T-11335	T-11328	T-11330	T-11338	T-11341	T-11327
80	T-11408	T-11336	T-11328	T-11331	T-11338	T-11341	T-11327
130	T-11408	T-11336	T-11328	T-11332	T-11339	T-11342	T-11327
260	T-11408	T-11337	T-11328	T-11333	T-11340	T-11343	T-11327



**Consumable  
Removal Tool**  
T-11351

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

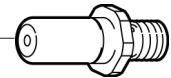
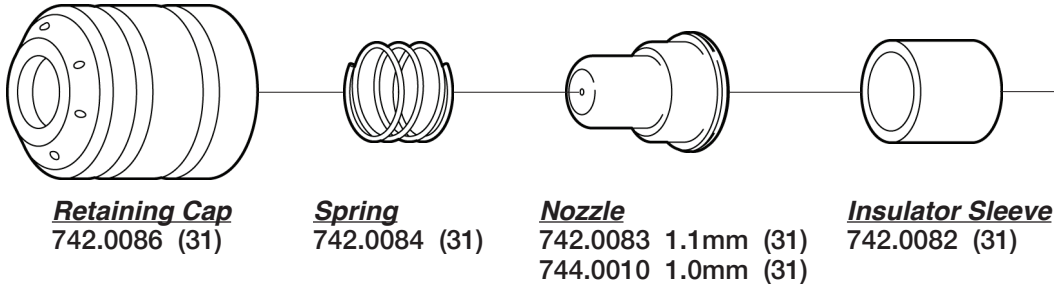


**18 BINZEL® STYLE**

**PLASMA**

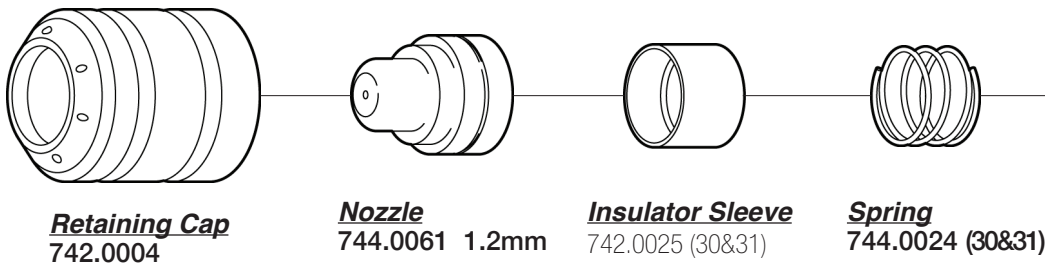
**COMPATIBLE WITH BINZEL® 30 & 31†**

**OLD STYLE**



- Electrode**
- 742.0016 15.5mm
  - 742.0012 15.5mm
  - 742.0013 15.0mm
  - 742.0017 16.0mm std (31)
  - 742.0018 16.5mm
  - 744.0012 15.5mm std (30)
  - 744.0013 15.0mm
  - 744.0014 14.5mm
  - 744.0016 15.5mm
  - 744.0017 16.0mm
  - 744.0018 16.5mm

**NEW STYLE**

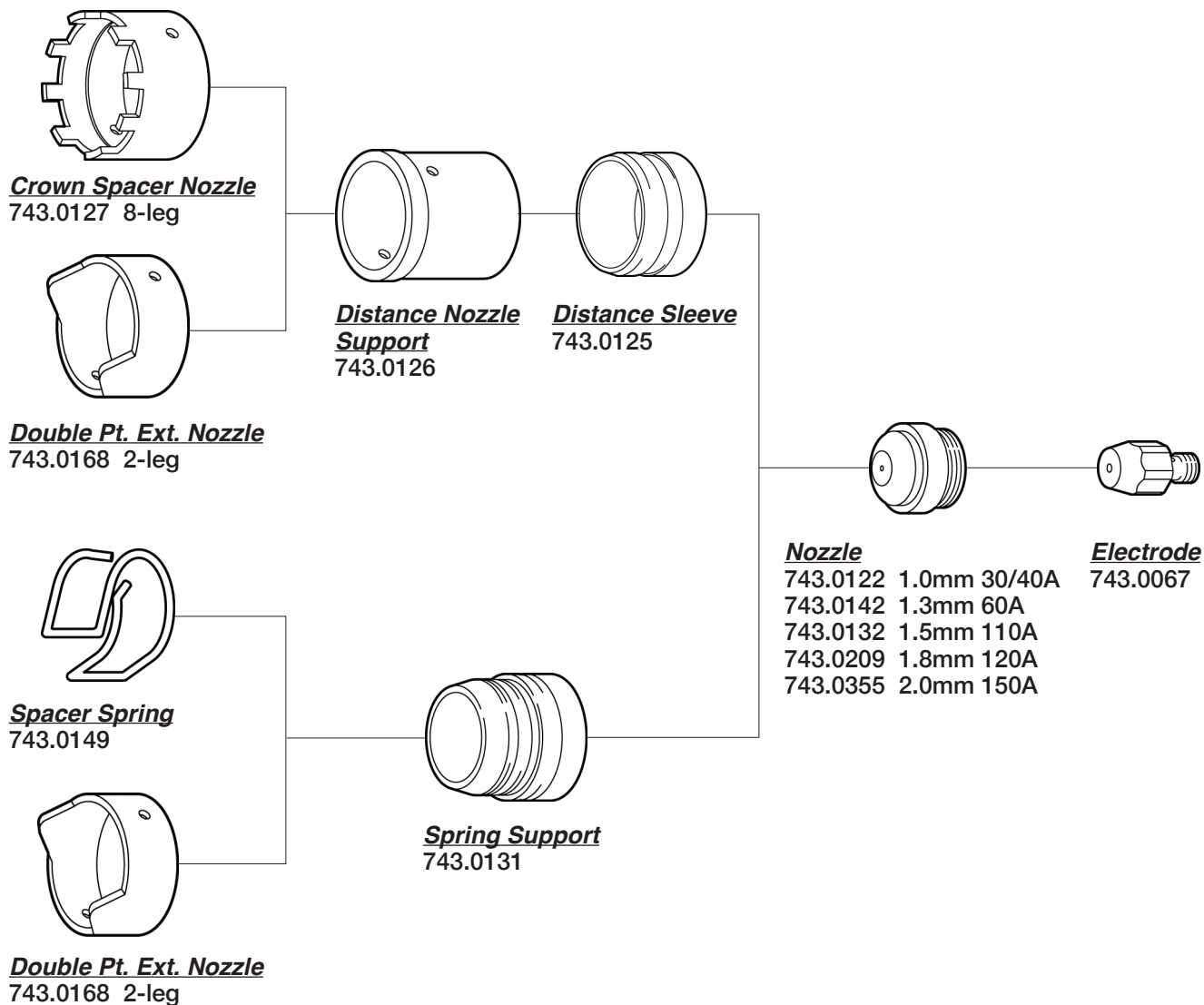


**Not Shown**  
744.0011 Retaining Cap (old)

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH BINZEL<sup>®</sup> 80 & 120<sup>†</sup>

**PLASMA**

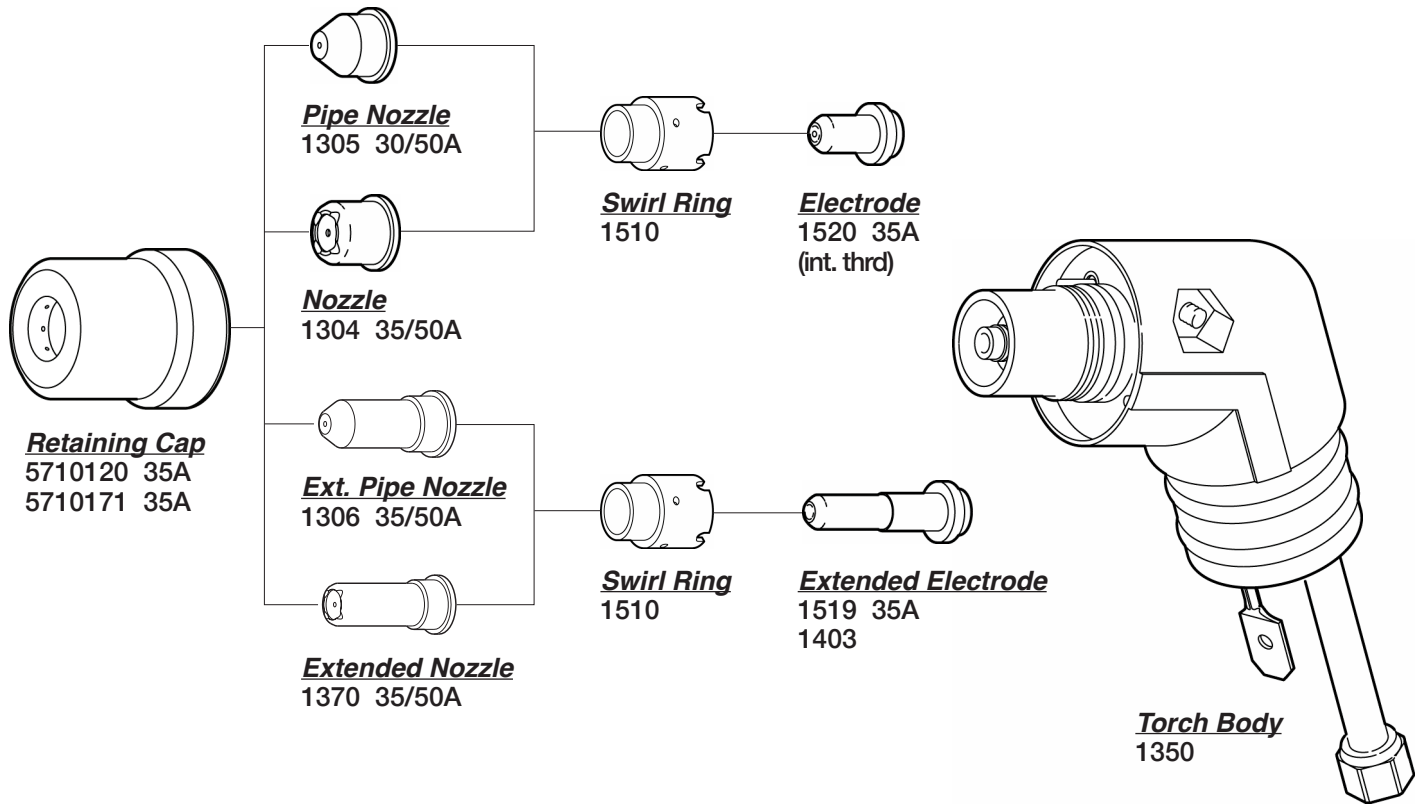


<sup>†</sup> American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning®, Waltec<sup>™</sup>, Integra<sup>™</sup>, Lasertec® Laser Division of American Torch Tip®, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**20 CEBORA® STYLE**

COMPATIBLE WITH CEBORA® 20-35†

**PLASMA**

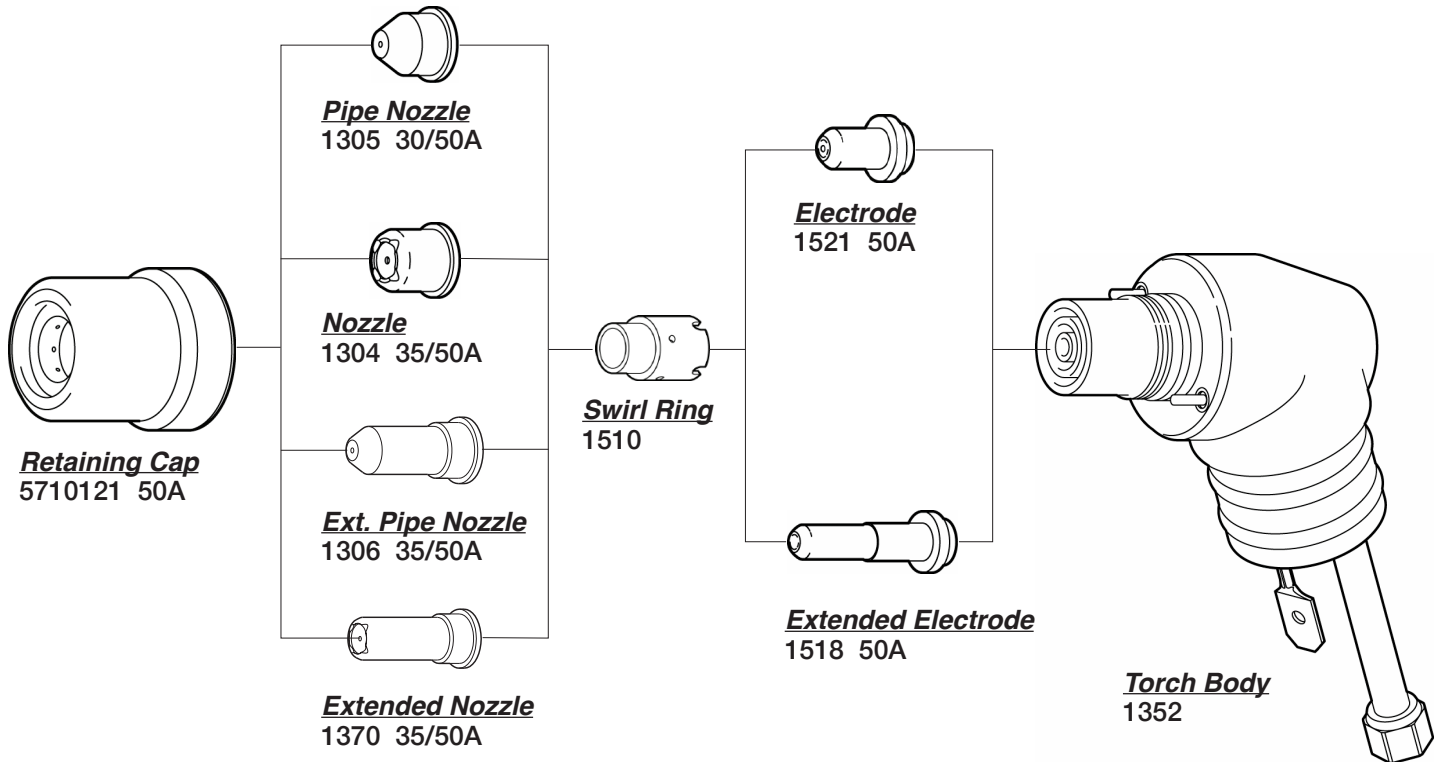


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH CEBORA® 20-50†

**PLASMA**

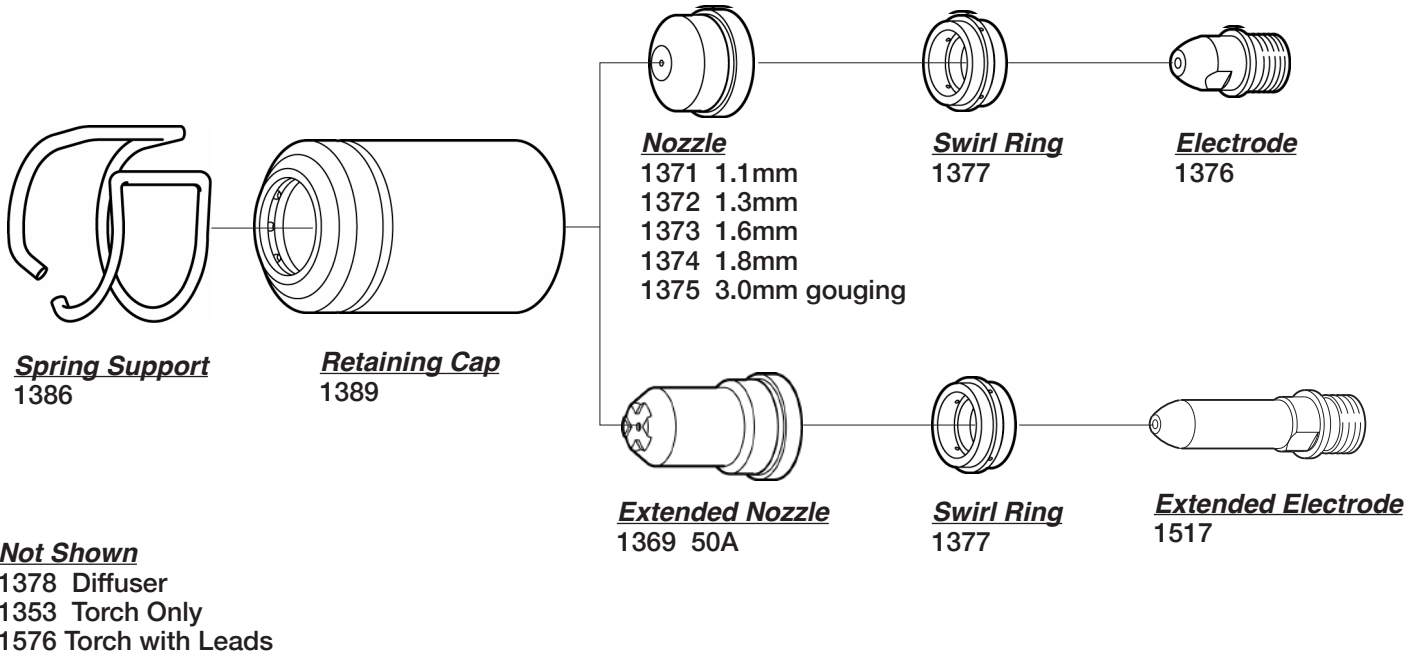


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

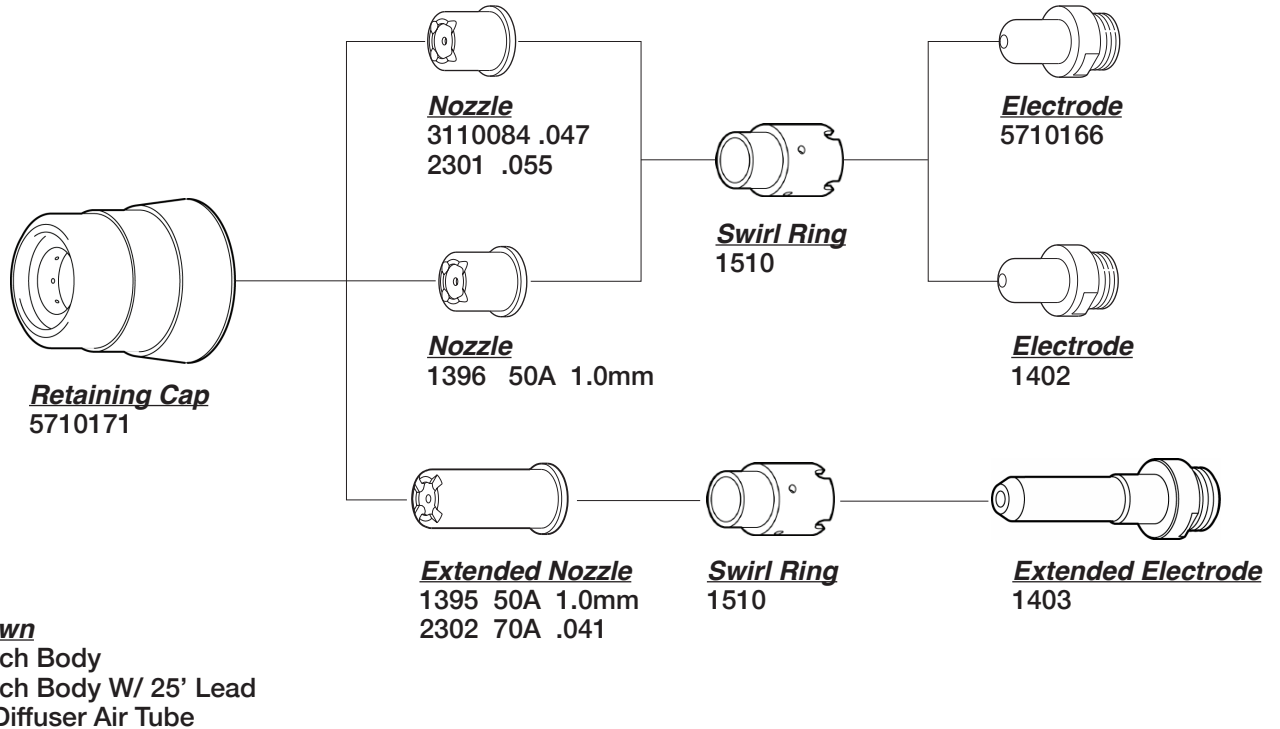
**22 CEBORA® STYLE**

**PLASMA**

**COMPATIBLE WITH CEBORA® 150†**



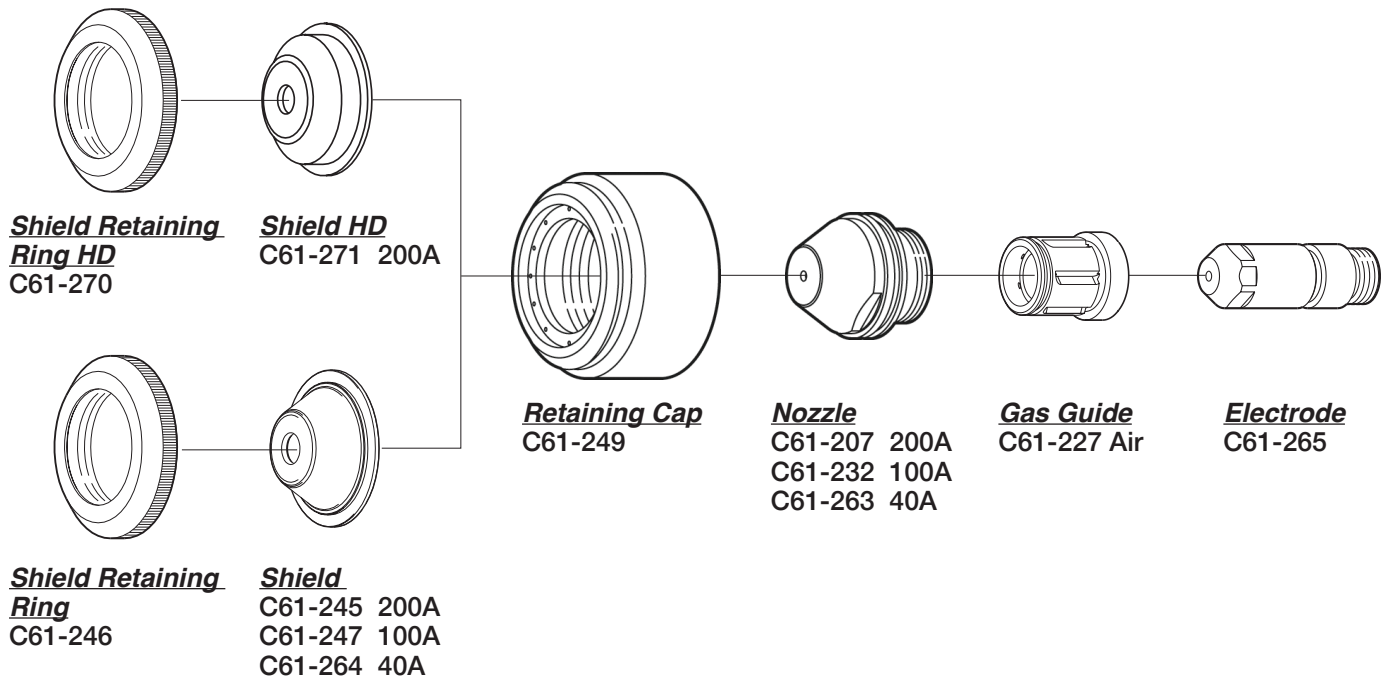
**COMPATIBLE WITH CEBORA® A-70†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH CENTRICUT® SE200†

**PLASMA**



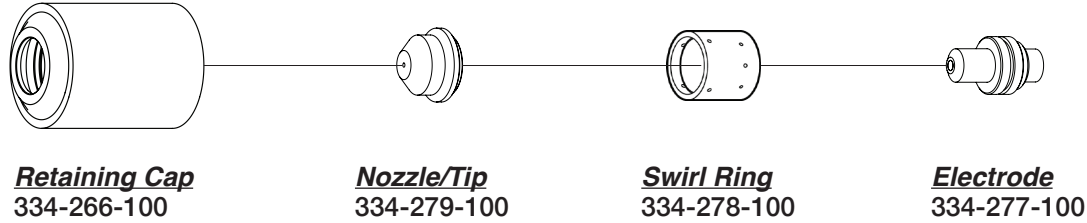
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**24 CENTURY® STYLE**

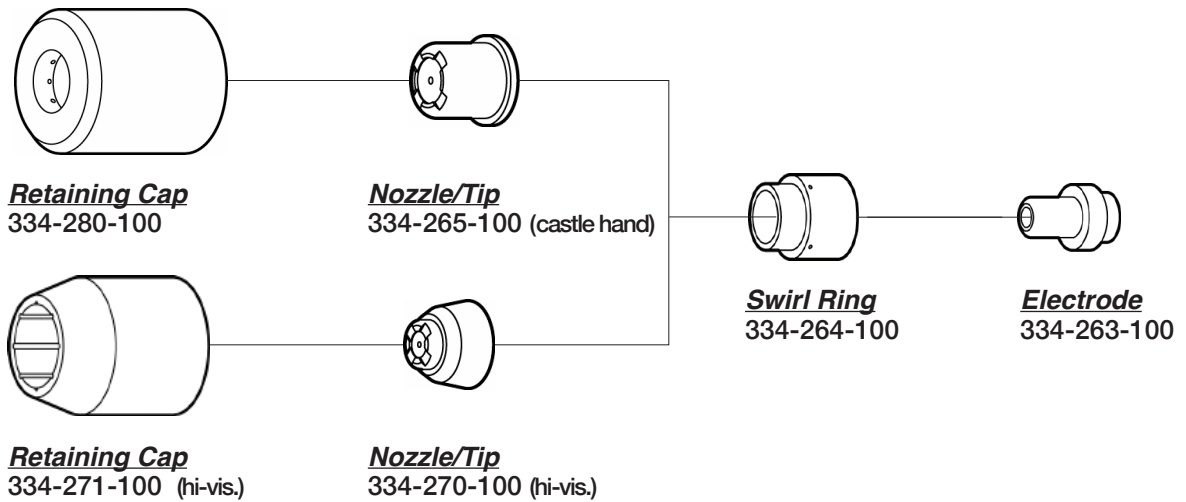
**PLASMA**

**COMPATIBLE WITH CENTURY® 20-20†**



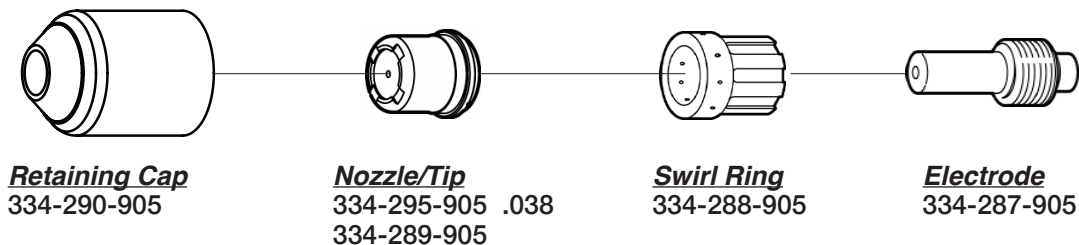
**Not Shown**  
512-087-100 O-Ring

**COMPATIBLE WITH CENTURY® 20-40†**



**Not Shown**  
512-087-100 O-Ring

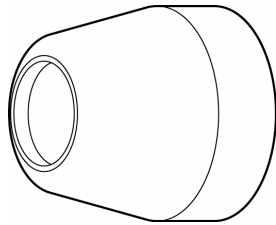
**COMPATIBLE WITH CENTURY® 20-50†**



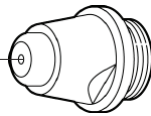
**Not Shown**  
512-087-100 O-Ring

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH DAIHEN® 30†**



**Shield Cup**  
H705F03

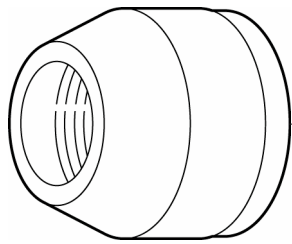


**Nozzle/Tip**  
H705F04

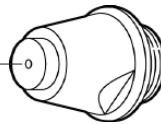


**Electrode**  
H705F05

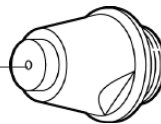
**COMPATIBLE WITH DAIHEN® 70†**



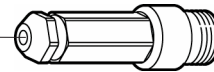
**Shield Cup**  
H669G04



**Nozzle/Tip**  
H669G06

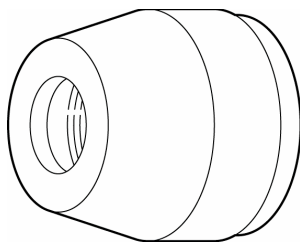


**Nozzle/Tip**  
H669G05

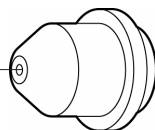


**Electrode**  
H669G11

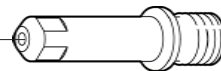
**COMPATIBLE WITH DAIHEN® 80†**



**Shield Cup**  
H767J00



**Nozzle/Tip**  
H767F01 1.3mm  
H767F02 1.0mm  
H767F03 0.8mm



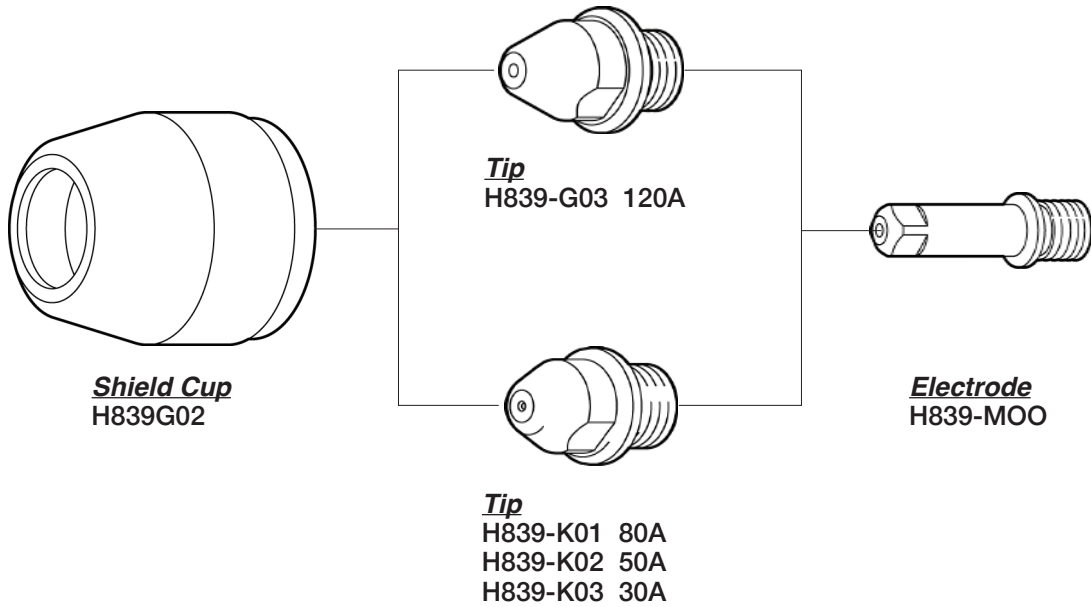
**Electrode**  
H758G03

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

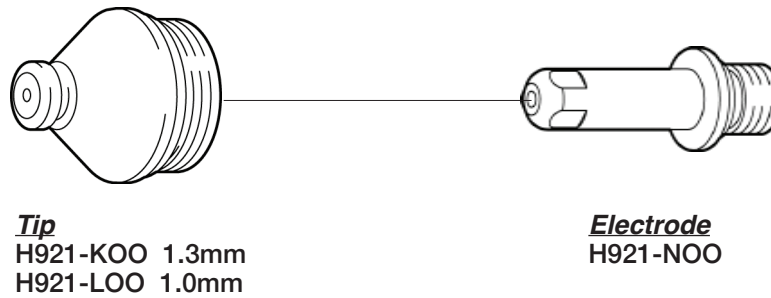
**26 DAIHEN® STYLE**

**PLASMA**

**COMPATIBLE WITH DAIHEN® CT120†**



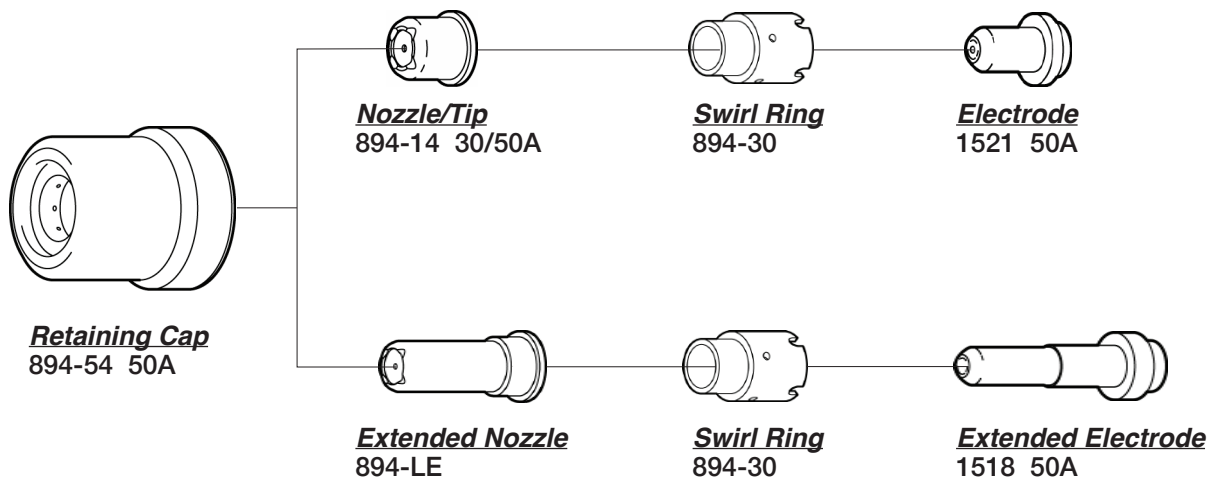
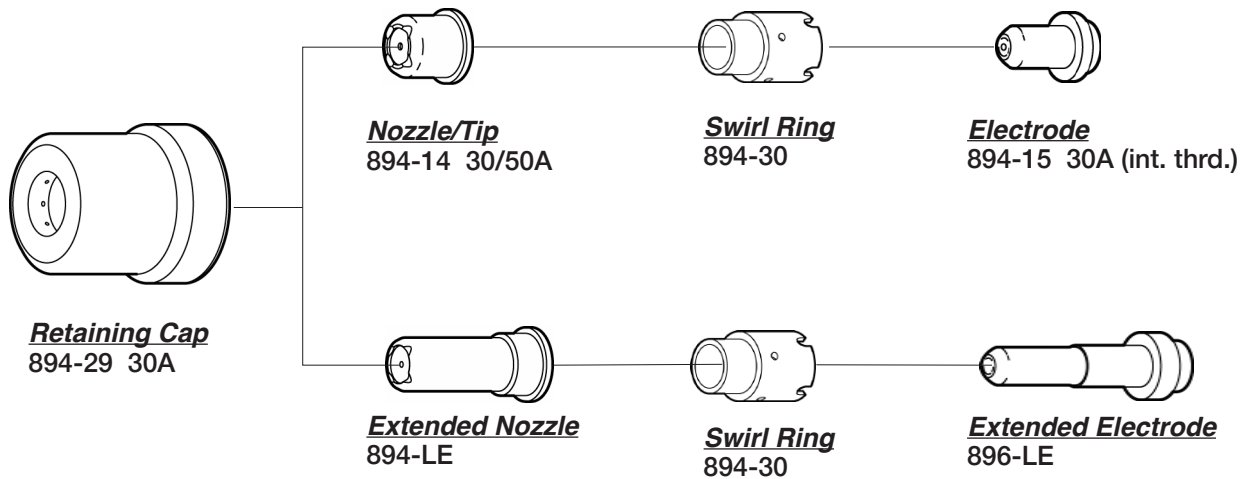
**COMPATIBLE WITH DAIHEN® GCPT1201†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH DAYTONA MIG® 20/35 20/50†

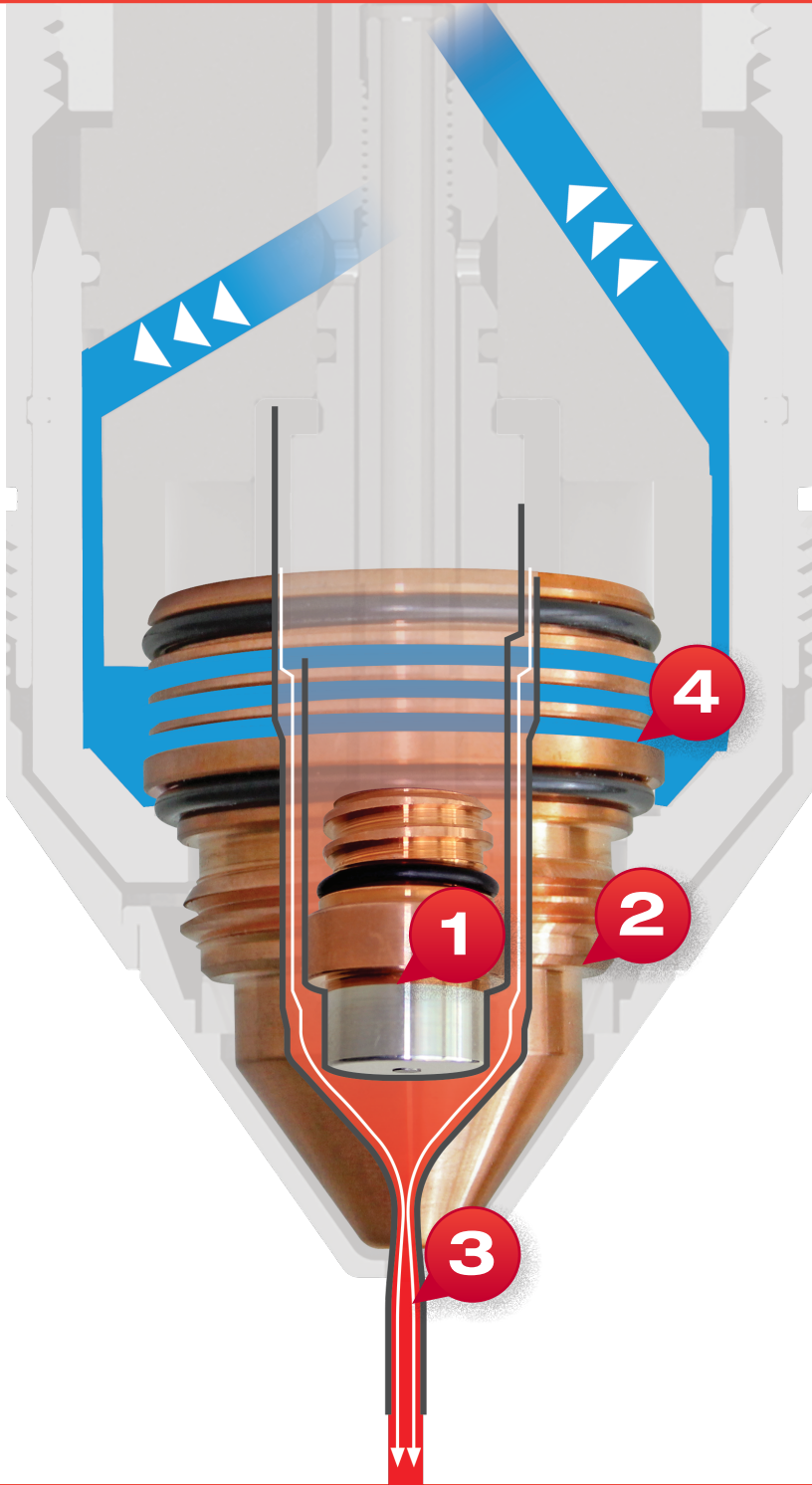


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

New for ESAB® PT-36, PT36XR & PT600!

# CleanCut™

Next-Generation Plasma Consumables  
From American Torch Tip



## BURN LONGER. CUT CLEANER.

# CleanCut™

### Designed to Work Together

- 1. Extend Electrode Life**
  - More efficient cooling
  - Extended hafnium electrode life
  - 25% – 50% longer production time
- 2. Prevent Nozzle Damage**
  - Cooler silver electrodes diminish nozzle damage
  - Nozzles paired with silver electrodes last longer

### CleanCut™ Rocket Nozzle

(PATENT PENDING)

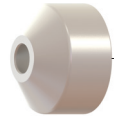
- 3. Supercharge the Plasma Arc**
  - Smooth-bore configuration reduces turbulence
  - Stabilizes and accelerates the plasma arc column
  - Produces ultra-smooth cuts
- 4. Enhance Coolant Exposure**
  - 3x larger surface area exposed to coolant

To learn more, visit:  
[AmericanTorchTip.com/cleancut](http://AmericanTorchTip.com/cleancut)  
800-342-8477 • 941-753-7557

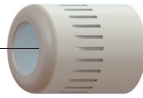


AMERICAN  
TORCH TIP **ATTC**®

COMPATIBLE WITH ESAB/L-TEC® PT-19XL†



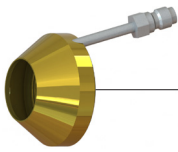
**Heat Shield**  
948186 (old style)  
34885 50A  
19506 HD



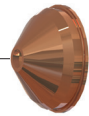
**Retaining Cap**  
34085 (old style)



**Nozzle**  
34048 150A (old style)  
34101 250A (old style)



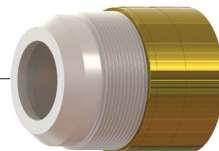
**Nozzle Retaining Assy.**  
\*21801



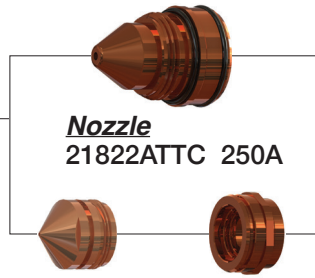
**Shield**  
21795 50A  
21802  
100/250A



**Diffuser**  
21944  
100/360A



**Nozzle Ret. Cap**  
\*21982



**Nozzle**  
21822ATTC 250A

**Nozzle Tip**  
22026 50A  
22029 100A  
22030 150A  
22031 200A  
22032 250A

**Nozzle Base**  
22027 50A  
22028  
100/250A



**Electrode CleanCut™**  
34086-AG  
34557 (H-35)



**Electrode Holder**  
34084



**Gas Baffle**  
948142 (4 hole)  
948143 (4 hole), Rev  
2075586 (8 hole)  
20918 (8 hole), Rev

**Screw**  
6-32X 1/2



**Contact Ring**  
\*21940

**O-Ring**  
996527

**O-Ring**  
996528

**Insulator Body**  
20434

**O-Ring**  
2064106

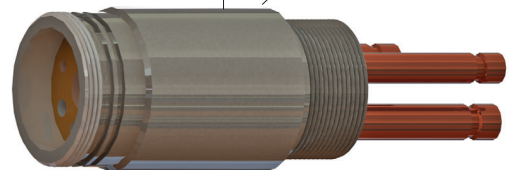
**O-Ring**  
996526

**O-Ring**  
86W85

**O-Ring**  
951000

**Locating Pin**  
996242

**Torch Body**  
20391



**Not Shown**

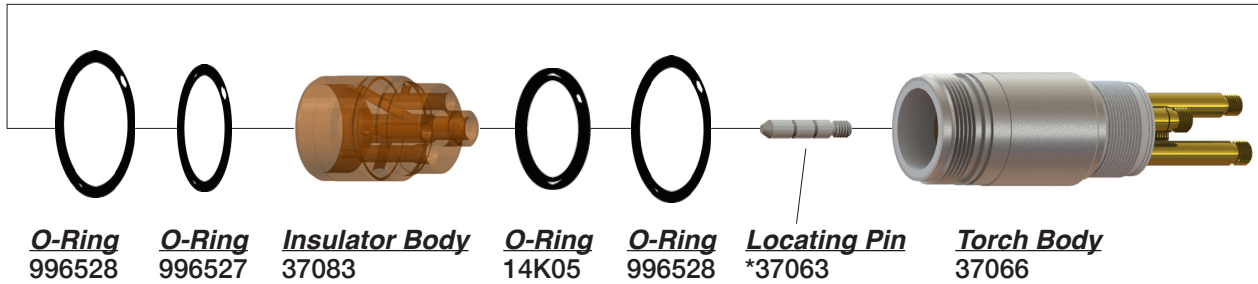
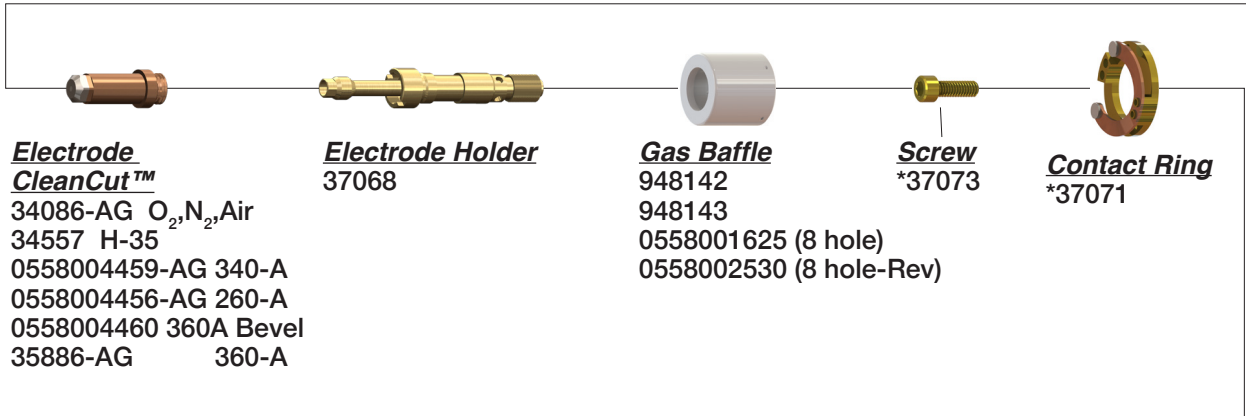
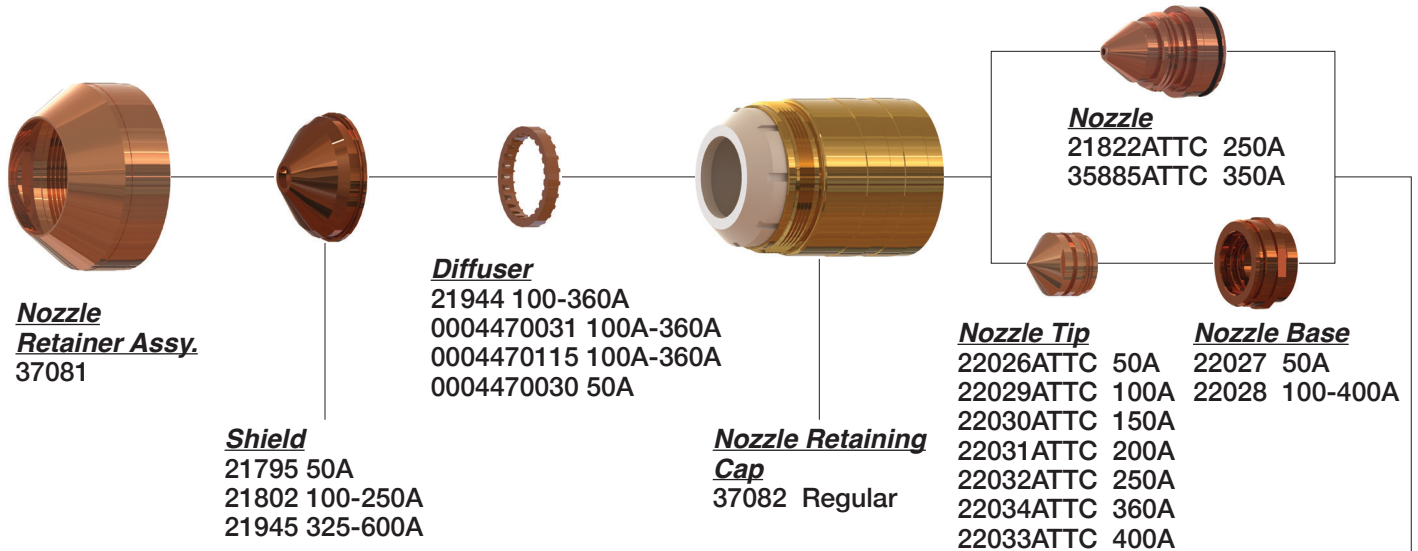
- 22195 Nozzle 400 Amp
- 22196 Electrode 400 Amp
- 34357 Pilot Arc Cable 6'
- 21551 Sleeve-Air Curtain Long  
other lengths available

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**30 ESAB/L-TEC® STYLE**

COMPATIBLE WITH ESAB/L-TEC® PT-19XLS†

**PLASMA**



**Not Shown**

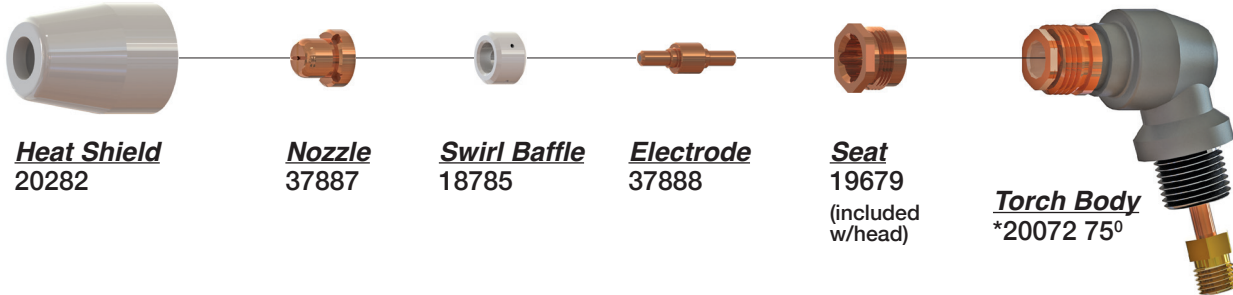
34357 Pilot Arc Cable 6" other lengths available

\*37431 Nozzle Retaining Cap Air Curtain

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH ESAB/L-TEC® PT-34†



**Heat Shield**  
20282

**Nozzle**  
37887

**Swirl Baffle**  
18785

**Electrode**  
37888

**Seat**  
19679  
(included w/head)

**Torch Body**  
\*20072 75<sup>0</sup>

COMPATIBLE WITH ESAB/L-TEC® PT-36 XR (M3)†



**Shield Retainer**  
0558009548

**Shield**  
0558010766 6.6mm  
0558009551 5.1mm  
0558009425 micro 2.5mm

**Diffuser**  
0004470030 (50A)  
0004470031 (100-600A)  
\*0004470115 (100-600A CCW)  
21944 (100-600A)  
22496 (100-600A CCW)

**Retaining Cap**  
\*0558009550



**Nozzle**  
0558011619ATTC 1.9mm (200A)  
0558010722ATTC 2.2mm (260A)  
0558011625ATTC 2.5mm (360A)  
0558006028ATTC 2.8mm (400/450A)  
0558009410ATTC 1.0mm micro (60A)

**Electrode CleanCut™**  
0558012000ATTC (O<sub>2</sub>)  
0558009400ATTC micro

**Gas Baffle**  
0558001625 (8 Hole) 300-600A  
0558002530 (8 Hole rev.)  
0558002533 (4 Hole) 100-280A  
0558002534 (4 Hole rev.)

**Contact Ring**  
37071



**Electrode Holder**  
0558003924ATTC

**Torch Body**

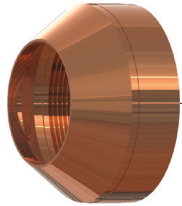
**Torch Receptacle**

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**32 ESAB/L-TEC<sup>®</sup> STYLE**

**PLASMA**

COMPATIBLE WITH ESAB/L-TEC<sup>®</sup> PT-36 (M3<sup>®</sup>)<sup>†</sup>



**Shield Retainer**  
37081



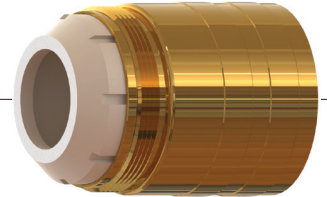
**Shield**

0558007624	2.4mm	45-55A
0558009425	2.5mm	30-60A
0558006130	3.0mm	35-50A
0558006141	4.1mm	100-280A
0558006166	6.6mm	260-450A
0558006199	9.9mm	360-600A

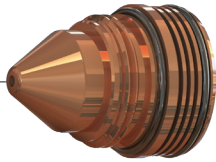


**Diffuser**

0004470030	(50A)
0004470031	(100-600A)
*0004470115	(100-600A CCW)
21944	(100-600A)
22496	(100-600A CCW)



**Retaining Cap**  
37082



**Nozzle**

0558006010ATTC	1.0mm (50A)
0558006014ATTC	1.4mm (100A)
0558006018ATTC	1.8mm (130A)
0558006020ATTC	2.0mm (200A)
0558006023ATTC	2.3mm (260/280A)
0558006025ATTC	2.5mm (280/300A)
0558006030ATTC	3.0mm (360A ALU)
0558006036ATTC	3.6mm (450A SS)
0558006041ATTC	4.1mm (600A SS)



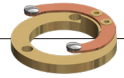
**Electrode CleanCut<sup>™</sup>**

0558003914-AG	(50-450)
*0558005459ATTC	(low curr)
0558003928ATTC	(N2/H35)



**Gas Baffle**

0558001625	(8 Hole) 300-600A
0558002530	(8 Hole rev.)
0558002533	(4 Hole) 100-280A
0558002534	(4 Hole rev.)



**Contact Ring**

37071



**Electrode Holder**  
0558003924ATTC



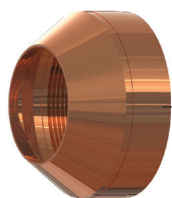
**Torch Body**



**Torch Receptacle**

<sup>†</sup> American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning®, Waltec<sup>™</sup>, Integra<sup>™</sup>, Laseret® Laser Division of American Torch Tip®, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH ESAB/L-TEC® PT-600†



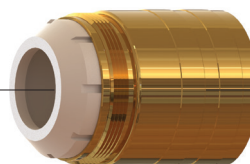
**Shield Retainer**  
37081



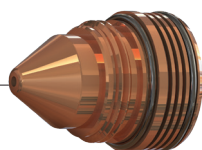
**Shield**  
21802 100-150A  
21945 360A  
22498 (reverse)  
0558004678 70/200A



**Gas Diffuser**  
21944  
\*22496 (ccw)  
0004470030 50A  
0004470031 100A-600A  
0004470115 100A-600A \*OEM (ccw)



**Nozzle Retaining Cup**  
37082



**Nozzle**  
0558001881ATTC 50A  
0558001882ATTC 100A  
0558001883ATTC 150A  
0558001884ATTC 200A  
0558001623ATTC 250A  
0558001885ATTC 360A  
0558001886ATTC 400A  
0558001887ATTC 600A



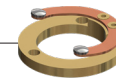
**Electrode CleanCut™**  
0558001624-AG 250A  
\*0558002499 600A (N<sub>2</sub>, H-35)  
0558002516-AG 360A  
0558004461 250A  
\*0558004462 400A



**Electrode Holder**  
0558001621



**Gas Baffle**  
0558001625 (8 hole)  
0558002530 (reverse)  
0558002533 (4 hole)  
0558002534 (4 hole rev.)  
\*0558005457 (4x.022)



**Contact Ring**  
37071

**Not Shown**

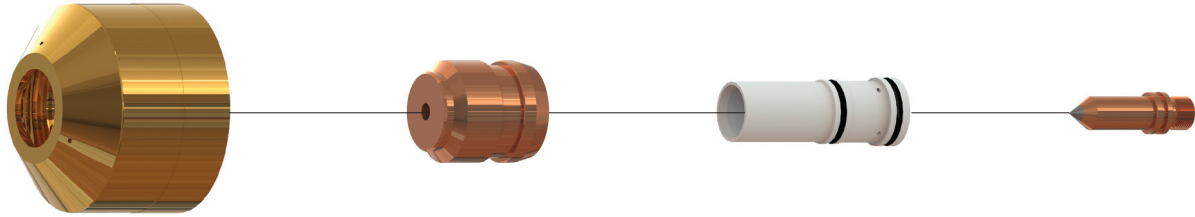
- \*0558001626 Torch Sleeve
- \*0558001628 Holder Removal Tool
- \*0558001825 Torch Body
- \*0558005306 Nozzle
- \*0558001825 Nozzle Shield .160

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**34 ESAB/L-TEC® STYLE**

**PLASMA**

**COMPATIBLE WITH ESAB/L-TEC® PT-7/11†**



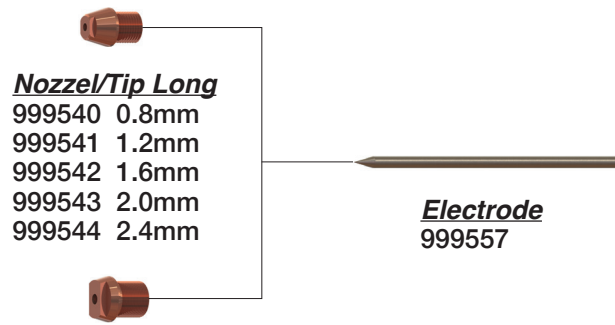
**Retaining Cap**  
598714

**5X12 Nozzle**  
598728

**Plenum Chamber**  
598711 .042  
598911 .062

**Electrode**  
598713  
599043

**COMPATIBLE WITH ESAB/L-TEC® PT-16†**



**Nozzel/Tip Long**  
999540 0.8mm  
999541 1.2mm  
999542 1.6mm  
999543 2.0mm  
999544 2.4mm

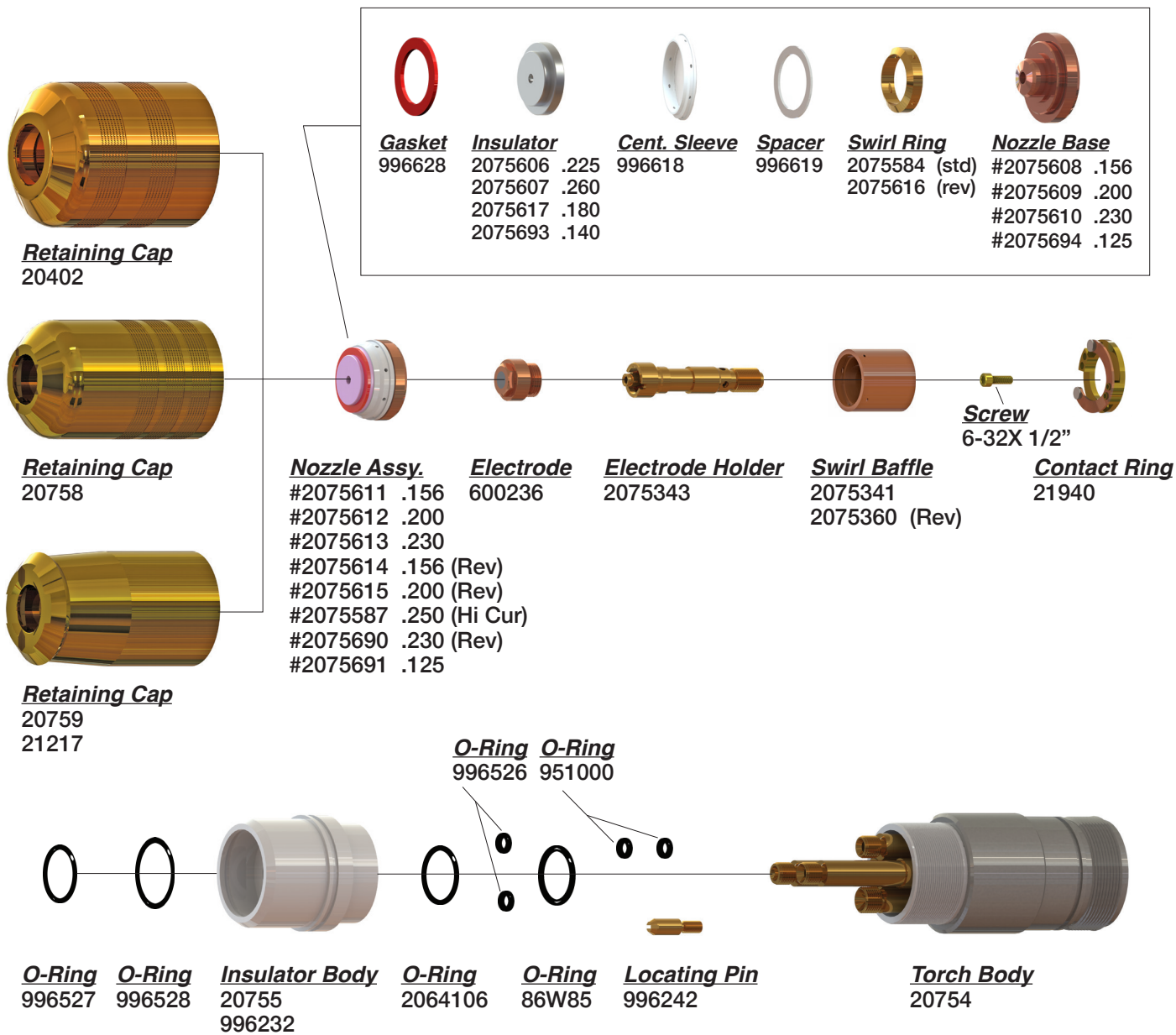
**Electrode**  
999557

**Nozzle/Tip**  
999535 0.8mm  
999536 1.2mm  
999537 1.6mm  
999538 2.0mm  
999539 2.4mm

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH ESAB/L-TEC® PT-15XL FOR NITROGEN†**



**Not Shown**

- 21304 Body w/Cbl & Hose 6', ESP
- 21301 Body w/Cbl & Hose 15', ESP
- 21303 Body w/Cbl & Hose 25', ESP
- 20763 Body w/Cbl & Hose 6', PCM-8
- 996248 Power Cbl
- 996249 Gas Hose
- 996230 Retaining Cap

**Pilot Arc Cable**

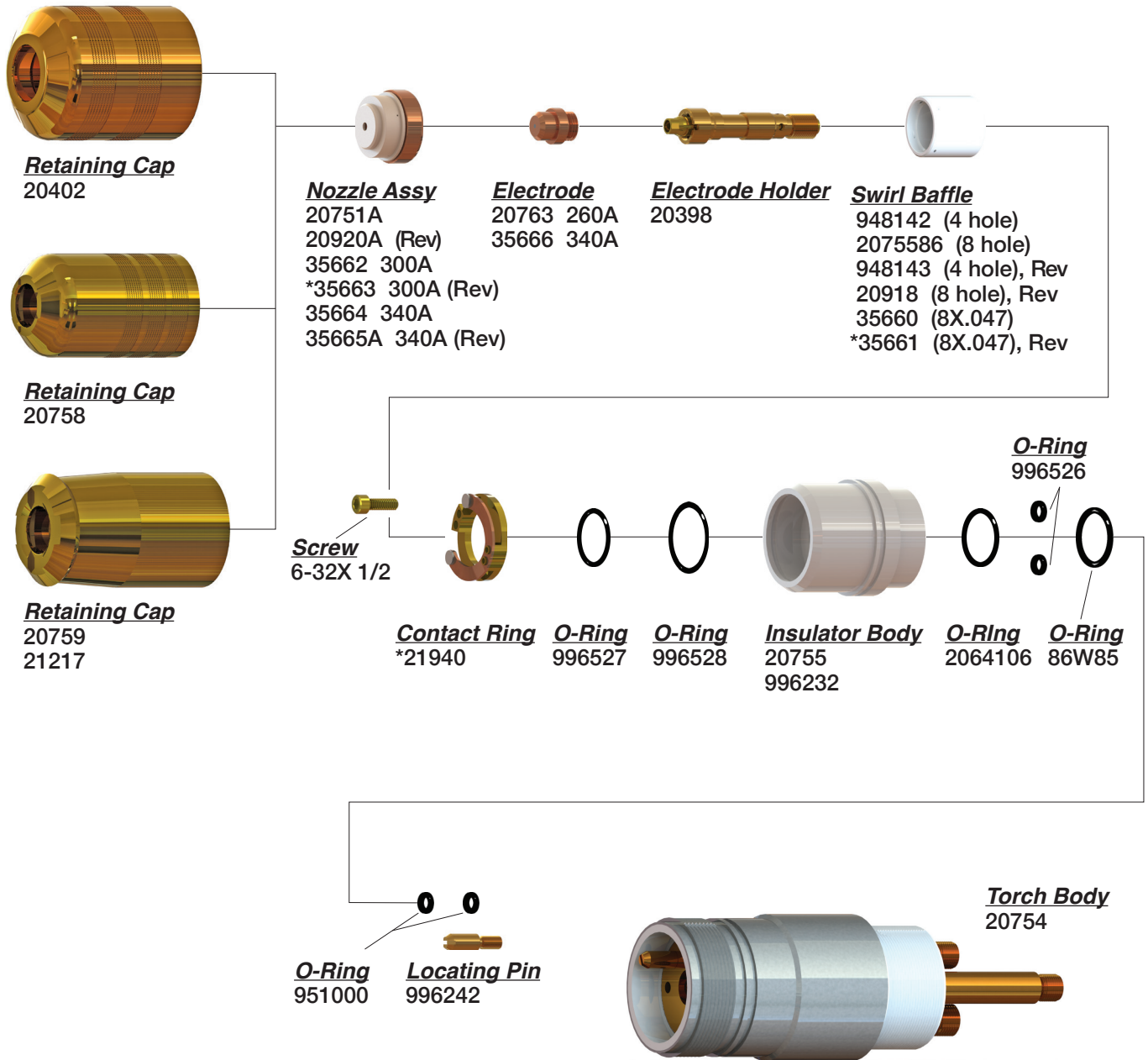
- 34357 6', ESP
- 21263 15', ESP
- 21258 20', ESP
- 21265 25', ESP
- 20760 6', PCM-8

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**36 ESAB/L-TEC® STYLE**

**COMPATIBLE WITH ESAB/L-TEC® PT-15XL FOR OXYGEN†**

**PLASMA**



**Not Shown**

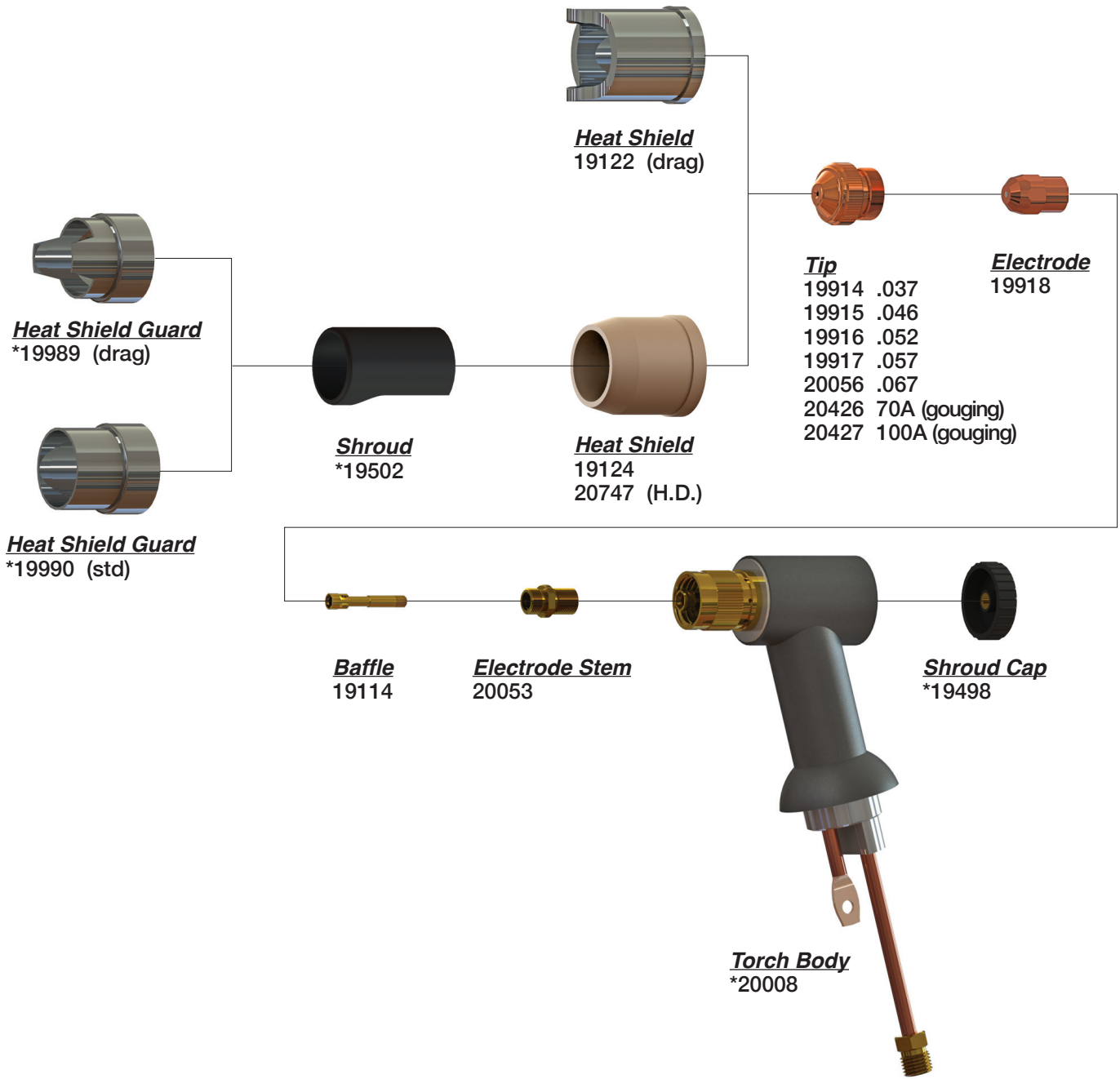
- 21304 Body w/Cable and Hose 6', ESP
- 21301 Body w/Cable and Hose 15', ESP
- 21303 Body w/Cable and Hose 25', ESP
- 20762 Body w/Cable and Hose 6', PCM-8
- 996248 Power Cable
- 996249 Gas Hose
- 996230 Retaining Cap

**Pilot Arc Cable**

- 34357 Pilot Arc Cable 6', ESP
- 21263 Pilot Arc Cable 15', ESP
- 21258 Pilot Arc Cable 20', ESP
- 21265 Pilot Arc Cable 25', ESP
- 20760 Pilot Arc Cable 6', PCM-8

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH ESAB/L-TEC® PT-17A†**



**Not Shown**

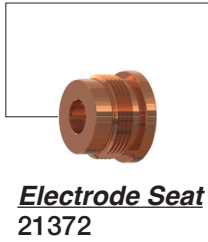
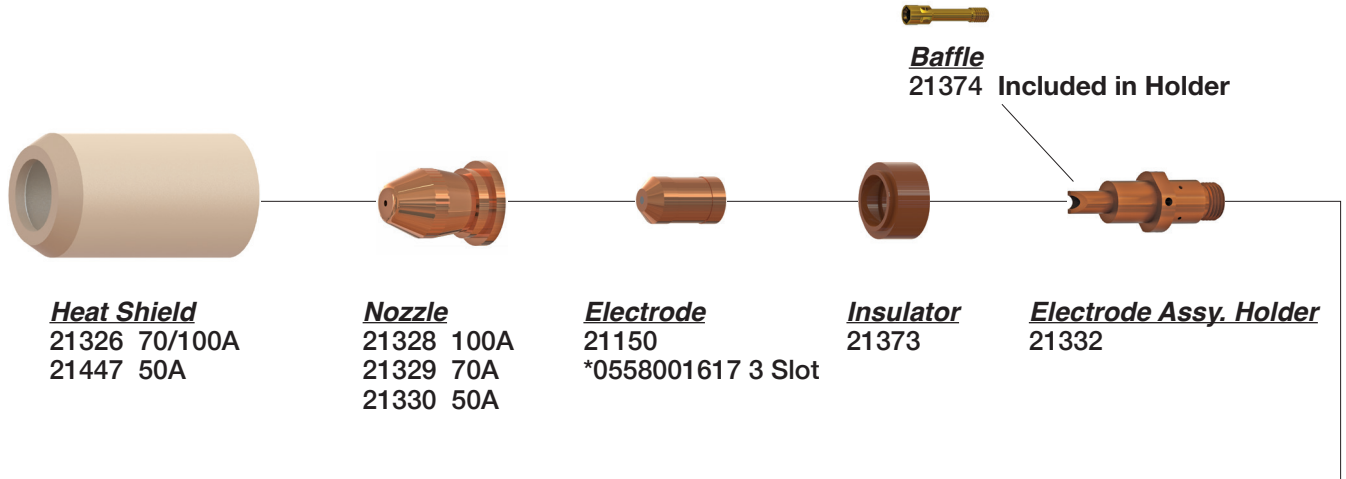
- \*19129 Wrench
- \*19497 Adaptor
- \*19999 75° Torch w/25' Leads
- \*20000 75° Torch w/50' Leads
- \*20010 Torch Body 17A

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

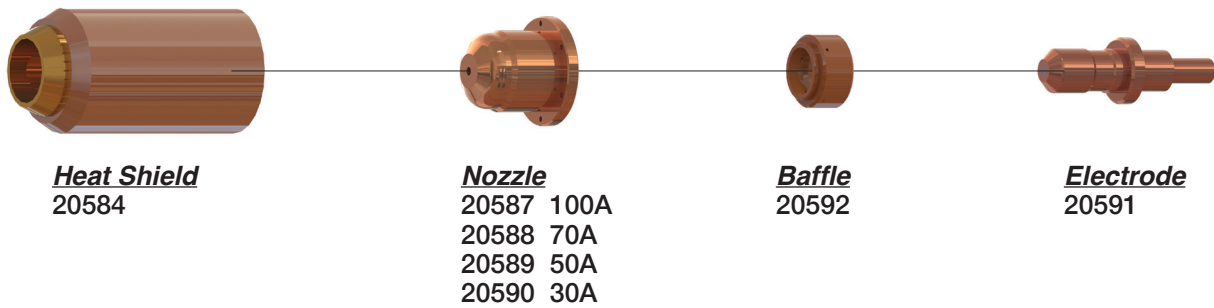
38 ESAB/L-TEC® STYLE

COMPATIBLE WITH ESAB/L-TEC® PT-20AM†

PLASMA



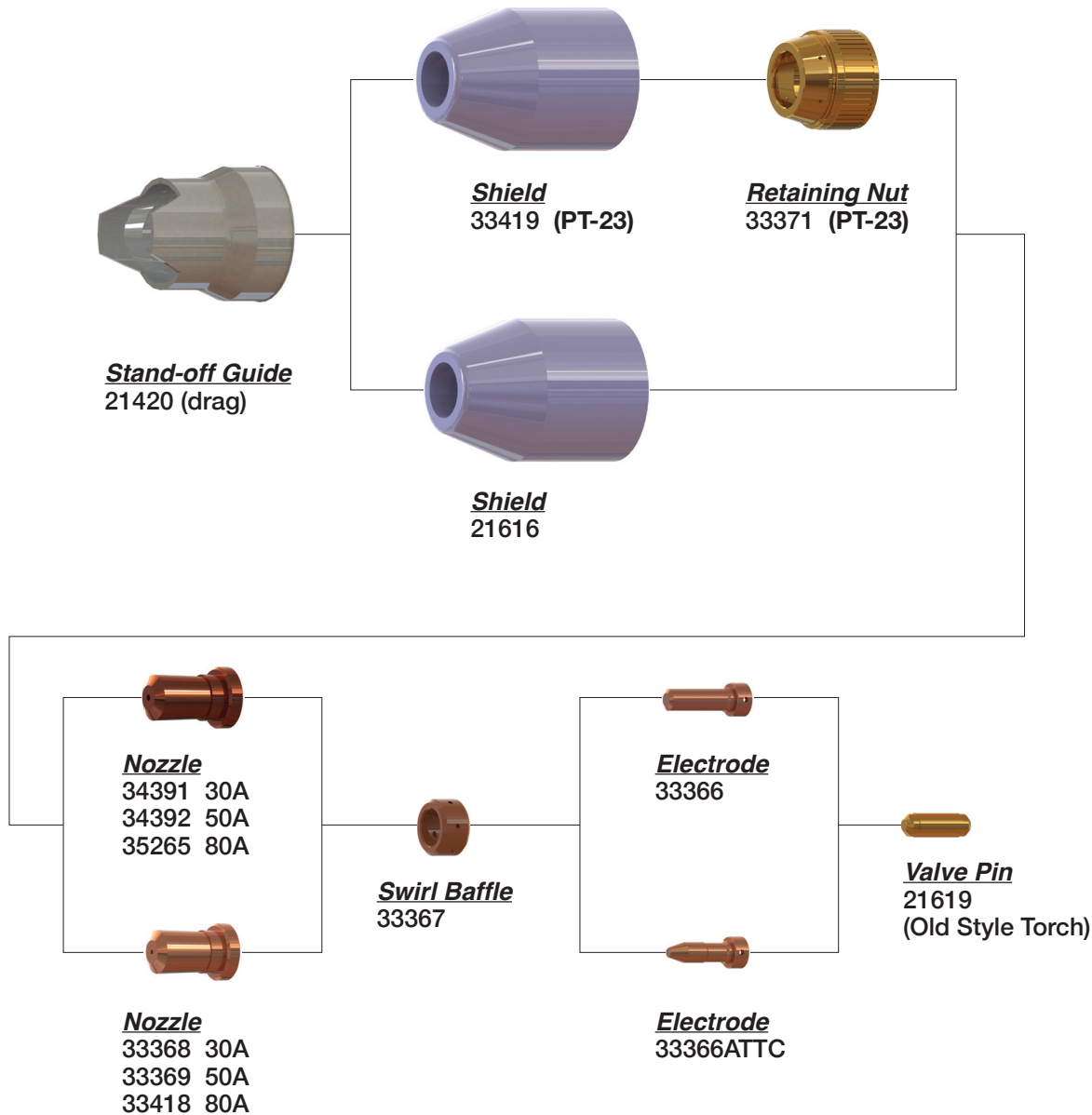
COMPATIBLE WITH ESAB-L-TEC® PT-20M†



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH ESAB/L-TEC® PT-23 & 27†



**Not Shown**

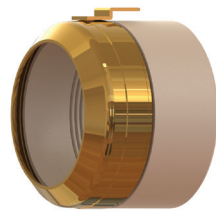
- \*21610 Torch Body
- \*21620 Torch 75° W/25' Lead, Arc Plug
- \*21621 Torch 75° W/50' Lead, Arc Plug
- \*21661 Torch 75° W/25' Lead, W/Ring Terminal
- \*21662 Torch 75° W/50' Lead, W/Ring Terminal
- \*0558003032 Electrode Seat

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

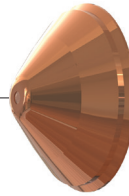
**40 ESAB/L-TEC® STYLE**

COMPATIBLE WITH ESAB/L-TEC® PT-24†

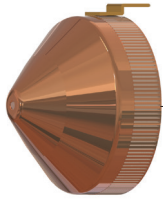
**PLASMA**



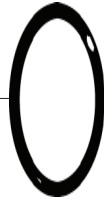
**Shield Retainer**  
21693 (old style)



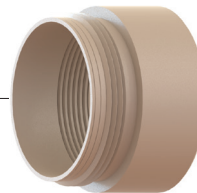
**Shield Cup**  
22008 15/30A, (old style)  
22009 50/100A, (old style)



**Shield Retainer**  
22531



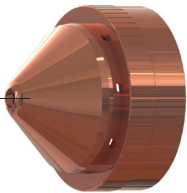
**O-Ring**  
996528



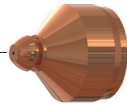
**Insulator Shield Retainer**  
21712



**Shield Cup Insulator**  
22010



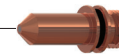
**Nozzle Retainer**  
22007



**Nozzle**  
21540 15A (A)  
21541 30A (B)  
21542 50A (C)  
21543 70A (D)  
21923 100A (E)



**Swirl Ring**  
\*21852 15A, (2 hole)  
\*21536 30A, (3 hole)  
21692 50/100A, (4 hole)



**Electrode**  
21539ATTC 15/100A  
21539-AG  
0558004454-AG



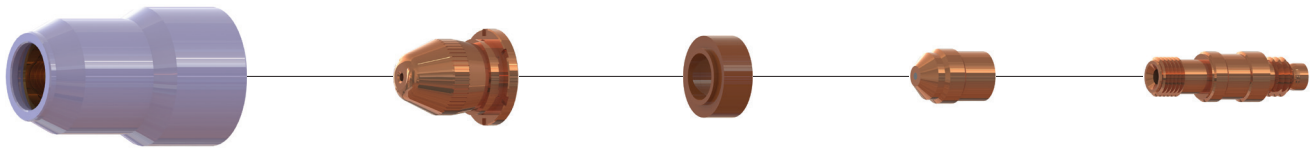
**Water Baffle**  
21725

**Not Shown**  
\*21758 Torch Body

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH ESAB/L-TEC® PT-25†

**PLASMA**



**Shield**

\*21654 (Std)  
21660 (Long)

**Nozzle**

21596 50A  
21597 100A  
21598 150A  
21599 Gouging  
0558000729 Gouging  
0558000726 50A  
0558000727 100A  
0558000728 10A

**Swirl Ring**

21667  
0558001457 OEM\*  
(Euro Torch)

**Electrode**

21595  
\*21780(H35)  
0558000732  
0558000733

**Electrode Holder**

21657  
0558000731

**Not Shown**

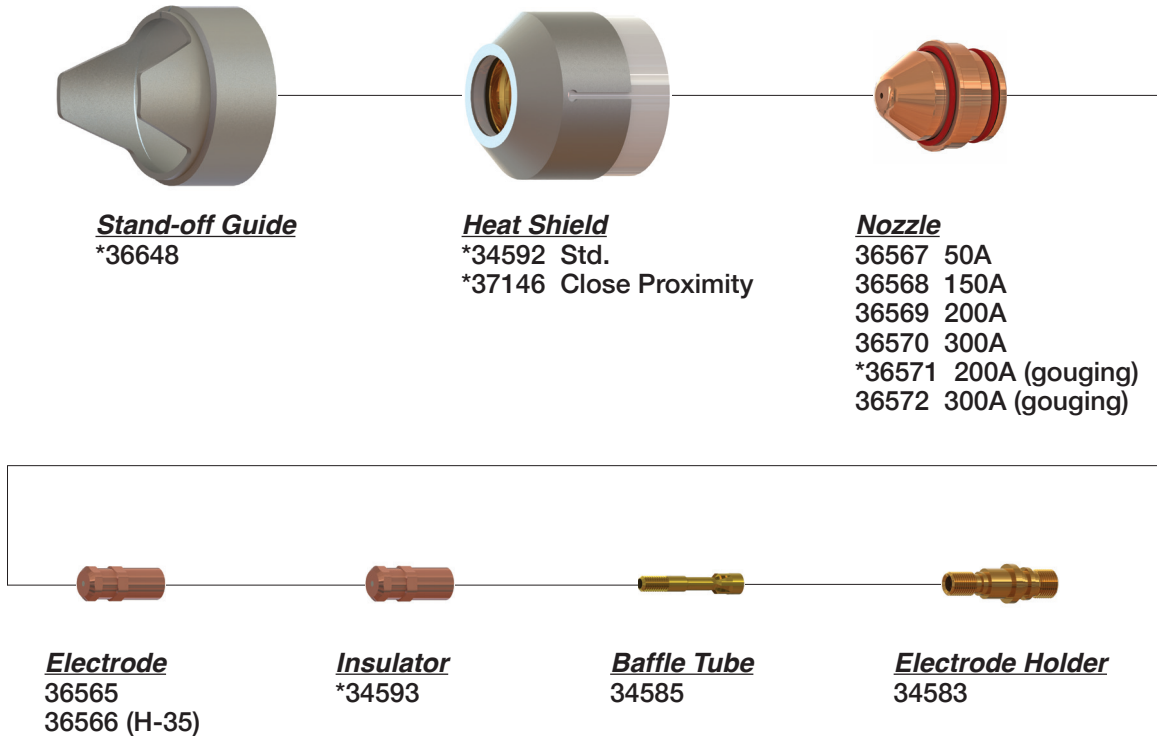
\*21625 (Torch Head)  
\*344019 O-Ring  
0558001457 Swirl Baffle

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 42 ESAB/L-TEC® STYLE

COMPATIBLE WITH ESAB/L-TEC® PT-26†

PLASMA



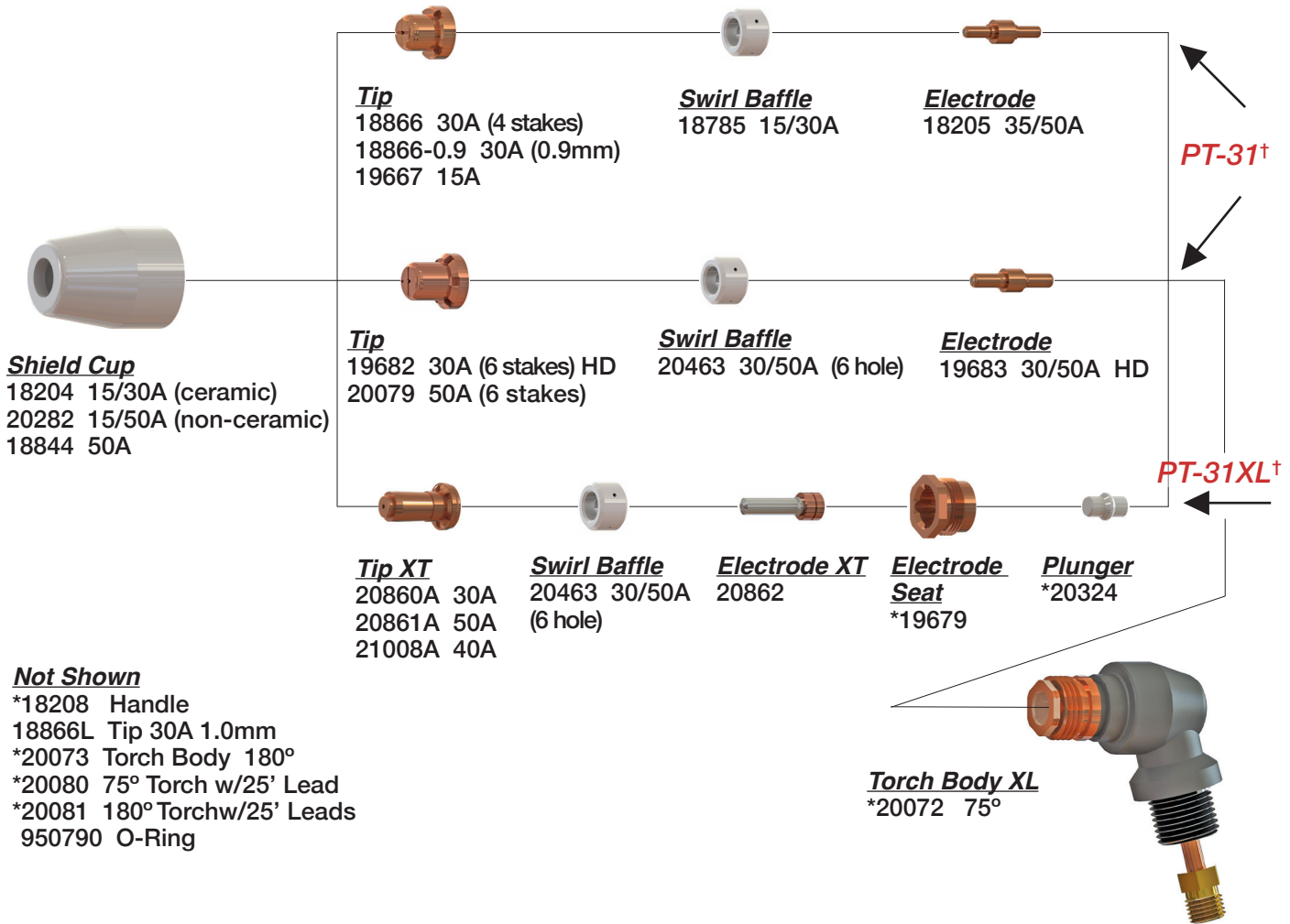
**Not Shown**

- \*20068 Front End Assy Brass
- \*34599 Torch Head

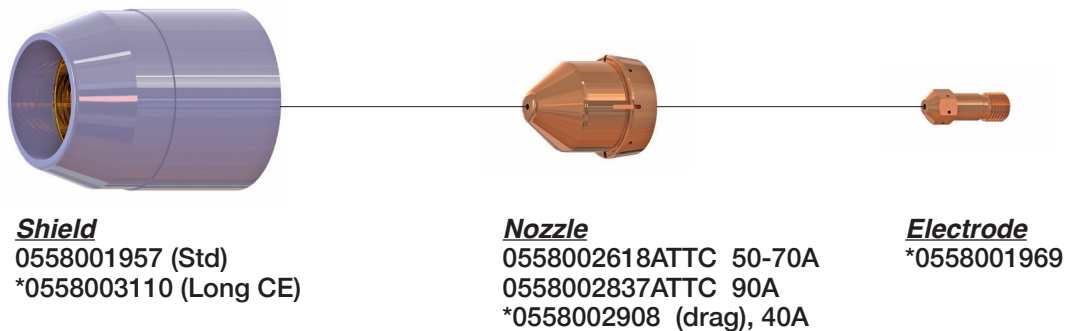
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH ESAB/L-TEC® PT-31 & 31XL†



COMPATIBLE WITH ESAB/L-TEC® PT-32EH (PCM 875)†



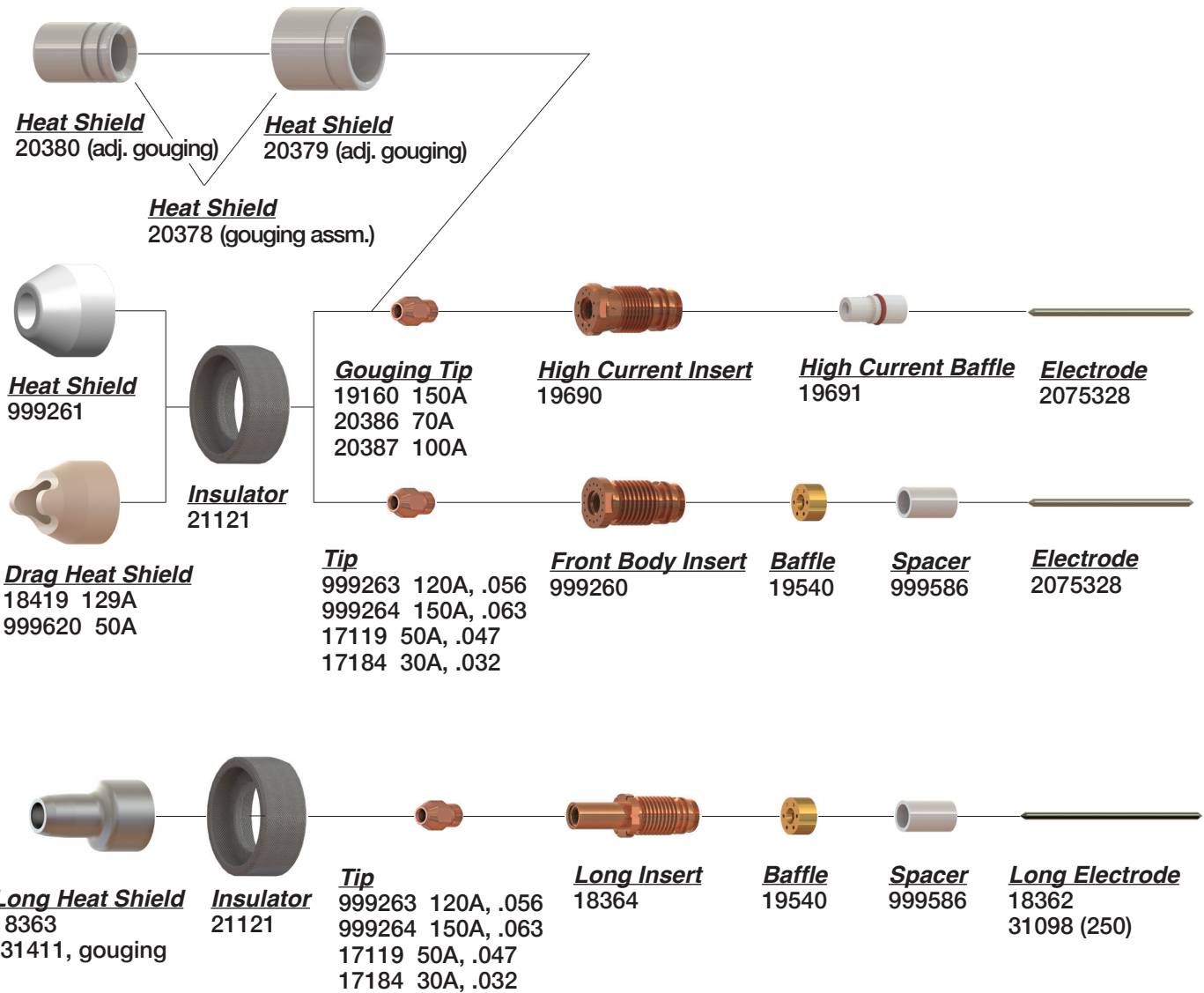
NOTE\* Valve Pin is a crucial member of the system.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**44 ESAB/L-TEC® STYLE**

COMPATIBLE WITH ESAB/L-TEC® PT-121†

**PLASMA**

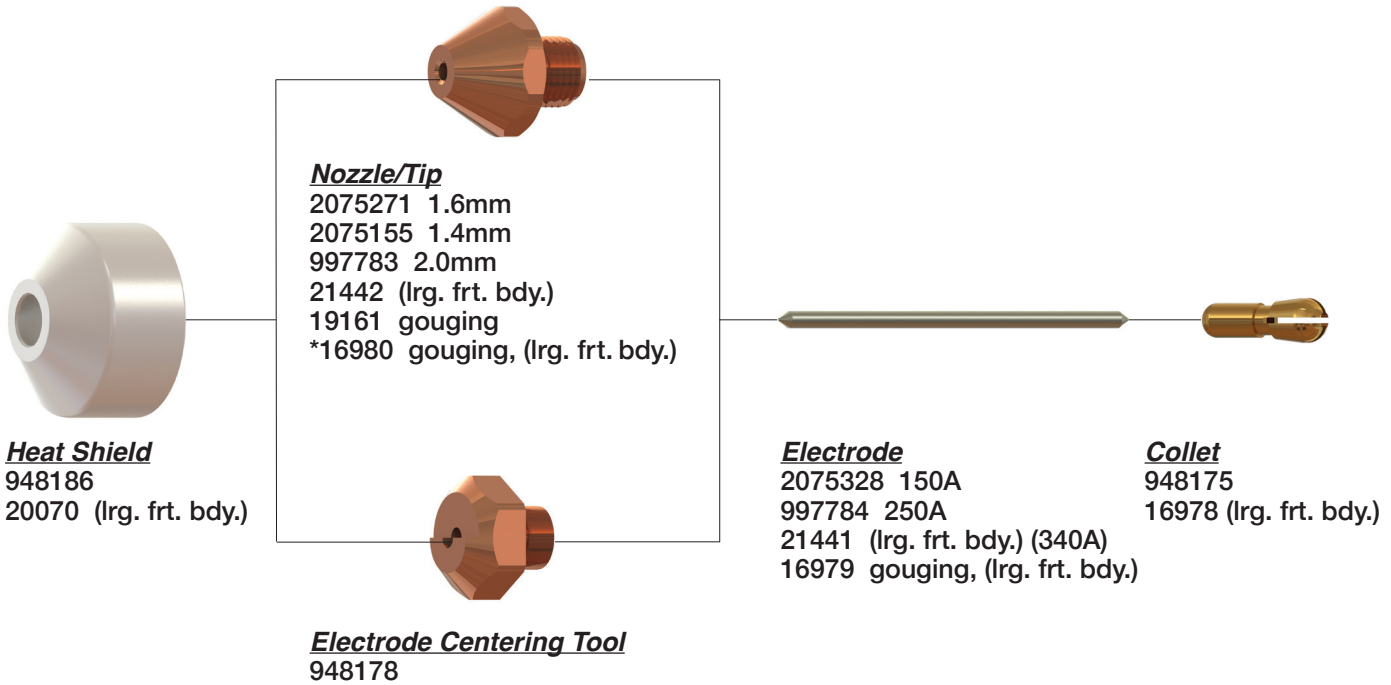


**Not Shown**

- 18449 Power Cable 50' N/C
- 19654 Collet, Cop.H.D.
- 20098 H.D. Gouging Heat Shield
- 994092 O-Ring
- 999257 Back Cap
- 999259 Collet
- 999262 Gasket
- 999266 Electrode Centering Tool

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH ESAB/L-TEC® PT-251†



**Not Shown**

- \*948171 Torch Cap, (lrg. frt. bdy.)
- \*948174 Front Body Assm.
- 948179 Gasket
- 86W99 O-Ring

**NOTE**

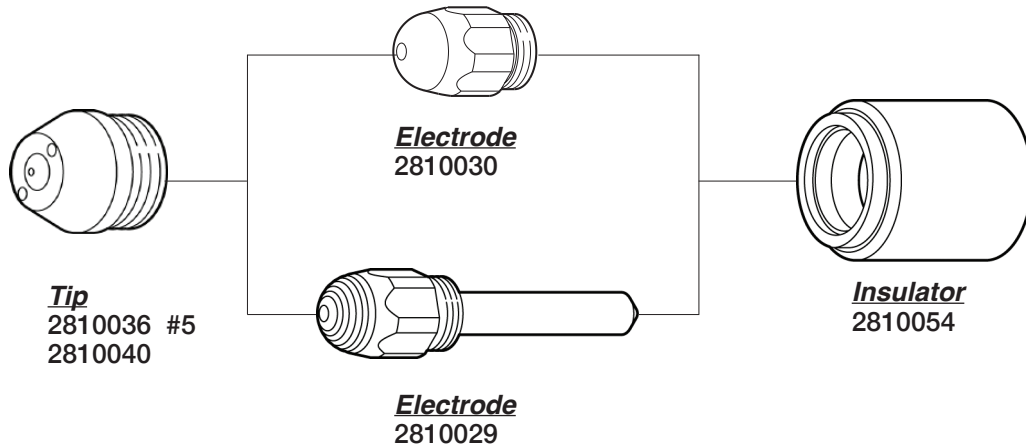
(lrg. frt. bdy.) = Long Front Body

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

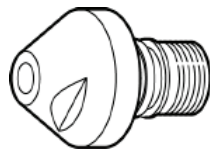
**46 HARRIS® STYLE / HETTIGER® STYLE**

**PLASMA**

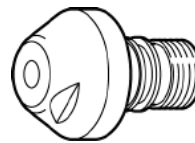
**HARRIS® Style**



**HETTIGER® Style**



**Tip**  
Hettiger  
27.6mm X 4.0mm

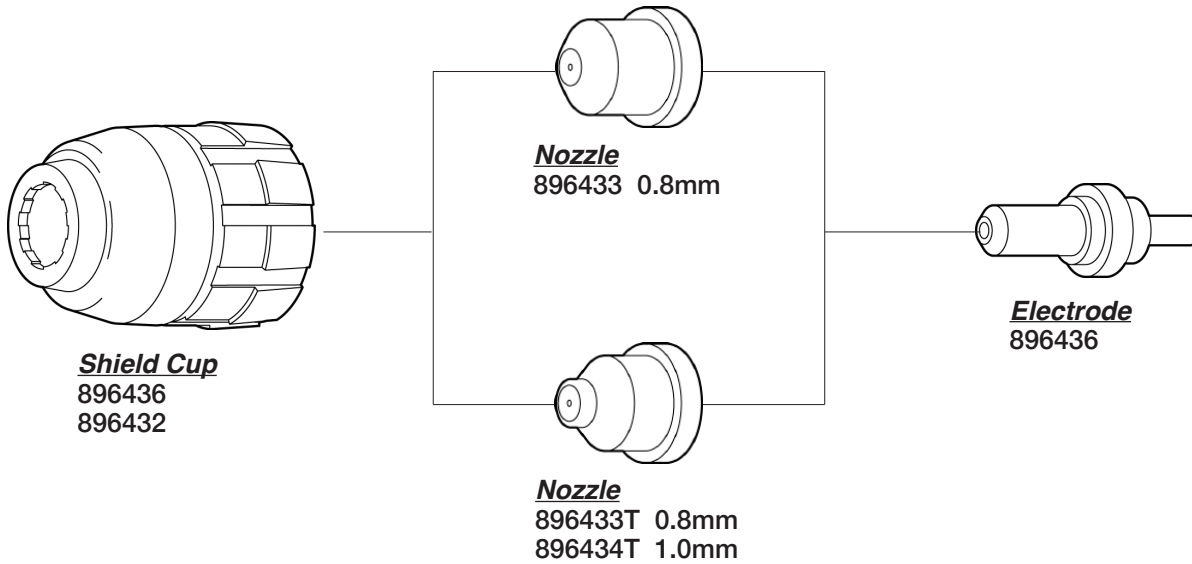


**Tip**  
Hettiger #1  
30.5mm X 4.0mm

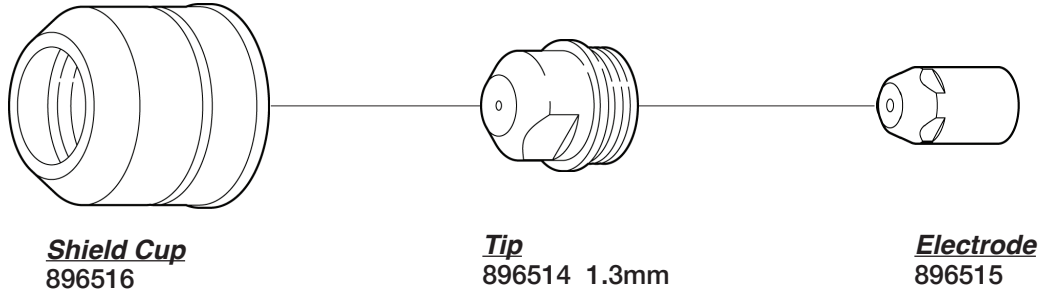
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



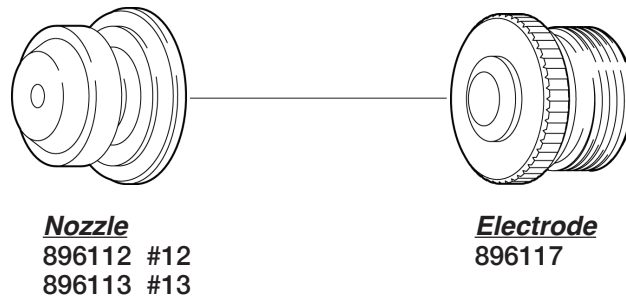
**COMPATIBLE WITH HITACHI® PTP-51†**



**COMPATIBLE WITH HITACHI® PTP-81†**



**COMPATIBLE WITH HITACHI® UG-31†**

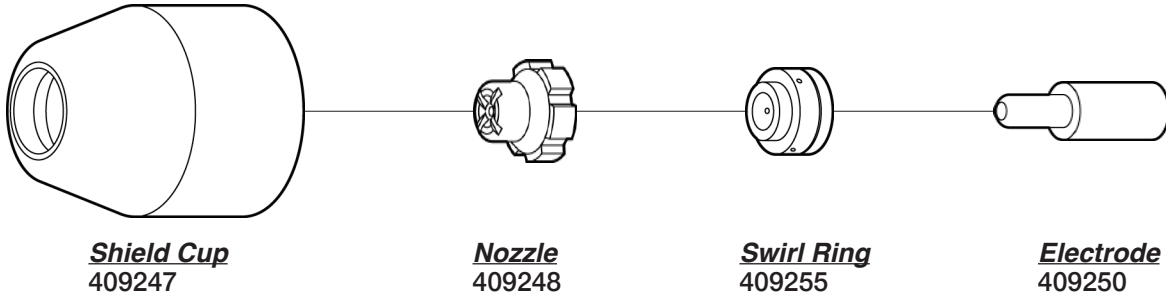


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**48 HOBART® STYLE**

**PLASMA**

**COMPATIBLE WITH HOBART® TP-3A†**



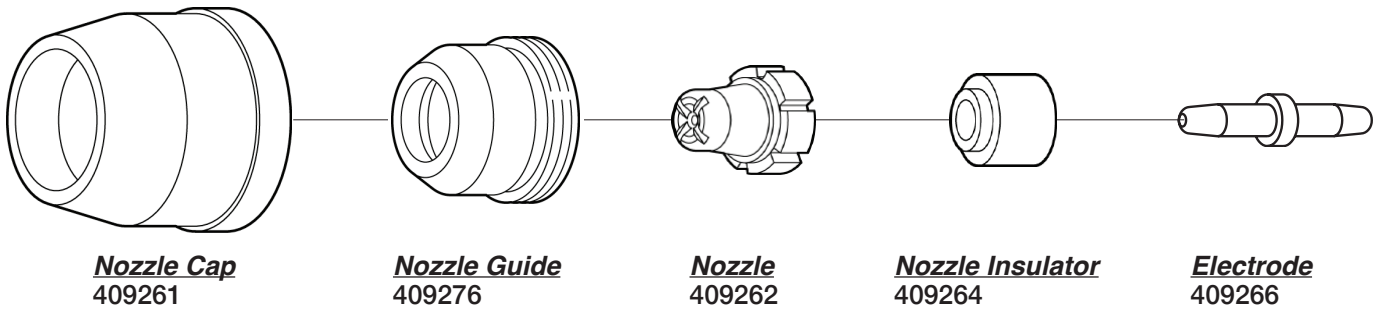
**Shield Cup**  
409247

**Nozzle**  
409248

**Swirl Ring**  
409255

**Electrode**  
409250

**COMPATIBLE WITH HOBART® TP-6A/P†**



**Nozzle Cap**  
409261

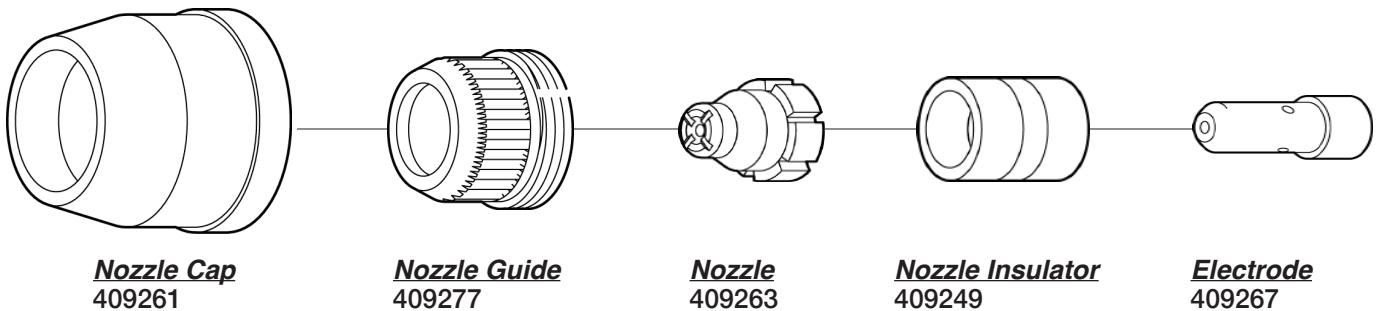
**Nozzle Guide**  
409276

**Nozzle**  
409262

**Nozzle Insulator**  
409264

**Electrode**  
409266

**COMPATIBLE WITH HOBART® TP-10A/P†**



**Nozzle Cap**  
409261

**Nozzle Guide**  
409277

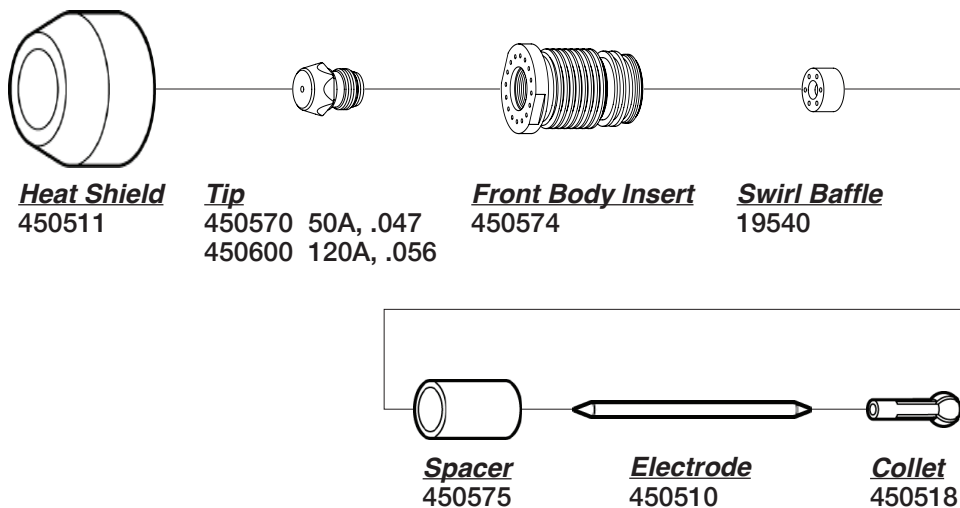
**Nozzle**  
409263

**Nozzle Insulator**  
409249

**Electrode**  
409267

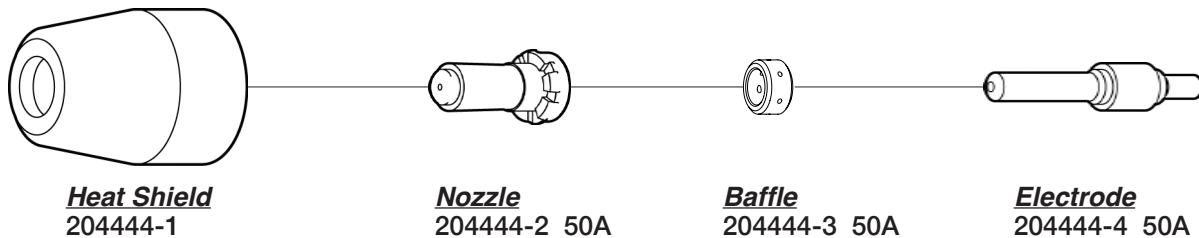
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HOBART® TP-12†**



**Not Shown**  
 450519 Gasket  
 450522 O-Ring

**COMPATIBLE WITH HOBART® ST-50A (625I)†**

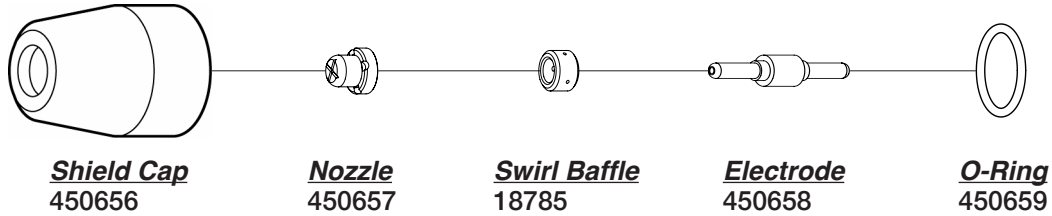


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

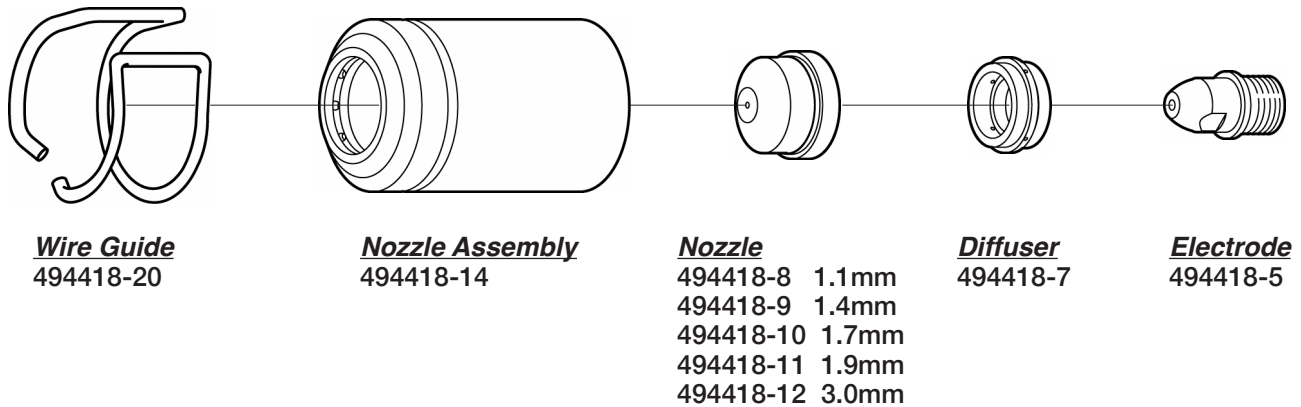
**50 HOBART® STYLE**

**PLASMA**

**COMPATIBLE WITH HOBART® HSC-30A†**



**COMPATIBLE WITH HOBART® 120†**



**Not Shown**

- 494418-2 Torch Body, 140A
- 494418-3 O-Ring
- 494418-4 O-Ring
- 494418-13 Nozzle Assembly
- 494418-17 Insulator Contact
- 494418-18 Guide Cup
- 494418-19 Tip 2.4mm (gouging)
- 494418-21 Guide Cup, 2 pin
- 494418-22 Guide Cup, 4 pin

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



New for Hypertherm® HPR130®, HPR260®, HPR260XD® & HPR400XD®

# CleanCut™

Next-Generation Plasma Consumables  
From American Torch Tip

## BURN LONGER. CUT CLEANER.

# CleanCut™

### Designed to Work Together

#### 1. Extend Electrode Life

- More efficient cooling
- Extended hafnium electrode life
- 25% – 50% longer production time

#### 2. Prevent Nozzle Damage

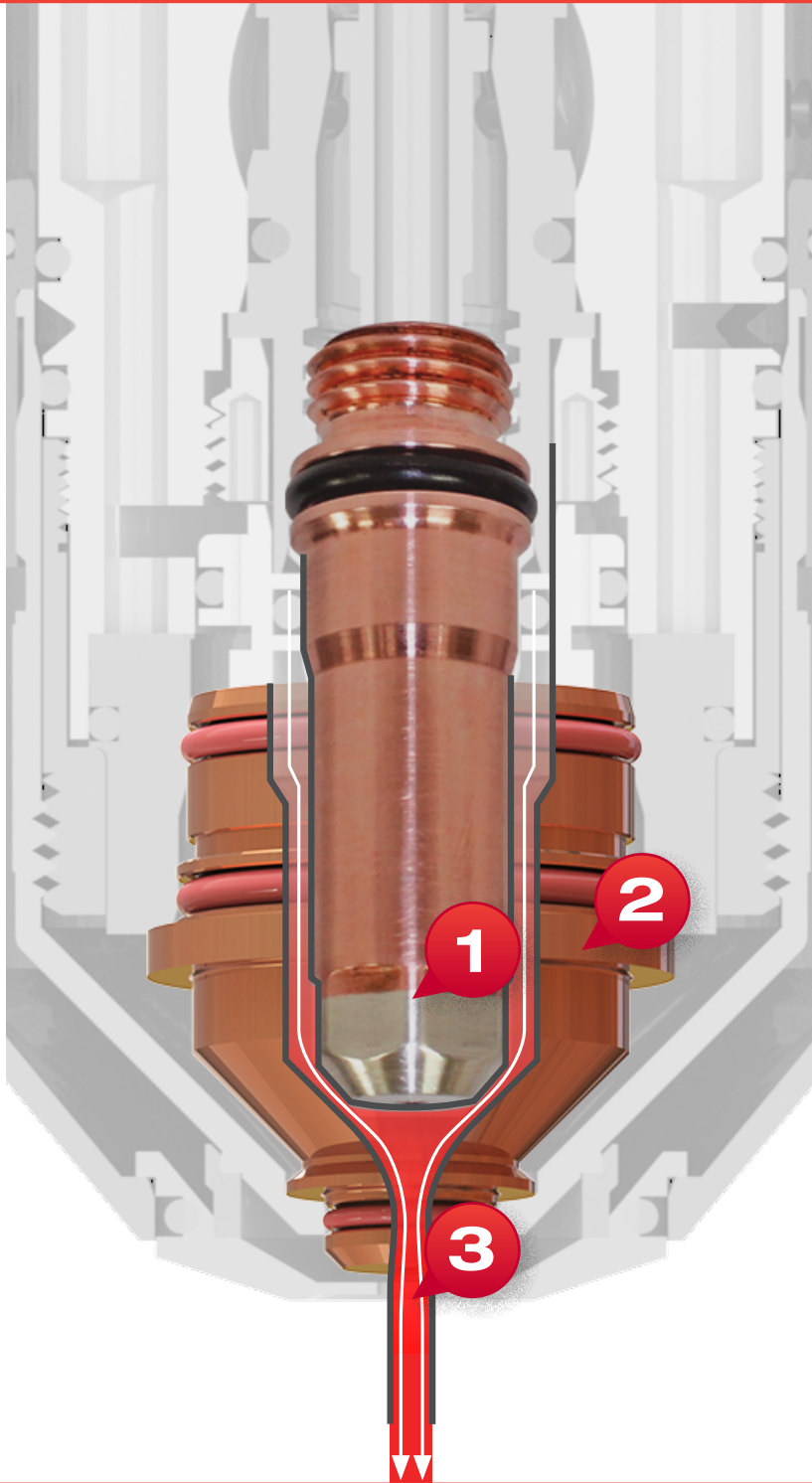
- Cooler silver electrodes diminish nozzle damage
- Nozzles paired with silver electrodes last longer

### CleanCut™ Rocket Nozzle

(PATENT PENDING)

#### 3. Supercharge the Plasma Arc

- Smooth-bore configuration reduces turbulence
- Stabilizes and accelerates the plasma arc column
- Produces ultra-smooth cuts



# CleanCut™

Click QR Code to sign up for a **FREE DEMO!**

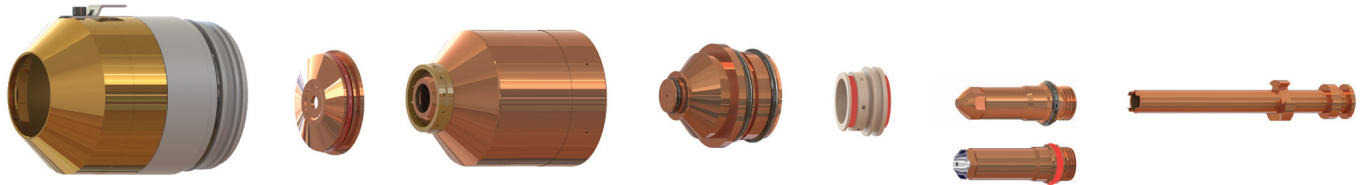


AMERICAN  
TORCH TIP **ATTC**®

# 52 HYPERTHERM® STYLE

COMPATIBLE WITH HYPERTHERM® HPR130® & 260®†

PLASMA



Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
<b>Mild Steel</b>							
30	220173ATTC	220194	220313ATTC	220193ATTC	220180 (30-45A)	220192ATT	220340ATTC
80	220173ATTC	220189ATTC	220176ATTC	220188ATTC	220179	220187ATT	220340ATTC
130	220173ATTC	220183ATTC	220176ATTC	220182ATTC	220179	220181ATT	220340ATTC
200	220398ATTC	220356ATTC	220355ATTC	220354ATTC	220353	220352ATT	220340ATTC
260	220398ATTC	220440ATT	220433ATTC	220439ATTC	220436	220435ATT	220340ATTC
<b>Stainless Steel</b>							
80	220173ATTC	220198ATTC	220304ATTC (H35)	220337ATTC	220179	220339ATT	220340ATTC
130	220173ATTC	220198ATTC	220304ATTC (H35) 220176ATTC (N2)	220197ATTC	220179	220665ATTC CleanCut™ 220307ATT	220340ATTC
200	220398ATTC	220345ATTC	220344ATTC	220343ATTC	220342	220666ATTC CleanCut™ 220307ATT	220340ATTC
260	220398ATTC	220407ATT	220344ATTC	220406ATTC	220405	220668ATTC CleanCut™ 220307ATT	220340ATTC

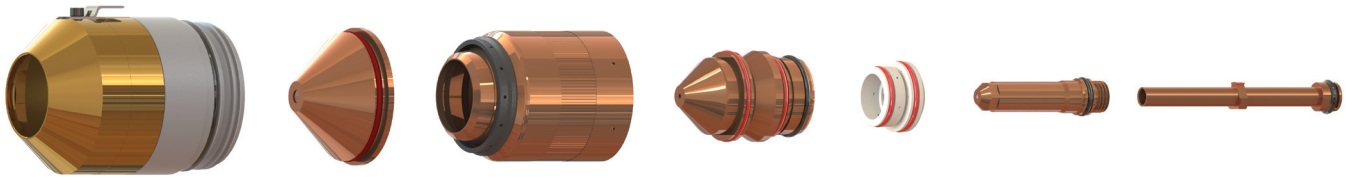
**Not Shown**

- 220644ATTC Inner Retainer 100A
- 220347ATTC Inner Retainer Cap
- 220202 Shield 45A

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® HPR260® (BEVELING)†**

**PLASMA**



Amperage	Shield Cap	Shield	Nozzle Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
<b>Mild Steel</b>							
130	220398ATTC	220645ATTC	220603ATTC	220646ATTC	*220179	220649ATTC	220571ATTC
260	220398ATTC	220545ATTC	220603ATTC	220542ATTC	*220436	220541ATTC	220700ATTC
<b>Stainless Steel</b>							
130	220398ATTC	220609ATTC	220608ATT	220656ATTC	*220179	220606ATTC	220571ATTC
260	220398ATTC	220609ATTC	220608ATT	220607ATTC	*220436	220606ATTC	220700ATTC

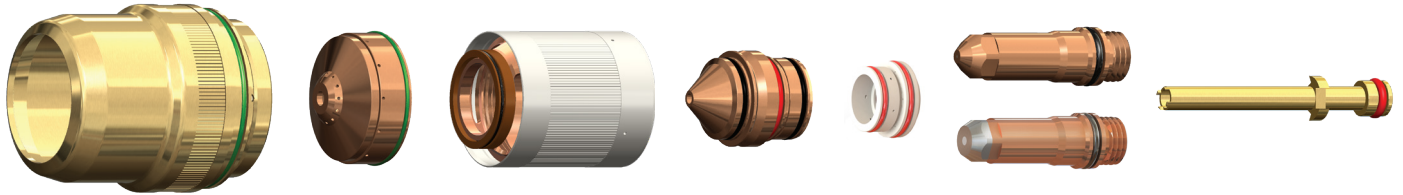
**Not Shown**  
\*120651 Torch Body

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 54 HYPERTHERM® STYLE

COMPATIBLE WITH HYPERTHERM® HPR260XD®/HPR400XD® (30 AMP TO 400 AMP)†

PLASMA



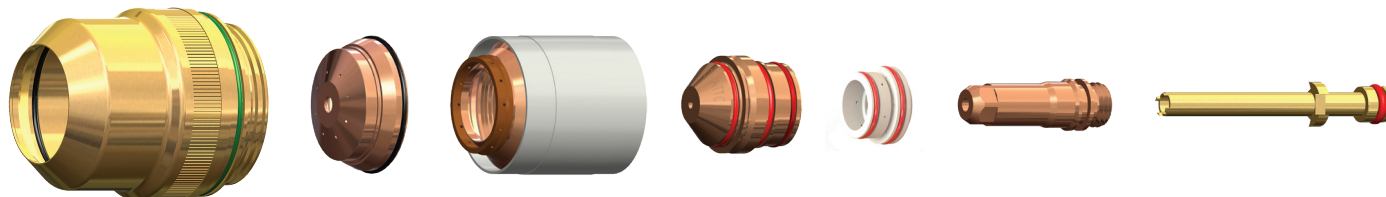
260 amp Mild Steel consumables illustrated above

Mild Steel							
Amperage	Shield Cap	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
30 A	220747	220194ATTC	220754	220193ATTC	220180	220192ATTC	220340ATTC
50 A	220747	220555ATTC	220754	220554ATTC	220553	220552ATTC	220340ATTC
80 A	220747	220189ATTC	220756	220188ATTC	220179	420566 CleanCut™ 220187ATTC	220340ATTC
130 A	220747	220183ATTC	220756	220182ATTC	220179	220181ATTC 220665ATTC CleanCut™	220340ATTC
200 A	*220637	*220761	*220757	220354ATTC	220353	220352ATTC 220666ATTC CleanCut™	220340ATTC
260 A	*220637	*220764	*220760	220439ATTC	220436	220435ATTC 220668ATTC CleanCut™	220340ATTC
400 A	90-4000	90-4002	90-4001	220632ATTC	*220631	220629ATT 420530ATTC CleanCut™	
130 A bevel	90-0637	90-0742	*220740	220646ATTC	220179	220649ATT	220700ATTC
200 A bevel	90-0637	90-0658	*220845	220659ATTC	220353	220662ATTC	220700ATTC
260 A bevel	90-0637	90-0741	*220740	220542ATTC	220436	220541ATT	220571ATTC
400 A bevel	90-4000	90-4002	90-4001	220632ATTC	*220631	220629ATT	220571ATTC

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® HPR260XD® /HPR400XD® (45 AMP TO 400 AMP)†**

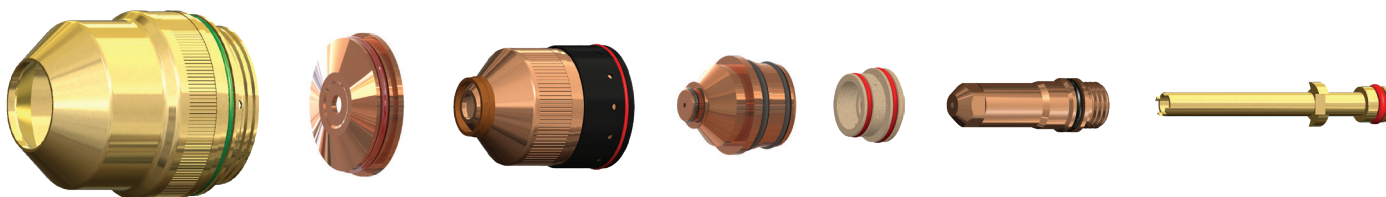
**PLASMA**



260 amp Stainless Steel consumables illustrated above

**Stainless Steel**

Amperage	Shield Cap	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	220747	220202	220755	220201ATTC	220180	220308ATTC	220340ATTC
80 A	220747	220338ATTC	220755	220337ATTC	220179	220339ATTC	220340ATTC
130 A	220747	220198ATTC	220755 (H35) 220756 (N2)	220197ATTC	220179	220307ATTC	220340ATTC
200 A	*220637	*220762	*220758	220343ATTC	220342	220307ATTC	220340ATTC
260 A	*220637	*220763	*220758	220406ATTC	220405	220307ATTC	220340ATTC
400 A	*220637	*220707	*220712	220708ATTC	220405	220709ATT	220571ATTC
130 A bevel	*220637	*220738	*220739	220656ATTC	220179	220606ATT	220571ATTC
260 A bevel	*220637	*220738	*220739	220607ATTC	220405	220606ATT	220700ATTC
400 A bevel	*220657	*220707	*220712	220708ATTC	220405	220709ATT	220571ATTC



130 amp Aluminum consumables illustrated above

**Aluminum**

Amperage	Shield Cap	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
45 A	220747	220202	220756	220201ATTC	220180	220308ATTC	220340ATTC
130 A	220747	220198	220755 (H35) 220756 (Air)	220197ATTC	220179	220307ATTC (H35) 220181ATTC (Air)	220340ATTC
200 A	*220637	*220762	*220759	220346ATTC	220342	220307ATTC	220340ATTC
260 A	*220637	*220763	*220758	220406ATTC	220405	220307ATTC	220340ATTC
400 A	220637ATTC	220707ATTC	*220712	220708ATTC	220405	220709ATT	

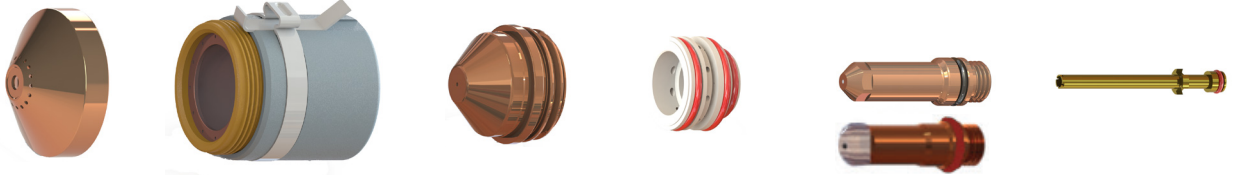
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



# 56 HYPERTHERM® STYLE

COMPATIBLE WITH HYPERTHERM® HYPRO® 2000†

PLASMA

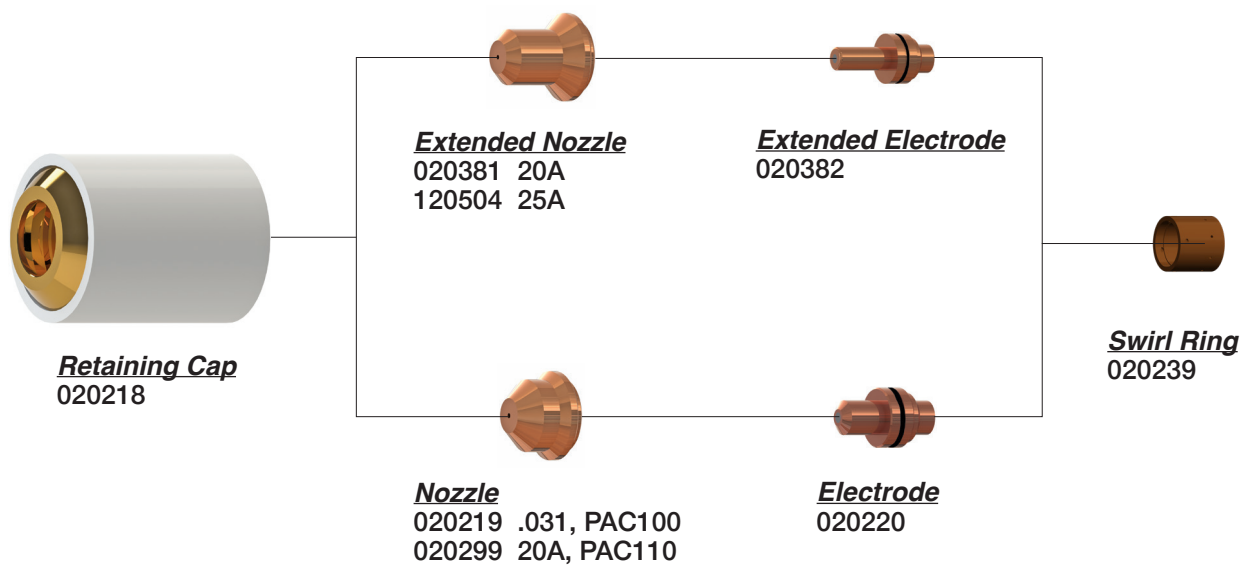


Amperage	Shield	Shield Cap	Nozzle	Swirl Ring	Electrode	Water Tube
<b>O2 — Mild Steel</b>						
50	220532	220936 220935 (without tab)	220891ATTC	*220529	220528ATTC	220521ATTC
130	220491	220936 220935 (without tab)	220893ATTC	*220488	220847ATTC 420185 CleanCut™	220521ATTC
200	220832	220936 220935 (without tab)	220831ATTC	*220834	220937ATTC 220925ATTC CleanCut™	220521ATTC
<b>Air — Mild Steel — Stainless Steel — Aluminum</b>						
50	220532	220936 220935 (without tab)	220890ATTC	*220529	220528ATTC	220521ATTC
130	220536	220936 220935 (without tab)	220892ATTC	*220488	220487ATTC	220521ATTC
200	420045	220936 220935 (without tab)	420044ATTC	*220488	220937ATTC	220521ATTC
<b>N2 — Stainless Steel — Aluminum</b>						
200	420045	220936 220935 (without tab)	420044ATTC	*220529	020415ATTC	220521ATTC

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® MAX-20® (PAC110) POWERMAX 30®†**

**PLASMA**



**Not Shown**

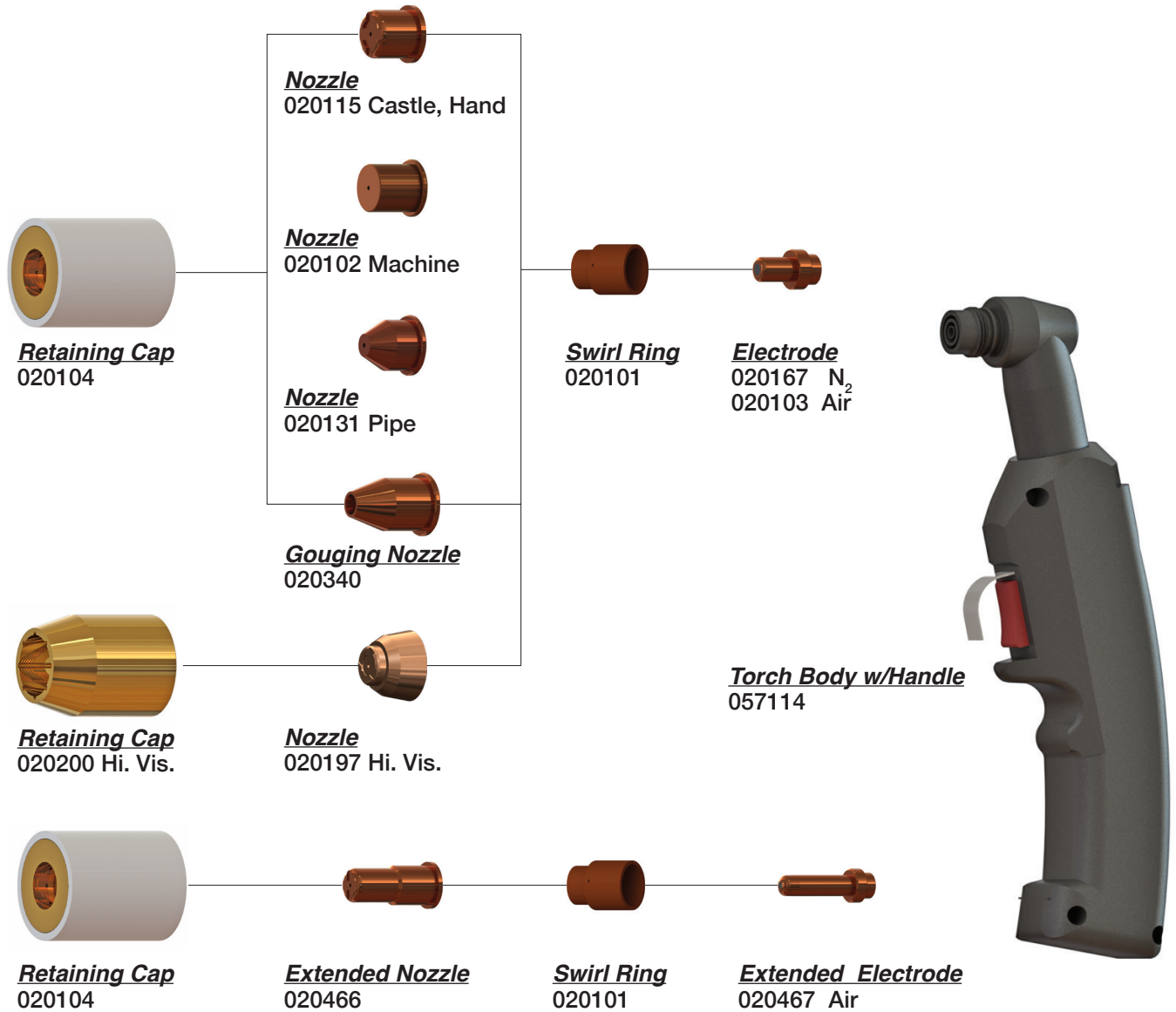
- \*001192 Handle
- 005094 Switch, Push Button
- \*020588 Torch Body
- 026016 O-Ring (red)
- \*028482 Torch w/Kit
- 044016 O-Ring (black)
- \*070057 Torch w/15' Leads
- \*070058 Torch w/25' Leads

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**58 HYPERTHERM® STYLE**

COMPATIBLE WITH HYPERTHERM® MAX-40®(PAC140)†

**PLASMA**



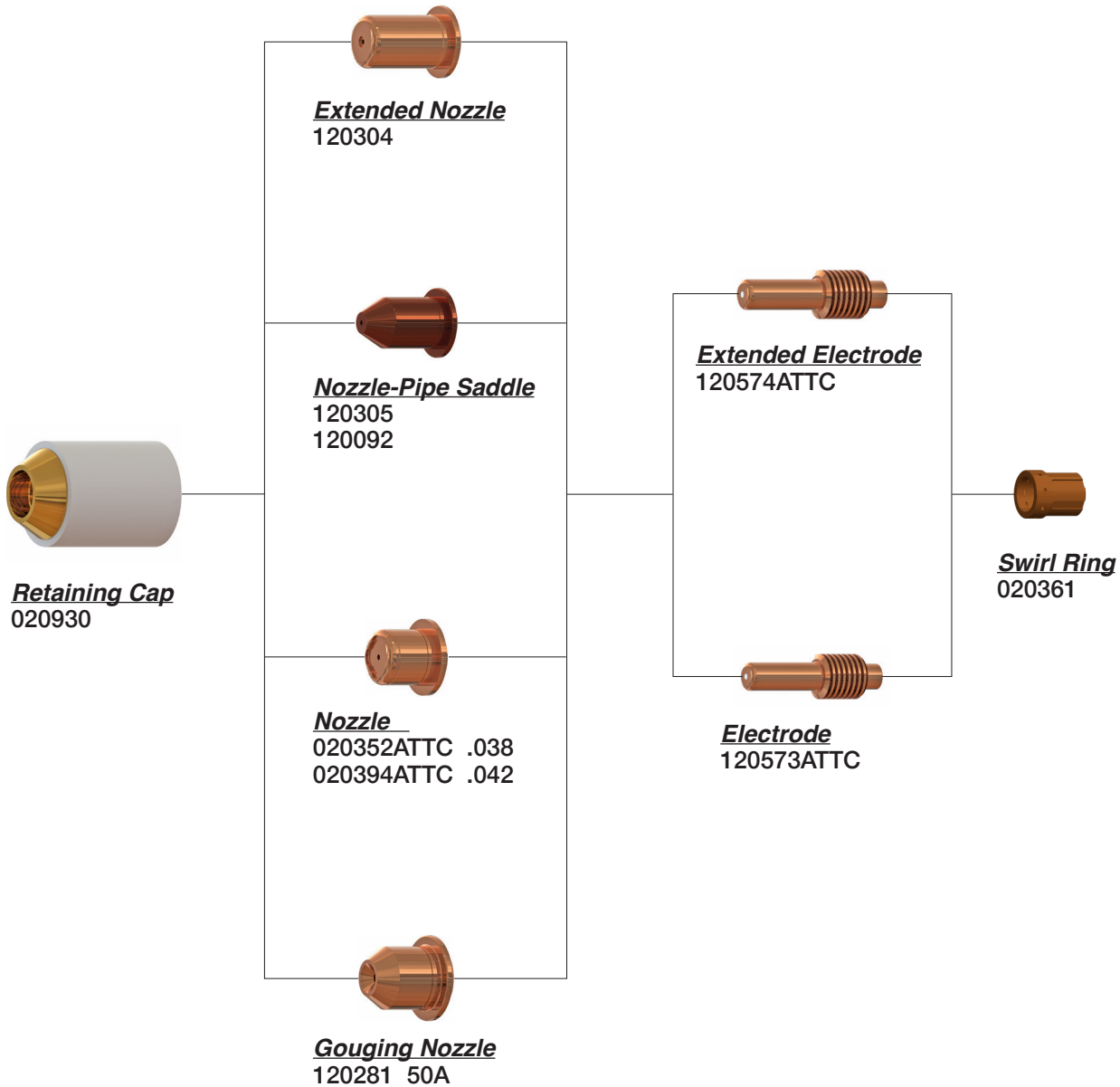
**Not Shown**

- 020114 Torch Body, Machine
- \*020120 Handle, 70°
- \*020231 10-3/4" Torch Pos. Sleeve
- 020479 PAC140 Torch Main Body
- 026016 O-Ring (red)
- 029129 25' Lead
- 044016 O-Ring (black)
- 057112 75° Torch w/25' Lds Hand
- 057053 180° Torch w/25' Lds Mach.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® MAX-40CS/42/43®†**

**PLASMA**



***Not Shown***

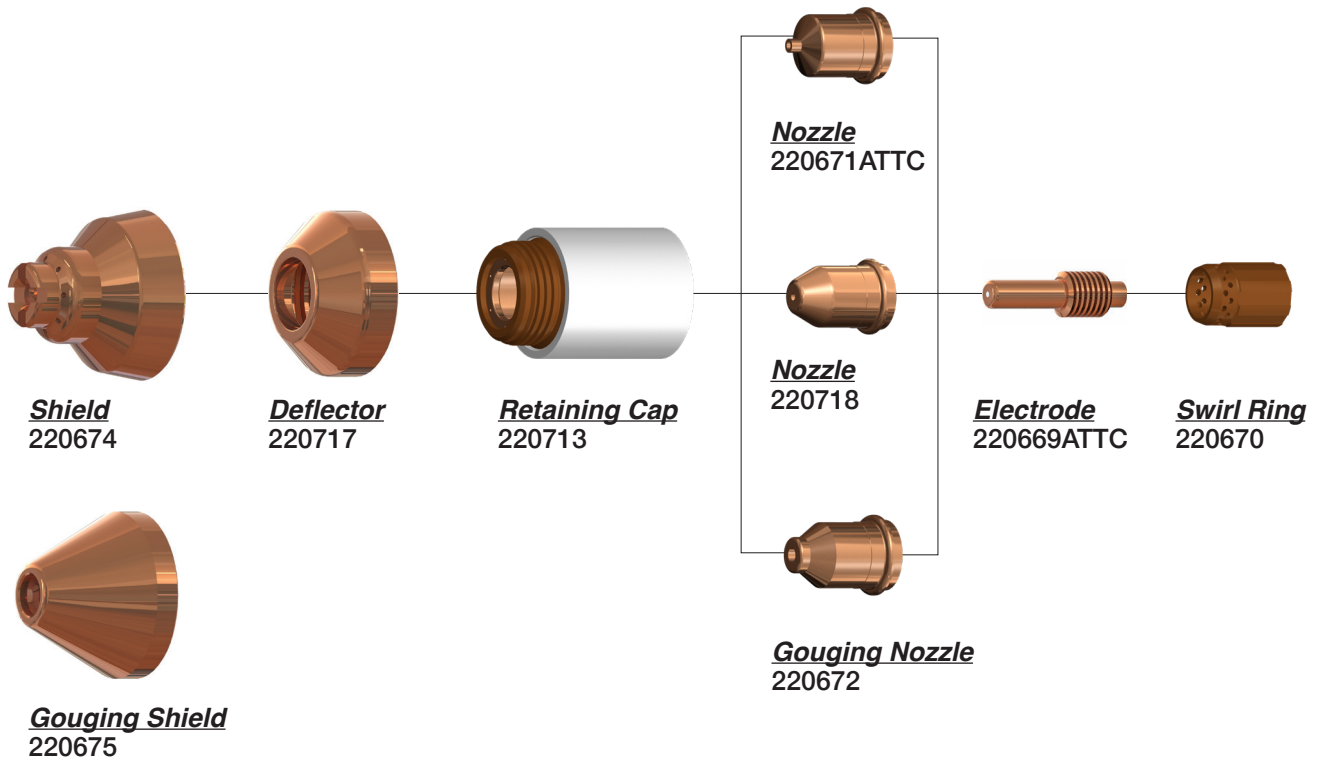
- \*001215 Handle
- \*071069 Torch Body 70° W/25' Leads QD/PAC121P
- \*120013 Torch Body PAC121P, w/Switch

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**60 HYPERTHERM® STYLE**

COMPATIBLE WITH HYPERTHERM® MAX-45®†

**PLASMA**

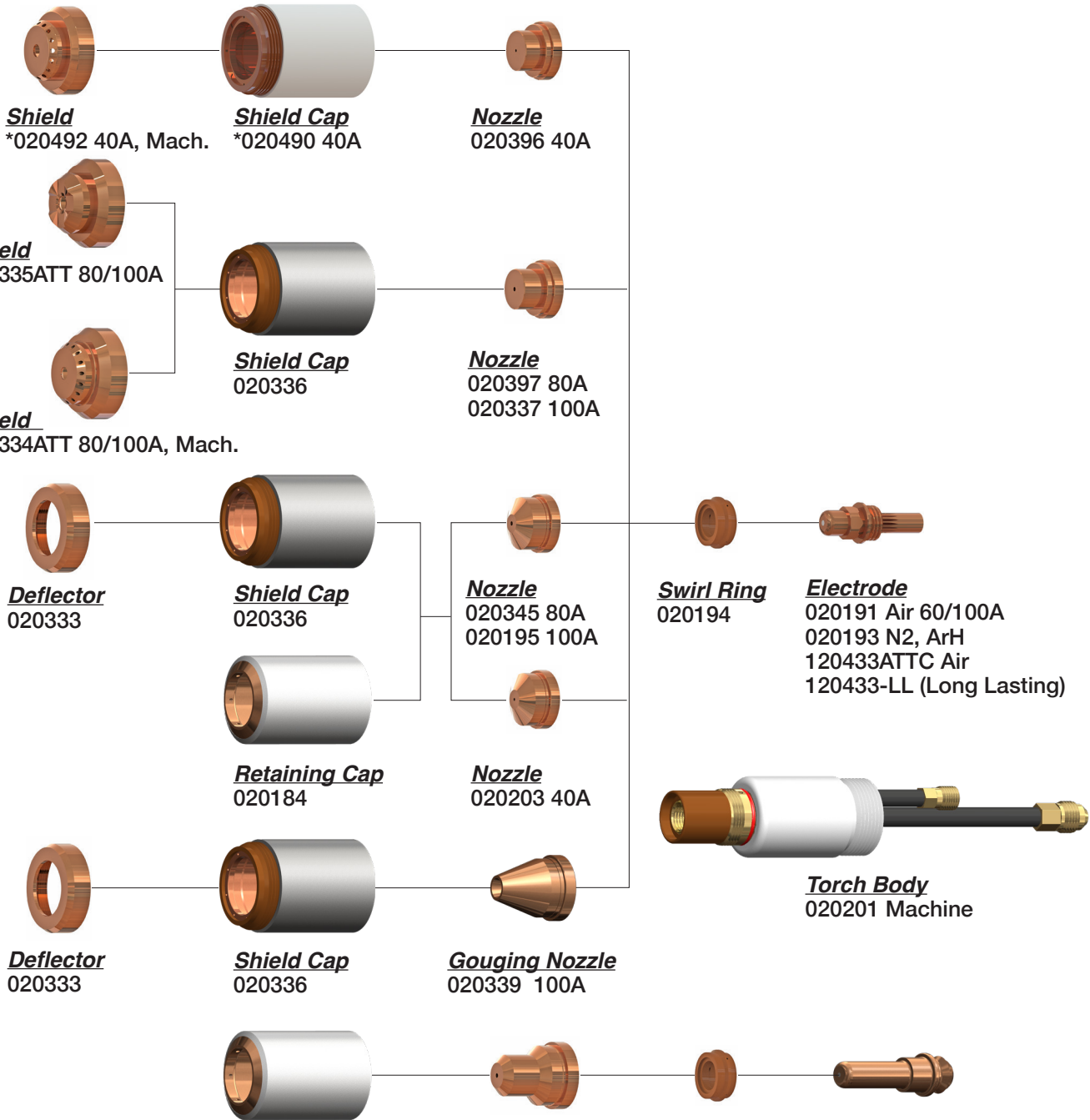


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PLASMA**

**COMPATIBLE WITH HYPERTHERM® MAX-100® (PAC130)†**



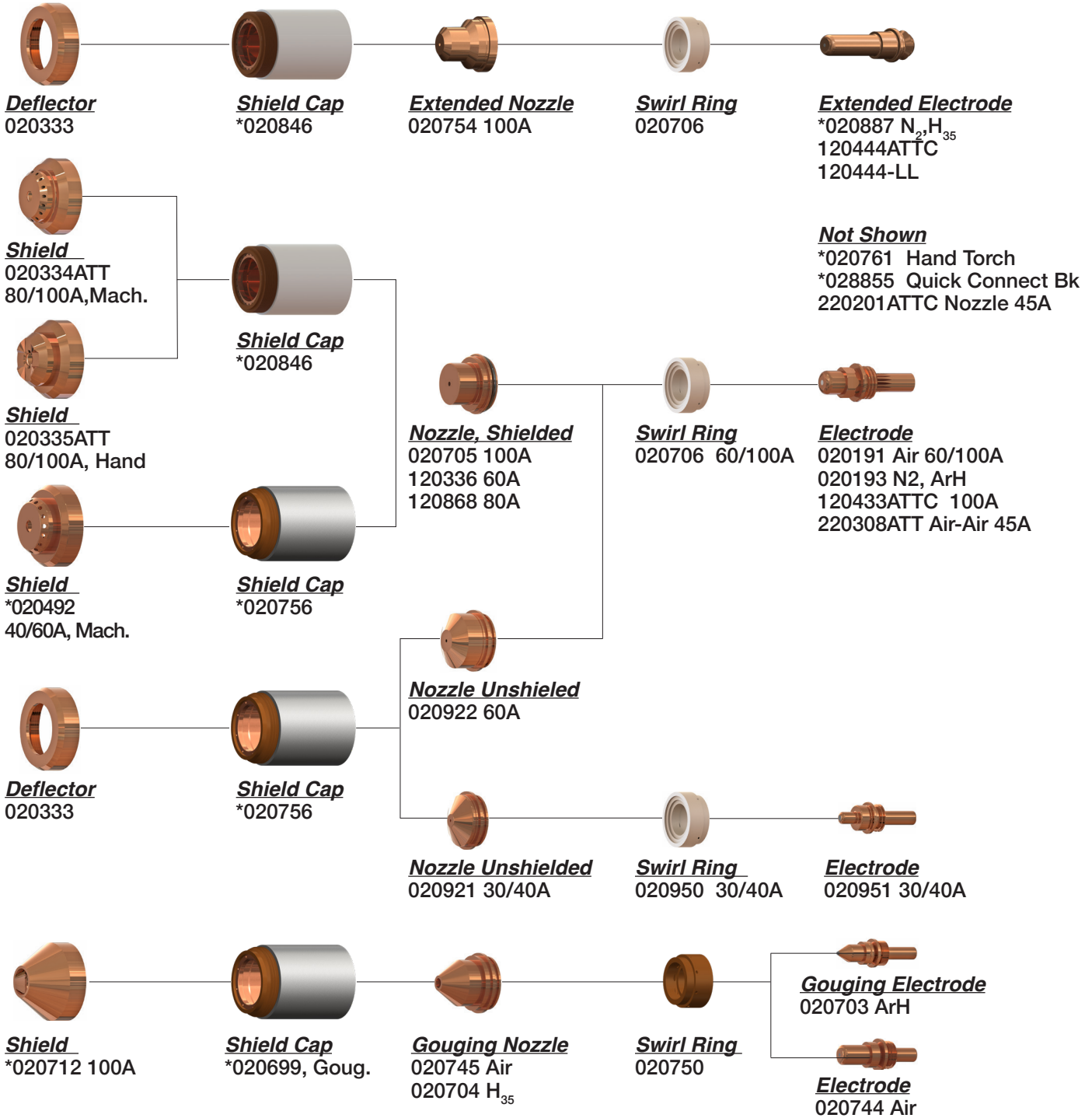
- Not Shown**  
 026018 O-ring  
 \*027102 Wrench  
 028325 Parts Kit, Hand  
 028375 Parts Kit, Machine  
 059078 Torch w/Kit  
 020201 Torch Body & Machine

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**62 HYPERTHERM® STYLE**

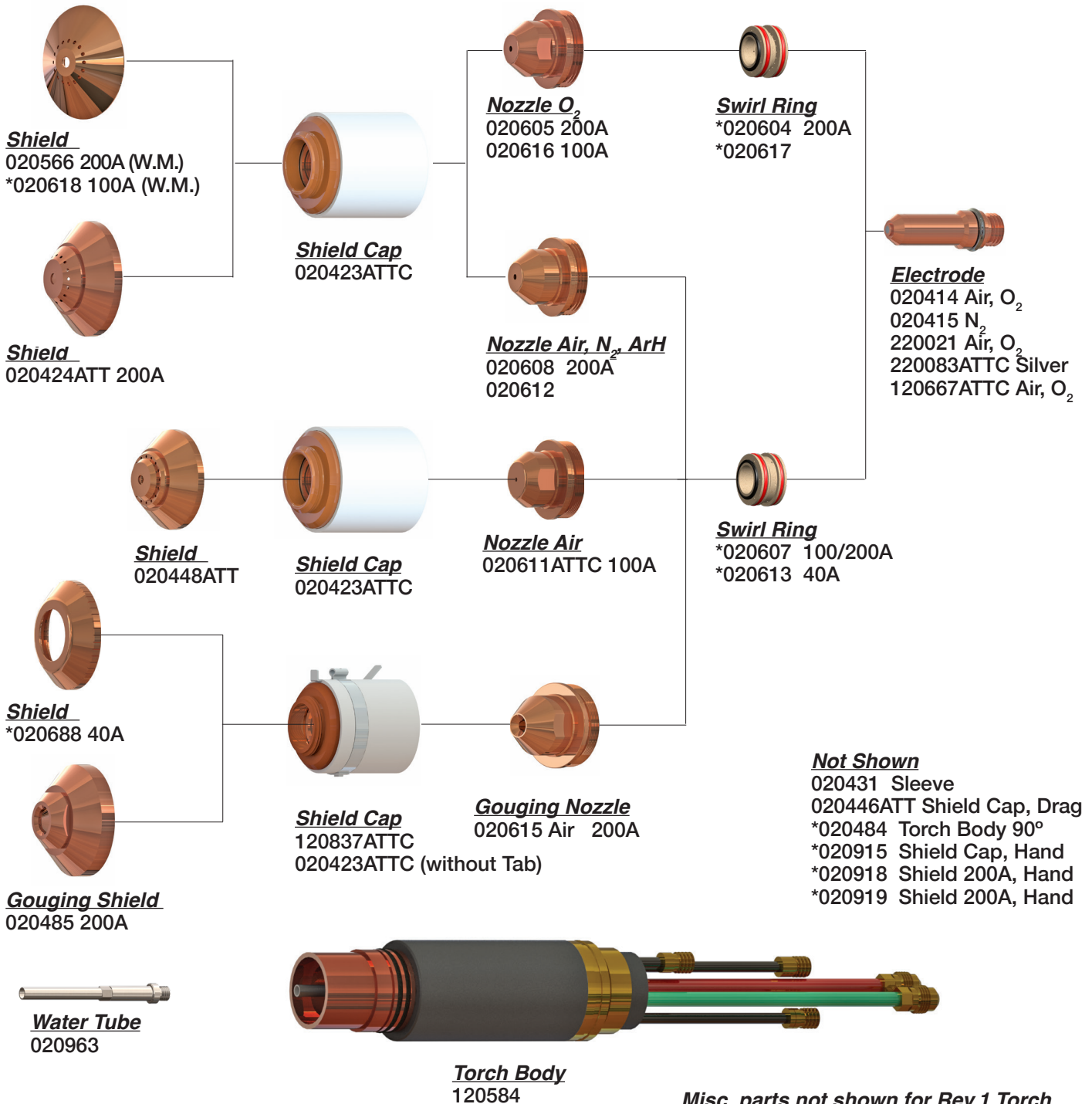
COMPATIBLE WITH HYPERTHERM® MAX-100D® (PAC160)†

**PLASMA**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® MAX-200®†**

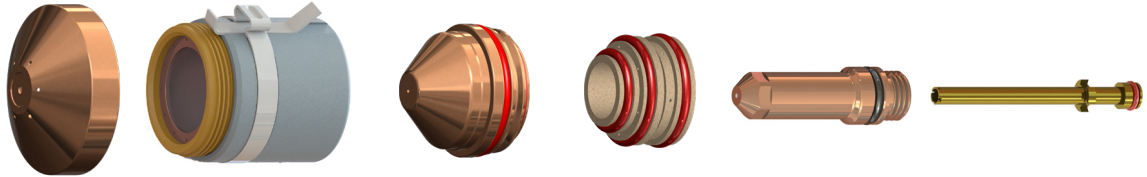


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 64 HYPERTHERM® STYLE

COMPATIBLE WITH HYPERTHERM® MAXPRO-200†

PLASMA



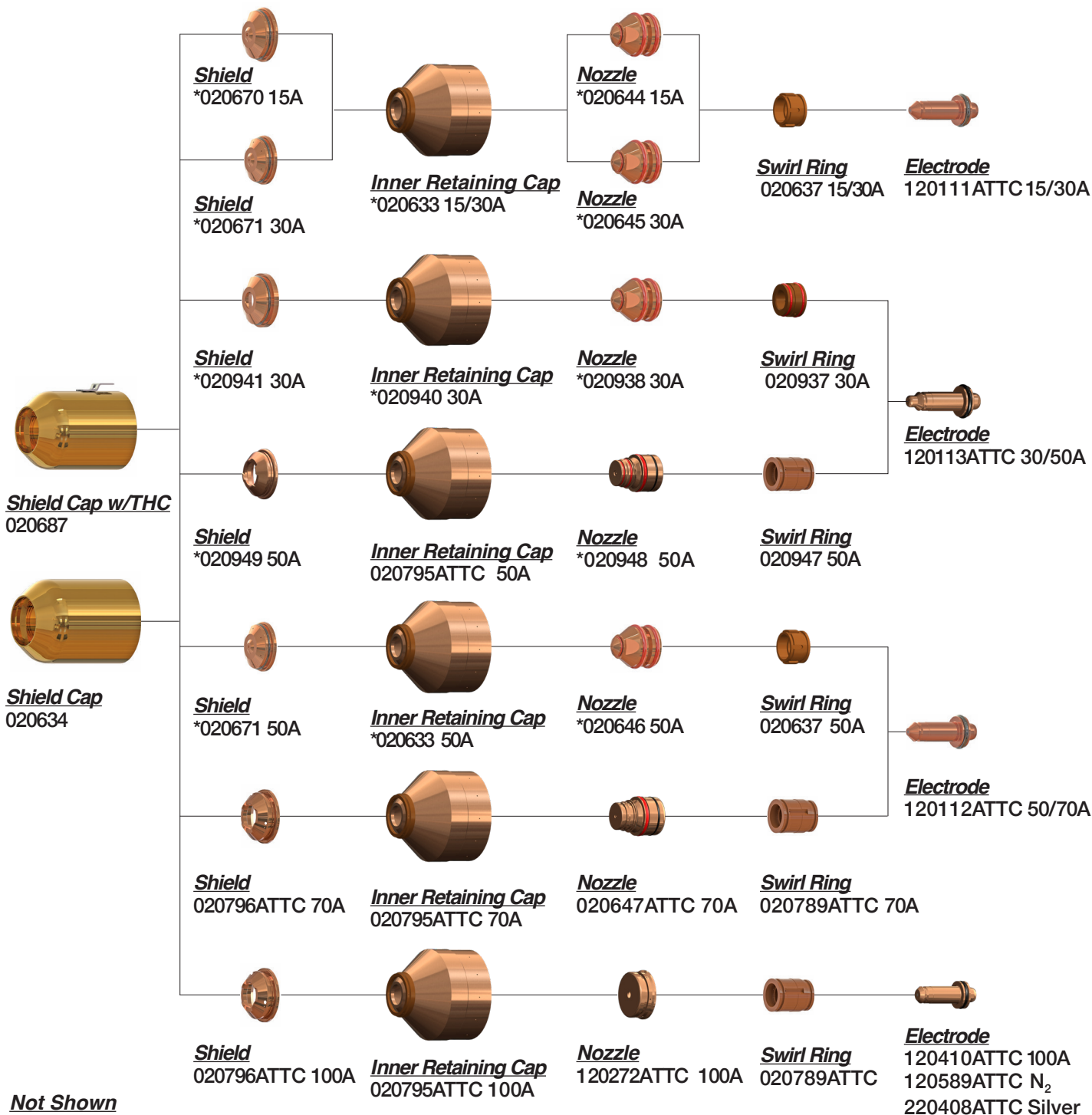
Amperage	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube**
<b>Mild Steel – Air Plasma</b>						
50A	220532	220936 220935 w/o tab	220890ATTC	*220529	220528ATTC	220521ATTC
130A	220536	220936 220936 w/o tab	220892ATTC	*220488	220487ATTC	220521ATTC
200A	420045	220936 220936 w/o tab	420044ATTC	*220488	220937ATTC	220521ATTC
<b>Mild Steel – O<sub>2</sub> Plasma</b>						
50A	220532	220936 220935 w/o tab	220891ATTC	*220529	220528ATTC	220521ATTC
130A	220491	220936 220936 w/o tab	220893ATTC	*220488	220487ATTC	220521ATTC
200A	220832	220936 220936 w/o tab	220831ATTC	*220834	220937ATTC	220521ATTC
<b>Stainless Steel / Aluminum – N<sub>2</sub> Plasma</b>						
130A	220536	220936 220935 w/o tab	220892ATTC	*220529	020415ATTC	220521ATTC
200A	420045	220936 220936 w/o tab	420044ATTC	*220529	020415ATTC	220521ATTC

\*\*ATTC-style water tube needs to be used with ATTC-style electrode.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH HYPERTHERM® HD-1070/3070®†**



**Not Shown**

- \*120349 Torch Body (QD)
- \*120377 Water Tube
- \*120443 Torch Body
- 220409ATTC Nozzle Assy 100A

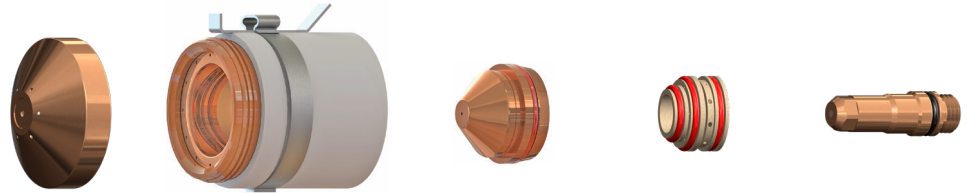
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



# 66 HYPERTHERM® STYLE

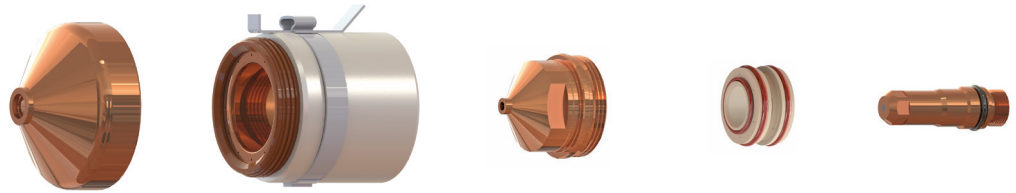
PLASMA

## COMPATIBLE WITH HYPERTHERM® HSD-130®†



Amperage	PlasmaGas / Shield Gas	Shield	Shield Cap	Nozzle	Swirl Ring	Electrode
<b>HSD-130®</b>						
45	Air	220532ATT	220578	220525ATTC	220529	220528ATTC
50	O2	220532ATT	220578	220530ATTC	220529	220528ATTC
130	Air	220536ATT	220578	220489ATTC	220488	220487ATTC
130	O2	220491ATT	220578	220492ATTC	220488	220487ATTC

## COMPATIBLE WITH HYPERTHERM® HT-2000® HIGH SPEED†

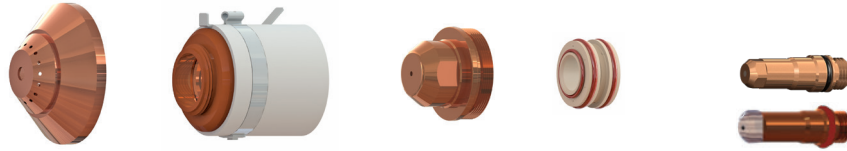


*(Typical setup shown. Parts for your application may look slightly different)*

Amperage	PlasmaGas / Shield Gas	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode
<b>HySpeed®</b>						
200	O2 / Air	220239ATT	220242ATTC	220237ATTC	220236*	220235

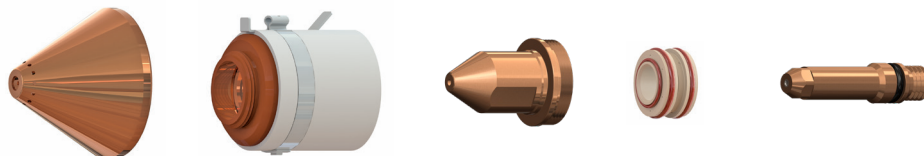
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® HT-2000†**



*(Typical setup shown. Parts for your application may look slightly different)*

Amperage	PlasmaGas / Shield Gas	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode
<b>Mild Steel</b>						
200	O <sub>2</sub> / Air	020424	120837 (w/ tab) 020423 (w/o tab)	020605	120833	220084ATTC CleanCut™
200	Air / Air	020424	120837 (w/ tab) 020423 (w/o tab)	020608	020679	120667ATTC
200	N <sub>2</sub> / CO <sub>2</sub>	020424	120837 (w/ tab) 020423 (w/o tab)	020608	020679	020415
100	Air / Air	020448	120837 (w/ tab) 020423 (w/o tab)	020611	020607	120547ATTC
100	O <sub>2</sub> / Air	220448	120837 (w/ tab) 020423 (w/o tab)	020690	020613	120547ATTC
50	O <sub>2</sub> / O <sub>2</sub>	120186*	120185*	120182*	120179	120178
<b>Stainless Steel / Aluminum</b>						
200	Air / Air	020424	120837 (w/ tab) 020423 (w/o tab)	020608	020679	120667ATTC
200	N <sub>2</sub> / Air	020424	120837 (w/ tab) 020423 (w/o tab)	020608	020679	020415
200	N <sub>2</sub> / CO <sub>2</sub>	020424	120837 (w/ tab) 020423 (w/o tab)	020608	020679	020415
200	H35 / N <sub>2</sub>	020602	120837 (w/ tab) 020423 (w/o tab)	020608	020679	020415
100	Air / Air	020448	120837 (w/ tab) 020423 (w/o tab)	020611	020607	120547ATTC
100	H35 / N <sub>2</sub>	020448	120837 (w/ tab) 020423 (w/o tab)	020611	020607	020415
40	O <sub>2</sub> / Air	020688	020423 w/o tab	020611	020613	120667ATTC



Amperage	PlasmaGas / Shield Gas	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode
<b>Bevel Cutting</b>						
200	O <sub>2</sub> / Air	120260	120837 (w/ tab) 020423 (w/o tab)	120259	120833	120258

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**68 HYPERTHERM® STYLE**

COMPATIBLE WITH HYPERTHERM® HT-4000†

**PLASMA**



**Retaining Cap**  
020087



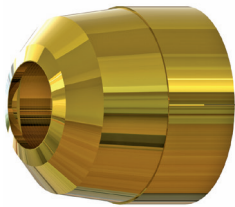
**Nozzle N<sub>2</sub>**  
020084 .166  
020089 .120



**Swirl Ring N<sub>2</sub>**  
020039 .120-.187  
020042 .120-.187



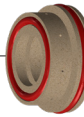
**Electrode N<sub>2</sub>**  
020082



**Retaining Cap**  
020246 Tapered, Vespel  
020579 Tapered, Vespel



**Nozzle O<sub>2</sub>**  
020086 .099  
020392 .099 (ccw)



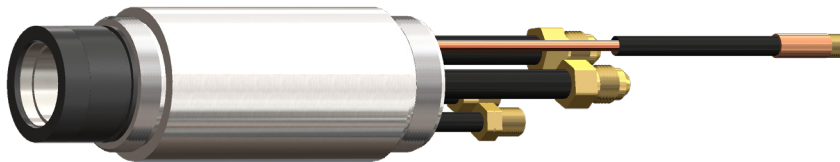
**Swirl Ring O<sub>2</sub>**  
020096  
020097 (ccw)  
020380 .099  
020391 .099 (ccw)



**Electrode O<sub>2</sub>**  
020081  
\*220397



**Water Tube**  
020990



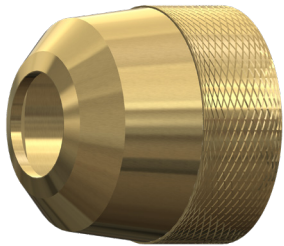
**Torch Body**  
020080



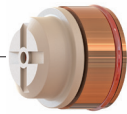
**Insulator Sleeve**  
020041

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH HYPERTHERM® HT-4001® (PAC620)†**



**Retaining Cap**  
 \*020580 Standard, Vespel  
 020286 Standard, Vespel



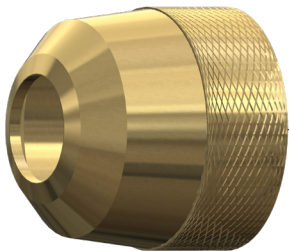
**Nozzle N<sub>2</sub>**  
 020281 .120  
 020282 .166  
 020283 .187  
 020284 220



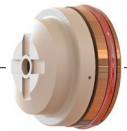
**Swirl Ring N<sub>2</sub>**  
 020039 .120-.187  
 020040 .220  
 020042 .120-.187 (ccw)  
 020079 .220 (ccw)



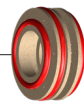
**Electrode N<sub>2</sub>**  
 020285



**Retaining Cap**  
 020579 Tapered, Vespel  
 120390



**Nozzle O<sub>2</sub>**  
 020086 .099



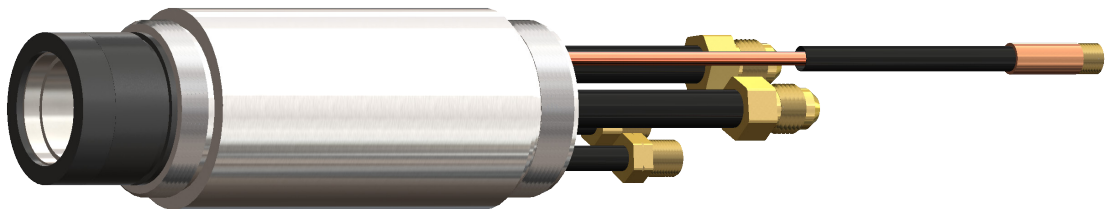
**Swirl Ring O<sub>2</sub>**  
 020623 260A  
 120135 340A



**Electrode O<sub>2</sub>**  
 020663 260A  
 120090ATTC 340A  
 120630ATTC  
 220397ATTC (Silver)



**Water Tube**  
 020990 170,400,600



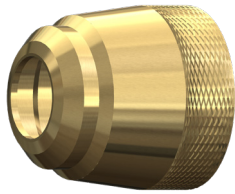
**Torch Body**  
 020328

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**70 HYPERTHERM® STYLE**

**PLASMA**

**COMPATIBLE WITH HYPERTHERM® HT-4001® (PAC 620) BEVELING†**



**Retaining Cap**  
\*120004 Vectra  
\*020969 Vespel



**Nozzle N<sub>2</sub>**  
\*120386 .120  
120387 .166  
120388 .187  
\*120389 .220



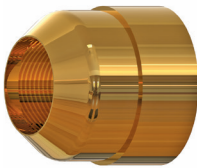
**Swirl Ring N<sub>2</sub>**  
020039 .120-.187  
020040 .220  
020042 .120-.187 (ccw)  
020079 .220 (ccw)



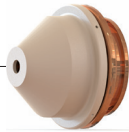
**Electrode N<sub>2</sub>**  
020968



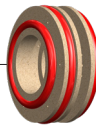
**Water Tube N<sub>2</sub>**  
020991



**Retaining Cap**  
120390



**Nozzle O<sub>2</sub>**  
120384  
120385 (ccw)



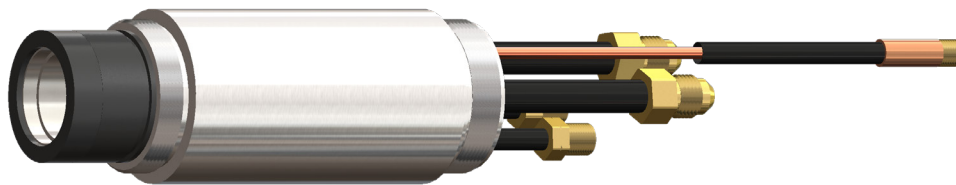
**Swirl Ring O<sub>2</sub>**  
020623 260A  
\*120015 (ccw)



**Electrode O<sub>2</sub>**  
020975 260A  
120462ATTC  
120836ATTC



**Water Tube O<sub>2</sub>**  
020992



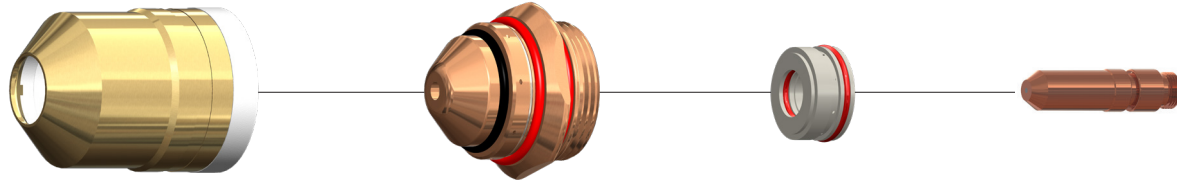
**Torch Body**  
020970

**Not Shown**  
\*020749 Sleeve

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH HYPERTHERM® HT-4100® PAC 611†**



**Retaining Cap**  
120103ATTC

**Nozzle**  
020719  
120096  
120116 (ccw)

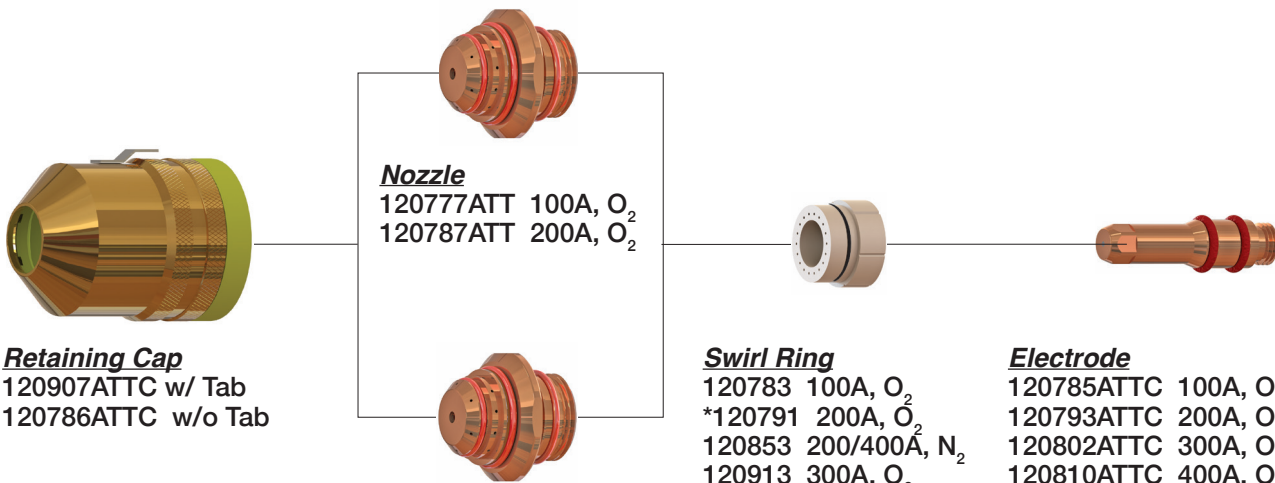
**Swirl Ring**  
\*120115 (ccw)  
\*120108

**Electrode**  
020721

**Not Shown**

- 028513 Lead 35'
- 120025 Water Tube
- \*120107 Torch Body
- \*120651 Torch Body w/QD
- \*120984 Underwater Cap

**COMPATIBLE WITH HYPERTHERM® HT4400®†**



**Retaining Cap**  
120907ATTC w/ Tab  
120786ATTC w/o Tab

**Nozzle**  
120777ATT 100A, O<sub>2</sub>  
120787ATT 200A, O<sub>2</sub>

**Nozzle**  
120794ATTC 300A, O<sub>2</sub>  
120795ATT 300A, CC  
120856ATT 400A, N<sub>2</sub>  
120934ATT 400A, O<sub>2</sub>  
120935ATT 400A CC

**Swirl Ring**  
120783 100A, O<sub>2</sub>  
\*120791 200A, O<sub>2</sub>  
120853 200/400A, N<sub>2</sub>  
120913 300A, O<sub>2</sub>  
120939 400A, O<sub>2</sub>

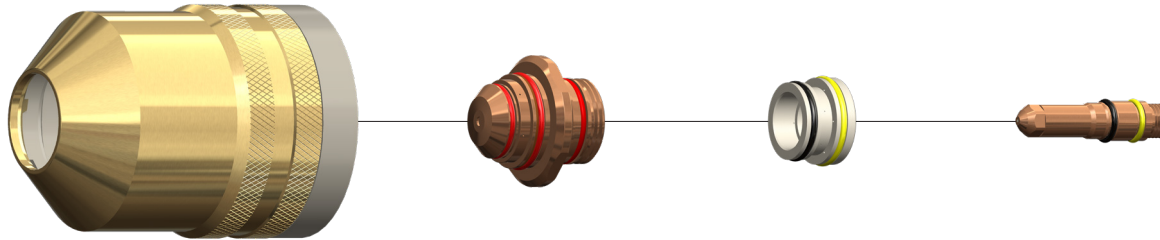
**Electrode**  
120785ATTC 100A, O<sub>2</sub>  
120793ATTC 200A, O<sub>2</sub>  
120802ATTC 300A, O<sub>2</sub>  
120810ATTC 400A, O<sub>2</sub>  
120855ATTC 200/400A, N<sub>2</sub>  
220412ATTC (Silver) 300/400A

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 72 HYPERTHERM® STYLE

## COMPATIBLE WITH HYPERTHERM® HD4070†

**PLASMA**



**Retaining Cap**

- 120786ATTC w/o tab
- 120907ATTC with tab

**Nozzle**

- 120685ATTC 70A
- 120660ATTC 100A
- 120692ATTC 200A

**Swirl Ring**

- \*120684 70A
- \*120655 100A
- \*120691 200A

**Electrode**

- 120683ATTC 70A
- 120654ATTC 100A
- 120690ATTC 200A

Mild Steel

- 120713ATTC 70A
- 120720ATTC 100A
- 120727ATTC 200A

- \*120712 70A
- \*120719 100A
- \*120726 200A

- 120711ATTC 70A
- 120718ATTC 100A
- 120725ATTC 200A

Stainless Steel

**Not Shown**

- \*120651 Torch Body

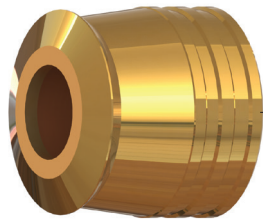
- 120748ATTC 70A
- 120755ATTC 100A
- 120762ATTC 300A

- \*120747 70A
- \*120754 100A
- \*120761 200A

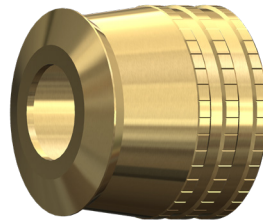
- 120746ATTC 70A
- 120753ATTC 100A
- 120760ATTC 200A

Aluminum

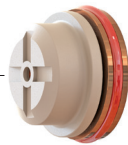
## COMPATIBLE WITH HYPERTHERM® PAC 500†



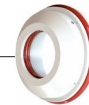
**Retaining Cap - High Amp.**  
020043 Flared



**Retaining Cap - Low Current**  
020034 Tapered  
020610



- Nozzle N<sub>2</sub>**
- 020035 .166
  - 020036 .187
  - 020037 .220
  - 020047 .250, ArH
  - 020050 .120



- Swirl Ring N<sub>2</sub>**
- 020039 .120-.187
  - 020040 .220
  - 020048 .250
  - 020042 .120-.187 (ccw)
  - 020079 .220 (ccw)



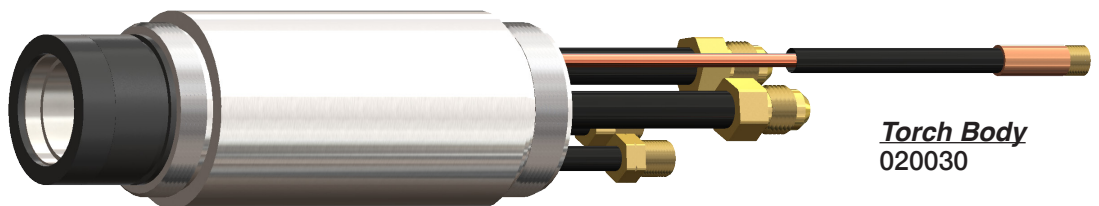
**Electrode N<sub>2</sub>**  
020038



**Insulator Sleeve**  
020041



**Water Tube**  
120035

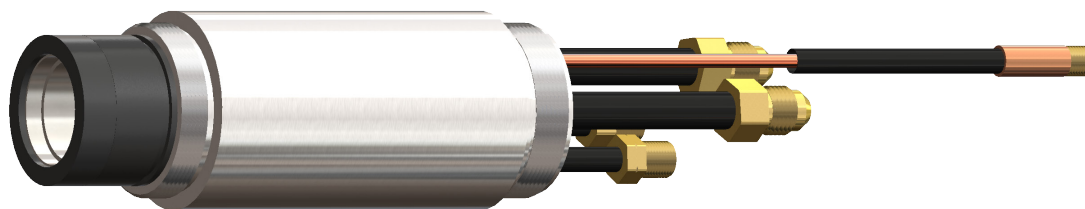
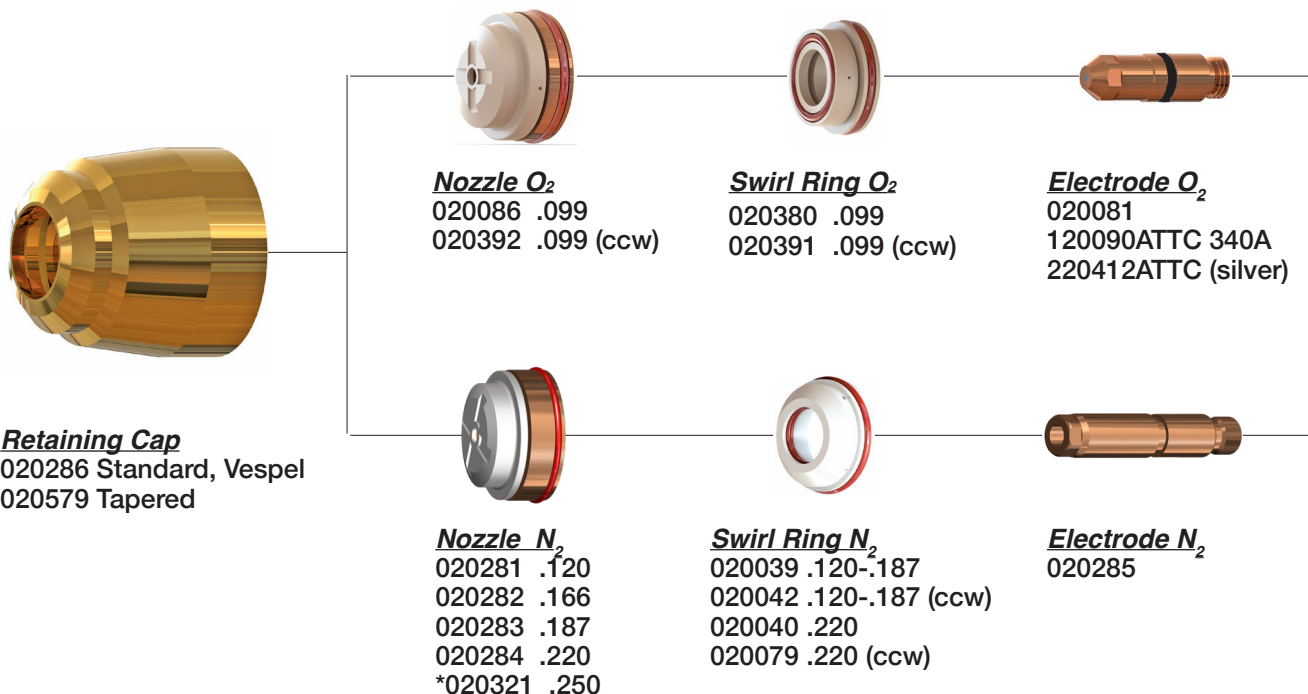


**Torch Body**  
020030

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PLASMA**

COMPATIBLE WITH HYPERTHERM® PAC 600†

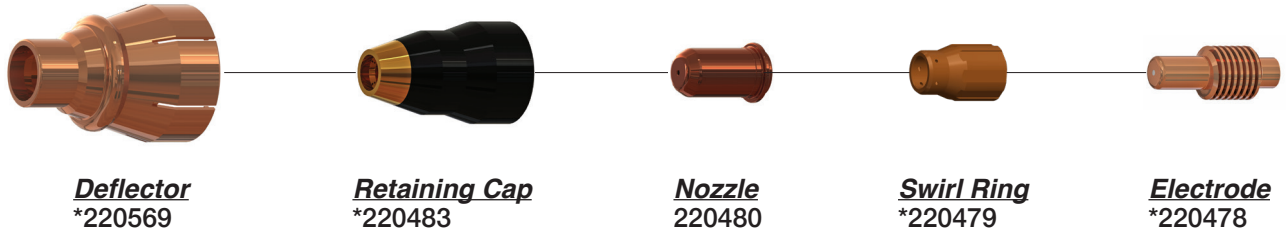


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

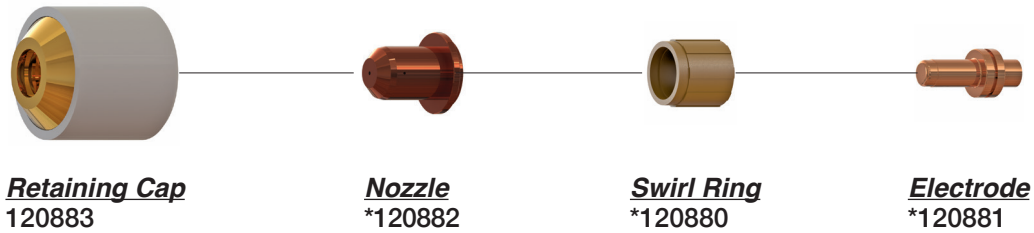
**74 HYPERTHERM® STYLE**

**PLASMA**

**COMPATIBLE WITH HYPERTHERM® POWERMAX-30†**



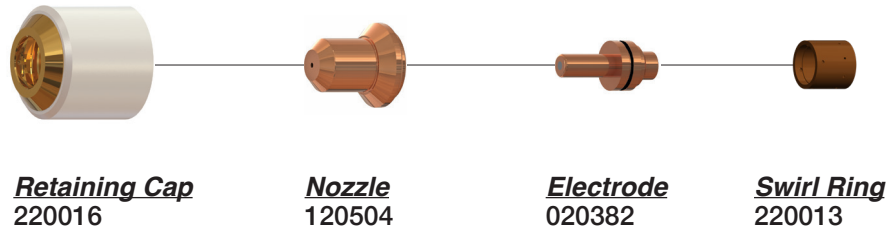
**COMPATIBLE WITH HYPERTHERM® POWERMAX-190C (PAC105)†**



**Not Shown**

120898 Retaining Cap  
120884 Shield

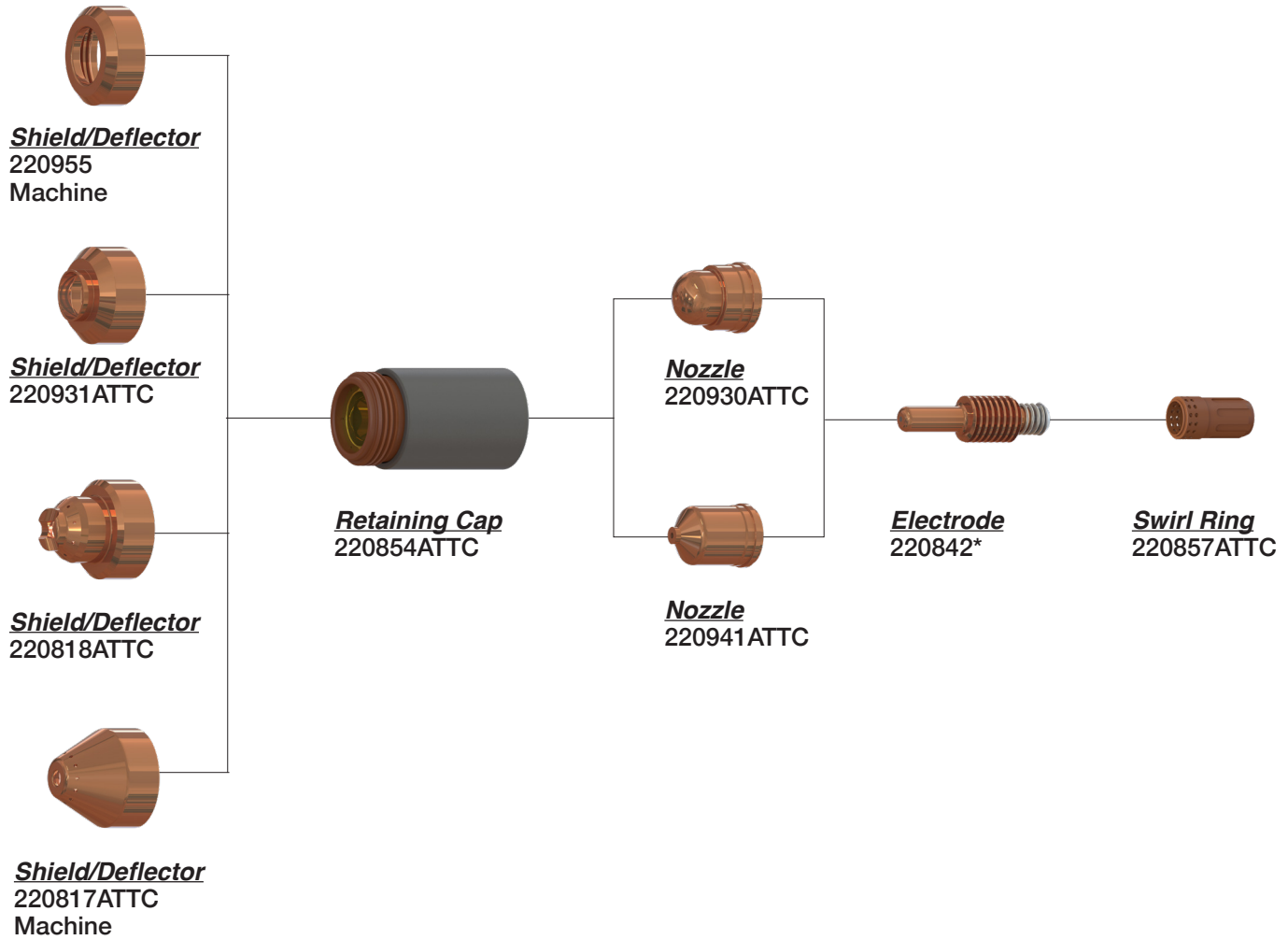
**COMPATIBLE WITH HYPERTHERM® POWERMAX-380 (PAC110T)†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH HYPERTHERM® POWERMAX45® XP†

**PLASMA**



**Not Shown**  
 \*220953 Retaining Cap  
 \*220777 Electrode

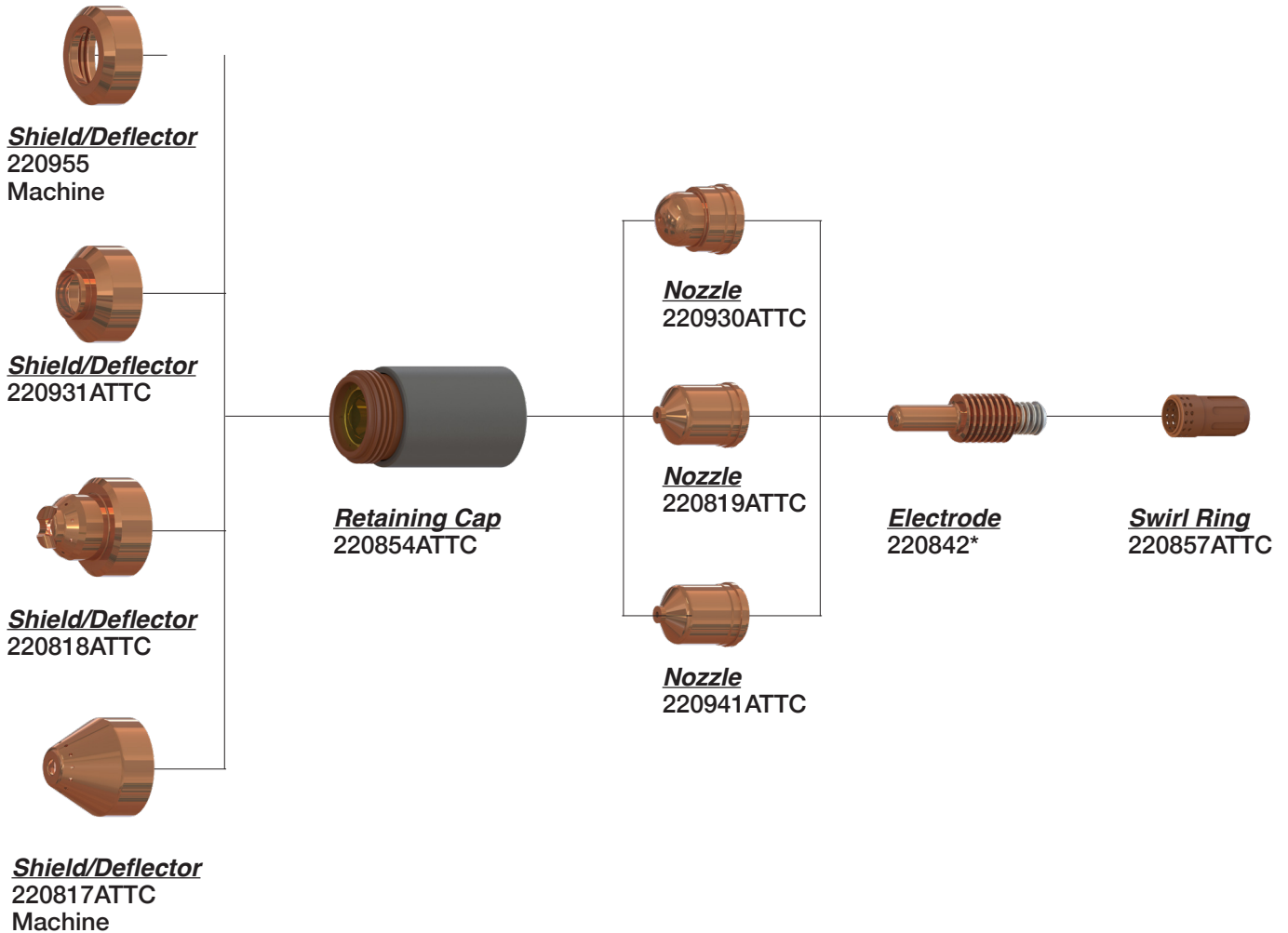
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**76 HYPERTHERM® STYLE**

COMPATIBLE WITH HYPERTHERM® POWERMAX65® XP†

**PLASMA**



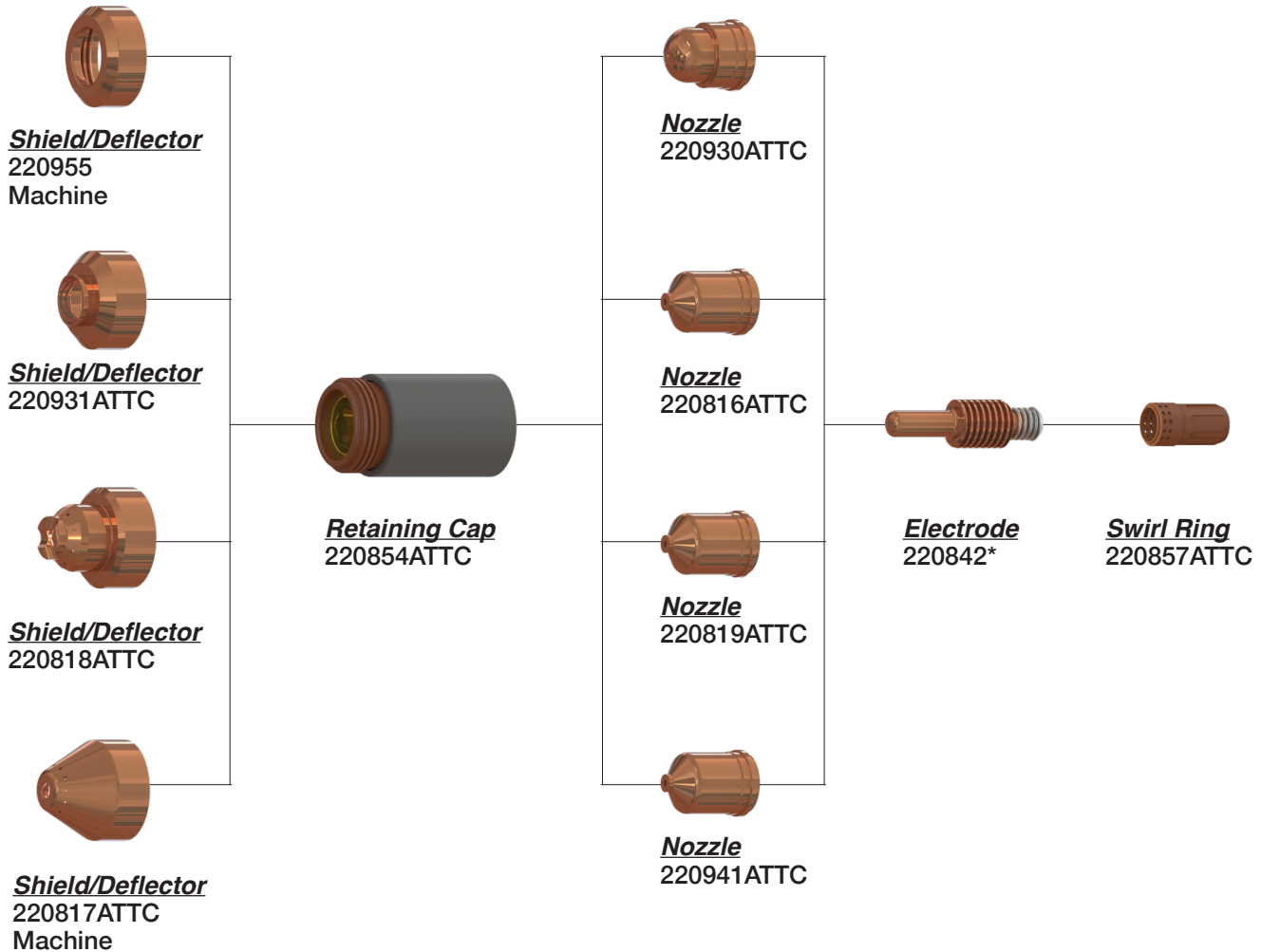
**Not Shown**

- \*220953 Retaining Cap
- \*220777 Electrode

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH **HYPERTHERM® POWERMAX85® XP†**

**PLASMA**



***Not Shown***

\*220953 Retaining Cap

\*220777 Electrode

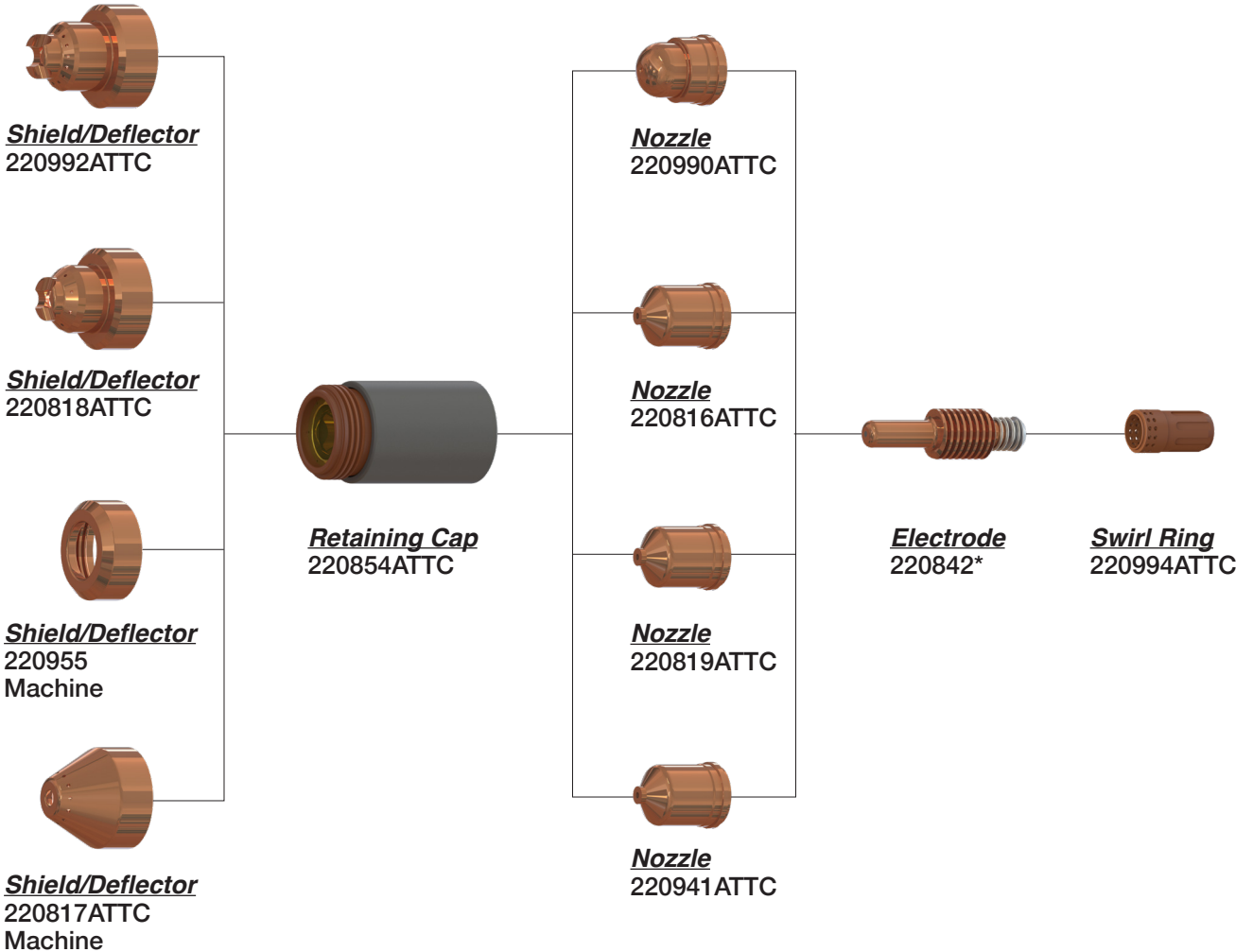
\*220948 Shield/Deflector Fine Cut

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**78 HYPERTHERM® STYLE**

**PLASMA**

**COMPATIBLE WITH HYPERTHERM® POWERMAX105® XP†  
HANDHELD**



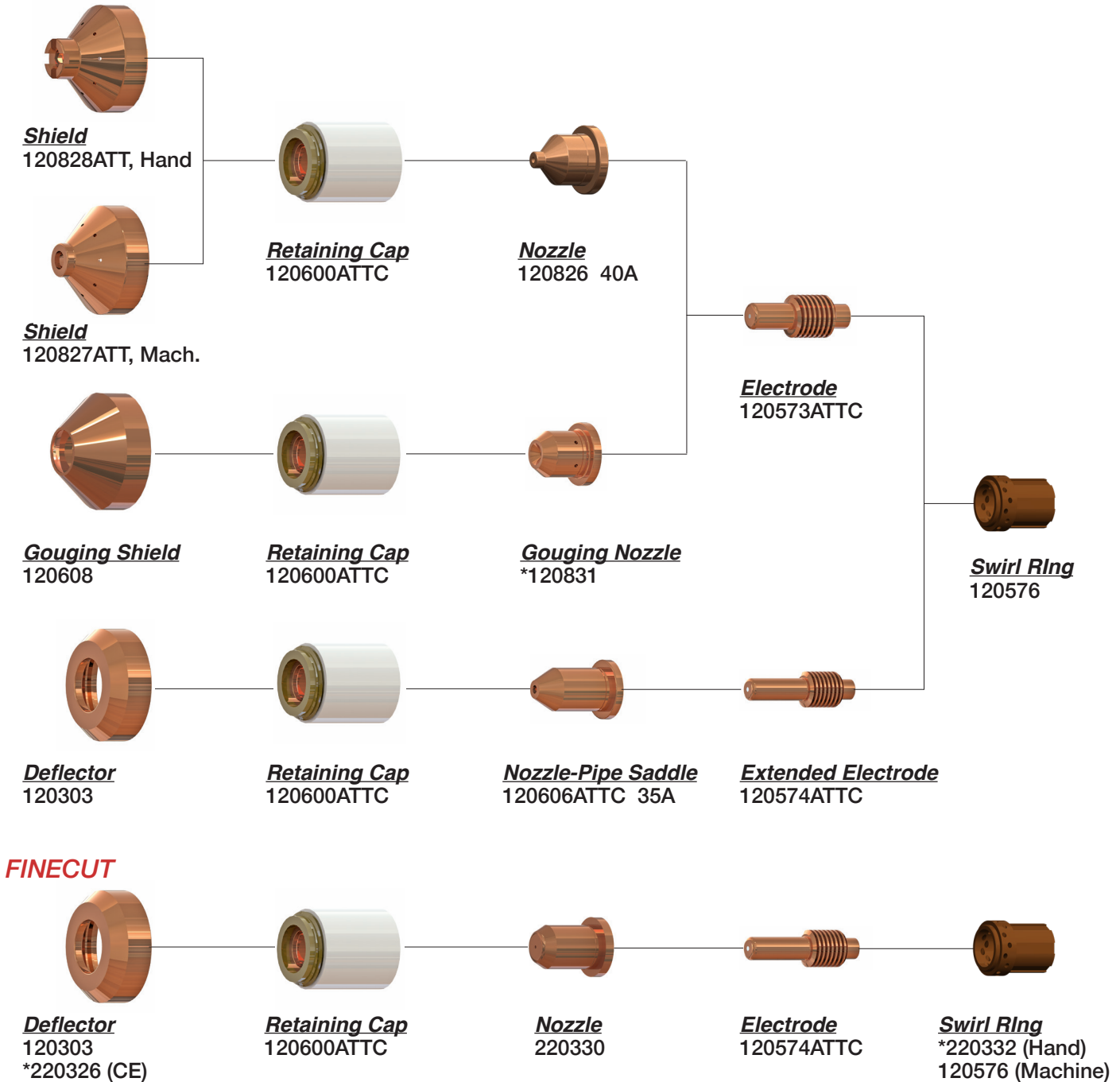
**Not Shown**

- \*220953 Retaining Cap
- \*220777 Electrode

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PLASMA**

**COMPATIBLE WITH HYPERTHERM® POWERMAX-600® (PAC123T/M)†**



**Not Shown**

- \*001288 Torch Handle
- 120570 Hand Torch 123T
- 120583 Machine Torch 180°

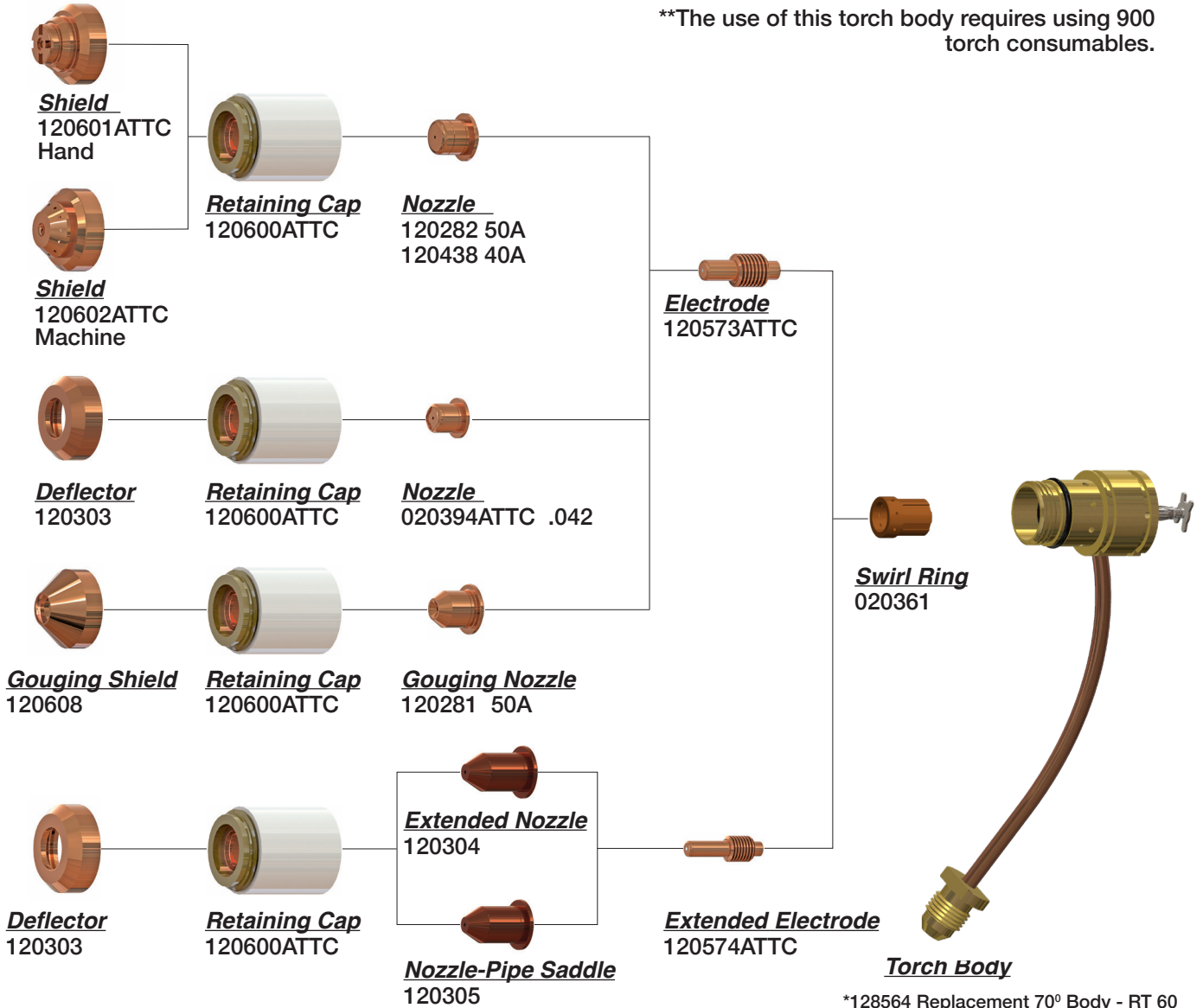
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

80 HYPERTHERM® STYLE

COMPATIBLE WITH HYPERTHERM® POWERMAX-800® (PAC121)†

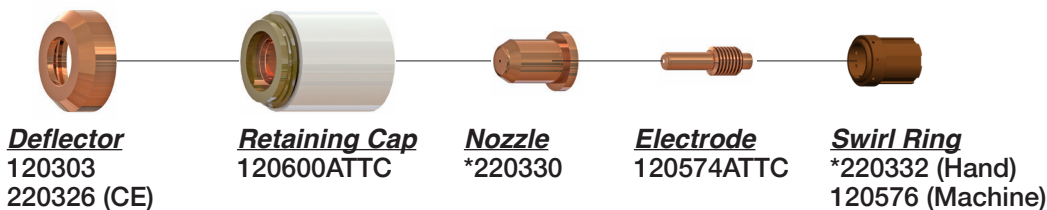
PLASMA

\*\*The use of this torch body requires using 900 torch consumables.



\*128564 Replacement 70° Body - RT 60  
\*128640 Replacement 180° Body - RT 60  
Uses T60 Consumables

FINECUT



Not Shown

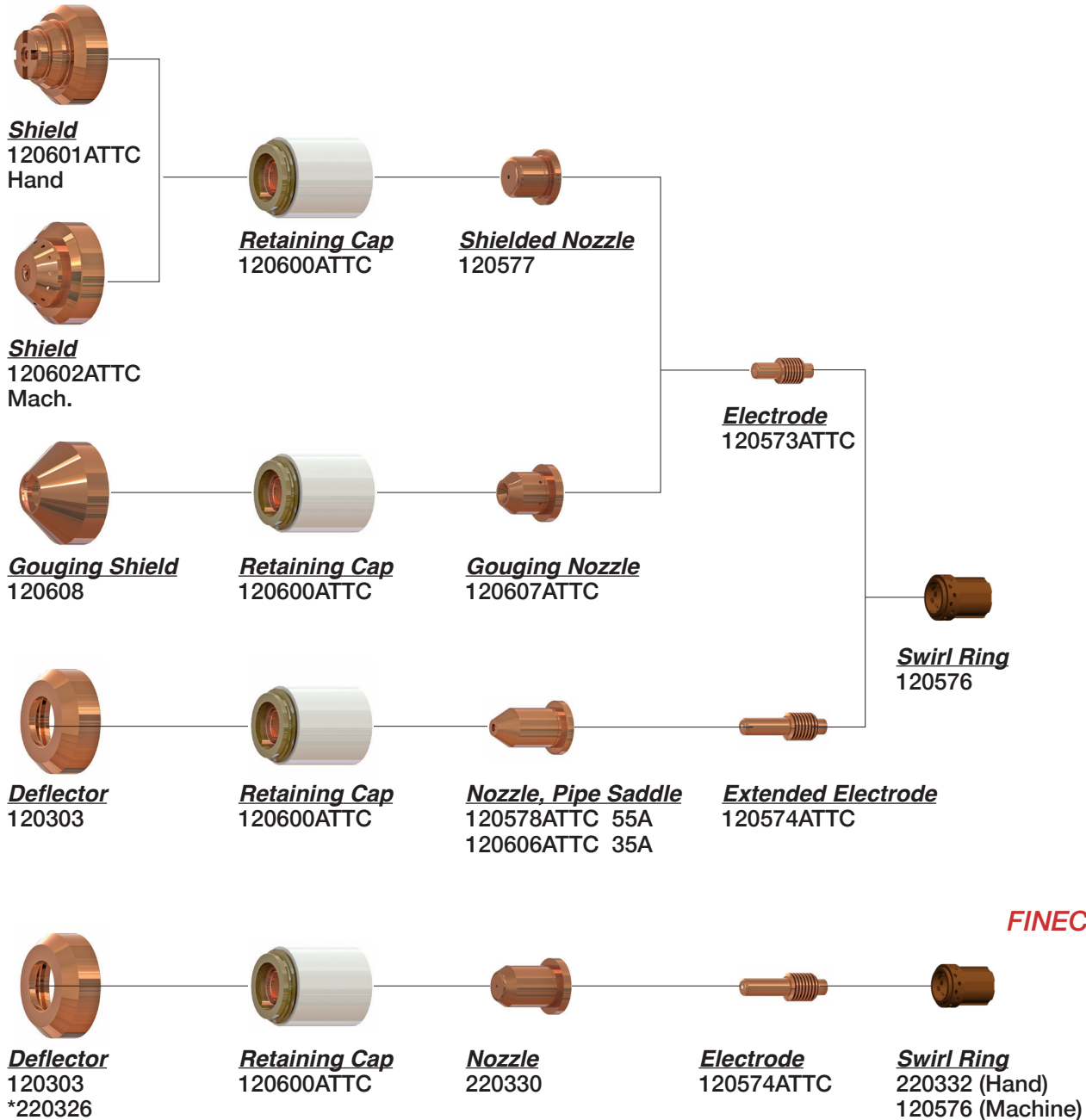
- \*083066 PAC121TS Torch Assy. 25', 800, 900
- \*120558 Machine Torch (takes new consumables)
- \*120570 Push Button Torch\*\*

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH HYPERTHERM® POWERMAX-900® (PAC125T/M)†**

\*\* The use of this torch body requires using 900-series torch consumables.



**Uses T60 Consumables**

- \*128564 Replacement 70° Body - RT 60
- \*128640 Replacement 180° Body - RT 80

**Not Shown**

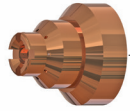
- \*083066 PAC121TS Torch Assy. 25', 800, 900
- \*120558 Machine Torch (takes new consumables)
- \*120570 Push ButtonTorch 900\*\*

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

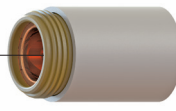
**82 HYPERTHERM® STYLE**

COMPATIBLE WITH HYPERTHERM® POWERMAX-1000® T60/T60M†

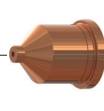
**PLASMA**



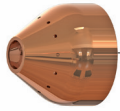
**Shield**  
120929ATTC



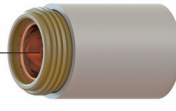
**Retaining Cap**  
120928



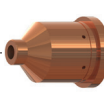
**Nozzle - Hand Held, Shielded**  
120932 40  
120931 60A



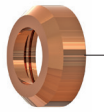
**Gouging Shield**  
120977ATTC



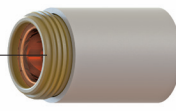
**Retaining Cap**  
120928



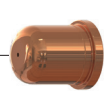
**Gouging Nozzle**  
\*220059 60A



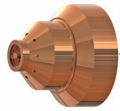
**Shield - Unshielded**  
120979



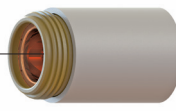
**Retaining Cap**  
120928



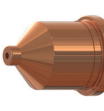
**Nozzle - Unshielded**  
220006 40A  
220007ATTC 60A



**Shield - Mechanized, Shielded**  
120930ATTC



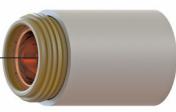
**Retaining Cap**  
120928



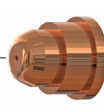
**Nozzle - Mechanized, Shielded**  
120932 40A  
120927 80A



**Shield**  
120979



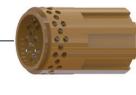
**Retaining Cap**  
120928



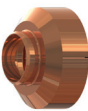
**Nozzle**  
220329



**Electrode**  
120926ATTC



**Swirl Ring**  
220327 (Hand)  
120925 (Machine)



**Shield**  
120325

**Not Shown**

- \*220404 Shield Cap, Fine Cut
- 220061 Shield Cap
- 12856 Torch Main Body - Hand
- 12863 Torch Main Body - Machine
- 128643 - Mounting Sleeve
- 083172 - Hand Torch and Lead - 25'
- 083173 - Hand Torch and Lead - 50'
- 083175 - Machine Torch & Lead - 5'
- 083174 - Machine Torch & Lead - 25'
- 083176 - Machine Torch & Lead - 35'
- 083177 - Machine Torch & Lead - 50'
- 128681 - Lead - Hand - 25'
- 128682 - Lead - Hand - 50'
- 128634 - Lead - Machine - 15'
- 128633 - Lead - Machine - 25'



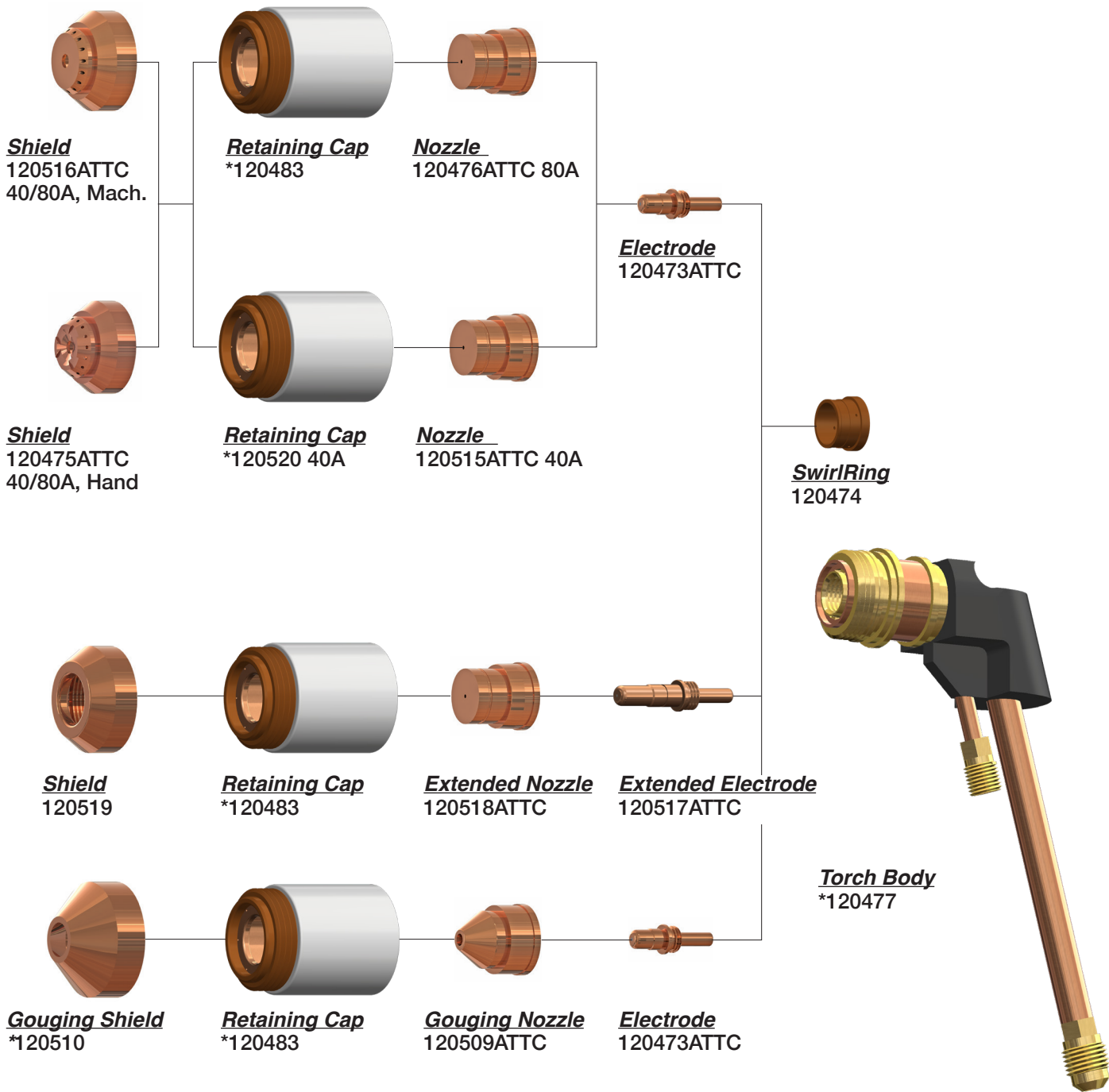
**Electrode**  
120926ATTC



**Swirl Ring**  
120925

\*128564 Replacement 70° Body - RT 80  
\*128640 Replacement 180° Body - RT 80

**COMPATIBLE WITH HYPERTHERM® POWERMAX-1100® (PAC135T)†**



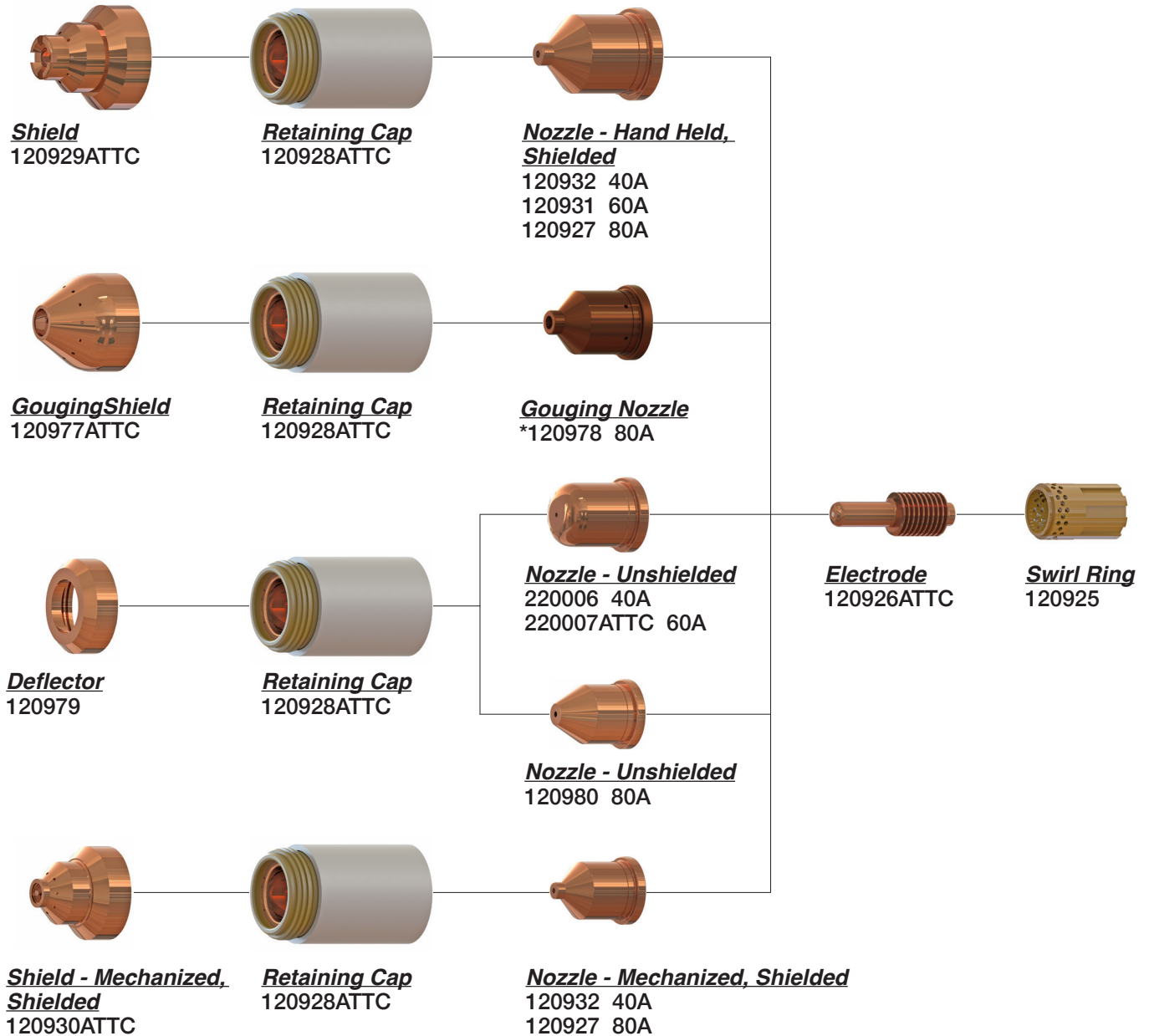
**Not Shown**  
\*002287 Handle Assy.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**84** **HYPERTHERM<sup>®</sup> STYLE**

**COMPATIBLE WITH HYPERTHERM<sup>®</sup> POWERMAX-1250<sup>®</sup> T80/T80M<sup>†</sup>**

**PLASMA**



**Not Shown**

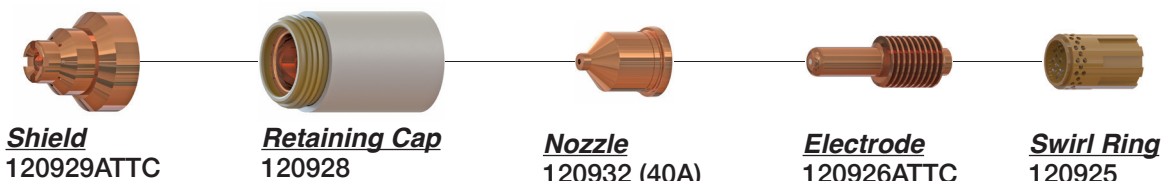
- |                                  |                              |
|----------------------------------|------------------------------|
| 087001 - Hand Torch & Lead - 25' | 087005 - Lead, Machine - 35' |
| 087002 - Hand Torch & Lead - 50' | 128634 - Lead, Machine - 15' |
| 128637 - Lead, Hand - 25'        | 128633 - Lead, Machine - 25' |
| 128636 - Lead, Hand - 50'        | 128564 - Torch Body, Hand    |
| 087003 - Lead, Machine - 15'     | 128640 - Torch Body, Machine |
| 087004 - Lead, Machine - 25'     |                              |

<sup>†</sup> American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning<sup>®</sup>, Waltec<sup>™</sup>, Integra<sup>™</sup>, Laserlec<sup>®</sup> Laser Division of American Torch Tip<sup>®</sup>, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH HYPERTHERM® POWERMAX-1650†**

**HAND TORCH**



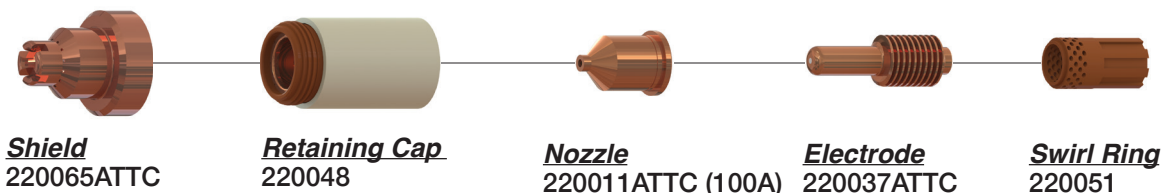
**Shield**  
120929ATTC

**Retaining Cap**  
120928

**Nozzle**  
120932 (40A)  
120931 (60A)  
120927 (80A)

**Electrode**  
120926ATTC

**Swirl Ring**  
120925



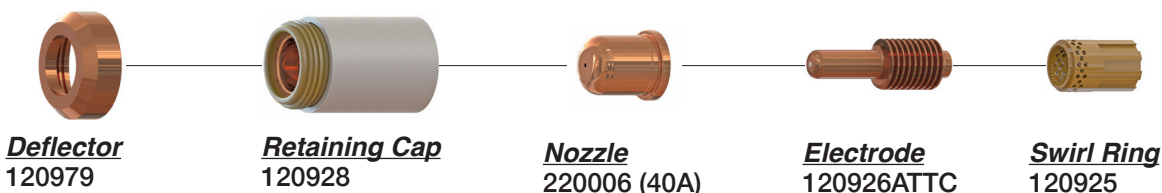
**Shield**  
220065ATTC

**Retaining Cap**  
220048

**Nozzle**  
220011ATTC (100A)

**Electrode**  
220037ATTC

**Swirl Ring**  
220051



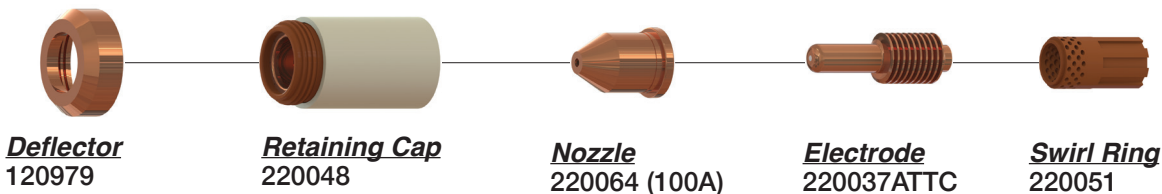
**Deflector**  
120979

**Retaining Cap**  
120928

**Nozzle**  
220006 (40A)  
220007ATTC (60A)  
120980 (100A)

**Electrode**  
120926ATTC

**Swirl Ring**  
120925



**Deflector**  
120979

**Retaining Cap**  
220048

**Nozzle**  
220064 (100A)

**Electrode**  
220037ATTC

**Swirl Ring**  
220051

**(FINECUT)**



**Shield**  
120979

**Retaining Cap**  
120928

**Nozzle**  
220329

**Electrode**  
120926ATTC

**Swirl Ring**  
220327

**Not Shown**

- \*220325 Deflector
- 12867 Hand Torch
- \*128754 Machine Torch Body
- 120977 Gouging Nozzle
- 120978 Gouging Nozzle
- 220063 Gouging Nozzle
- 128767 - Torch Body, Hand
- 059264 - Hand Torch & Lead 25'
- 059270 - Hand Torch & Lead 50'
- 128755 - Lead, Hand 25'

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

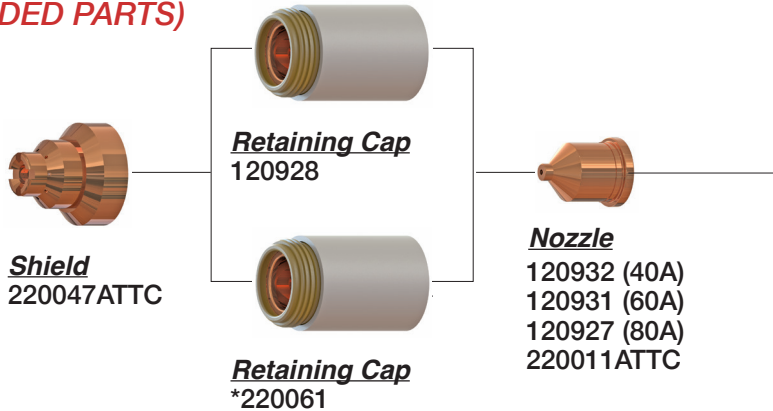


**86 HYPERTHERM<sup>®</sup> STYLE**

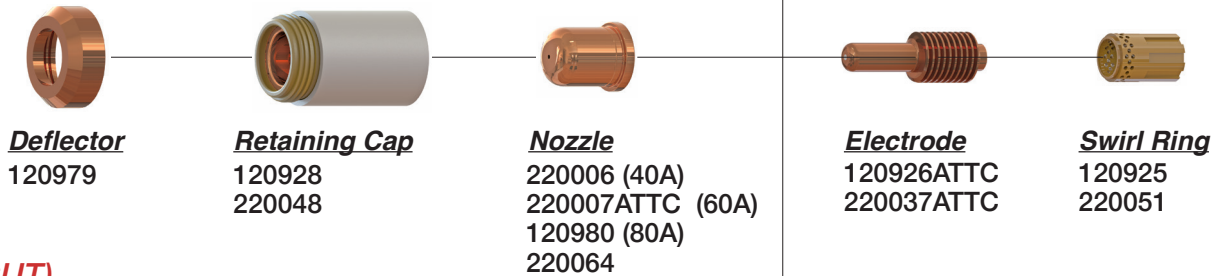
**PLASMA**

**COMPATIBLE WITH HYPERTHERM<sup>®</sup> POWERMAX-1650<sup>†</sup>**

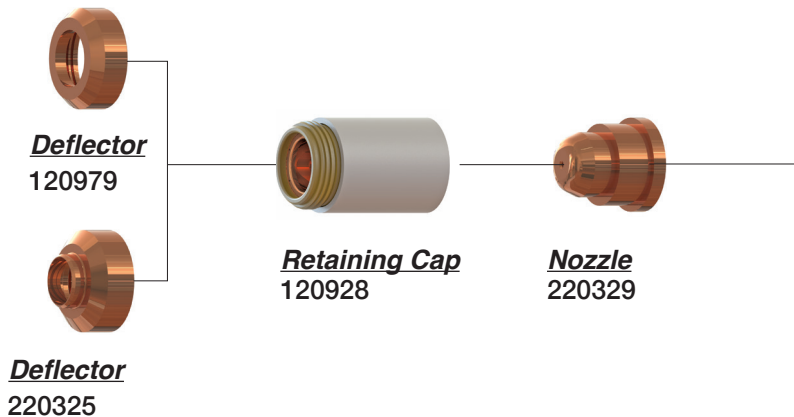
**MACHINE TORCH  
(SHIELDED PARTS)**



**(NON-SHIELDED PARTS)**



**(FINECUT)**

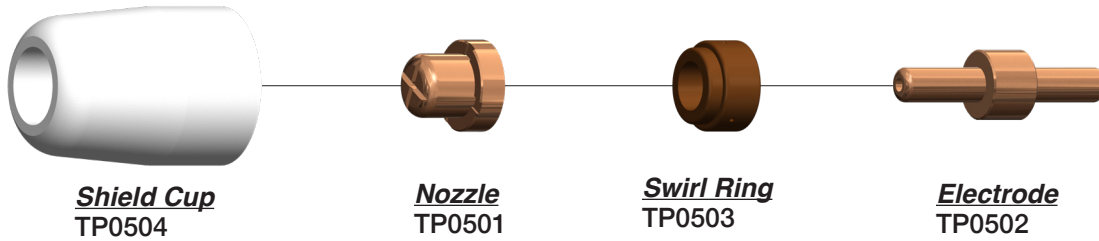


**Not Shown**

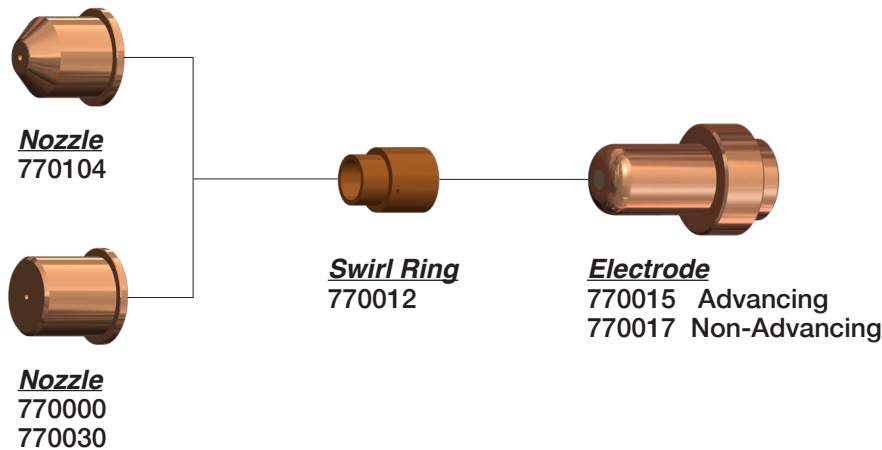
- 128754 - Torch Body, Machine
- 059265 - Machine Torch & Lead 25'
- 059268 - Machine Torch & Lead 35'
- 059272 - Machine Torch & Lead 50'
- 128643 - Mounting Sleeve

<sup>†</sup> American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning<sup>®</sup>, Waltec<sup>™</sup>, Integra<sup>™</sup>, Laserlec<sup>®</sup> Laser Division of American Torch Tip<sup>®</sup>, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**JIANGNAN® Style**  
**COMPATIBLE WITH TECH APC-50†**



**KALIBURN® Style**  
**COMPATIBLE WITH SR-45†**



**Not Shown**  
770072 O-Ring

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

New for ATTC PHD130, PHD260 & 260PHDX Models

# CleanCut™

Next-Generation Plasma Consumables  
From American Torch Tip

# BURN LONGER. CUT CLEANER.

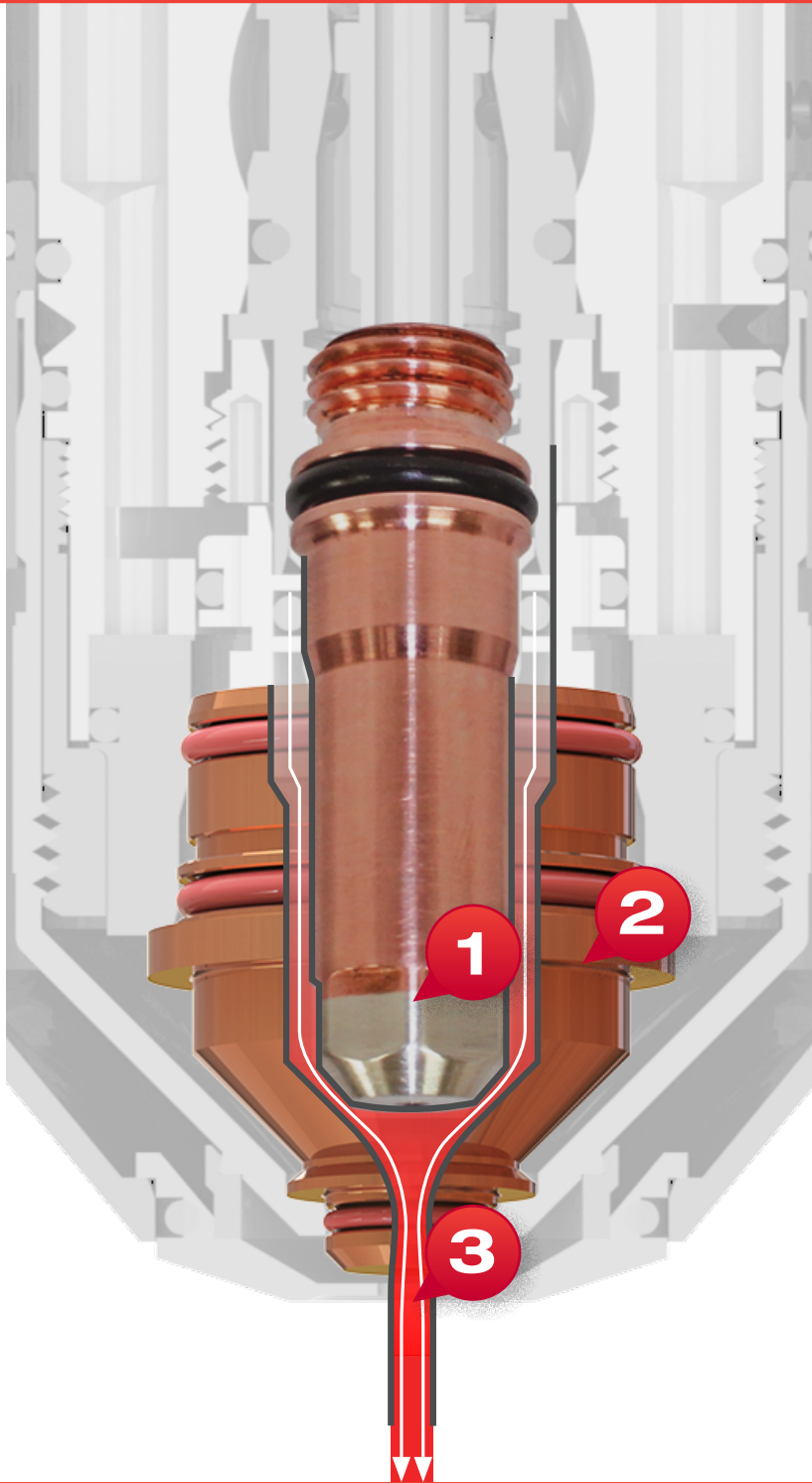
## CleanCut™

### Designed to Work Together

- 1. Extend Electrode Life**
  - More efficient cooling
  - Extended hafnium electrode life
  - 25% – 50% longer production time
- 2. Prevent Nozzle Damage**
  - Cooler silver electrodes diminish nozzle damage
  - Nozzles paired with silver electrodes last longer
- 3. Supercharge the Plasma Arc**
  - Smooth-bore configuration reduces turbulence
  - Stabilizes and accelerates the plasma arc column
  - Produces ultra-smooth cuts

### CleanCut™ Rocket Nozzle

(PATENT PENDING)



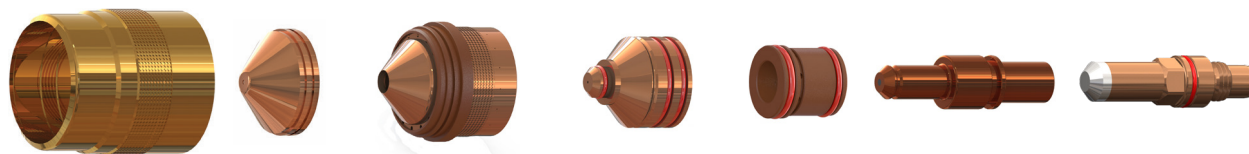
To learn more, visit:  
[AmericanTorchTip.com/cleancut](http://AmericanTorchTip.com/cleancut)  
800-342-8477 • 941-753-7557



AMERICAN  
TORCH TIP **ATTC**®

COMPATIBLE WITH PL2200 PROLINE® / SPIRIT®†

**PLASMA**



Amperage	Outer Cap	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode	Electrode CleanCut™
<b>O2 Plasma / Air Shield Mild Steel</b>							
10 amps	277154	277145	277152	277120	277140	277190ATTC	
30 amps	277154	277145	277153	277120	277140	277130ATTC	
50 amps C	277154	277115	277153	277122	277140	277131ATTC	
50 amps H	277154	277115	277153	277122	277142	277131ATTC	
70 amps	277154	277150	277153	277125ATTC	277142	277131ATTC	
100 amps	277154	277286	277151	277284ATTC	277283	277282ATTC	277285ATTC
150 amps	277154	277117	277152	277293ATTC	277139	277292ATTC	277295ATTC
200 amps	277154	277274	277266	277289ATTC	277143	277291ATTC	277290ATTC
275 amps	277154	277263	277266	277269ATTC	277258	277270ATTC	277275ATTC
400 amps	284150	284123	284121	284125	284122	284124	
<b>Air Plasma /N2 Shield Stainless Steel</b>							
8 amps	277154	277145	277152	277120	277140	277190ATTC	
30 amps	277154	277144	277110	277121	277138	277137ATTC	
50 amps	277154	277149	277110	277123	277142	277137ATTC	
70 amps	277154	277150	277153	277125ATTC	277142	277131ATTC	
100 amps	277154	277286	277151	277284ATTC	277283	277282ATTC	277285ATTC
150 amps	277154	277117	277152	277293ATTC	277139	277292ATTC	277295ATTC
200 amps	277154	277274	277266	277289ATTC	277143	277291ATTC	277290ATTC
275 amps	277154	277263	277266	277276	277353	277270ATTC	277275ATTC

Continued on next page.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

90 KALIBURN® STYLE

COMPATIBLE WITH PL2200 PROLINE / FINELINE TO SPIRIT†

PLASMA

Continued from previous page.

Amperage	Outer Cap	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode	Electrode CleanCut™
<b>H17 Plasma / N2 Shield Stainless Steel</b>							
70 amps	277154	277116	277113	277124	277140	277132ATTC	
100 amps	277154	277146	277113	277126	277141	277133ATTC	
200 amps	277154	277274	277266	277287	277259	277135ATTC	
260 amps	277154	277211	277280	277118	277139	277135ATTC	
275 amps	277154	277263	277266	277276	277258	277270ATTC	
<b>Air Plasma /N2 Shield Aluminum</b>							
30 amps	277154	277145	277153	277120	277140	277130ATTC	
50 amps	277154	277150	277153	277122	277142	277131ATTC	
70 amps	277154	277150	277153	277125ATTC	277142	277131ATTC	
100 amps	277154	277286	277151	277284ATTC	277283	277282ATTC	277285ATTC
150 amps	277154	277117	277152	277293ATTC	277139	277292ATTC	277295ATTC
200 amps	277154	277274	277266	277289ATTC	277143	277291ATTC	277890ATTC
275 amps	277154	277263	277266	277276	277258	277270ATTC	277295ATTC



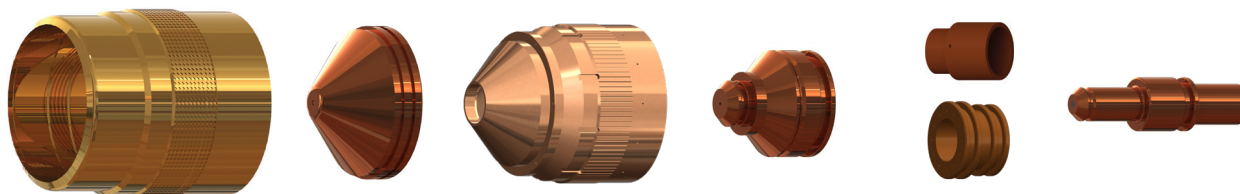
**Water Tube**  
277007

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



COMPATIBLE WITH FINELINE® (FL 200)†

**PLASMA**



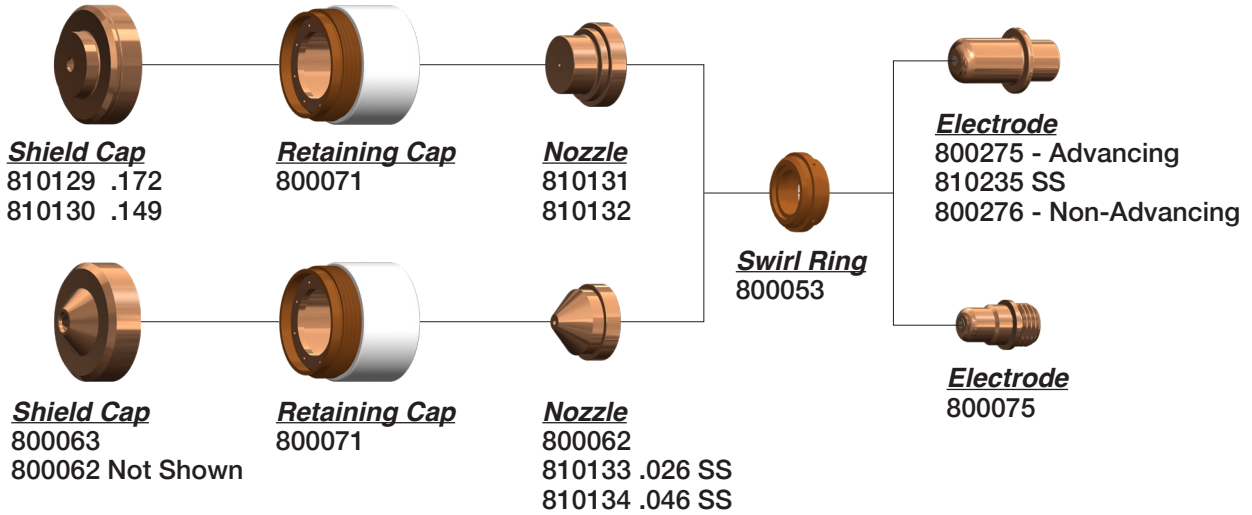
Amperage	Outer Cap	Shield Cap	Inner Retainer	Nozzle	Swirl Ring	Electrode
<b>Mild Steel</b>						
30 amps	200210	200230	200217	200222	200277	200213
50 amps C	200210	200230 / 200231	200217	200223	200277	200214
70 amps	200210	200231	200217	200224	200277	200214
100 amps	200210	200232	200218	200225	200277	200215
200 amps	200210	200234	200218 / 200219	200227	200221	202115
<b>Stainless Steel</b>						
30 amps	200210	200233	200220	200228	200279	200238
50 amps	200210	200237	200220	200229	200277	200238
70 amps	200210	200231	200218	200240	200277	200214
100 amps	200210	200232	200218	200239	200277	200215
200 amps	200210	200234	200219	200227	200221	202115
Marking	200210	200230	200219	200222	200277	200290

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

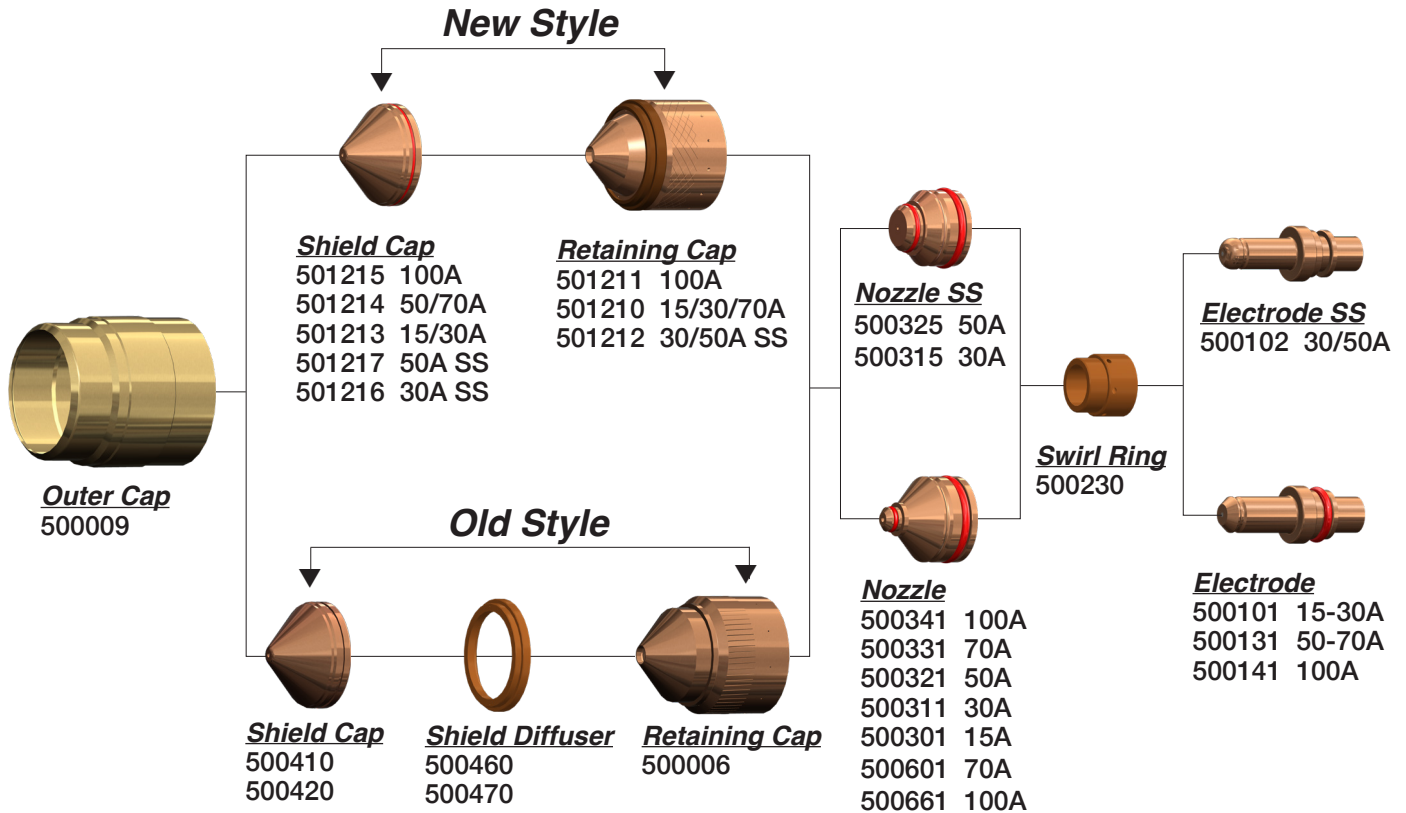
**92 KALIBURN® STYLE**

**PLASMA**

**COMPATIBLE WITH SR-100†**



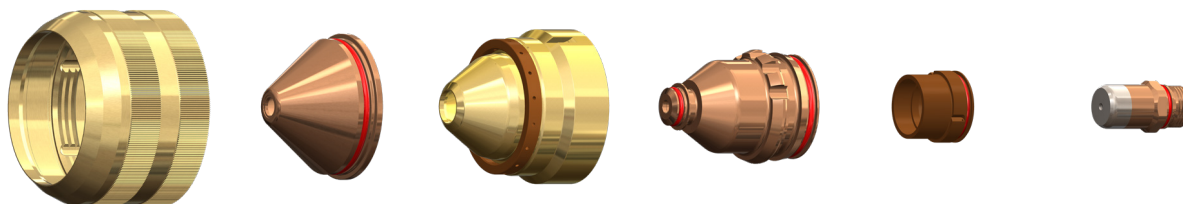
**COMPATIBLE WITH FL-100 PC†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH KJELLBERG® HIFOCUS 80I/161I/280I/360I/440I NEO SYSTEMS†**

**PLASMA**



Amperage	Protection Cap	Swirl Gas Cap	Nozzle Cap	Nozzle	Gas Guide	Electrode
25	201.801ATTC	201.1515ATTC	201.1604ATTC	221.406ATTC	221.145C ATTC	321.320ATTC
35	201.801ATTC	201.1520ATTC	201.1604ATTC	221.407ATTC	221.145C ATTC	321.320ATTC
60	201.801ATTC	201.1520ATTC	201.1628ATTC	221.408ATTC	221.146ATTC	321.320ATTC
90	201.801ATTC	201.1525ATTC	201.1628ATTC	221.410ATTC	221.146ATTC	231.350ATTC
130	201.801ATTC	201.1525ATTC	201.1628ATTC	221.412ATTC	221.146ATTC	231.320ATTC
160	201.801ATTC	201.1530ATTC	201.1628ATTC	221.414ATTC	221.146ATTC	231.320ATTC
200	201.801ATTC	201.1535ATTC	201.1628ATTC	221.417ATTC	221.146ATTC	231.360ATTC
280	401.801ATTC	401.1550ATTC	401.426ATTC	421.426ATTC	421.145ATTC	401.310ATTC
360	401.801ATTC	401.1555ATTC	401.430ATTC	421.430ATTC	421.145ATTC	421.330ATTC
400	401.801ATTC		401.431ATTC	421.431ATTC	421.145ATTC	

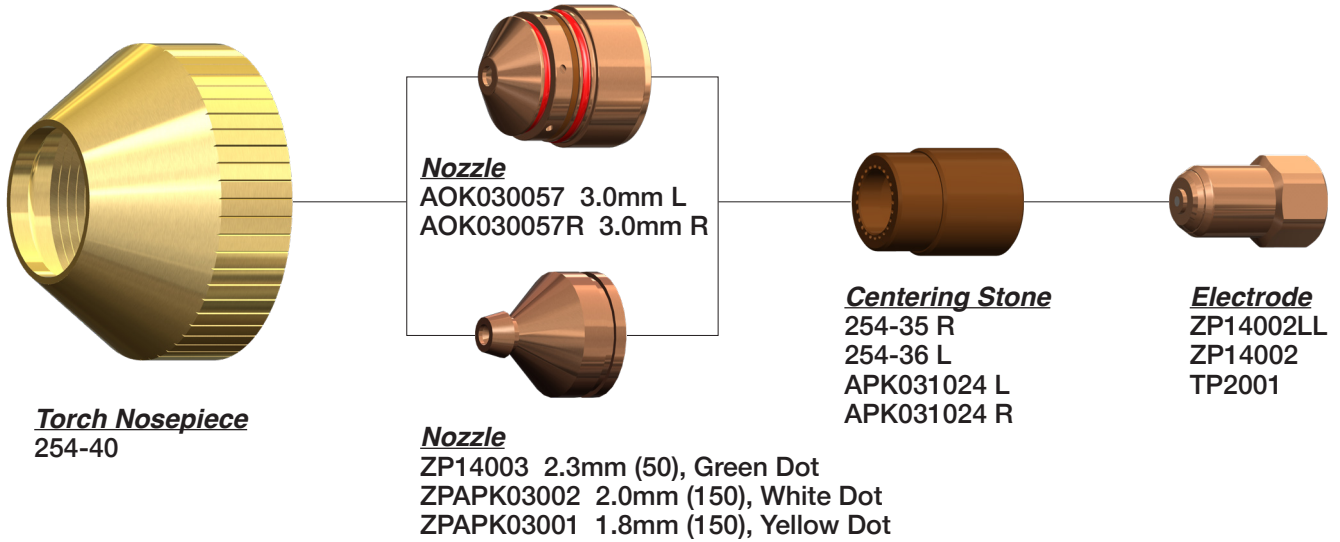
\*ATTC part features a unique design that differs from the OEM design.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

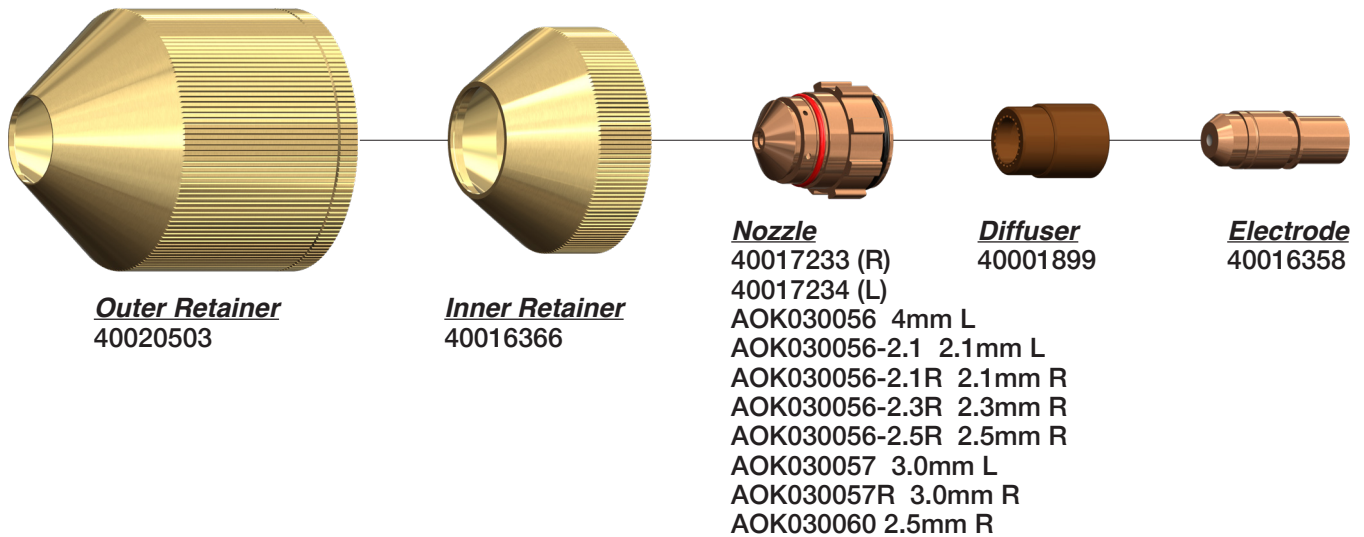
**94 KOIKE® STYLE**

**PLASMA**

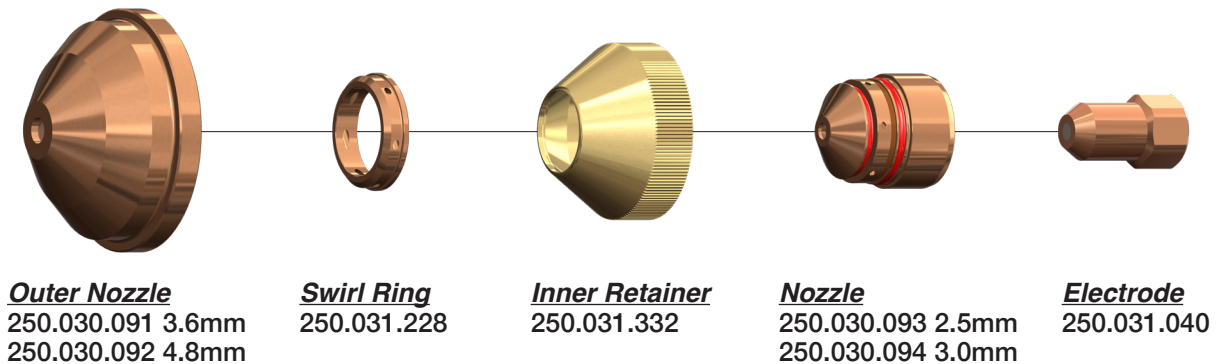
**COMPATIBLE WITH KOIKE® 254†**



**COMPATIBLE WITH KOIKE® SUPER 400†**



**COMPATIBLE WITH KOIKE® SUPER 400 OPS - STAINLESS STEEL†**



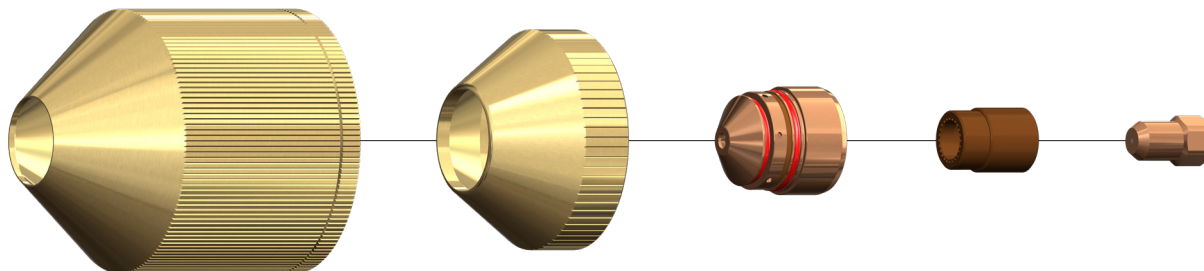
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**PLASMA**

**KOIKE® Style**

**COMPATIBLE WITH KOIKE® SUPER 400 OPS - MILD STEEL†**



**Outer Retainer**  
APK031360  
250.031.336

**Inner Retainer**  
APK031323  
250.031.332

**Nozzle**  
APK030061 (3.0) R  
APK030067 (2.3) R  
APK030067-L (2.3) L  
APK030068 (2.3)  
APK030062 (2.5) L  
APK030063 (3.0)  
APK030063-L (3.0) L  
APK030078 (2.3) R  
250.030.061 (3.0) 360 Amp  
250.030.068 (2.3)  
250.030.062 (2.5)

**Swirl Ring**  
APK031204  
APK031205

**Electrode**  
APK031027  
40008459 (P Type)

**KOMATSU® Style**

**COMPATIBLE WITH 40A HIGH DEFINITION ROBOTIC TORCH†**



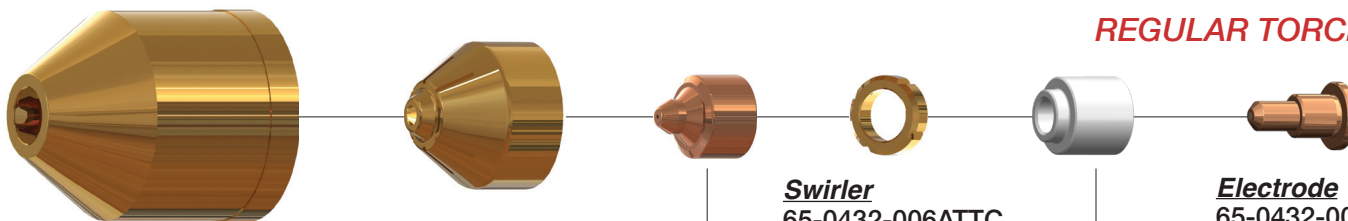
**Cap**  
7848-605850

**Nozzle**  
7848-605830ATTC .6mm

**Swirler**  
65-0432-006ATTC  
65-0432-066ATTC (rev)

**Ceramic Guide**  
7848-605811

**Electrode**  
7848-605420



**Cap**  
65-0432-004 #2

**Cap**  
65-0432-001 #1

**Nozzle**  
65-0432-002 0.6mm  
65-0432-003 0.4mm  
65-0432-008 0.8mm  
65-0432-013 0.7mm  
65-0432-555 0.5mm

**Swirler**  
65-0432-006ATTC  
65-0432-066ATTC (rev)

**Ceramic Guide**  
65-0432-021

**Electrode**  
65-0432-005

**REGULAR TORCH†**

**Not Shown**  
65-0432-007 O-Ring  
65-0430-022 Torch Body

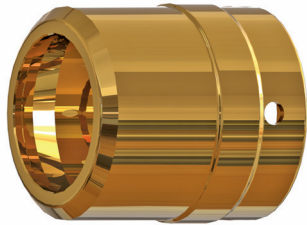
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



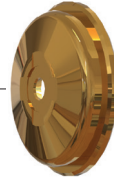
**96 KOMATSU® STYLE**

**COMPATIBLE WITH KOMATSU® 40 QUICKSILVER†**

**PLASMA**



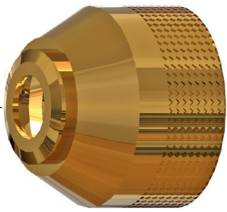
**Cap**  
65-0436-008 #2



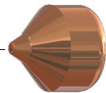
**Shield Cap**  
65-0436-007



**Spacer**  
65-0436-006



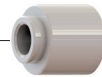
**Cap**  
65-0436-005 #1



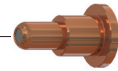
**Nozzle**  
65-0436-004



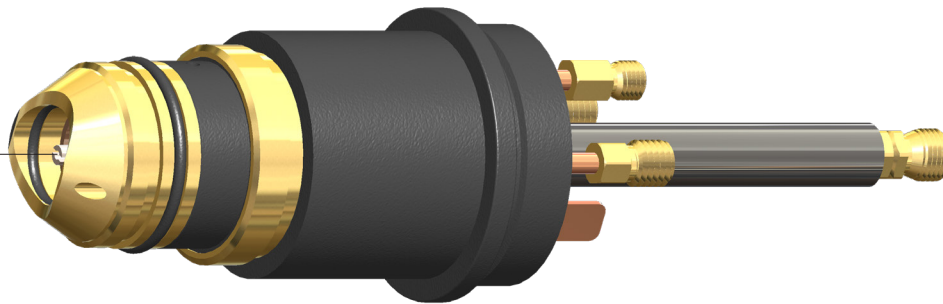
**Swirler**  
65-0436-003ATTC



**Ceramic Guide**  
65-0432-021



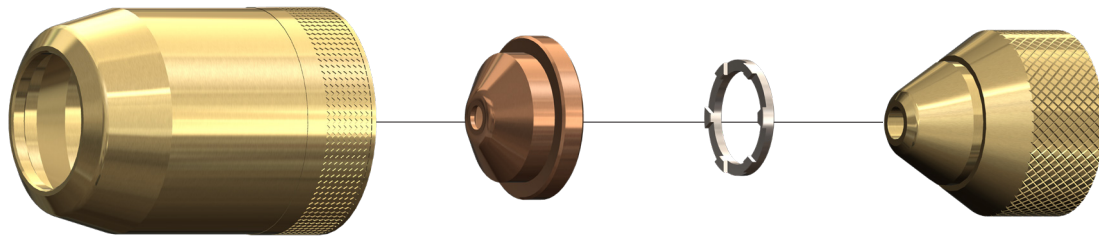
**Electrode**  
65-0436-002



**Torch Body**  
65-0430-022

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**COMPATIBLE WITH KOMATSU® 90A HIGH DEFINITION†**

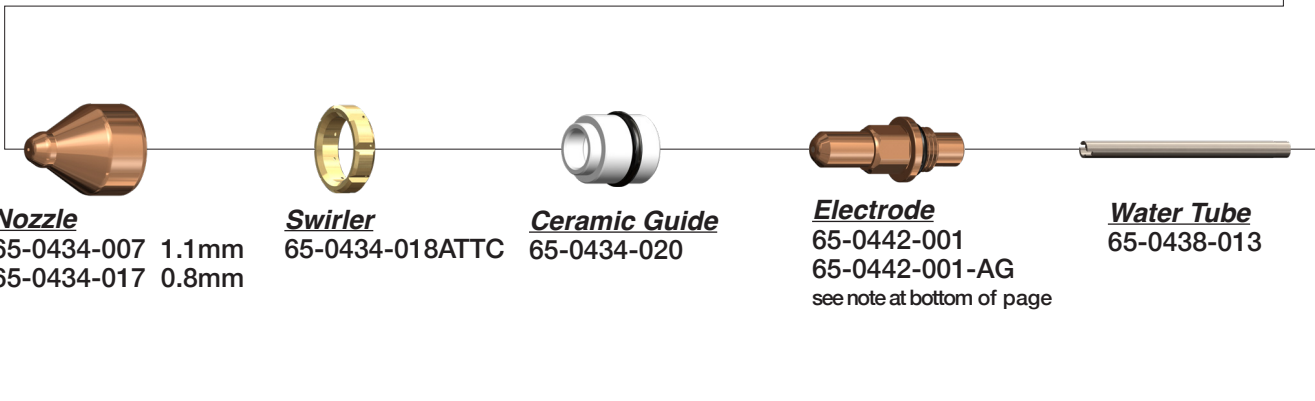


**Cap #2**  
65-0434-016

**Shield Cap**  
65-0434-019

**Spacer Ring**  
65-0434-022

**Cap #1**  
65-0434-015



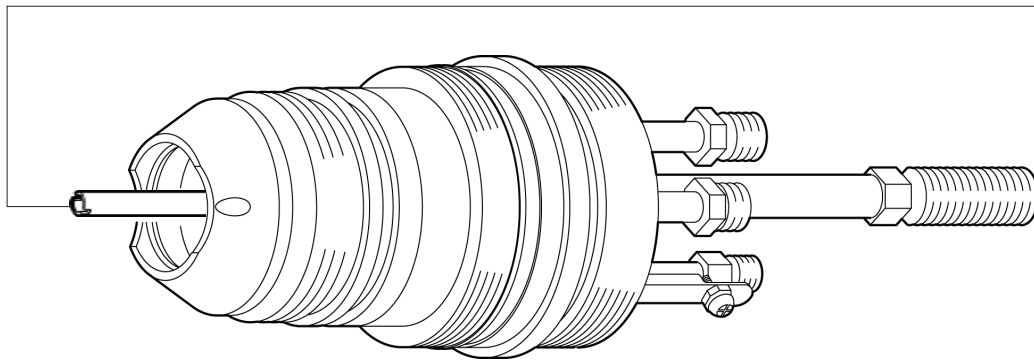
**Nozzle**  
65-0434-007 1.1mm  
65-0434-017 0.8mm

**Swirler**  
65-0434-018ATTC

**Ceramic Guide**  
65-0434-020

**Electrode**  
65-0442-001  
65-0442-001-AG  
see note at bottom of page

**Water Tube**  
65-0438-013



**Torch Body**  
65-0430-020

**NOTE**

Electrode part 65-0434-008 is now obsolete. It is replaced with part 65-0442-001.

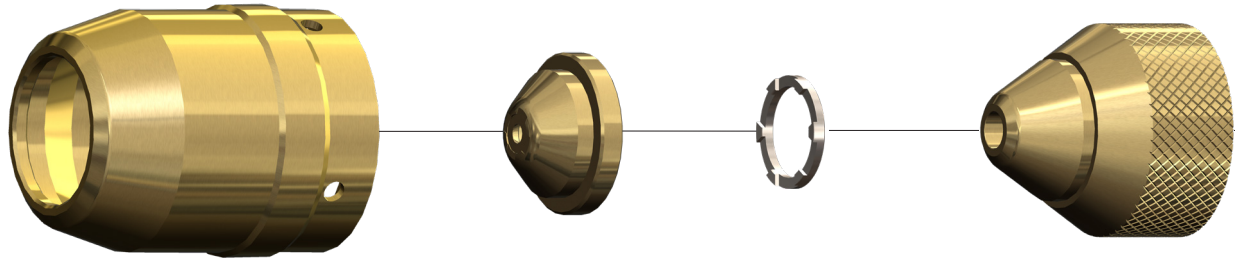
**Not Shown**

65-0434-021 90A O-Ring Kit, Retainer  
65-0434-023 90A O-Ring Kit, Nozzle  
65-0434-012 Torch Body w/6' Lead

**98 KOMATSU® STYLE**

**COMPATIBLE WITH KOMATSU® 90 QUICKSILVER†**

**PLASMA**

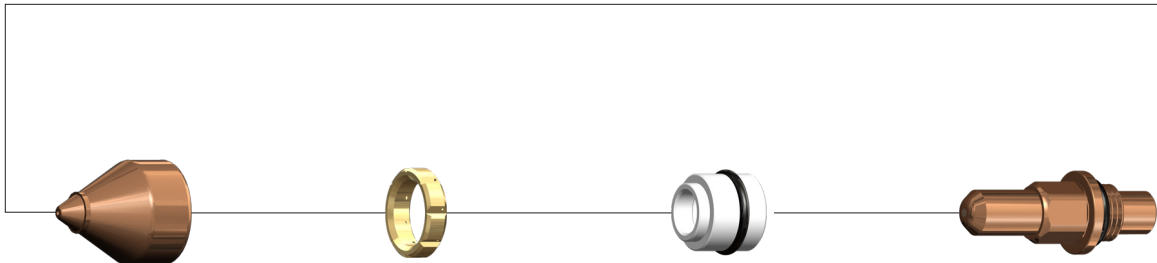


**Cap #2**  
65-0438-005

**Shield Cap**  
65-0438-004

**Spacer Ring**  
65-0434-022

**Cap #1**  
65-0434-015



**Nozzle**  
65-0438-002  
65-0438-003

**Swirler**  
65-0434-018ATTC

**Ceramic Guide**  
65-0434-020

**Electrode**  
65-0442-001  
65-0442-001-AG  
See note at bottom of page

**Not Shown**

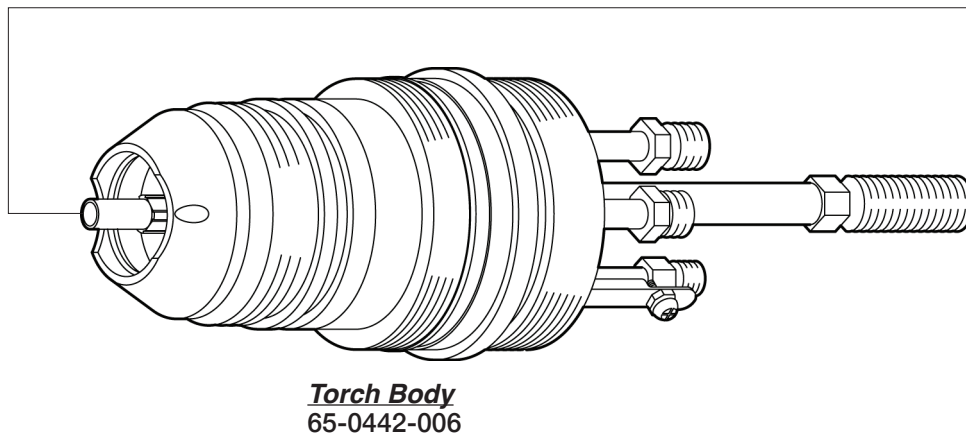
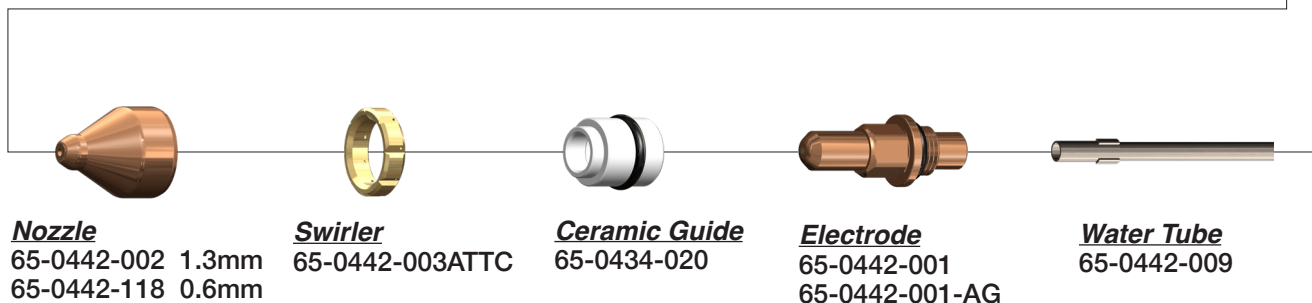
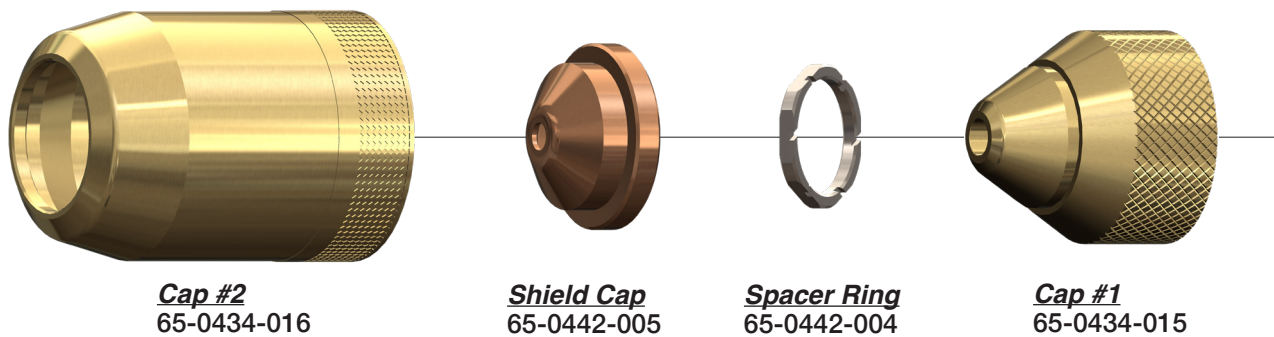
65-0430-020 Torch Body 90A  
65-0442-006 Torch Body 120A

**NOTE**

Electrode part 65-0434-008 is now obsolete. It is replaced with part 65-0442-001.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH KOMATSU® 120A†



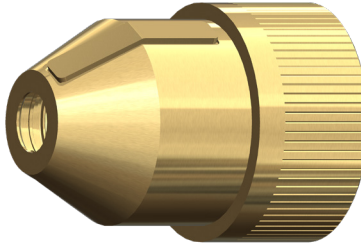
**Not Shown**  
65-0434-021 O-Ring Kit (3 sizes, 5 pc per size)  
65-0442-006 Assy- Torch W/ 6' Lead

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

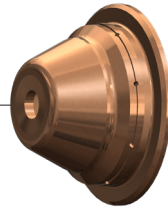
**100 KOMATSU® STYLE**

**COMPATIBLE WITH KOMATSU® (TWISTER 30KW)†**

**PLASMA**



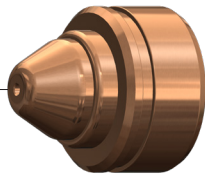
**Outer Cap**  
969-95-24470  
Or  
65-0444-019



**Shield Cap**  
969-95-24750  
Or  
65-0444-002



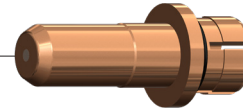
**Ring Spacer**  
969-95-24141  
Or  
65-0444-009



**Nozzle**  
969-95-24130 ATTC (1.3)  
969-95-24180 ATTC (1.1)  
969-95-24190 ATTC (0.8)  
Or  
65-0444-002 ATTC (1.3)  
65-0444-003 ATTC (1.1)  
65-0444-004 ATTC (0.8)



**Baffle Guide**  
969-95-24320  
Or  
65-0444-008



**Electrode**  
969-95-24310 ATTC  
Or  
65-0444-001 ATTC

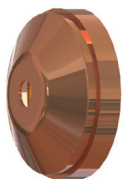
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



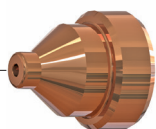
**KOMATSU® STYLE / LINCOLN® STYLE 101**

COMPATIBLE WITH KOMATSU® 300A†

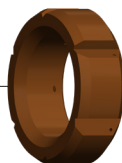
**PLASMA**



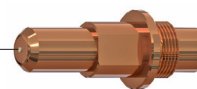
**Shield**  
969-95-30130  
Or  
65-0439-012



**Nozzle**  
969-95-30140 (2.8mm)  
969-95-30150 (1.2mm)  
969-95-30220 (2.2mm)  
Or  
65-0439-006 (2.8)  
65-0439-007 (2.2)  
65-0439-008 (1.2)



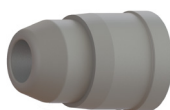
**Swirl Ring**  
65-0439-005



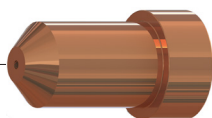
**Electrode**  
969-95-30160  
Or  
65-0439-003

**LINCOLN® Style**

COMPATIBLE WITH LINCOLN® TOMAHAWK LC 65†



**Retaining Cap**  
\*KP2844-9 (W03X0893-41A)  
\*KP2844-10 (W03X0893-43A)



**Nozzle**  
KP2844-2 (W03X0893-27A)  
KP2844-3 (W03X0893-28A)  
KP2844-4 (W03X0893-29A)



**Swirl Ring**  
KP2844-14 ((W03X0893-50R)



**Electrode**  
KP2844-1 ((W03X0893-25A)

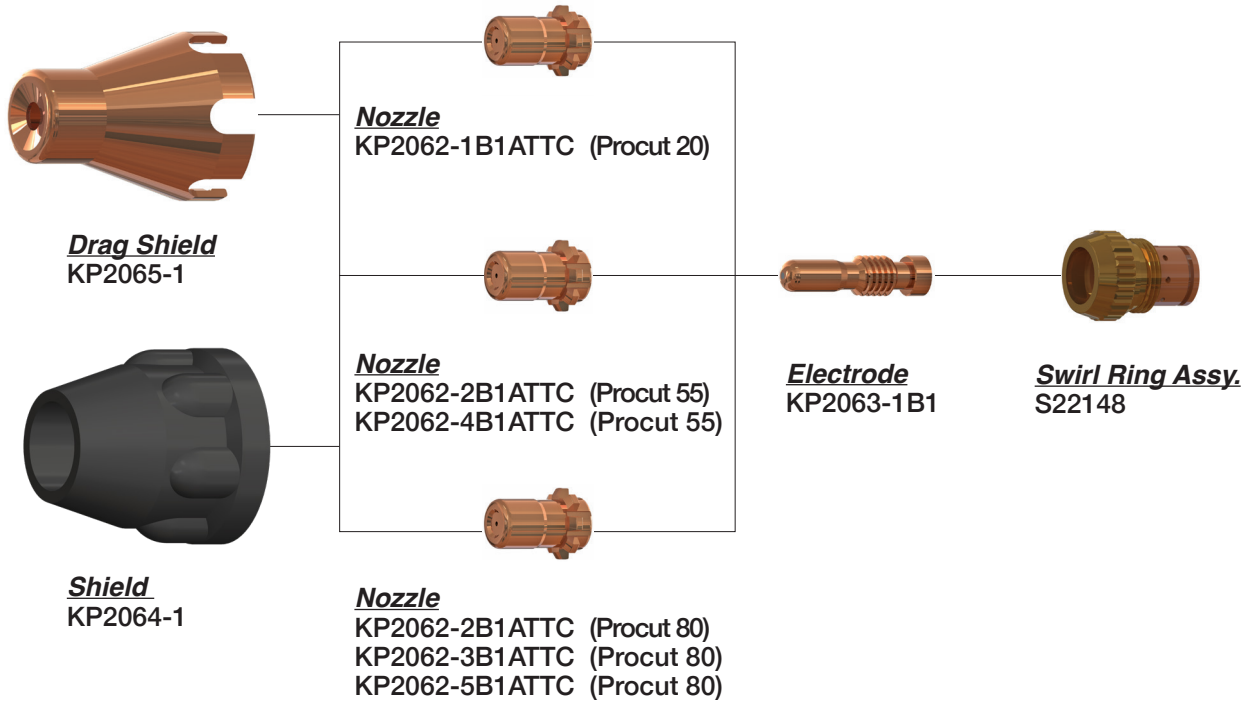
Not shown:

\*KP2843-10 (W03X0893-14R) Drag Spacer

**102 LINCOLN® STYLE**

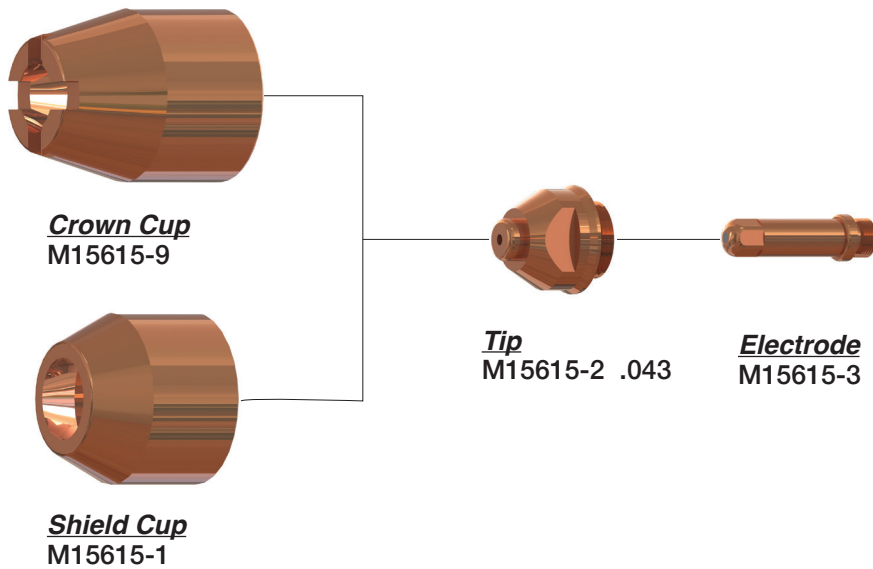
**PLASMA**

**COMPATIBLE WITH LINCOLN® PROCUT 20, 55, 80†**



**Not Shown**  
K1571-1 Torch W/lead 25'

**COMPATIBLE WITH LINCOLN® PROCUT 40†**

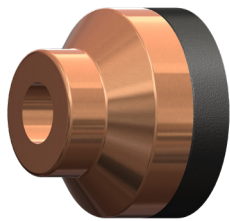


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**LINCOLN® STYLE 103**

COMPATIBLE WITH PCT-60†

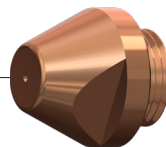
**PLASMA**



**Crown Shield**  
KP2075-1



**Shield**  
\*KP2077-1



**Tip**  
 KP2008-1B1 .035 - 0.9mm  
 KP2008-2B1 .042 - 1.1mm  
 KP2008-3B1 .052 - 1.3mm  
 KP2008-4B1 .079 - 2.0mm, gouging  
 KP2008-5B1 .042 (flat face)



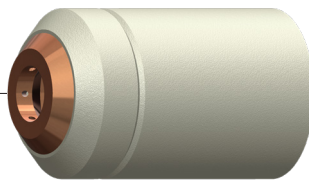
**Electrode**  
KP2012-1B1

**Not Shown**  
KP2027-1 Unbreakable Shield

COMPATIBLE WITH LINCOLN® PROCUT 125†



**Wire Guide**  
KP2046-1



**Retaining Cap**  
KP2045-1



**Nozzle**  
 KP2042-1B1 1.4mm  
 KP2042-2B1 1.7mm  
 KP2042-3B1 1.9mm  
 KP2042-4B1 3.0mm



**Swirl Ring**  
KP2044-1



**Electrode**  
KP2043-1B1

**Not Shown**  
K880-5 Torch W/lead 25'

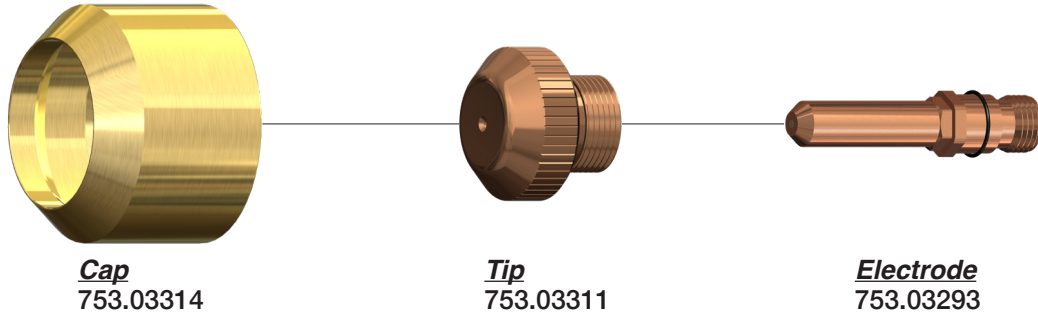
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**104 MESSER/MG® STYLE / MILLER® STYLE**

**PLASMA**

**MESSER/MG® Style**

**COMPATIBLE WITH MESSER/MG® PCH60/PCH95†**

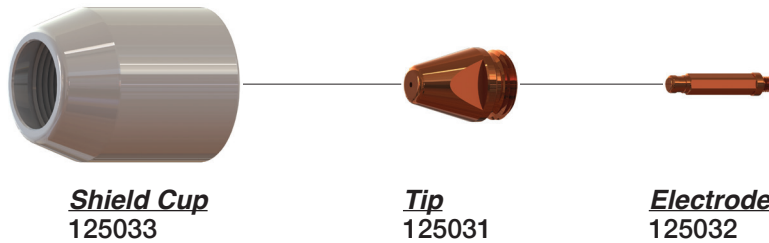


**Not Shown**

- 753.03753 Tip 1.0mm (PCH95)
- 753.03754 Tip 1.2mm (PCH95)

**MILLER® Style**

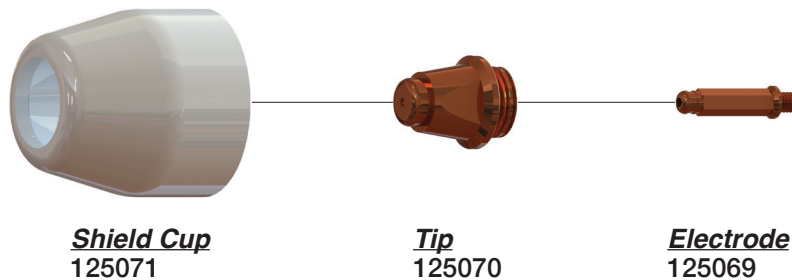
**COMPATIBLE WITH MILLER® APT 1000†**



**Not Shown**

- \*131190 Torch Body w/out Handle

**COMPATIBLE WITH MILLER® APT 3000 SPECTRUM 250D†**



**Not Shown**

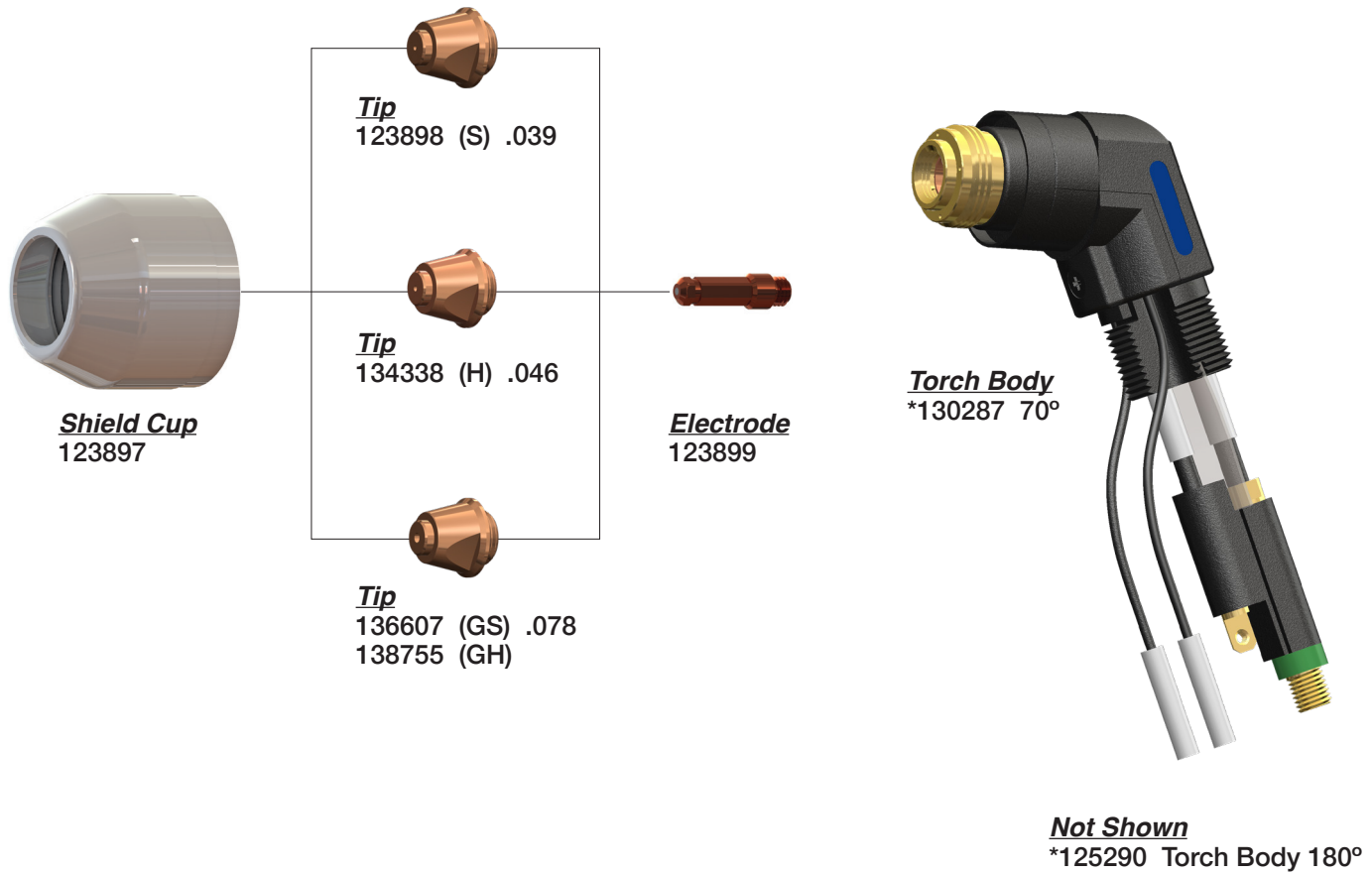
- \*130286 Torch Body 70°
- \*125081 Torch Body 180°

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

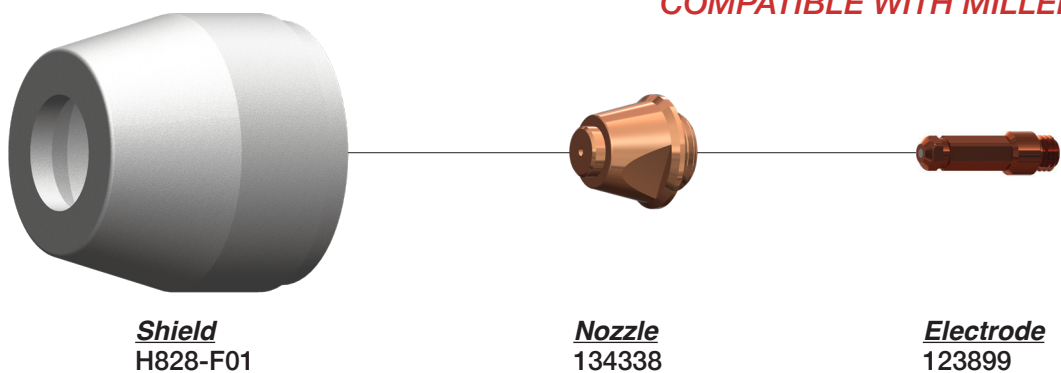
**MILLER® STYLE 105**

**COMPATIBLE WITH MILLER® APT 5000 SPECTRUM 500D†**

**PLASMA**



**COMPATIBLE WITH MILLER® APT 7000†**



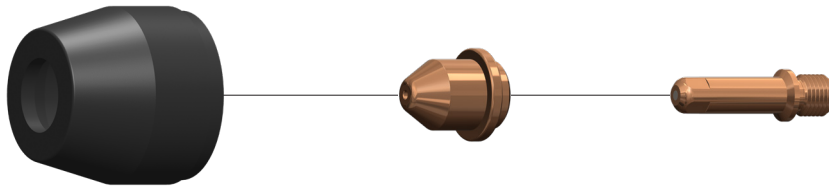
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**106 MILLER® STYLE**

**PLASMA**

**COMPATIBLE WITH MILLER® APT 8000 SPECTRUM 1500/1500D†**

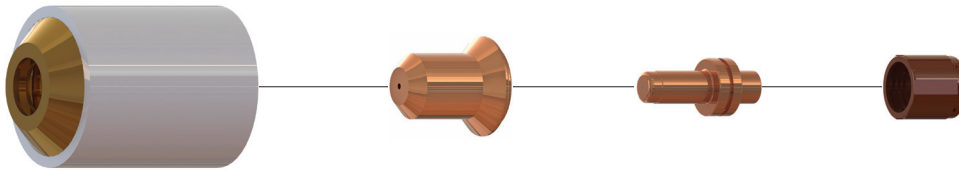


**Shield Cup**  
125040 (unbreakable)

**Nozzle**  
125038

**Electrode**  
125039

**COMPATIBLE WITH MILLER® ICE-12C†**



**Shield Cup**  
\*196928

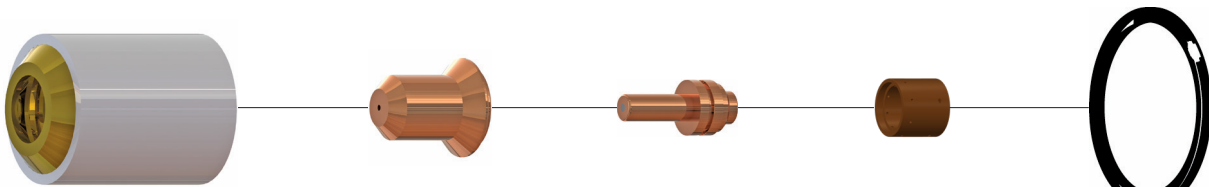
**Nozzle**  
196926

**Electrode**  
196925 12A

**Swirl Ring**  
\*196927 12A

**Not Shown**  
126778 180° Torch w/50' lead

**COMPATIBLE WITH MILLER® ICE-25C/ 27C SPECTRUM 300†**



**Shield Cup**  
202808

**Nozzle**  
176656 25A

**Electrode**  
176655 25A

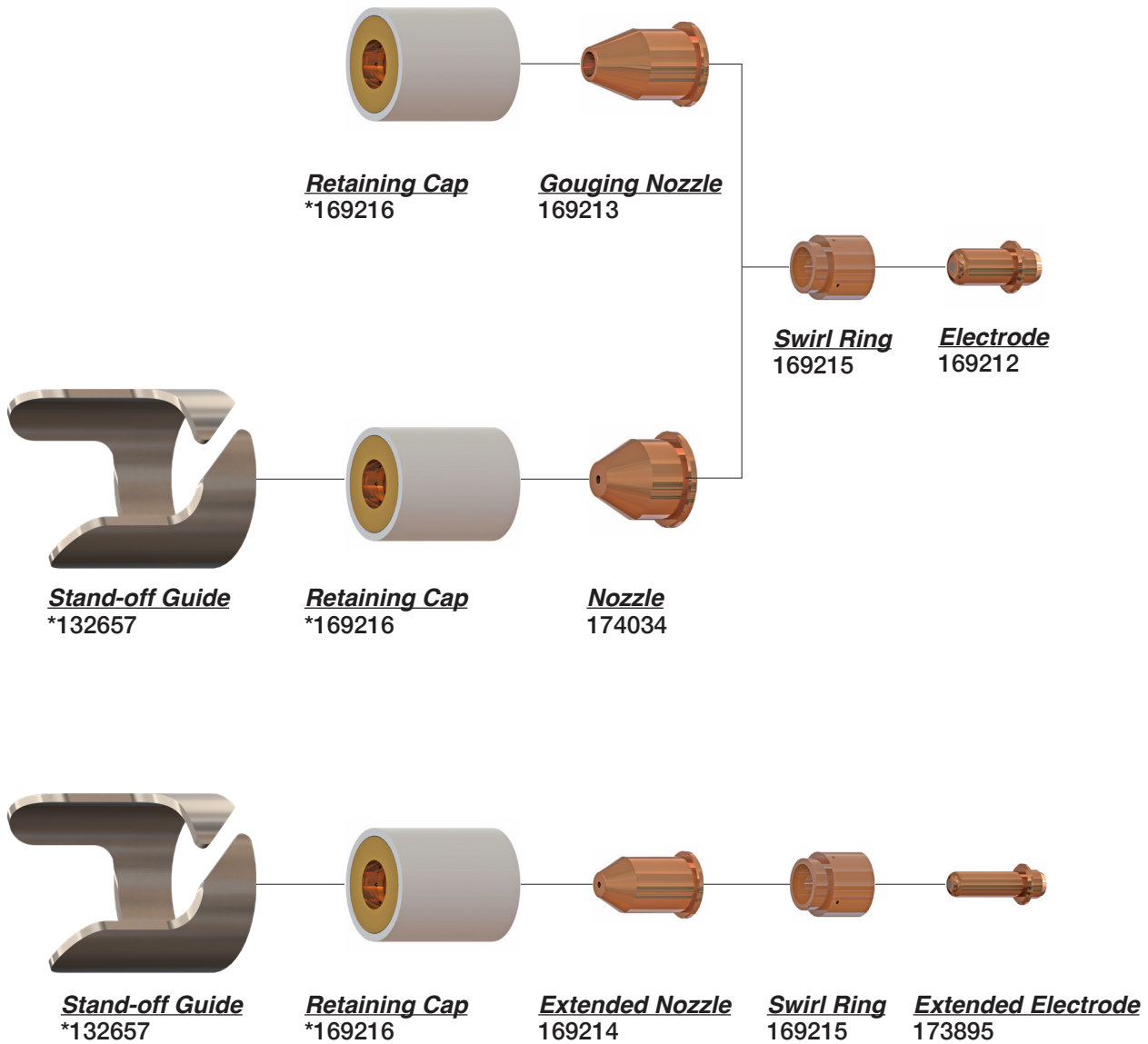
**Swirl Ring**  
202809 25A

**O-Ring**  
169232

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH MILLER® ICE 50†

**PLASMA**

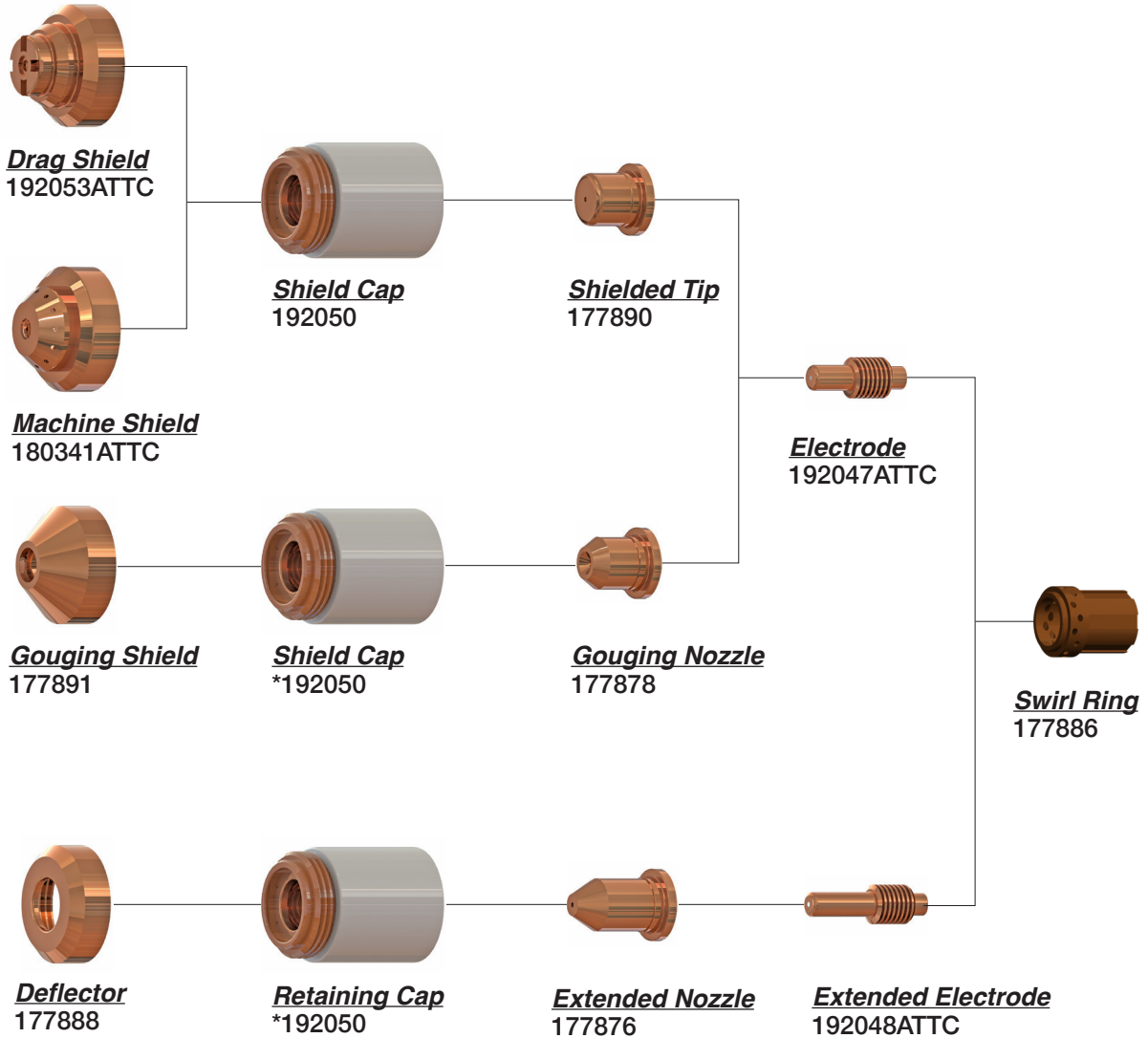


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**108 MILLER® STYLE**

COMPATIBLE WITH MILLER® ICE 50C/50CM SPECTRUM 701/650†

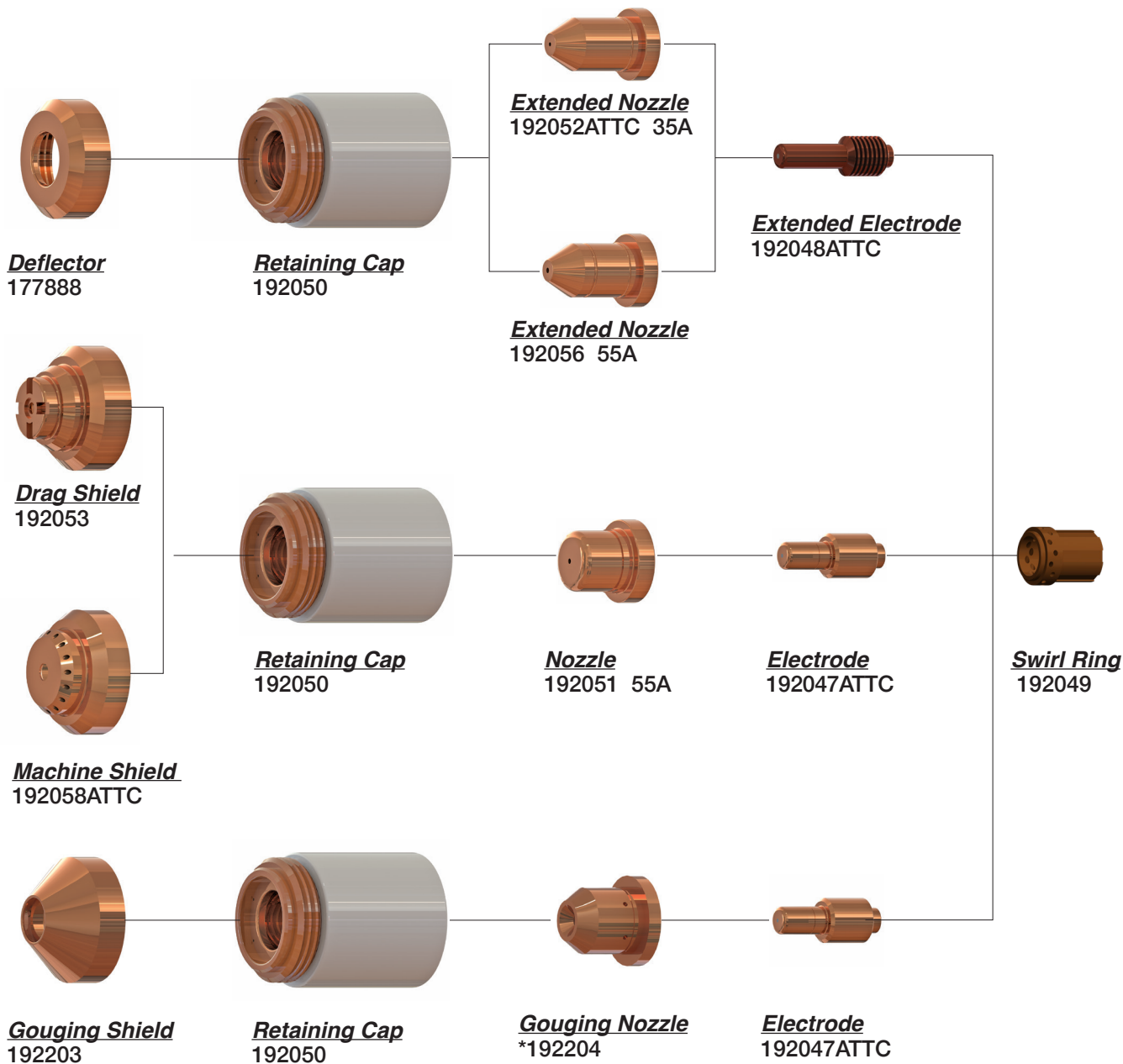
**PLASMA**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH MILLER® ICE 55C†

**PLASMA**



**Not Shown**

\*192059 Torch Main Body 70°

\*192060 Torch Main Body 180°

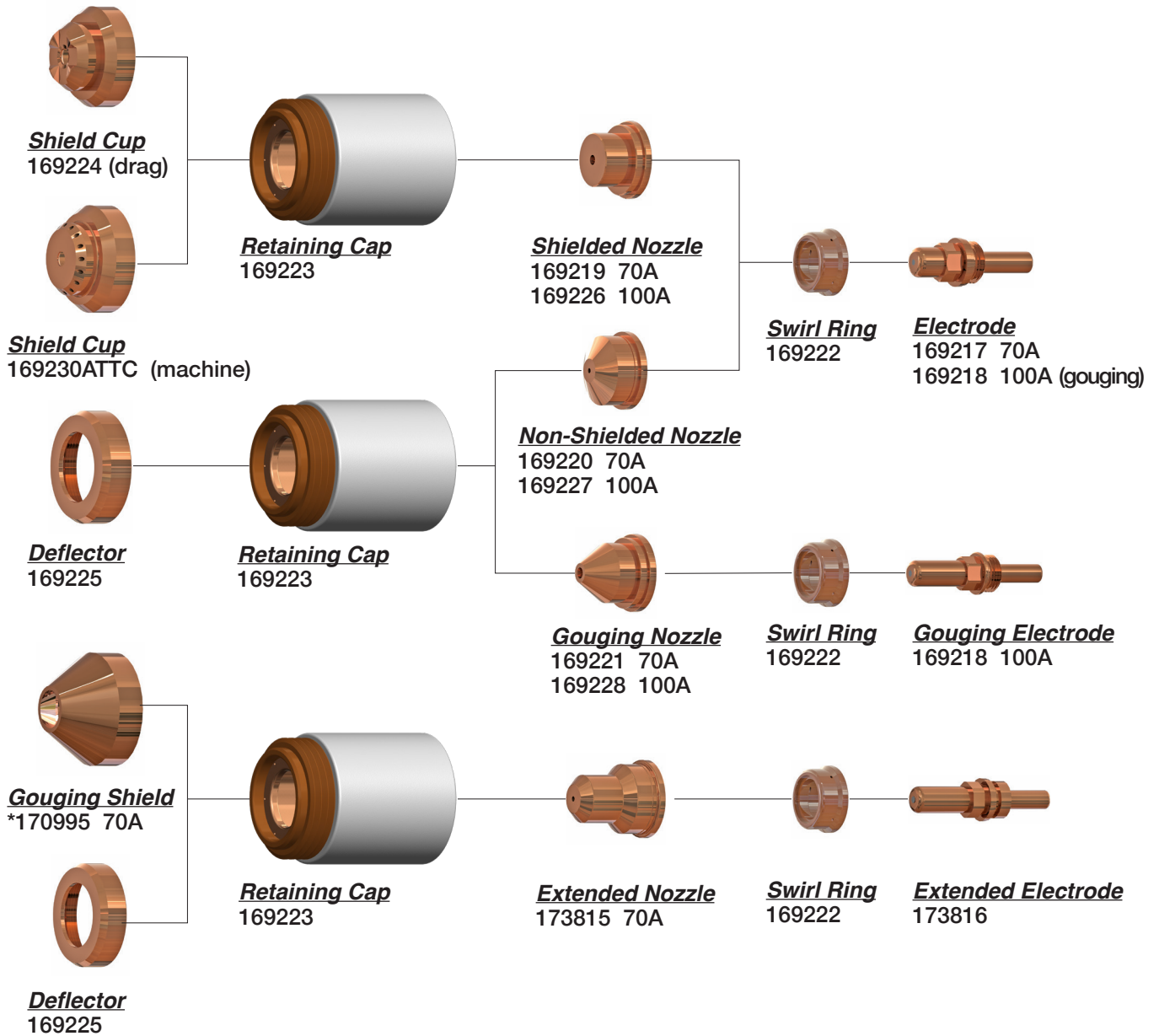
\*193347 70° Torch w/25' lead

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**110 MILLER® STYLE**

COMPATIBLE WITH MILLER® ICE 70-SPECTRUM 1000 / ICE100-SPECTRUM 1250†

**PLASMA**



**Not Shown**

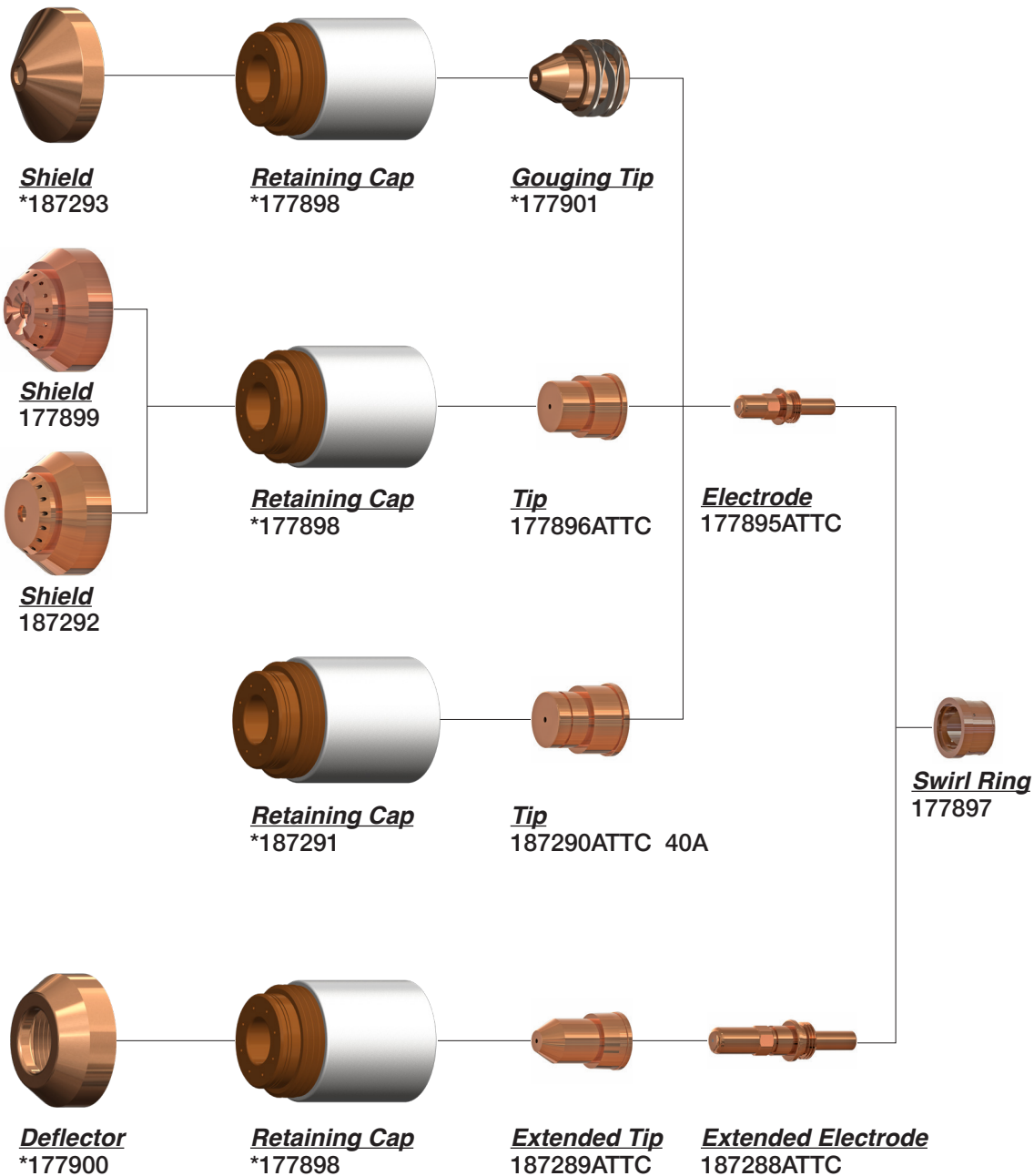
- \*171257 Torch body 75°
- \*171243 Mach Torch 30' Lead
- 171245 - Machine Torch Body 180°
- 225706 - Machine Torch & Lead 25'

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**COMPATIBLE WITH MILLER<sup>®</sup> ICE-80/80CM SPECTRUM PLUS<sup>†</sup>**

**PLASMA**



**Not Shown**

\*172384 Torch Head, 70°

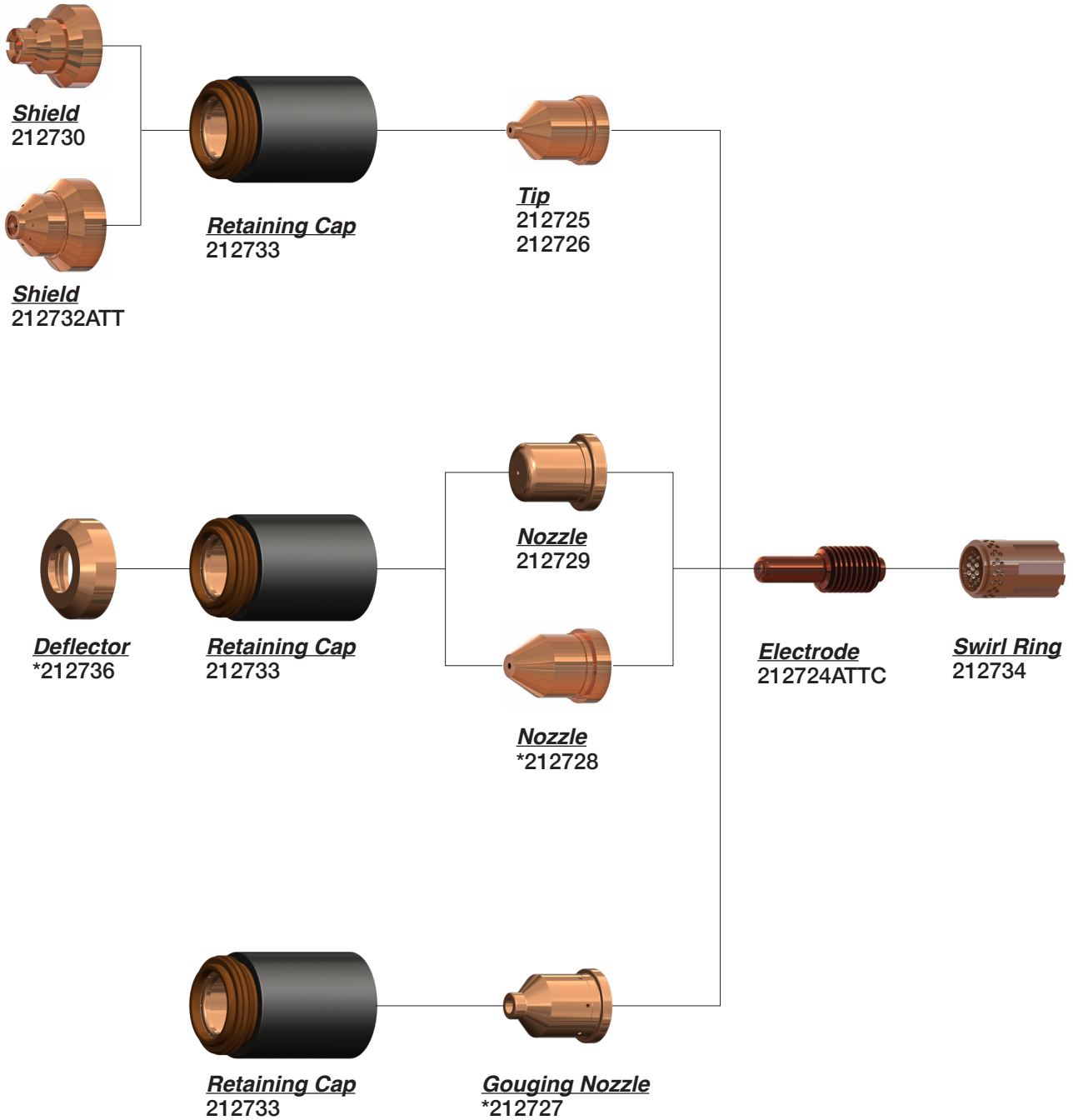
\*172385 Torch Head, 70° w/25' Leads

<sup>†</sup> American Torch Tip Company (ATT<sup>®</sup>C) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATT<sup>®</sup>C is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATT<sup>®</sup>C and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning®, Waltec<sup>™</sup>, Integra<sup>™</sup>, Lasertec® Laser Division of American Torch Tip®, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**112 MILLER<sup>®</sup> STYLE**

COMPATIBLE WITH MILLER<sup>®</sup> ICE-80CX / 80T<sup>†</sup>

**PLASMA**

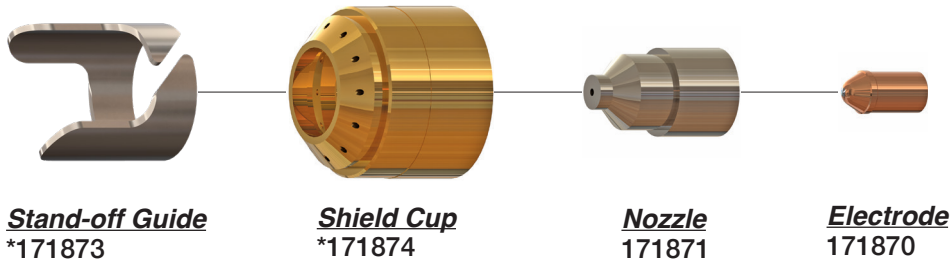


<sup>†</sup> American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD<sup>™</sup>, PHDX<sup>™</sup>, Lightning<sup>®</sup>, Waltec<sup>™</sup>, Integra<sup>™</sup>, Laserlec<sup>®</sup> Laser Division of American Torch Tip<sup>®</sup>, Multi-Use<sup>™</sup> and ProMix<sup>™</sup> are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**MILLER® STYLE / PLAZCUT® (NERTAJET®) STYLE 113**

COMPATIBLE WITH MILLER® MC80†

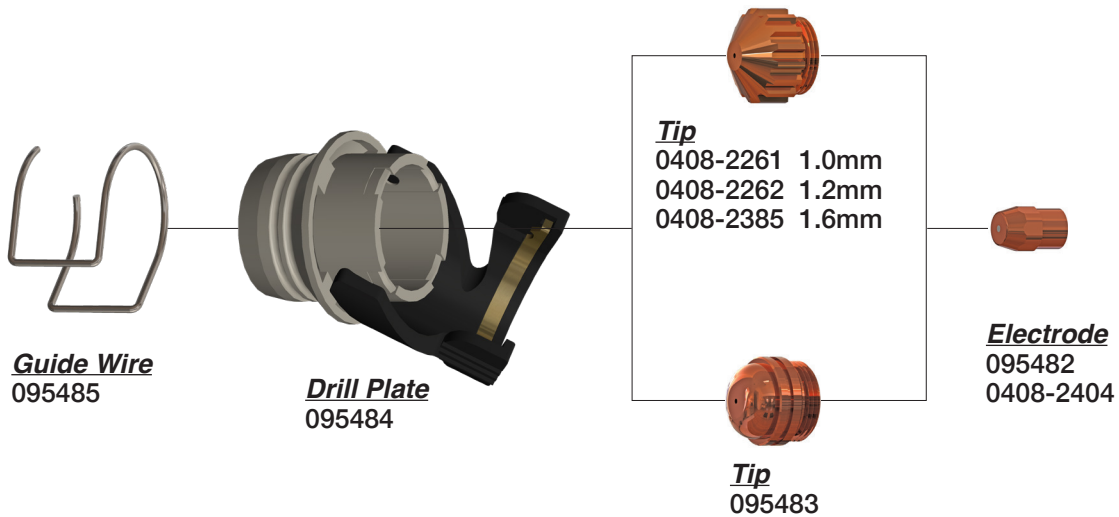
**PLASMA**



**Not Shown**

- \*172385 Hand Torch w/Kit
- \*175833 Machine Torch w/Kit

**PLAZCUT® (NERTAJET®) Style**

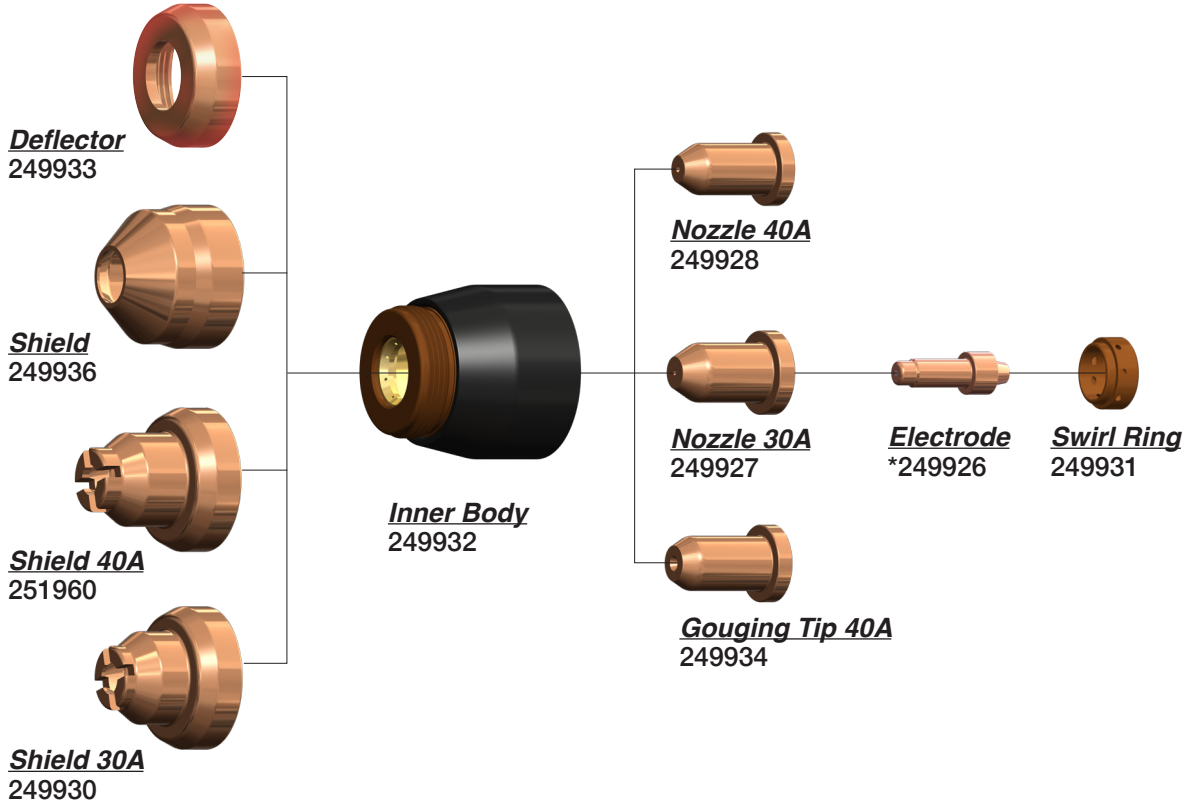


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

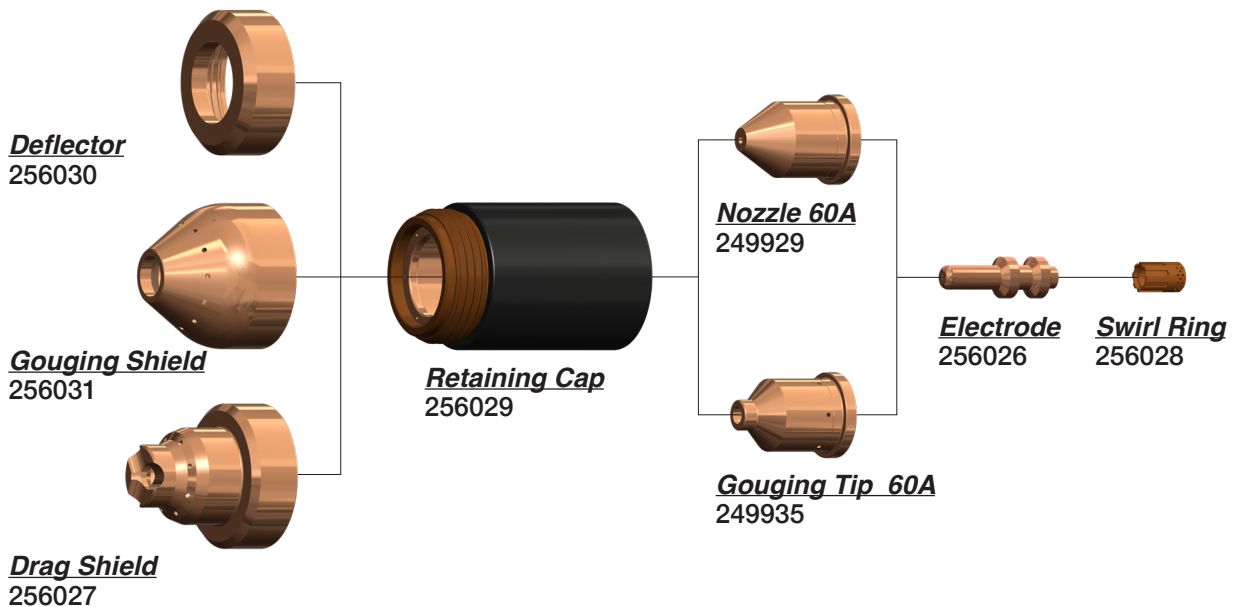
114 MILLER® STYLE

PLASMA

COMPATIBLE WITH SPECTRUM® XT30-XT40†



COMPATIBLE WITH SPECTRUM® XT60-XT60M†

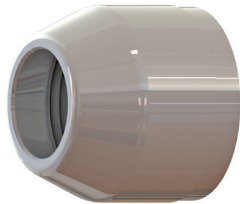


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

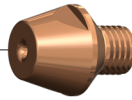
**MULTI QUIP® STYLE / NIPPON STEEL® STYLE 115**

COMPATIBLE WITH MULTI QUIP® PCX50SS†

**PLASMA**



**Shield Cup**  
24074

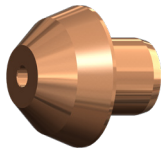


**Tip**  
24084 (S)

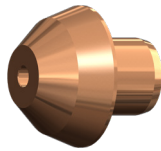


**Electrode**  
24072

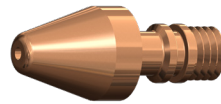
**NIPPON STEEL® Style**



**Tip**  
50305-01-1 2H  
50305-01-1 2H 2.6mm  
50305-01-1 2H 3.0mm  
50305-01-1 2H 3.2mm  
50305-01-1 2H 4.0mm  
50305-01-1 2H 4.8mm



**Tip**  
50305-01-1 1.5mm  
50305-01-1 2.0mm  
50305-01-1 2.4mm  
50305-01-1 2.6mm  
50305-01-1 3.0mm  
50305-01-1 3.2mm  
50305-01-1 4.8mm



**Tip**  
M05-01-1 1.6mm



**Tip**  
M07-01-1 2.4mm  
M07-01-1 3.2mm

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

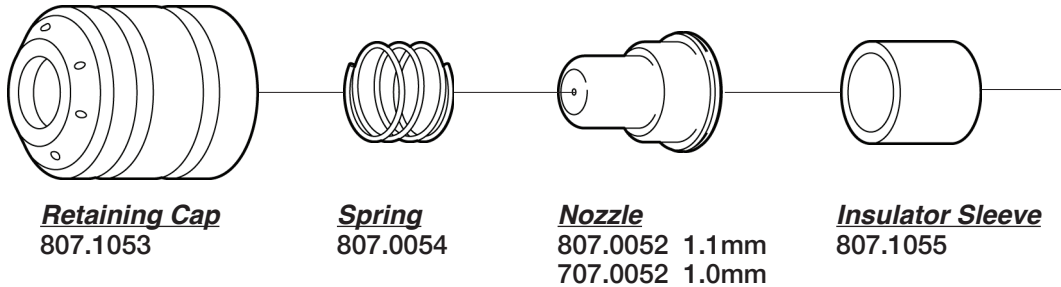


**116 NU-TECSYS® STYLE**

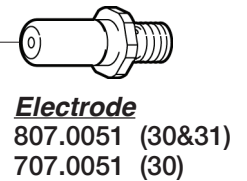
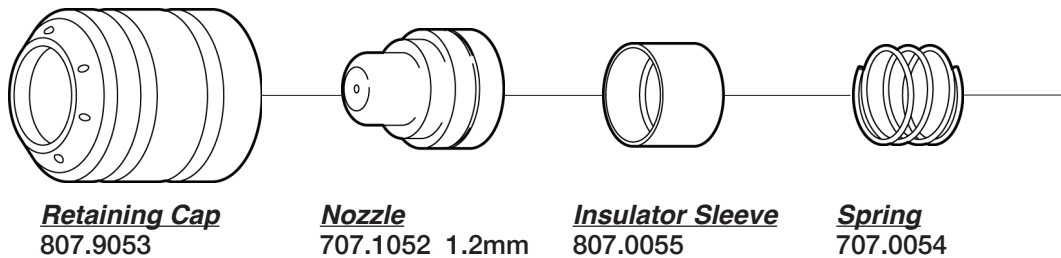
COMPATIBLE WITH NU-TECSYS® NPT-3, 3R & 3S†

**PLASMA**

**NEW STYLE**



**OLD STYLE**



**NOTE:**

PCA30-2 Uses “old style” push down.  
\*PCA30 PS Uses “new Style” pilot arc.

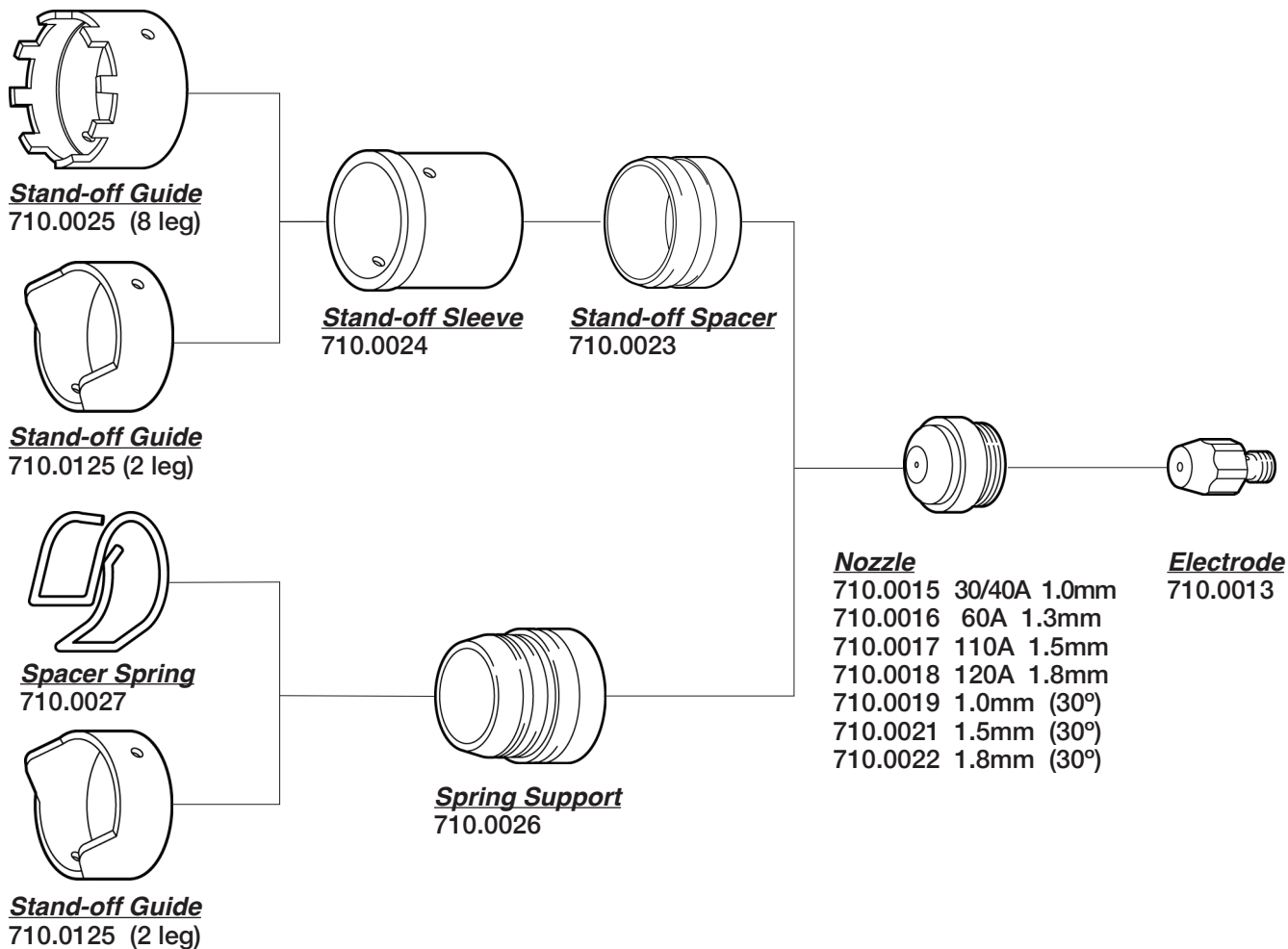
**Not Shown**

707.1052-SPECIAL Nozzle w/step

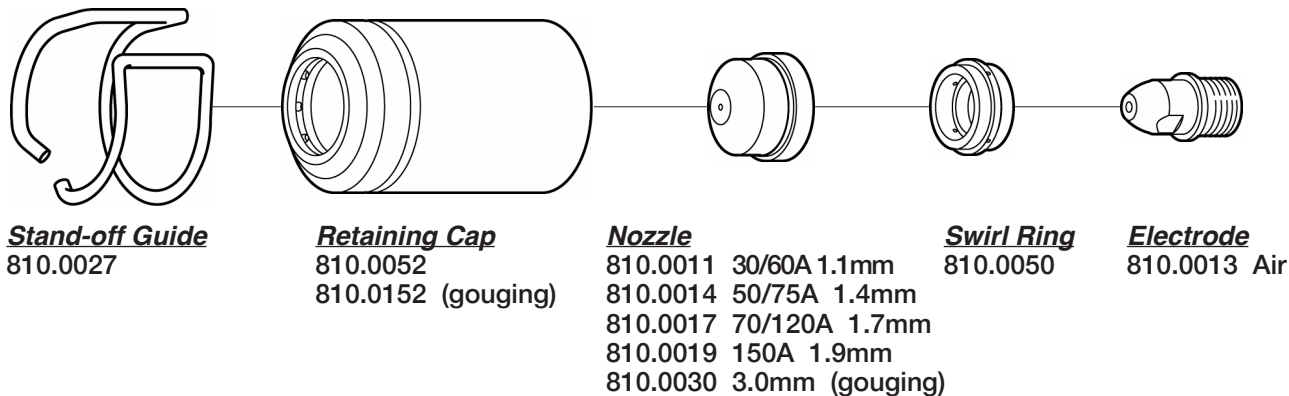
**NU-TECSYS® STYLE 117**

COMPATIBLE WITH NU-TECSYS® NPT-4, 5 & 6†

**PLASMA**



COMPATIBLE WITH NU-TECSYS® NPT-12†



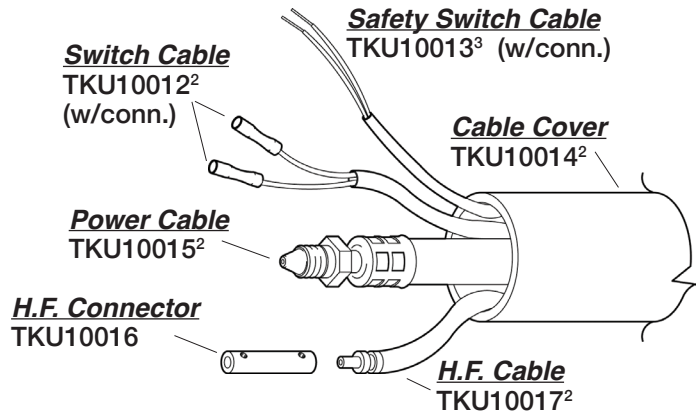
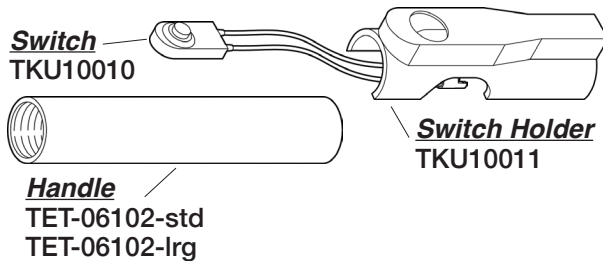
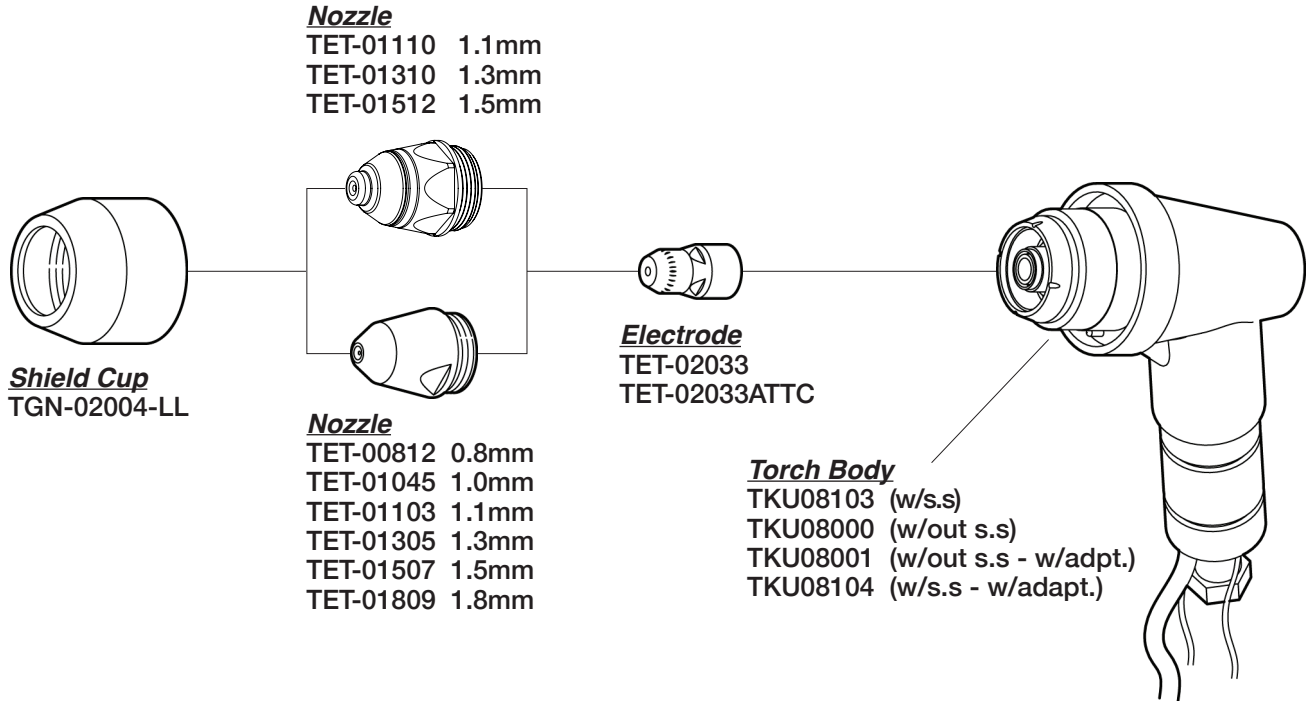
**Not Shown**  
810.0225 Guide w/double Feet

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 118 PANASONIC® STYLE

COMPATIBLE WITH PANASONIC® TKU08103†

**PLASMA**



**NOTE:**  
Torch Lead Packages are available, please inquire on availability

- 1 Replacement parts for TKU08103.
- 2 Please specify 25' or 50' cable length.
- 3 Please specify type of machine or specification print.

**Not Shown**  
TKU10007<sup>1</sup> Safety Switch  
TKU10019<sup>3</sup> Cable End Adaptor Kit  
TKU10025 Cable Assy. 25'

TKU10050 Cable Assy. 50'  
TKU-06102-S Spacer  
TGN-0011 Crown Cup

**NOTE:** For the material you are cutting, set initial torch height (before piercing) to approximately twice the Stand-off Distance. 1 scfh = 28.316 liter/hour, 1 psi = .0689 bar = 6.895 Kpa. This information represents our best judgement but American Torch Tip assumes no liability for its use.

**PANASONIC® STYLE / P-TRON® STYLE 119**

**PANASONIC® Style**

COMPATIBLE WITH PANASONIC® 35A†

**PLASMA**

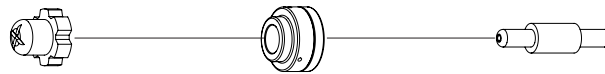


**Nozzle**  
TET-01035 1.0mm

**Electrode**  
TET-02035

**P-TRON® Style**

COMPATIBLE WITH P-TRON® PZ-8†

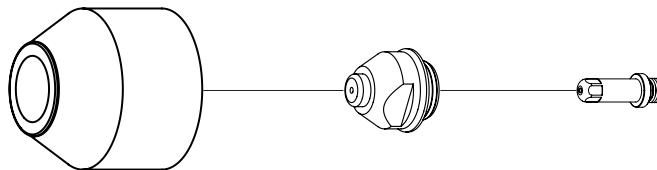


**Nozzle**  
23-6302 .040

**Gas Distributor**  
8-3233

**Electrode**  
23-6301

COMPATIBLE WITH P-TRON® PZ-75†



**Shield Cup**  
24-7301

**Tip**  
24-7302

**Electrode**  
24-7304

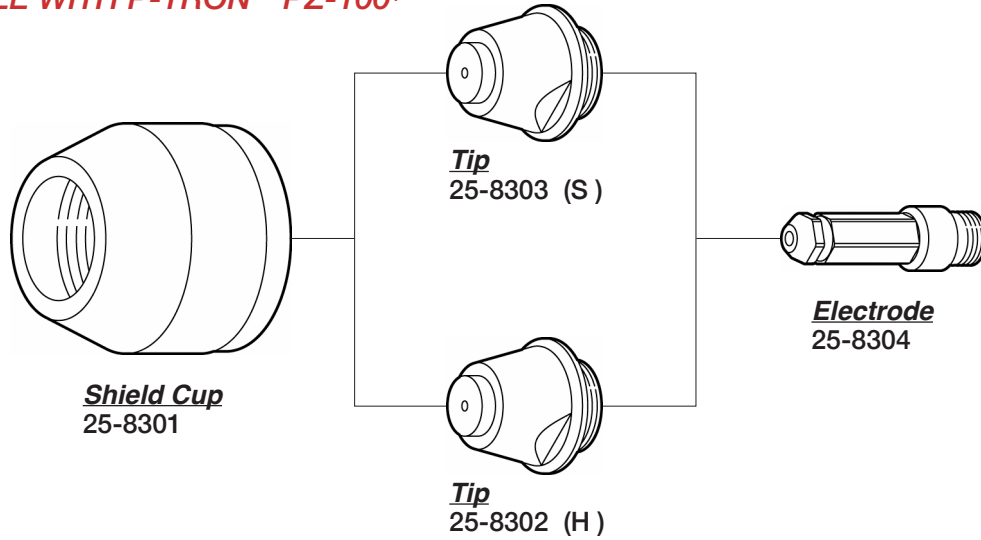
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**120 P-TRON® STYLE / PMW® STYLE / POW-CON® STYLE**

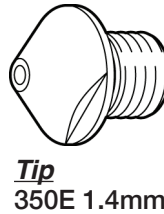
**PLASMA**

**P-TRON® Style**

**COMPATIBLE WITH P-TRON® PZ-100†**

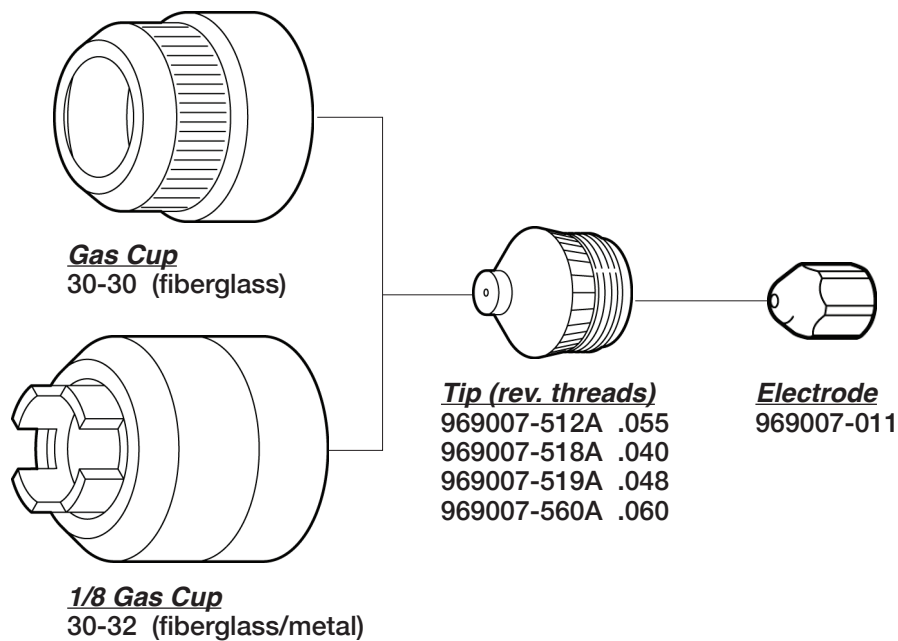


**PMW® Style**



**POW-CON® Style**

**COMPATIBLE WITH PT 80†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

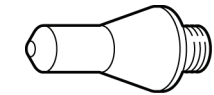


**SACHERON® STYLE / SAF® STYLE 121**

**SACHERON® Style**

COMPATIBLE WITH SACHERON®†

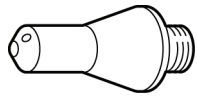
**PLASMA**



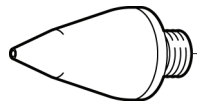
**Nozzle**  
9000-943058 .047 1.2mm



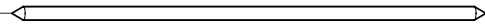
**Nozzle**  
9000-943109 .071 1.8mm  
9000-943108 .059 1.5mm



**Nozzle**  
9000-941 .047 1.2mm 45°  
9000-930 .030 0.8mm 45°



**Nozzle**  
9000-943105 .030 0.8mm  
9000-943107 .040 1.0mm  
9000-943107-1.2 .047 1.2mm

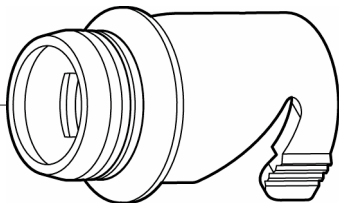


**Electrode**  
9000-8142-C

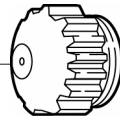
**SAF® Style**



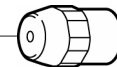
**Guide Wire**  
0408-2053



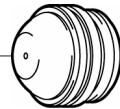
**Drill Plate**  
0408-2054



**Tip**  
0408-2261 1.0mm  
0408-2262 1.2mm  
0408-2385 1.6mm



**Electrode**  
0408-2404



**Tip**  
0408-2052 20/40

**Not Shown**  
0409-2184 O-Ring

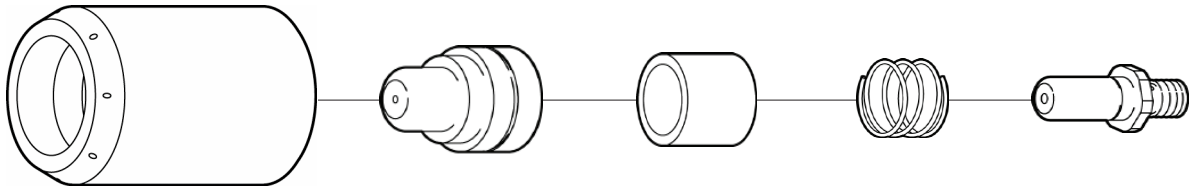
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**122 SIP® STYLE / SMITH MERKLE® STYLE**

**PLASMA**

**SIP® Style**

**COMPATIBLE WITH SIP®†**



**Retaining Cap**  
06997

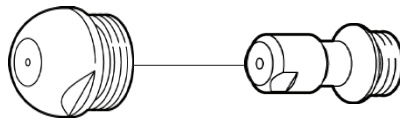
**Nozzle**  
06996 1.0mm

**Insulator Sleeve**  
06988

**Spring**  
069989

**Electrode**  
06987

**SMITH MERKLE® Style**



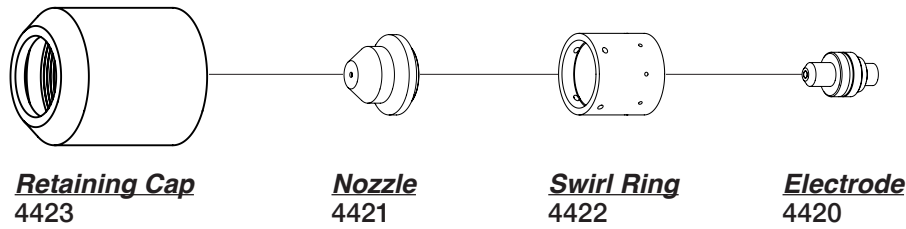
**Tip**  
30812-5 1.0mm  
30813-5 1.2mm  
30814-5 1.4mm  
30815-5 1.6mm  
30344-5 1.8mm

**Electrode**  
30808-5

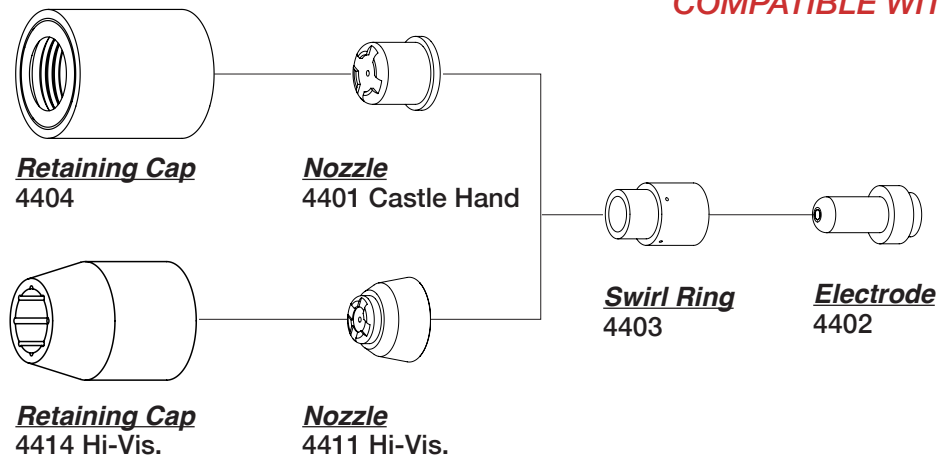
**Not Shown**  
30881-1 Wire Guide Assembly

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

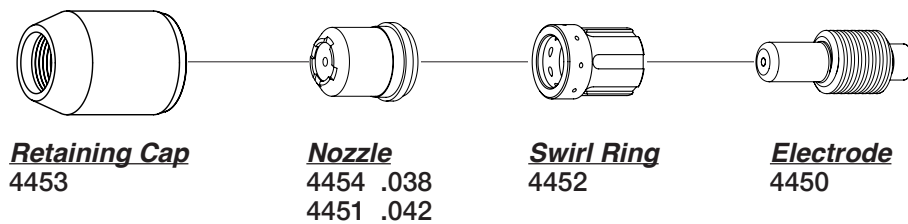
**COMPATIBLE WITH SOLAR® 20-20†**



**COMPATIBLE WITH SOLAR® 20-40†**



**COMPATIBLE WITH SOLAR® 20-50†**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**124 TAIWAN PLASMA COMPANY® STYLE / TANAKA® STYLE**

**PLASMA**

**TAIWAN PLASMA COMPANY® Style**



**Tip**  
TWE 3010

**Electrode**  
TWE 30 short



**Tip**  
TWE 8013 1.3mm  
TWE 8015 1.5mm

**Electrode**  
TWE 80 long

**TANAKA® Style**



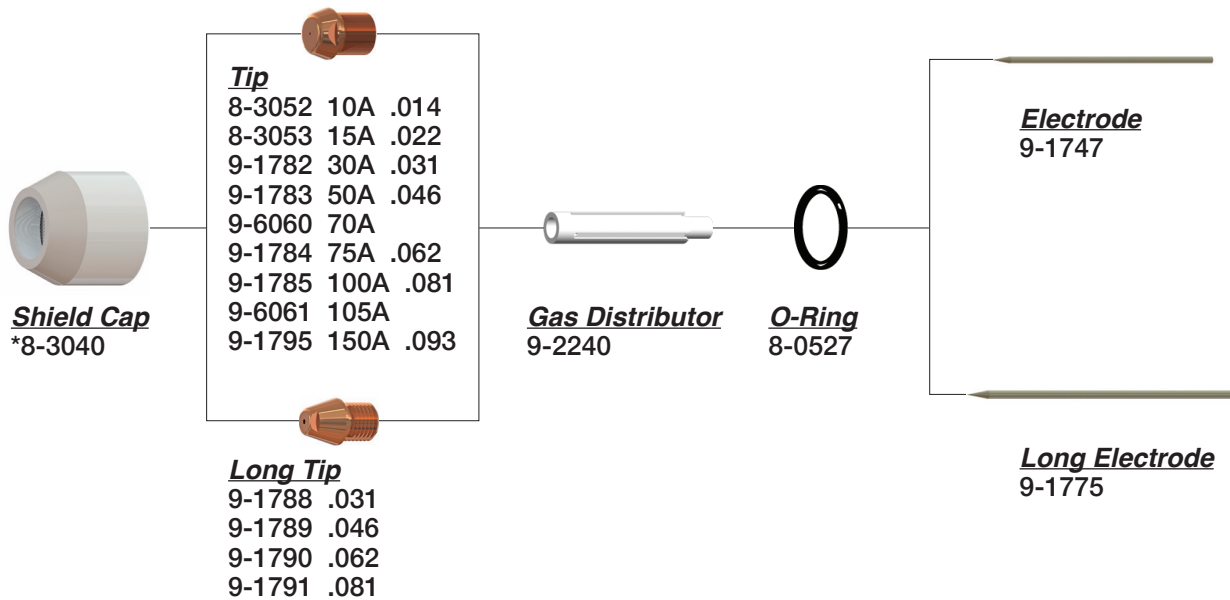
**Nozzle**  
PST-250-2.5 2.5mm

**Electrode**  
PST-250-ELECTRODE

**THERMAL DYNAMICS® STYLE 125**

COMPATIBLE WITH THERMAL DYNAMICS® PWH/M-3A†

**PLASMA**



**Not Shown**

- \*8-3030 70° Torch Body
- 9-1803 Long Black Cap
- 9-1779 Short Black Cap

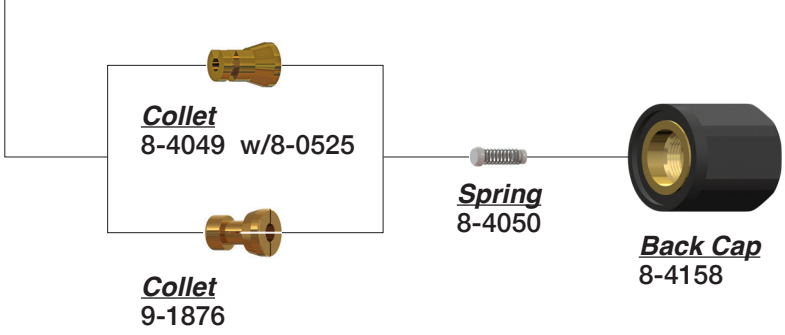
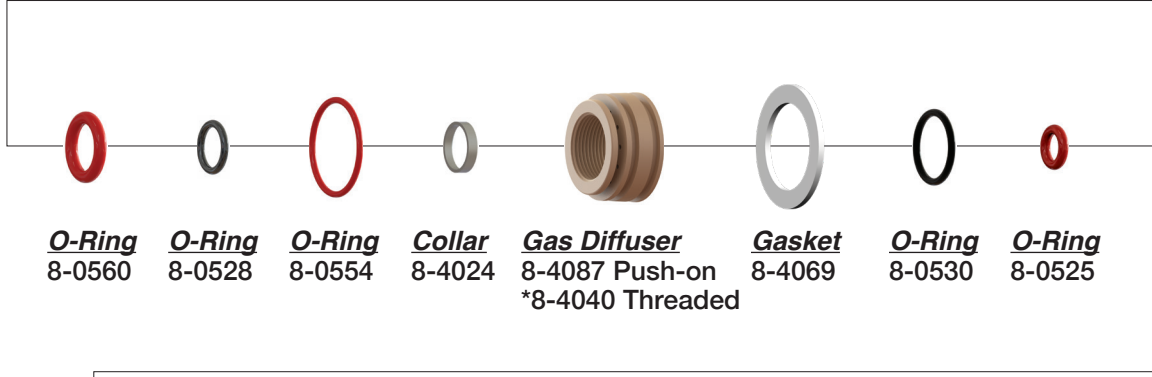
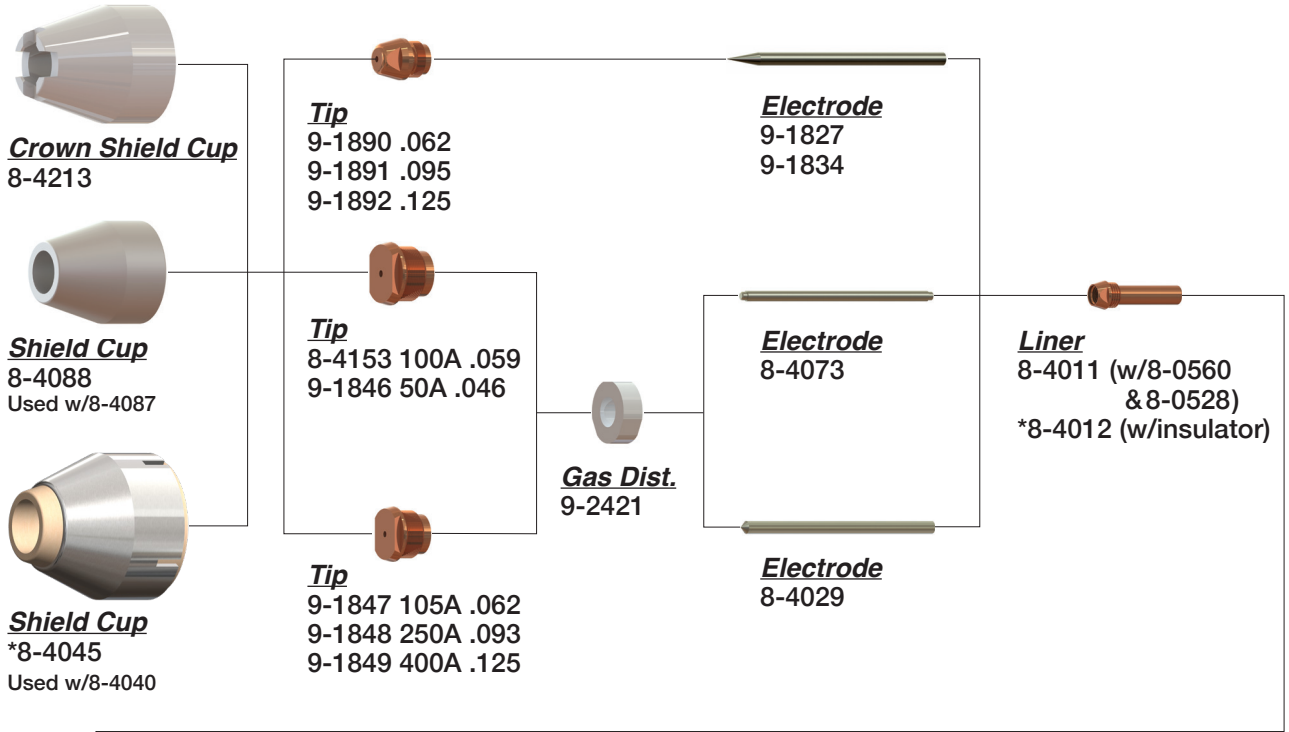
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**126 THERMAL DYNAMICS® STYLE**

COMPATIBLE WITH THERMAL DYNAMICS® PWH-4A†

**PLASMA**



**Not Shown**  
8-4091 Wrench  
8-4053 Tip Wrench  
9-2204 Insulator  
8-4064 Shield Cup w/Screen

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

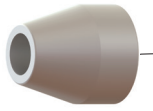
**THERMAL DYNAMICS® STYLE 127**

COMPATIBLE WITH THERMAL DYNAMICS® PCH-4B & 4BT PAK® 10†

**PLASMA**



**Crown Cup**  
8-4213 w/8-0554



**Shield Cup**  
8-4088 w/8-0554

<u>Tip</u>	<u>Gas Dist.</u>	<u>Liner</u>	<u>O-Ring</u>
8-4153 .056 Lo-Amp	9-2421	8-4154 w/O-Ring	9-2960
8-4172 .059 Lo-Amp, Rev.			
8-4170 .070 100A, ArH			
8-4173 .070 100A, ArH, Rev.			
8-4211 .046			
8-4212 .046 Rev.			
8-4171 .030			
8-4189 .030 Rev.			



**Sleeve**  
8-4182



**Electrode**  
8-4073



**O-Ring**  
8-0554 2ea



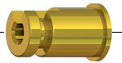
**Gasket**  
8-4069



**O-Ring**  
8-0530



**O-Ring**  
8-0525



**Collet**  
8-4156 w/O-Ring (4B)



**Collet**  
8-4197 w/O-Ring (4BT)



**Spring**  
8-4050



**Back Cap**  
8-4158  
\*8-4159 mach

**Not Shown**

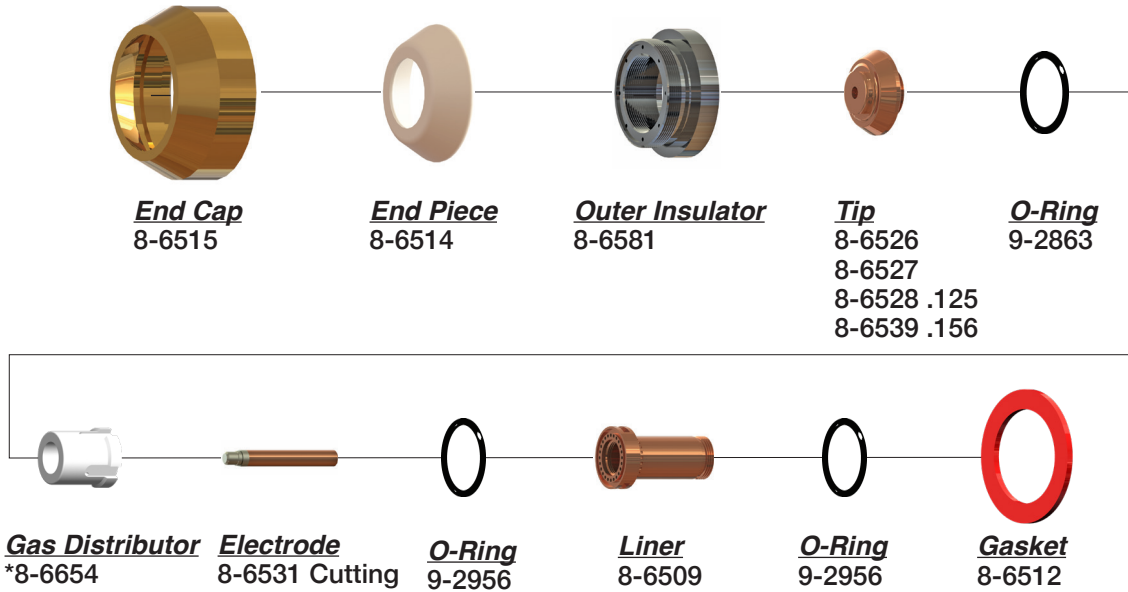
- 8-4157 Liner Wrench
- \*8-4160 Torch Body 70°
- 8-4196 Torch Head 180°
- 8-4198 Collet Wrench
- 8-4007 Wrench

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 128 THERMAL DYNAMICS® STYLE

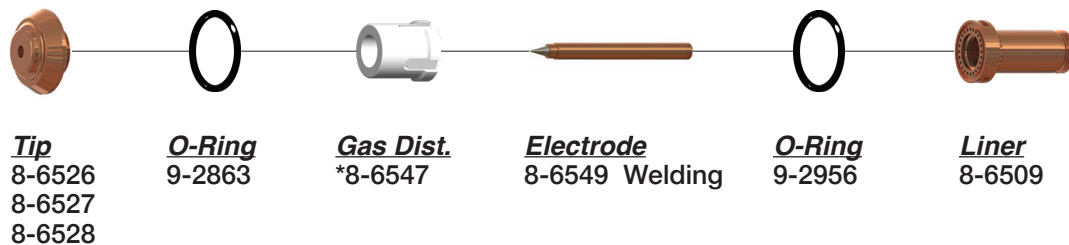
PLASMA

## COMPATIBLE WITH THERMAL DYNAMICS® PCH-6A†



- Not Shown**
- \*8-5031 Spring
  - \*8-6500 Torch Head Assy. 70°
  - \*8-6510 Collet Assembly
  - \*8-6523 Back Cap
  - \*8-6533 Sleeve

## COMPATIBLE WITH THERMAL DYNAMICS® PWM-6A†



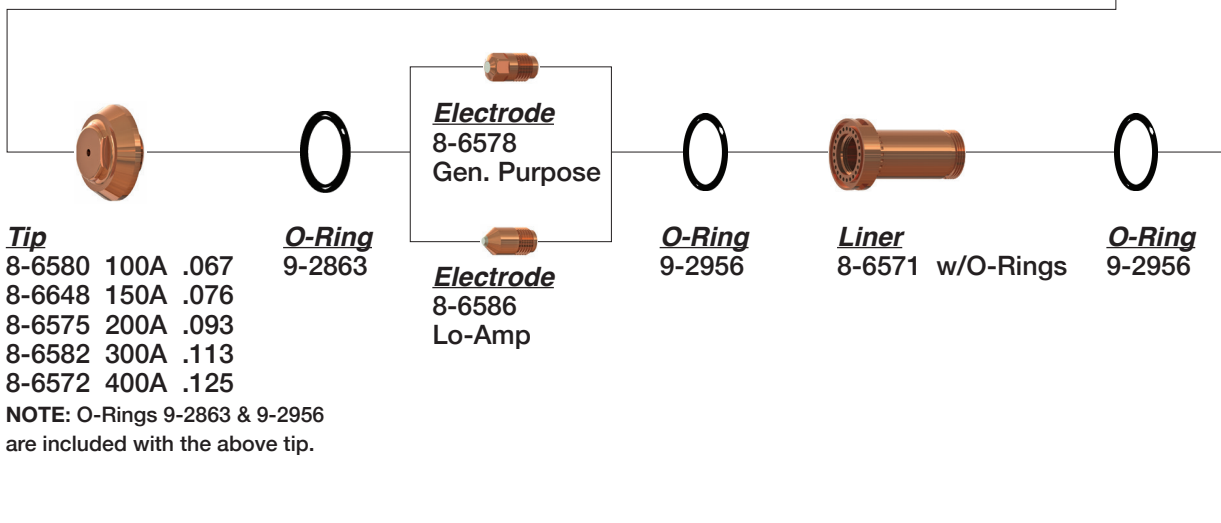
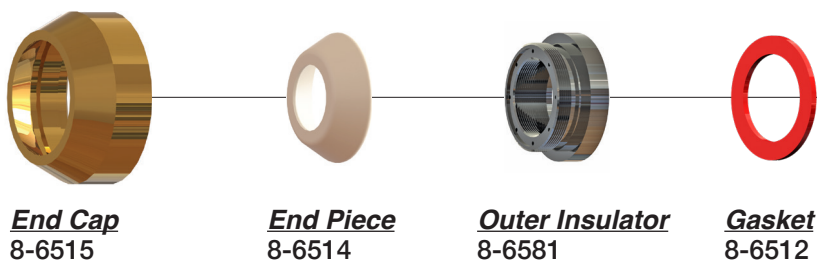
- Not Shown**
- 8-0534 O-Ring
  - \*8-5031 Spring
  - \*8-6502 Torch Head Assy.
  - 8-6512 Gasket
  - \*8-6520 Back Cap
  - \*8-6542 Shield Cup
  - \*8-6541 Shield Adapter
  - \*8-6548 Collet Assembly
  - \*8-6565 Sleeve

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 129**

COMPATIBLE WITH THERMAL DYNAMICS® PCH-6B PAK® 44 & 45†

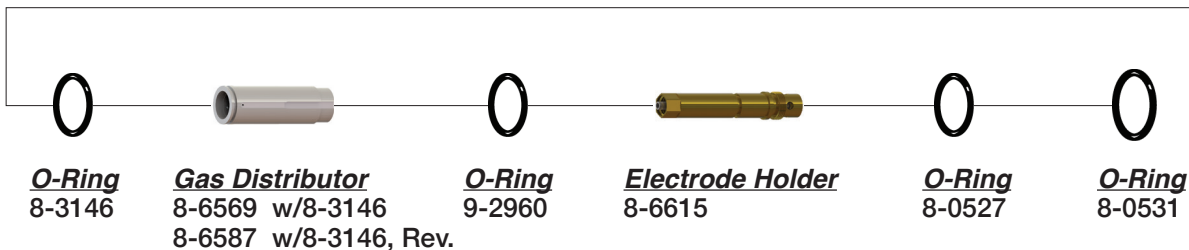
**PLASMA**



**Tip**

8-6580	100A	.067
8-6648	150A	.076
8-6575	200A	.093
8-6582	300A	.113
8-6572	400A	.125

**NOTE:** O-Rings 9-2863 & 9-2956 are included with the above tip.



**Not Shown**

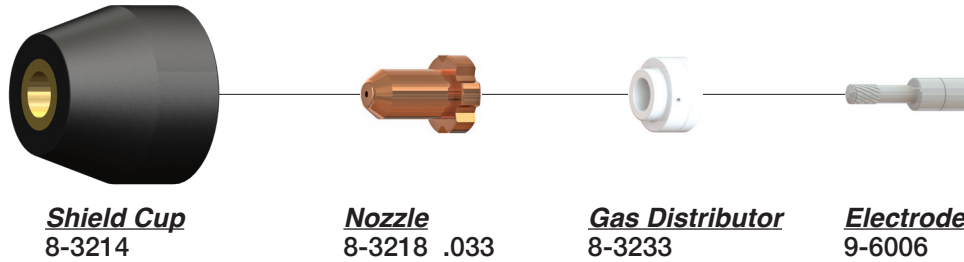
- \*8-6517 Liner/Tip Wrench
- 8-6573 Wrench
- 8-6574 Wrench
- \*8-6577 Torch Body
- 8-8564 Torch

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**130 THERMAL DYNAMICS® STYLE**

**PLASMA**

**COMPATIBLE WITH THERMAL DYNAMICS® PCH-20 DYNAPAK® 110†**



**Shield Cup**  
8-3214

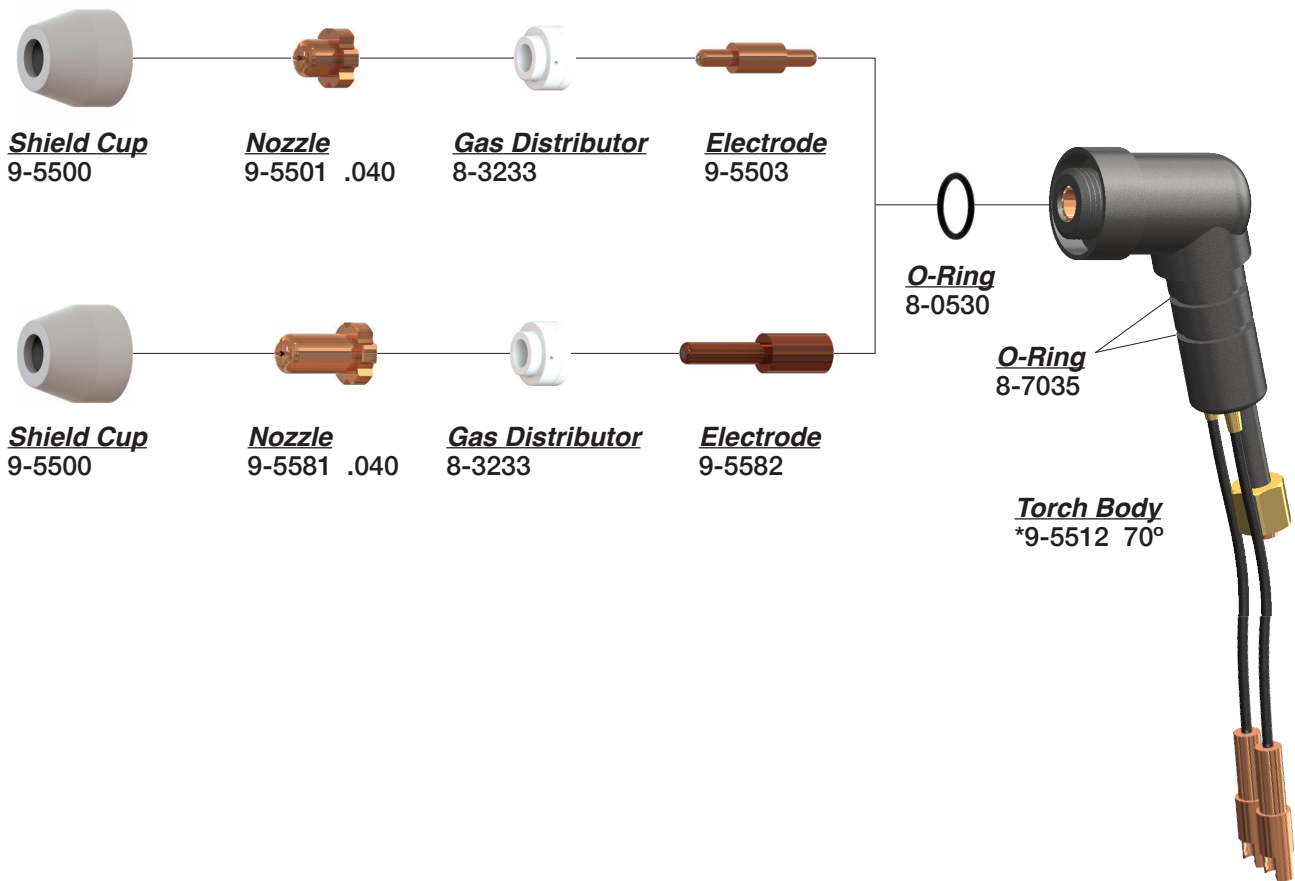
**Nozzle**  
8-3218 .033

**Gas Distributor**  
8-3233

**Electrode**  
9-6006

**Not Shown**  
8-3220 Torch Head, 70°

**COMPATIBLE WITH THERMAL DYNAMICS® PCH-30 PAK® 3†**



**Shield Cup**  
9-5500

**Nozzle**  
9-5501 .040

**Gas Distributor**  
8-3233

**Electrode**  
9-5503

**O-Ring**  
8-0530

**O-Ring**  
8-7035

**Shield Cup**  
9-5500

**Nozzle**  
9-5581 .040

**Gas Distributor**  
8-3233

**Electrode**  
9-5582

**Torch Body**  
\*9-5512 70°

**Not Shc**  
9-5504 Continuity Pin  
9-5505 Spring  
\*9-5509 Torch Body 180°

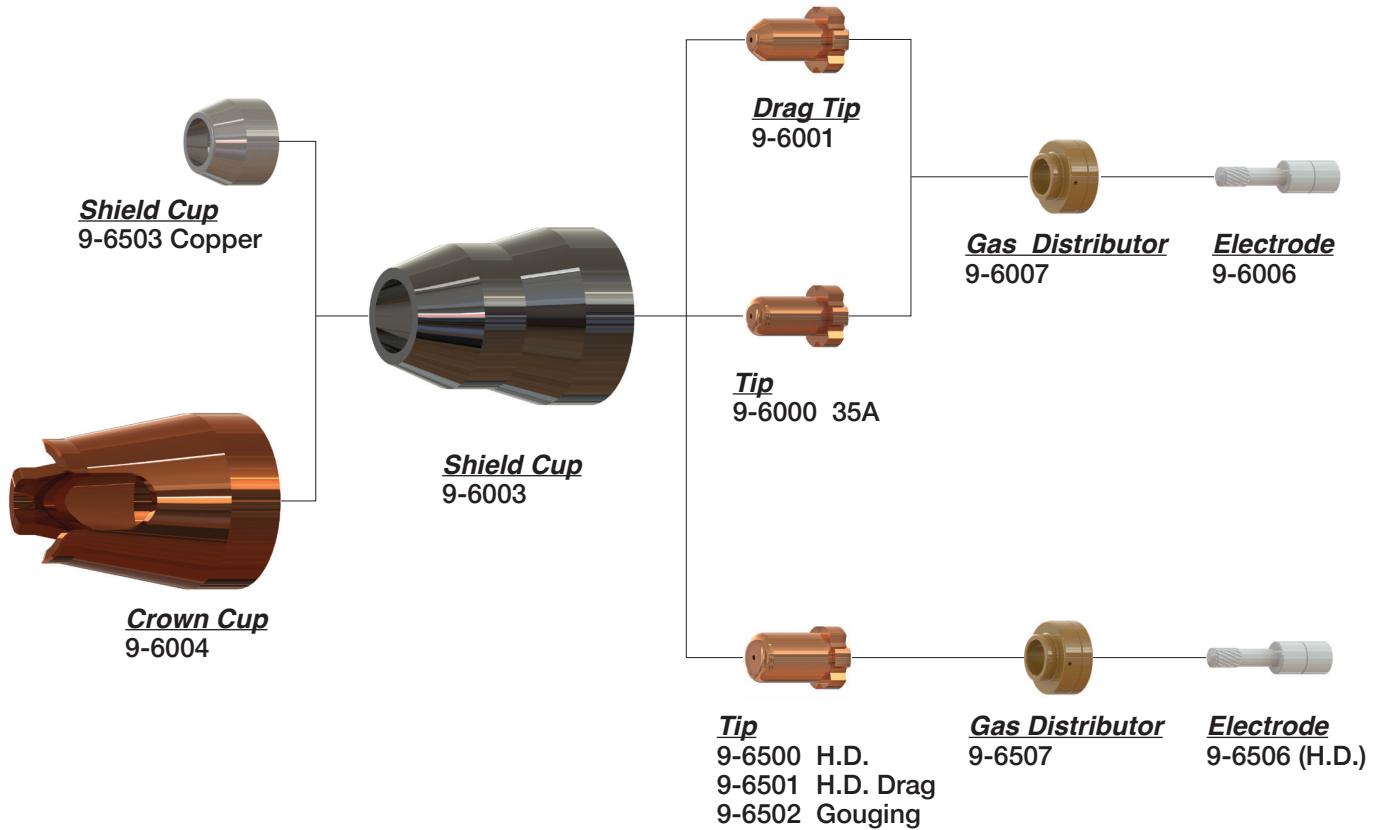
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**THERMAL DYNAMICS® STYLE 131**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-35†

**PLASMA**



**Not Shown**

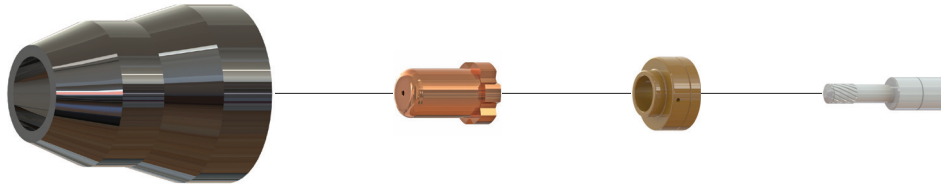
- \*9-5807 Torch Body 70°
- \*9-5809 Torch Body 180°

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**132 THERMAL DYNAMICS® STYLE**

**PLASMA**

**COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-40†**



**Shield Cup**  
9-6003

**Tip**  
9-6500 H.D.  
9-6501 H.D. Drag  
9-6002 Gouging

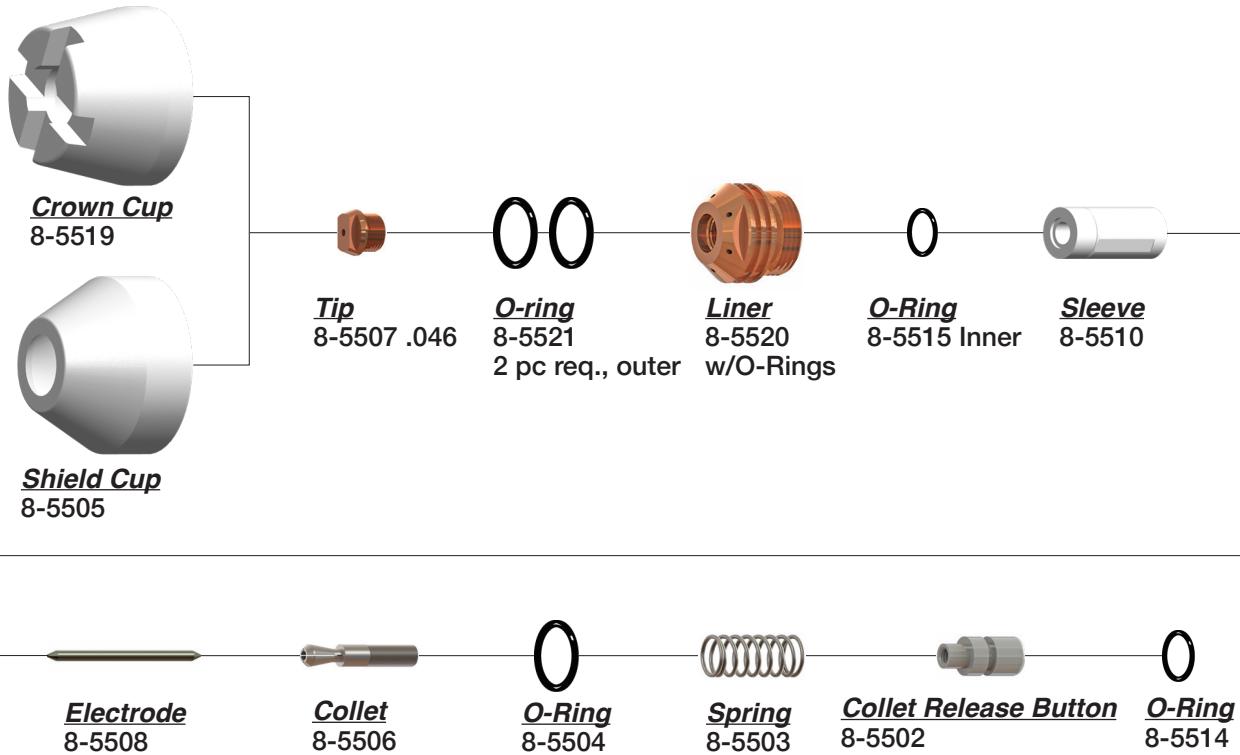
**Gas Distributor**  
9-6507

**Electrode**  
9-6506 (H.D.)

**Not Shown**

- 9-6004 Crown Cup
- \*9-8055 Torch Head 70°
- \*9-8053 Torch Head 180°

**COMPATIBLE WITH THERMAL DYNAMICS® PCH-50 PAK® 5†**



**Crown Cup**  
8-5519

**Shield Cup**  
8-5505

**Tip**  
8-5507 .046

**O-ring**  
8-5521  
2 pc req., outer

**Liner**  
8-5520  
w/O-Rings

**O-Ring**  
8-5515 Inner

**Sleeve**  
8-5510

**Electrode**  
8-5508

**Collet**  
8-5506

**O-Ring**  
8-5504

**Spring**  
8-5503

**Collet Release Button**  
8-5502

**O-Ring**  
8-5514

**Not Shown**

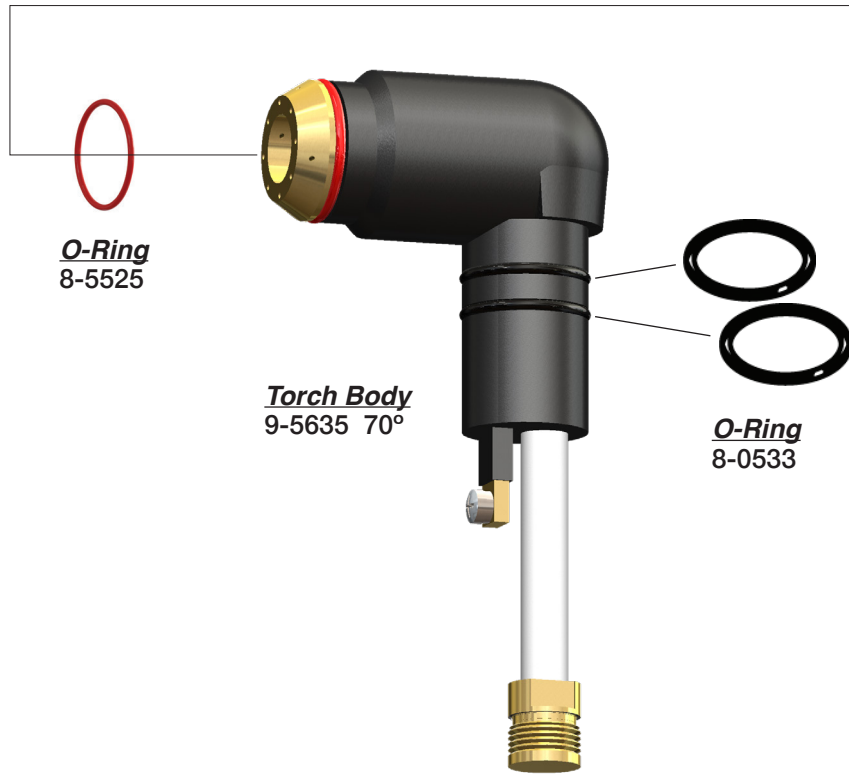
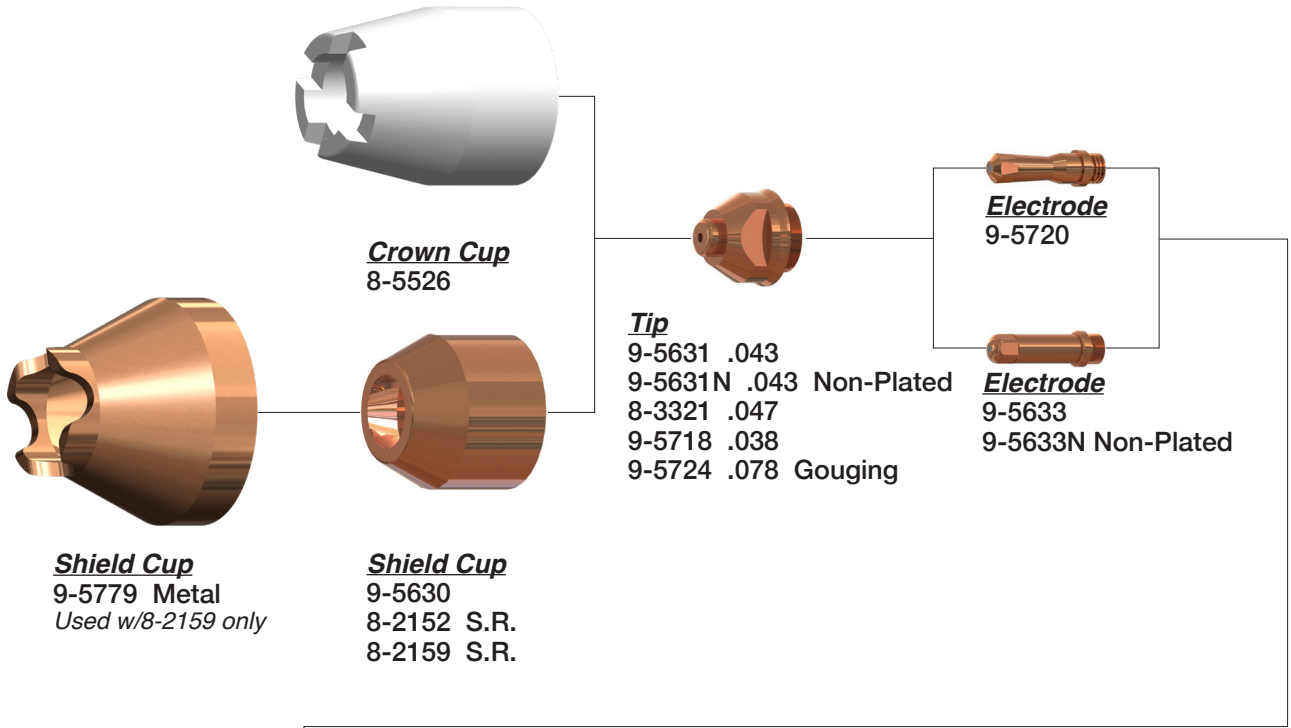
- 8-5512 Wrench
- \*8-5501 Torch Body 70°

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 133**

COMPATIBLE WITH THERMAL DYNAMICS® PCH-51 3XR™, 4XI™, 5XR™†

**PLASMA**



**Not Shown**

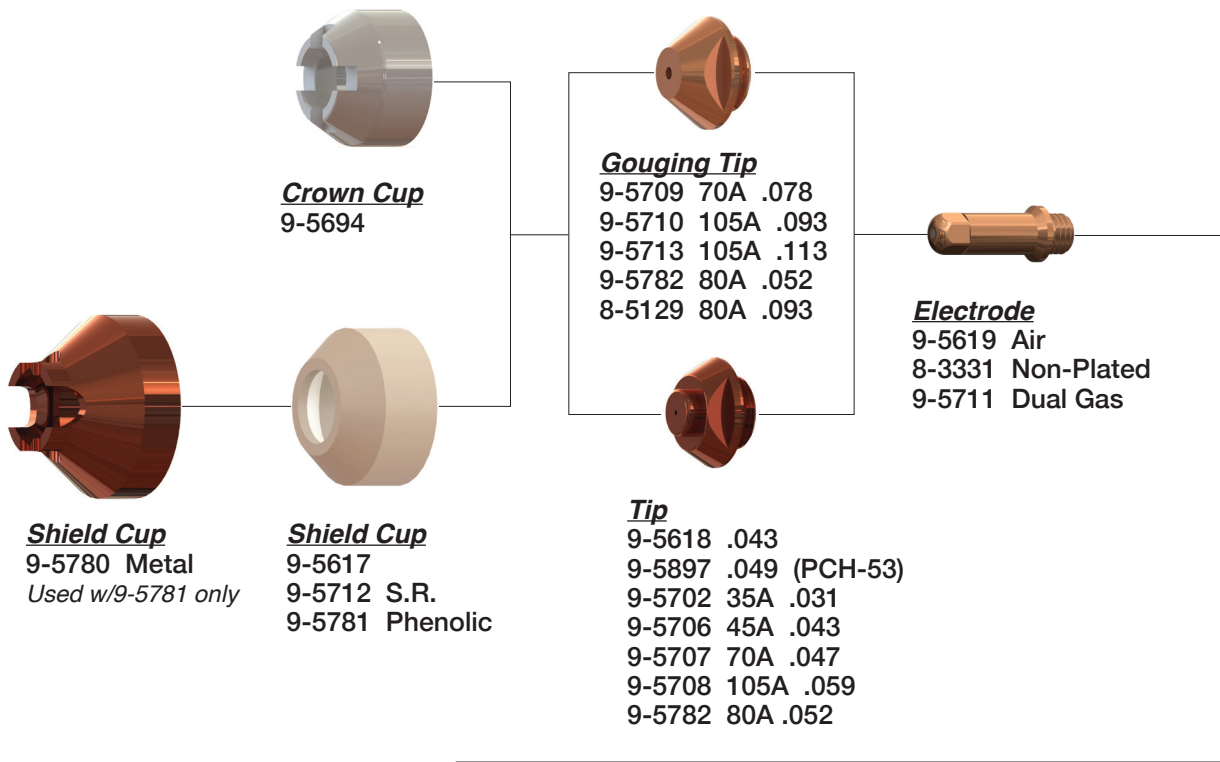
- 9-5522 Switch
- 9-5634 Torch Body 180°
- 9-5636 Torch Handle

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

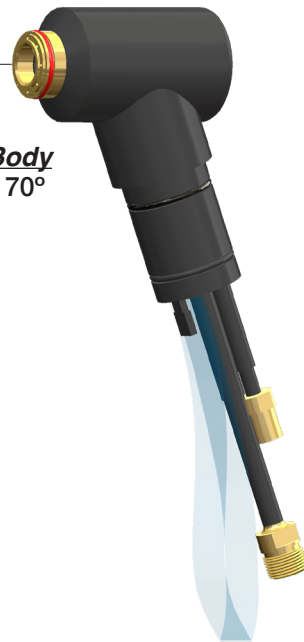
**134 THERMAL DYNAMICS® STYLE**

COMPATIBLE WITH THERMAL DYNAMICS® PCH-52, PCH-53 PAK5XR™, DG & 10XR™†

**PLASMA**



**Torch Body**  
9-5642 70°



**Not Shown**

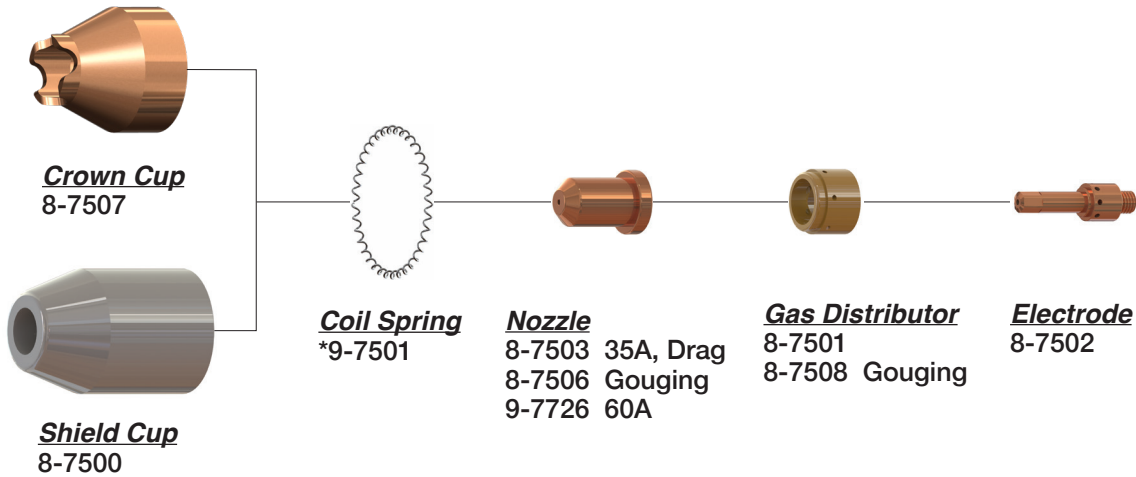
- 2-2936 Torch Assy. 70° w/25' Lead
- 2-2938 Torch Body w/25' Leads
- 8-5525 O-Ring
- 8-5128 Shield Cup, Gouging
- 8-5130 Heat Shield
- 9-5643 Torch Body 180°
- 9-5644 Handle
- 9-6170 Torch 70° PCH-53
- 9-6180 Torch 180° PCM-53

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 135**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-60†

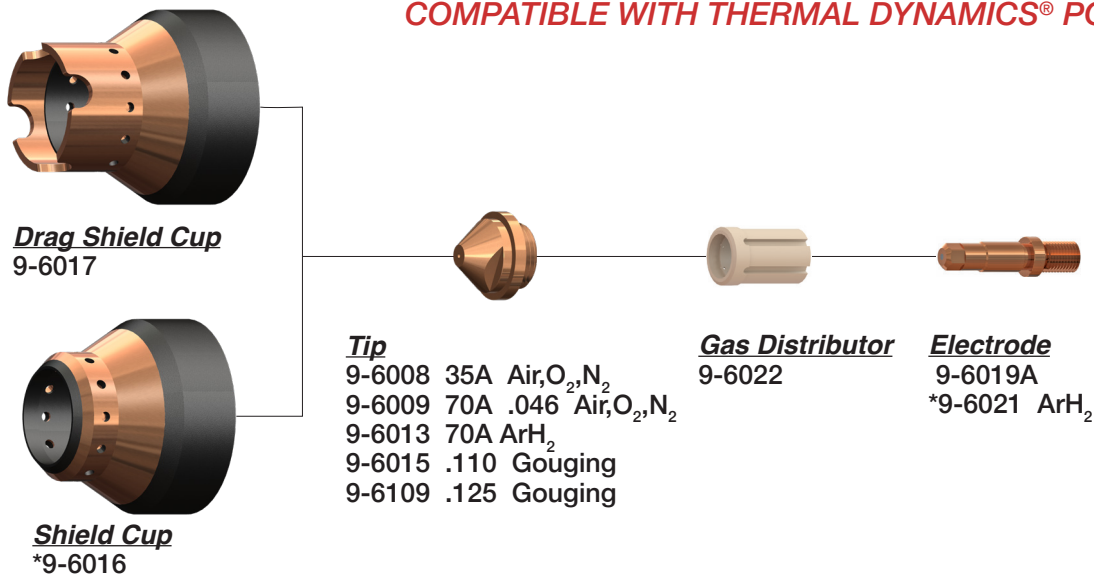
**PLASMA**



**Not Shown**

- \*8-7525 Hi. Vis Shield
- \*9-8073 Torch Head 180°
- \*9-8075 Torch Head 70°

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-70†



**Not Shown**

- \*9-5810 Torch Head, 70°
- \*9-5812 Torch Head, 180°
- \*9-6018 Shield Cup

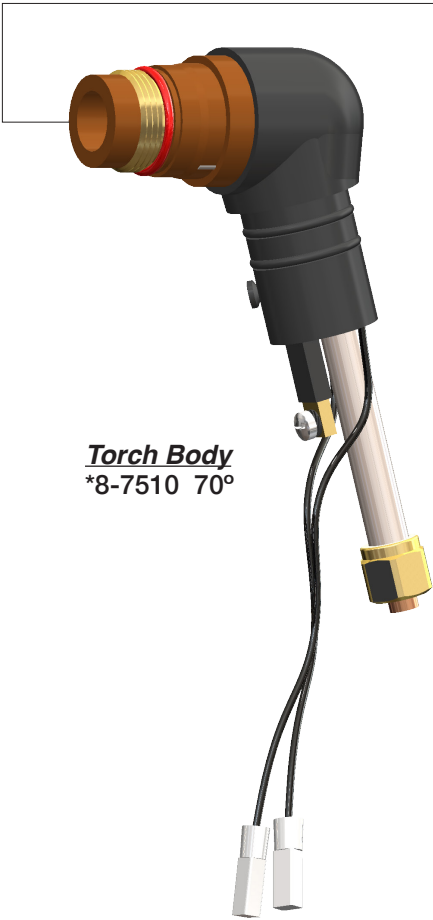
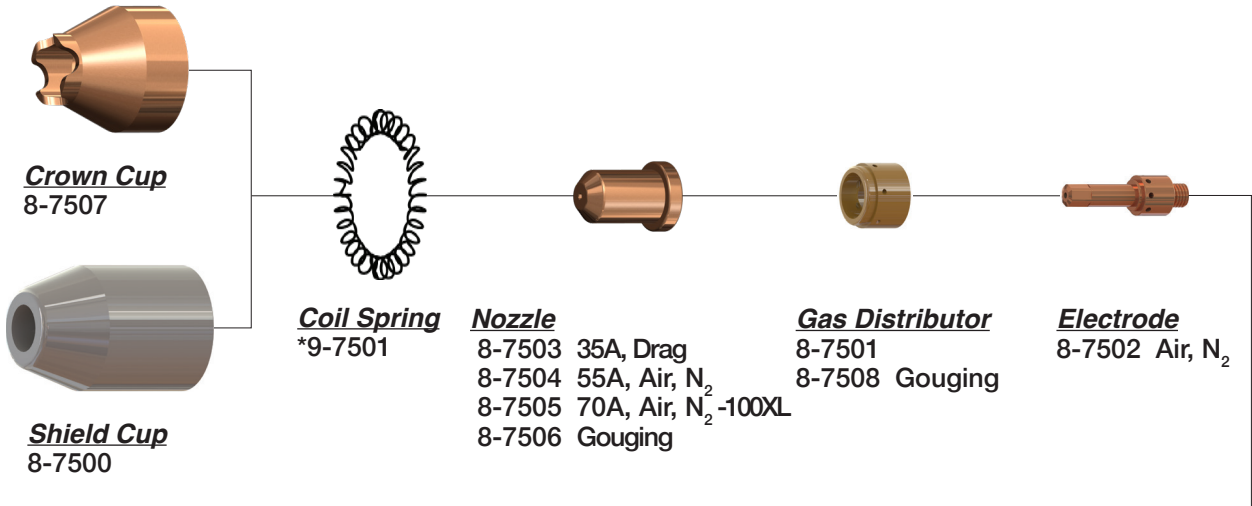
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**136 THERMAL DYNAMICS® STYLE**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-75/100XL†

**PLASMA**



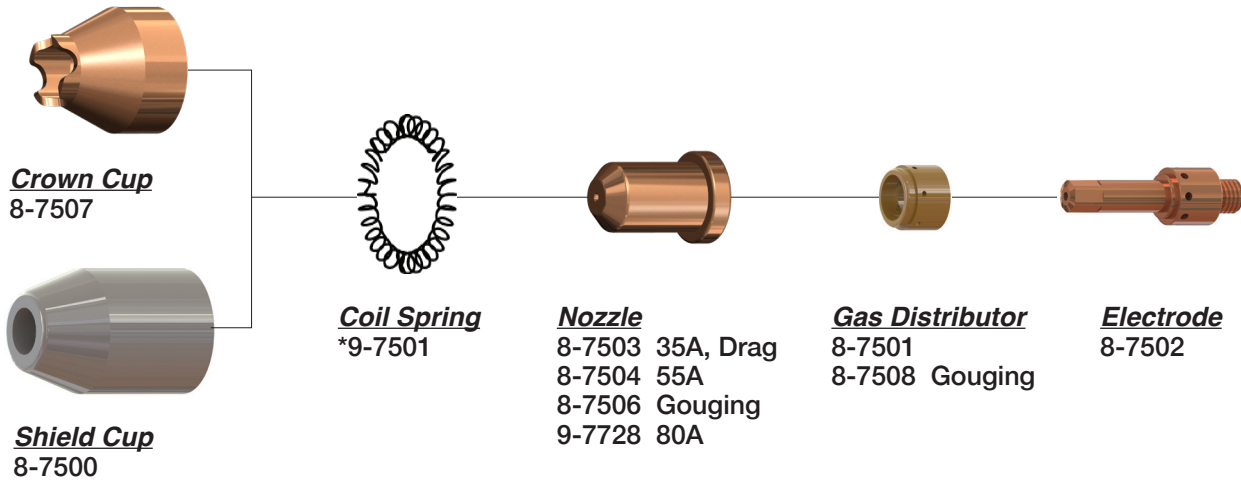
- Not Shown**
- 2-0001 Torch 70° W/25' Lead
  - \*8-7511 Torch Body 90°
  - \*8-7512 Torch Body 180°
  - \*8-7525 Hi. Vis Shield

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 137**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-80†

**PLASMA**



**Not Shown**

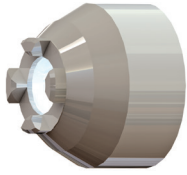
- 2-0080 Torch 70° W/25' Lead
- \*8-7525 Hi. Vis. Shield
- \*9-8073 Torch Head 180°
- \*9-8075 Torch Head 70°

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

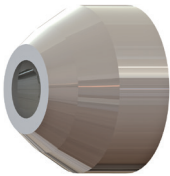
# 138 THERMAL DYNAMICS® STYLE

COMPATIBLE WITH THERMAL DYNAMICS® PCH-100 PAK™ 10XR†

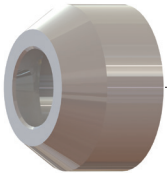
**PLASMA**



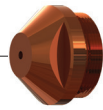
**Crown Cup**  
8-1101



**Shield Cup**  
8-1100



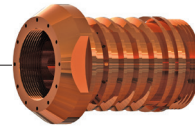
**Shield Cup**  
9-4345 mach.



**Tip**  
9-4341 105A .059  
9-4342 70A .047  
9-4343 35A .039



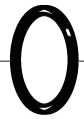
**Electrode**  
9-4340



**Liner**  
8-1106 (w/8-1135)



**O-Ring**  
8-1135



**O-Ring**  
8-1134



**Gas Distributor**  
9-4339 (w/8-1134)



**O-Ring**  
8-1133



**Electrode Holder**  
8-1108 (w/8-1133 & 8-1152)



**O-Ring**  
8-1152

**Not Shown**

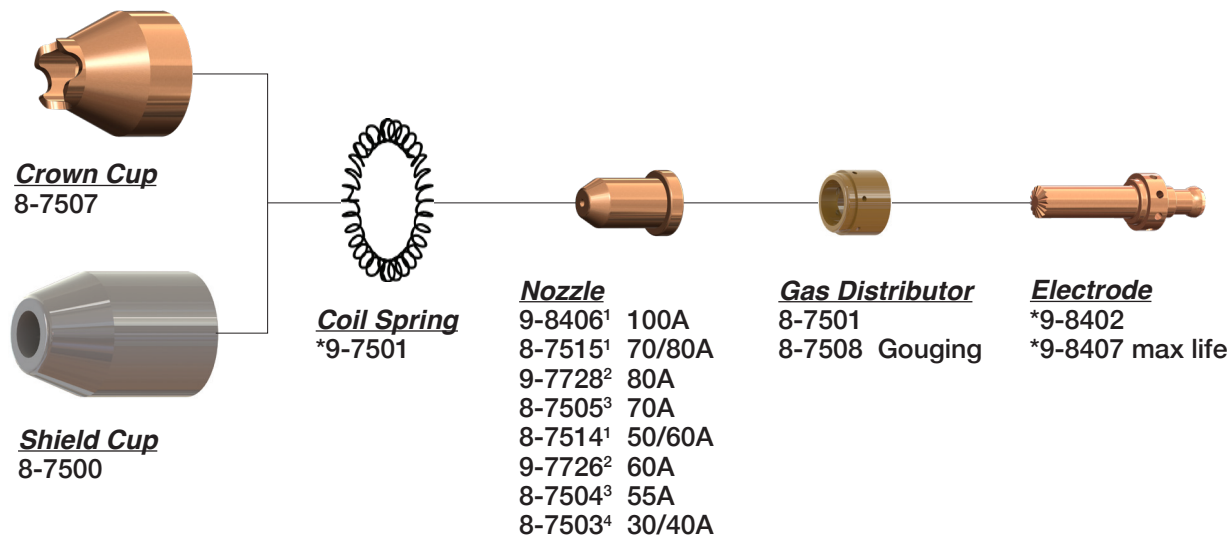
- 8-1109 Wrench
- 8-1110 Wrench
- 8-1111 Wrench
- \*8-1112 Torch Head, 180°
- \*8-1113 Torch Head, 70°

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 139**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-102 SURELOK® RPT†

**PLASMA**

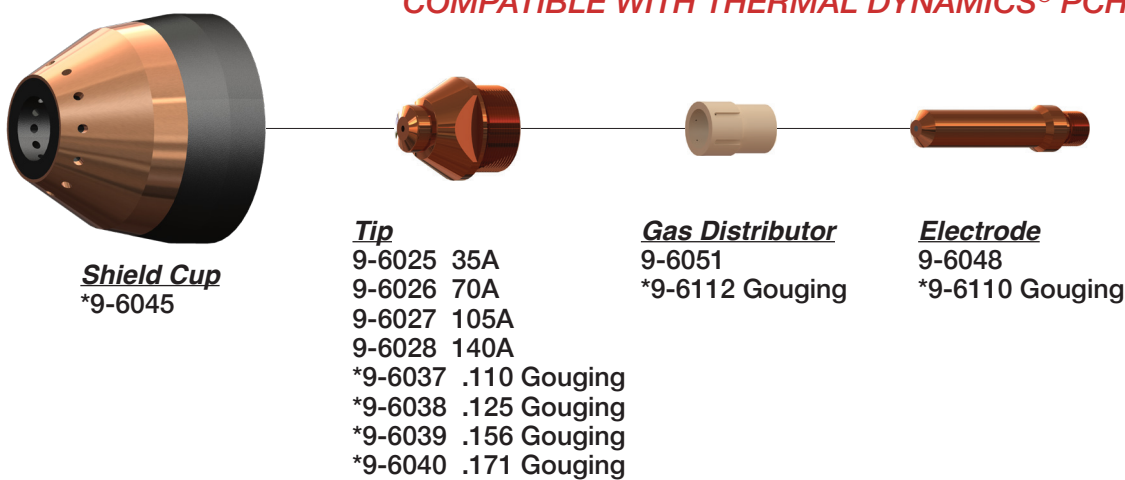


**Not Shown**

- 8-0532 O-Ring
- \*8-7525 Hi. Vis. Shield
- \*9-8403 Torch Body 180°
- \*9-8405 Torch Body 70°

- 1) Used in torches for TDC XL Plus systems.
- 2) Used in torches for TDC XR's and other Manufacturer's systems.
- 3) Used in torches for TDC XL systems.
- 4) Used in torches for all systems.

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-140†



**Not Shown**

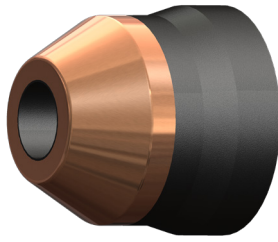
- \*9-5813 Torch Body 70°
- \*9-5815 Torch Body 180°
- \*9-6046 Crown Cup
- \*9-6047 Shield Cup

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**140 THERMAL DYNAMICS® STYLE**

**PLASMA**

**COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-145†**



**Shield Cup**  
\*9-6075

**Tip**

- 9-6055 35A
- 9-6056 70A
- 9-6057 105A
- 9-6058 140A
- \*9-6067 .110 Gouging
- \*9-6068 .125 Gouging
- \*9-6069 .156 Gouging
- \*9-6070 .171 Gouging

**Gas Distributor**

- 9-6081

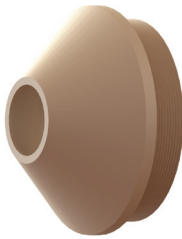
**Electrode**

- 9-6078A Air
- \*9-6129 N<sub>2</sub>
- \*9-6130 Gouging

**Not Shown**

- \*9-5816 Torch Body 70°
- \*9-6076 Crown Cup
- \*9-6077 Gouging Shield Cup
- \*9-6410 Torch Body 180°

**COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-150 MERLIN 15XC†**



**Shield Cup**

- 9-5750 Ceramic Frt.-Std.
- 9-5758 Tip Ext.
- 9-5774 Gouging
- 9-5790 Metal Frt.-Std.
- 9-5801 Copper
- 9-5774T
- 9-5758T
- 9-5750T
- 9-5790CT
- 9-5750B
- 9-5790B

**Tip**

- 9-5746 150A .070 Air
- 9-5747 100A .050 Air
- 9-5748 50A .043 Air
- 9-5751 150A .070 O<sub>2</sub>
- 9-5752 100A .052 O<sub>2</sub>
- 9-5753 50A .043 O<sub>2</sub>
- 9-5767 150A .016 N<sub>2</sub>
- 9-5766 100A .052 N<sub>2</sub>
- 9-5765 50A .043 N<sub>2</sub>
- 9-5755 150A .120 N<sub>2</sub> Gouging
- 9-5756 85A .078 N<sub>2</sub> Gouging

**Electrode**

- 9-5749 Air
- 9-5754 N<sub>2</sub>-ArH<sub>2</sub>
- 9-5760 O<sub>2</sub>

**Not Shown**

- 8-0557 O-Ring (Sml. Shield Cup)
- 8-5507 O-Ring (Lrg. Shield Cup)
- 9-5743 Torch Body 70°
- 9-5745 Torch Body 180°

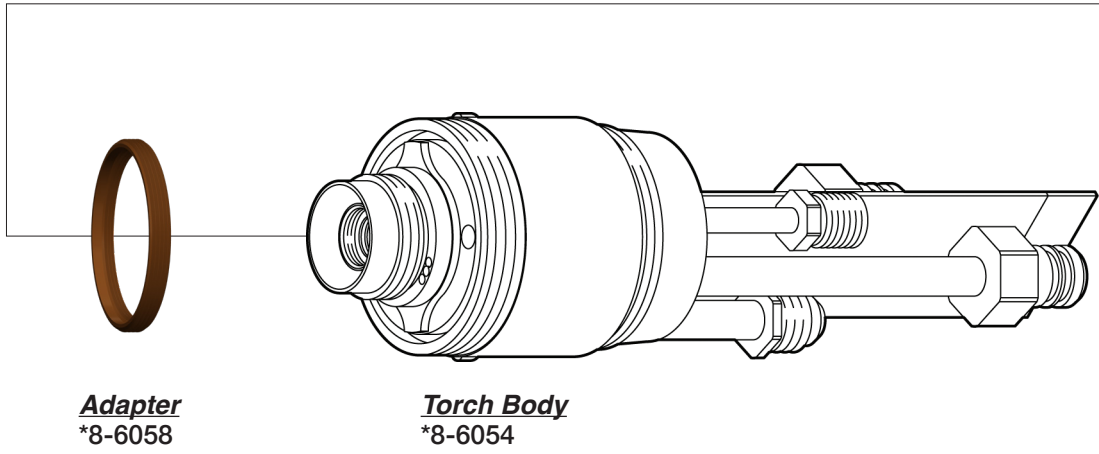
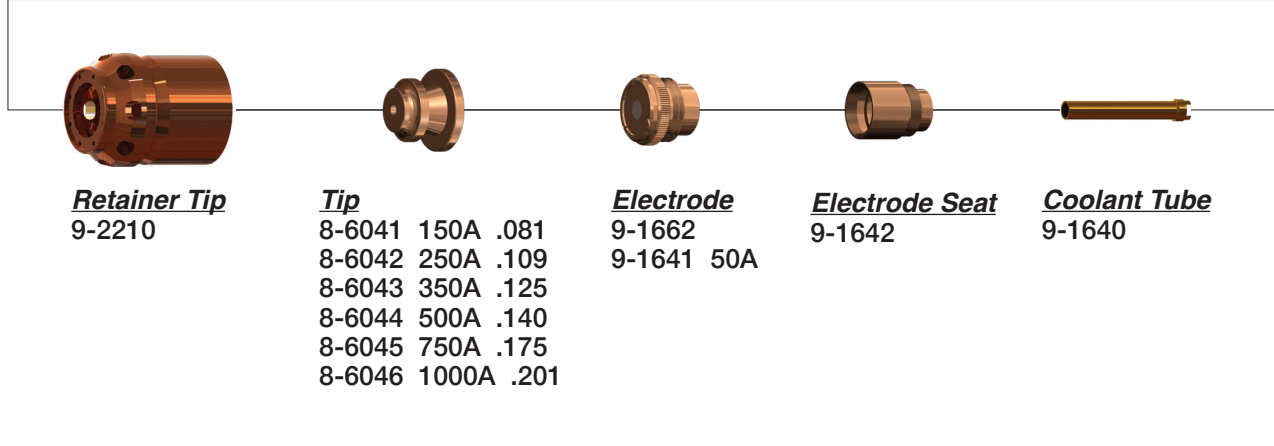
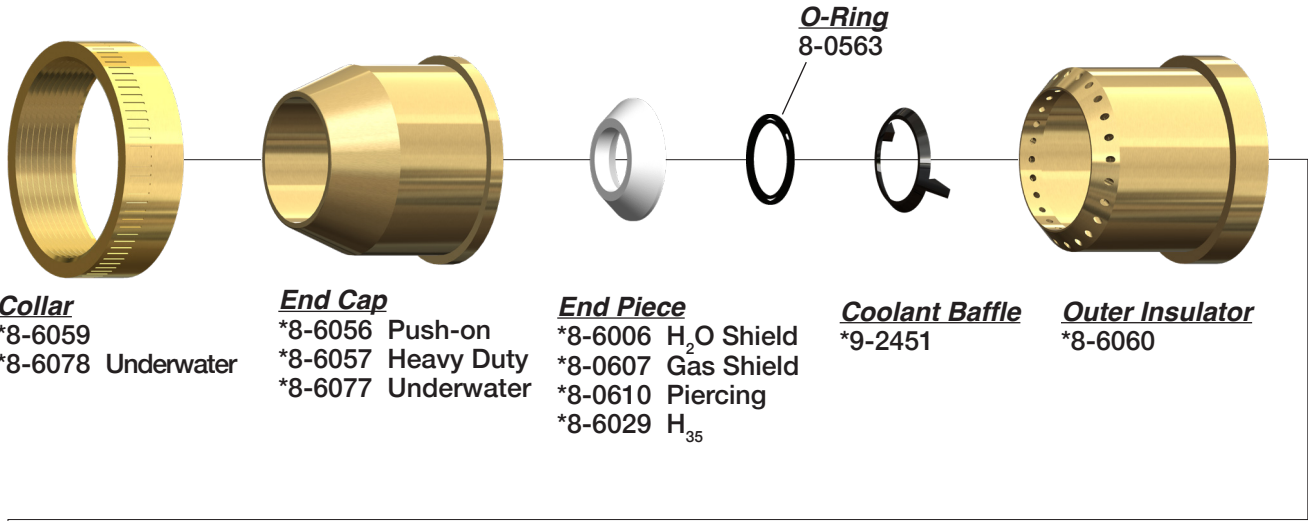
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**THERMAL DYNAMICS® STYLE 141**

COMPATIBLE WITH THERMAL DYNAMICS® PCH/M-200†

**PLASMA**

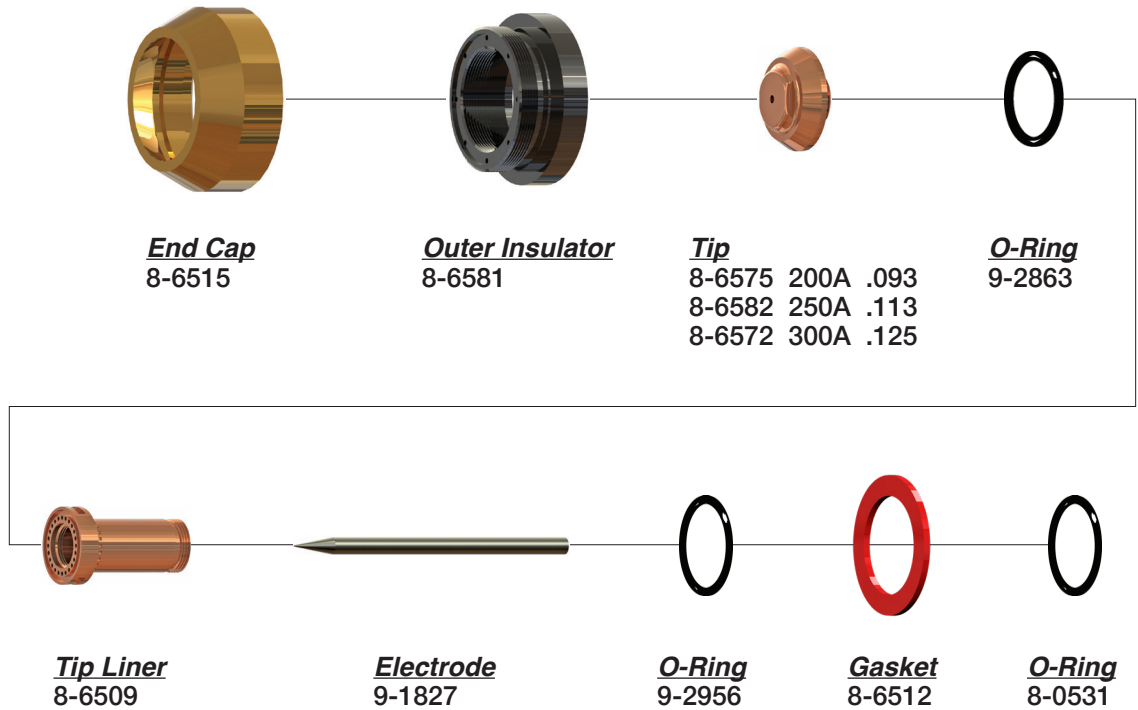


† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**142 THERMAL DYNAMICS® STYLE**

COMPATIBLE WITH THERMAL DYNAMICS® PWM-300†

**PLASMA**



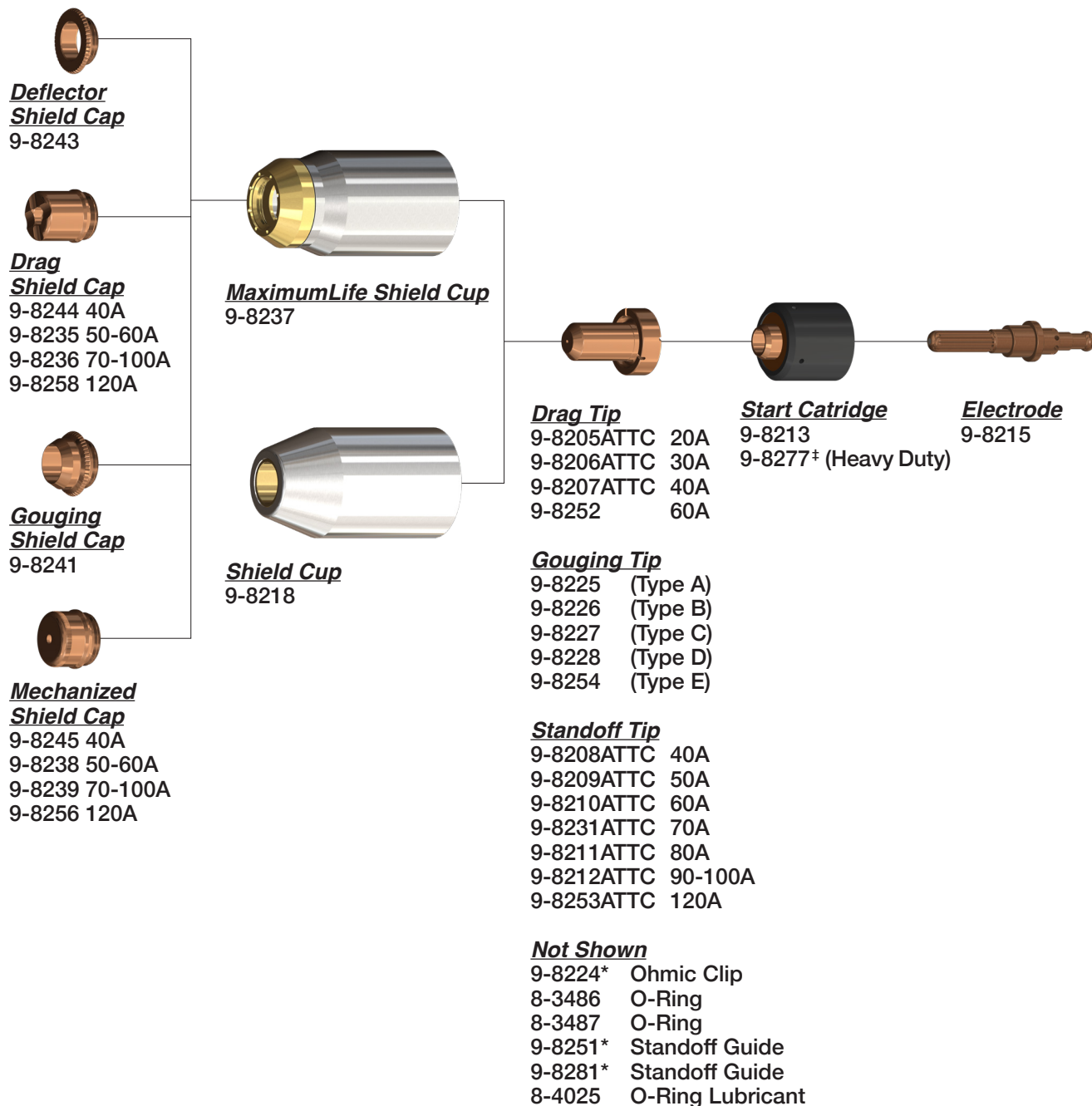
**Not Shown**  
8-0534 O-Ring  
\*8-6517 Tip/Liner Wrench

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**THERMAL DYNAMICS® STYLE 143**

COMPATIBLE WITH THERMAL DYNAMICS® SURELOK® SL60/SL100†

**PLASMA**

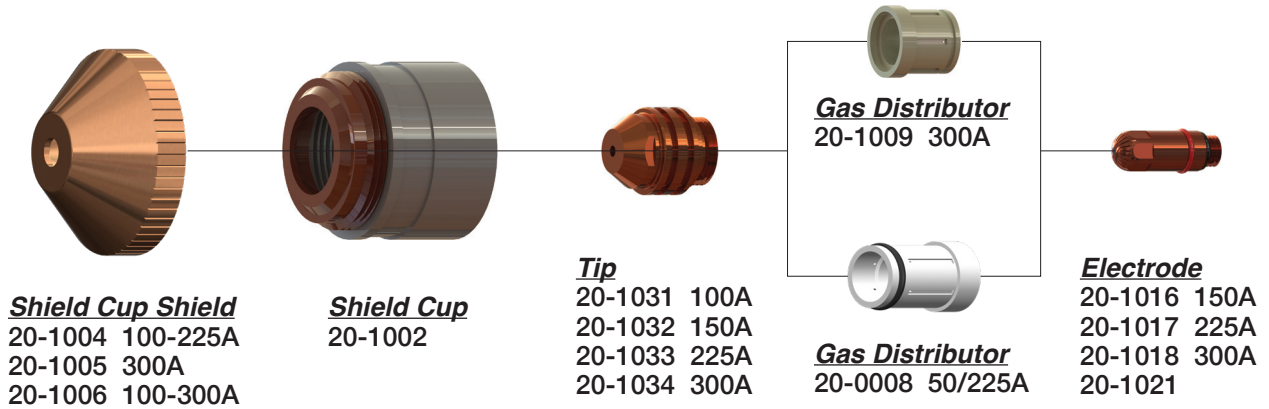


‡ Not to be used with HF Systems.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

# 144 THERMAL DYNAMICS® STYLE

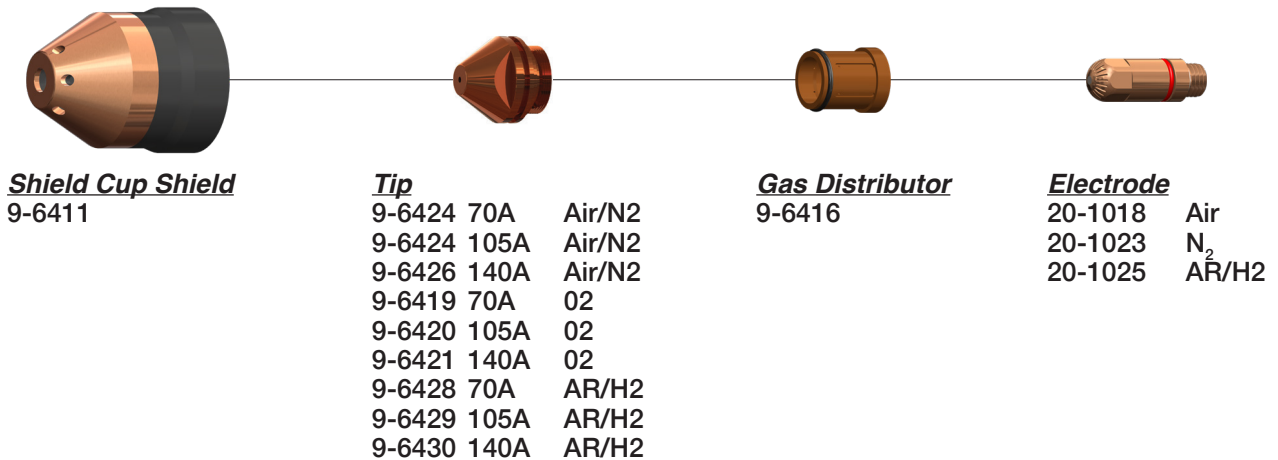
**PLASMA**



**Not Shown**

- \*9-6410 Torch Body
- \*20-0001 Consumable Wrench

**COMPATIBLE WITH THERMAL DYNAMICS® TD 750†**



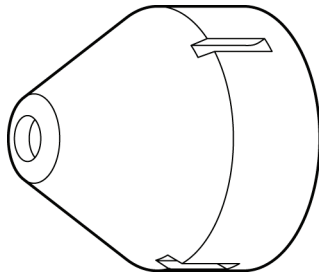
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**WEIDEMANN® / WELDCRAFT® STYLE 145**

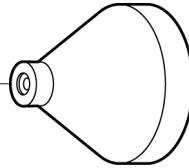
**PLASMA**

**WIEDEMANN® Style**

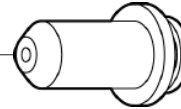
**COMPATIBLE WITH WEIDEMANN® IC100†**



**Nose Piece**  
9458



**Nozzle**  
9459



**Electrode**  
9462

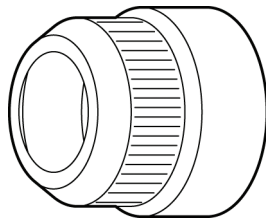
**Not Shown**

- 9460 O-Ring
- 9463 O-Ring
- 9465 O-Ring
- 9466 O-Ring

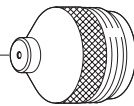
- 9468 O-Ring
- 9475 O-Ring
- 9480 Packing
- 9481 Packing

**WELDCRAFT® Style**

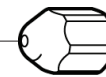
**COMPATIBLE WITH PC30†**



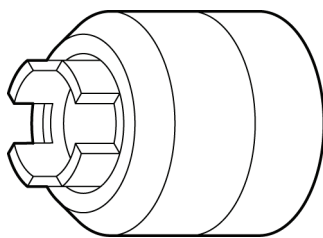
**Gas Cup**  
30-30  
30-32 Stand-Off



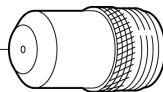
**Tip**  
30-4 .040  
30-12 .048  
30-13 .060  
30-14 .065  
30-15 .055



**Electrode**  
30-3



**Gas Cup**  
30-32 Stand-off



**Extended Tip**  
35-4 20/40A .040  
35-12 40/60A .048  
35-13 80/90A .060  
35-14 90/100A .065  
35-15 60/80A .055  
35-29 100A .078



**Extended Electrode**  
35-3

**Not Shown**  
PC2-30

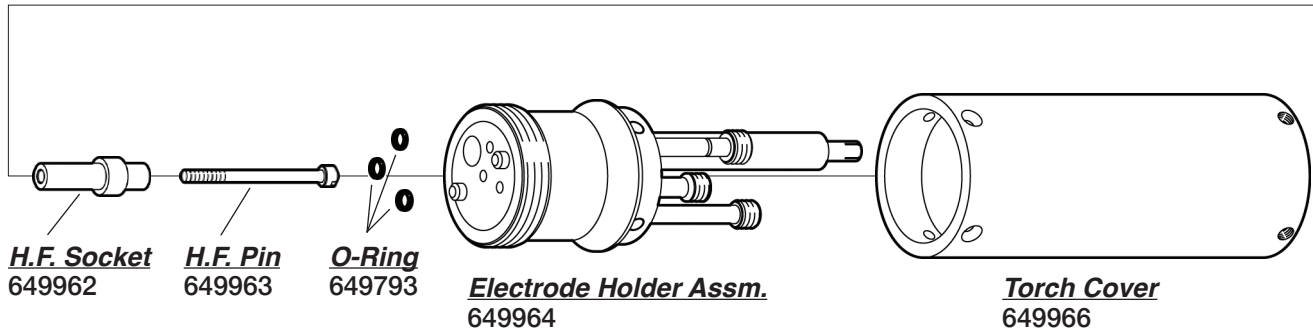
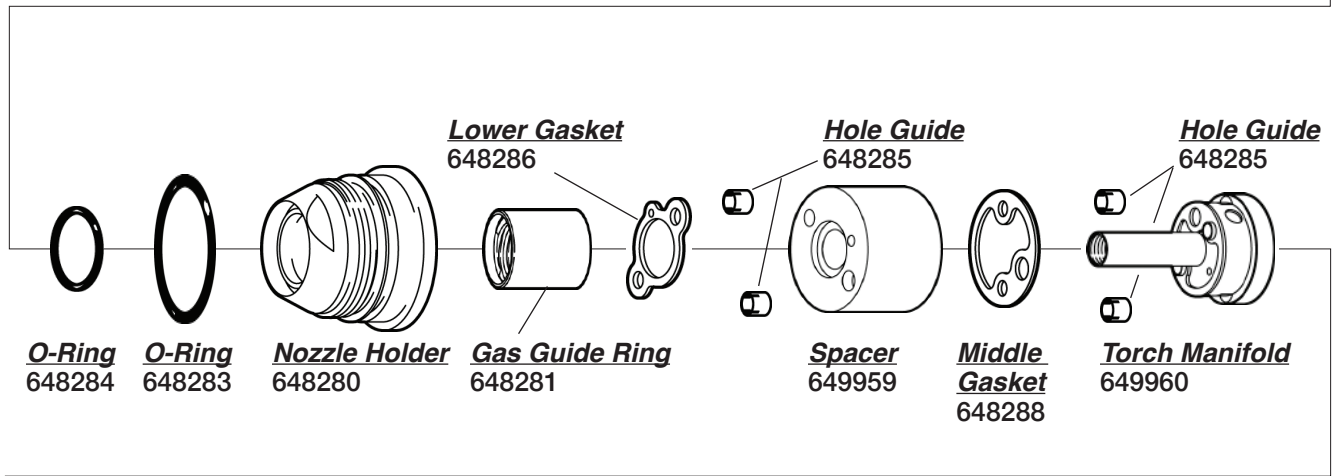
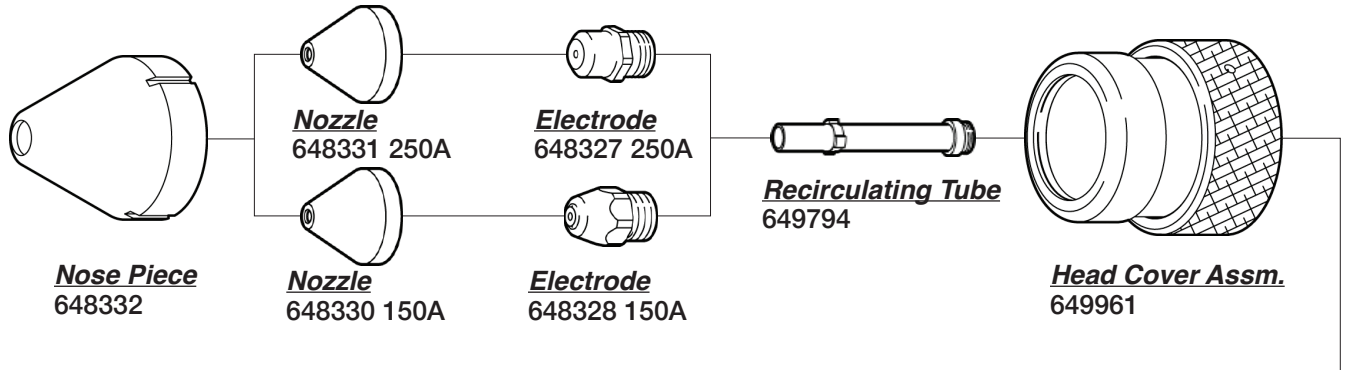
† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



**146 WHITNEY® STYLE**

**PLASMA**

**COMPATIBLE WITH WHITNEY® IC-300†**



**Not Shown**

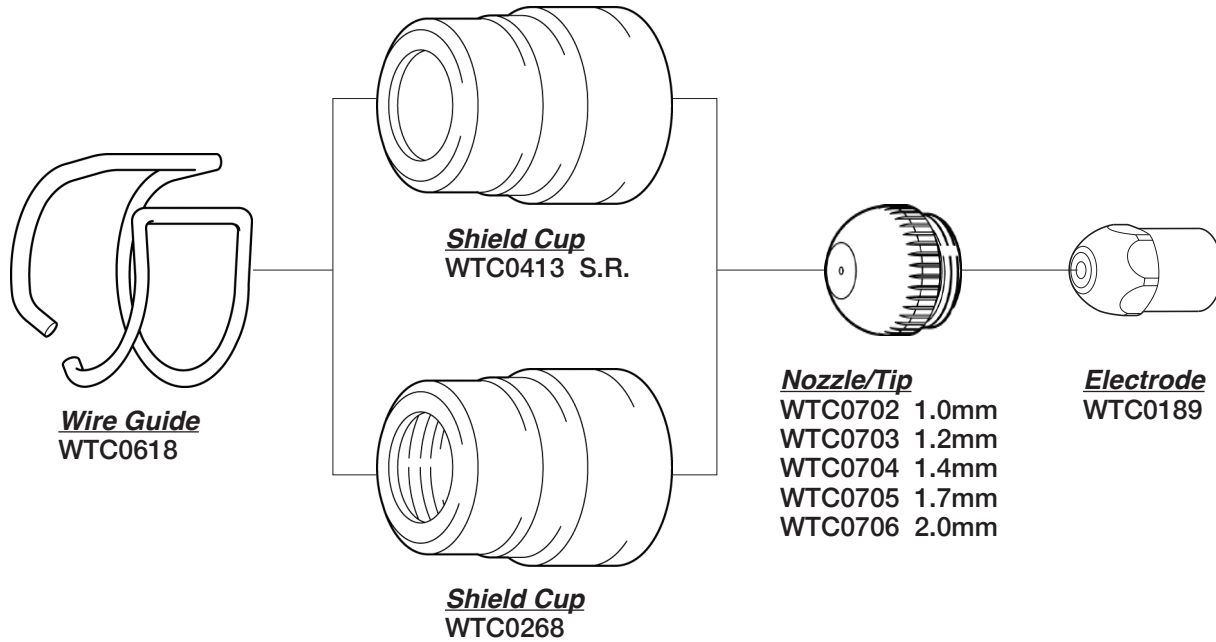
- |                              |                           |
|------------------------------|---------------------------|
| 643722 IC-300 Torch Comp.    | 648333 Screw, Cone/Nylon  |
| 648282 Gasket Spacer         | 649150A Gas Fitting, 150A |
| 648310 Fitting, Argon Hose   | 649797 Front Section      |
| 648312 Fitting, H2O Hose In  | 649965 Gas Fitting, 250A  |
| 648313 Fitting, H2O Hose Out | 827260 Socket Collar      |
| 648317 Screw, Cone           | 827261 Plug B             |
| 648318 Screw, Flat           |                           |

**NOTE:** For the material you are cutting, set initial torch height (before piercing) to approximately twice the Stand-off Distance. 1 scfh = 28.316 liter/hour, 1 psi = .0689 bar = 6.895 Kpa. This information represents our best judgement but American Torch Tip assumes no liability for its use.

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

COMPATIBLE WITH WTC® M100, 150†

**PLASMA**



† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

American Torch Tip Co. (ATTC) warrants its products to the original end user for the periods listed below:

PLASMA	MIG
<b>LIFETIME</b> *PHD and PHDX Torch Bodies	<b>LIFETIME</b> *Lightning® Handle and Trigger Switch  <b>ONE YEAR</b> *Lightning® Semi-Automatic MIG Guns *Lightning® Robotic MIG Guns *Lightning® Fixed Automation MIG Guns  <b>180 DAYS</b> *All Other Gun Models
THERMAL SPRAY	TIG
<b>ONE YEAR</b> *Thermal Spray Guns	<b>ONE YEAR</b> *TIG Torches

\*Limited Warranty on Manufacturing and Material Defects. Warranty Terms Do Not Apply to Consumable Products.

**Warranty Terms**

This warranty shall not apply to any product that has been modified or used in a manner inconsistent with ATTC’s installaton instructions and operatng guidelines. Within the warranty periods listed above and at ATTC’s sole discreton, ATTC will repair or replace any warranted parts or components that fail due to such defects in material or workmanship. ATTC must be notified within thirty (30) days of such defect or failure, at which tme ATTC will determine if a Return Goods Authorizatn (RGA) is justified and issue an RGA number, authorizatn of a RGA number shall not be unreasonably withheld. ATTC will supply a RGA form, which must be included with the returned products for inspection by ATTC. Shipping and packing costs shall be the responsibility of the party returning the goods. Once received, ATTC shall inspect and determine if a warranty claim is justified and at ATTC’s sole discreton authorize a repair or replacement. Once authorizatn has been granted ATTC shall provide instructions on the warranty claim procedures to be followed. Where authorized, repair or replacement consttutes the sole remedy for breach of warranty and expressly excludes claims for lost revenue, down tme and other consequential damages. The warranty is limited to the conditons stated above and excludes, to the fullest extent permitted by law, all conditons, warranties and representatons express or implied by statue, law or otherwise in relaton to

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**Plasma Index**

**Symbols**

0-0707 .....	7, 9	8-3487 .....	143	8-5514 .....	132	8-6577 .....	129
2-0001 .....	136	8-4007 .....	127	8-5515 .....	132	8-6578 .....	129
2-0080 .....	137	8-4011 .....	126	8-5519 .....	132	8-6580 .....	129
2-2936 .....	134	8-4012 .....	126	8-5520 .....	132	8-6581 .....	128, 129, 142
2-2938 .....	134	8-4024 .....	126	8-5521 .....	132	8-6582 .....	129, 142
6-32X .....	29, 35, 36	8-4025 .....	143	8-5525 .....	133, 134	8-6586 .....	129
8-0525 .....	126, 127	8-4029 .....	126	8-5526 .....	133	8-6587 .....	129
8-0527 .....	125, 129	8-4040 .....	126	8-6006 .....	141	8-6615 .....	129
8-0528 .....	126	8-4045 .....	126	8-6029 .....	141	8-6648 .....	129
8-0530 .....	126, 127, 130	8-4049 .....	126	8-6041 .....	141	8-6654 .....	128
8-0531 .....	129, 142	8-4050 .....	126, 127	8-6042 .....	141	8-7035 .....	130
8-0532 .....	139	8-4053 .....	126	8-6043 .....	141	8-7500 .....	135, 136, 137, 139
8-0533 .....	133	8-4064 .....	126	8-6044 .....	141	8-7501 .....	135, 136, 137, 139
8-0534 .....	128, 142	8-4069 .....	126, 127	8-6045 .....	141	8-7502 .....	136, 137
8-0554 .....	126, 127	8-4073 .....	126, 127	8-6046 .....	141	8-7502ATTC .....	135
8-0557 .....	140	8-4087 .....	126	8-6054 .....	141	8-7503 .....	135, 136, 137, 139
8-0560 .....	126	8-4088 .....	126, 127	8-6056 .....	141	8-7504 .....	136, 137, 139
8-0563 .....	141	8-4091 .....	126	8-6057 .....	141	8-7505 .....	136, 139
8-0607 .....	141	8-4153 .....	126, 127	8-6058 .....	141	8-7506 .....	136, 137
8-0610 .....	141	8-4154 .....	127	8-6059 .....	141	8-7507 .....	135, 136, 137, 139
8-1100 .....	138	8-4156 .....	127	8-6060 .....	141	8-7508 .....	135, 136, 137, 139
8-1101 .....	138	8-4157 .....	127	8-6077 .....	141	8-7510 .....	136
8-1106 .....	138	8-4158 .....	126, 127	8-6078 .....	141	8-7511 .....	136
8-1108 .....	138	8-4159 .....	127	8-6500 .....	128	8-7512 .....	136
8-1109 .....	138	8-4160 .....	127	8-6502 .....	128	8-7514 .....	139
8-1110 .....	138	8-4170 .....	127	8-6509 .....	128, 142	8-7515 .....	139
8-1111 .....	138	8-4171 .....	127	8-6510 .....	128	8-7525 .....	135, 136, 137, 139
8-1112 .....	138	8-4172 .....	127	8-6512 .....	128, 129, 142	8-8564 .....	129
8-1113 .....	138	8-4173 .....	127	8-6514 .....	128, 129	9-1640 .....	141
8-1133 .....	138	8-4182 .....	127	8-6515 .....	128, 129, 142	9-1641 .....	141
8-1134 .....	138	8-4189 .....	127	8-6517 .....	129, 142	9-1642 .....	141
8-1135 .....	138	8-4196 .....	127	8-6520 .....	128	9-1662 .....	141
8-1152 .....	138	8-4197 .....	127	8-6523 .....	128	9-1747 .....	125
8-2152 .....	133	8-4198 .....	127	8-6526 .....	128	9-1775 .....	125
8-2159 .....	133	8-4211 .....	127	8-6527 .....	128	9-1779 .....	125
8-3030 .....	125	8-4212 .....	127	8-6528 .....	128	9-1782 .....	125
8-3040 .....	125	8-4213 .....	126, 127	8-6531 .....	128	9-1783 .....	125
8-3052 .....	125	8-5031 .....	128	8-6533 .....	128	9-1784 .....	125
8-3053 .....	125	8-5128 .....	134	8-6539 .....	128	9-1785 .....	125
8-3146 .....	129	8-5129 .....	134	8-6541 .....	128	9-1788 .....	125
8-3214 .....	130	8-5130 .....	134	8-6542 .....	128	9-1789 .....	125
8-3218 .....	130	8-5501 .....	132	8-6547 .....	128	9-1790 .....	125
8-3220 .....	130	8-5502 .....	132	8-6548 .....	128	9-1791 .....	125
8-3233 .....	130	8-5503 .....	132	8-6549 .....	128	9-1795 .....	125
8-3321 .....	133	8-5504 .....	132	8-6565 .....	128	9-1803 .....	125
8-3331 .....	134	8-5505 .....	132	8-6569 .....	129	9-1827 .....	126, 142
8-3486 .....	143	8-5506 .....	132	8-6571 .....	129	9-1834 .....	126
		8-5507 .....	132, 140	8-6572 .....	129, 142	9-1846 .....	126
		8-5508 .....	132	8-6573 .....	129	9-1847 .....	126
		8-5510 .....	132	8-6574 .....	129	9-1848 .....	126
		8-5512 .....	132	8-6575 .....	129, 142	Plasma .....	126

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PLASMA**

9-1849 .....	126	9-5718 .....	133	9-6018 .....	135	9-7501 .....	135, 136, 137, 139
9-1876 .....	126	9-5720A .....	133	9-6019A .....	135	9-7726 .....	135, 139
9-1890 .....	126	9-5724 .....	133	9-6021 .....	135	9-7728 .....	137, 139
9-1891 .....	126	9-5743 .....	140	9-6022 .....	135	9-8053 .....	132
9-1892 .....	126	9-5745 .....	140	9-6025 .....	139	9-8055 .....	132
9-2204 .....	126	9-5746 .....	140	9-6026 .....	139	9-8073 .....	135, 137
9-2210 .....	141	9-5747 .....	140	9-6027 .....	139	9-8075 .....	135, 137
9-2240 .....	125	9-5748 .....	140	9-6028 .....	139	9-8205ATTC .....	143
9-2421 .....	126, 127	9-5749 .....	140	9-6037 .....	139	9-8206ATTC .....	143
9-2451 .....	141	9-5750 .....	140	9-6038 .....	139	9-8207ATTC .....	143
9-2863 .....	128, 129, 142	9-5750B .....	140	9-6039 .....	139	9-8209 .....	143
9-2956 .....	128, 129, 142	9-5751 .....	140	9-6040 .....	139	9-8224 .....	143
9-2960 .....	127, 129	9-5752 .....	140	9-6045 .....	139	9-8225 .....	143
9-4339 .....	138	9-5753 .....	140	9-6046 .....	139	9-8226 .....	143
9-4340 .....	138	9-5754 .....	140	9-6047 .....	139	9-8227 .....	143
9-4341 .....	138	9-5755 .....	140	9-6048 .....	139	9-8228 .....	143
9-4342 .....	138	9-5756 .....	140	9-6051 .....	139	9-8235 .....	143
9-4343 .....	138	9-5758 .....	140	9-6055 .....	140, 143	9-8236 .....	143
9-4345 .....	138	9-5760 .....	140	9-6056 .....	140	9-8238 .....	143
9-5500 .....	130	9-5765 .....	140	9-6057 .....	140	9-8239 .....	143
9-5501 .....	130	9-5766 .....	140	9-6058 .....	140	9-8243 .....	143
9-5503 .....	130	9-5767 .....	140	9-6060 .....	125	9-8251 .....	143
9-5504 .....	130	9-5774 .....	140	9-6067 .....	140	9-8252 .....	143
9-5505 .....	130	9-5779 .....	133	9-6069 .....	140	9-8254 .....	143
9-5509 .....	130	9-5780 .....	134	9-6070 .....	140	9-8256 .....	143
9-5512 .....	130	9-5781 .....	134	9-6075 .....	140, 143	9-8258 .....	143
9-5522 .....	133	9-5782 .....	134	9-6076 .....	140	9-8277 .....	143
9-5581 .....	130	9-5790 .....	140	9-6077 .....	140	9-8281 .....	143
9-5582 .....	130	9-5790B .....	140	9-6078A .....	140, 143	9-8402 .....	139
9-5617 .....	134	9-5790CT .....	140	9-6081 .....	140, 143	9-8403 .....	139
9-5618 .....	134	9-5801 .....	140	9-6109 .....	135	9-8405 .....	139
9-5619 .....	134	9-5807 .....	131	9-6110 .....	139	9-8406 .....	139
9-5630 .....	133	9-5809 .....	131	9-6112 .....	139	9-8407 .....	139
9-5631 .....	133	9-5810 .....	135	9-6129 .....	140	14K05 .....	30
9-5631N .....	133	9-5812 .....	135	9-6130 .....	140	20-0001 .....	144
9-5633 .....	133	9-5813 .....	139	9-6170 .....	134	20-0008 .....	144
9-5633N .....	133	9-5815 .....	139	9-6180 .....	134	20-0816 .....	3
9-5634 .....	133	9-5816 .....	140	9-6410 .....	140, 144	20-0817 .....	3
9-5635 .....	133	9-5897 .....	134	9-6419 .....	144	20-0818 .....	3
9-5636 .....	133	9-6000 .....	131	9-6420 .....	144	20-0819 .....	3
9-5642 .....	134	9-6001 .....	131	9-6421 .....	144	20-0842 .....	3
9-5643 .....	134	9-6002 .....	132	9-6424 .....	144	20-0854 .....	3
9-5644 .....	134	9-6003 .....	131, 132	9-6426 .....	144	20-0857 .....	3
9-5694 .....	134	9-6004 .....	131, 132	9-6428 .....	144	20-0941 .....	3
9-5706 .....	134	9-6006 .....	130, 131	9-6429 .....	144	20-0953 .....	3
9-5707 .....	134	9-6007 .....	131	9-6430 .....	144	20-1002 .....	144
9-5708 .....	134	9-6008 .....	135	9-6500 .....	131, 132	20-1004 100-225A .....	144
9-5709 .....	134	9-6009 .....	135	9-6501 .....	131, 132	20-1005 300A .....	144
9-5710 .....	134	9-6013 .....	135	9-6502 .....	131	20-1006 100-300A .....	144
9-5711 .....	134	9-6015 .....	135	9-6503 .....	131	20-1009 .....	144
9-5712 .....	134	9-6016 .....	135	9-6506 .....	131, 132	20-1016ATTC .....	144
9-5713 .....	134	9-6017 .....	135	9-6507 .....	131, 132	20-1017ATTC .....	144

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



20-1018ATTC.....	144	55-0308.....	14, 15	60-0194.....	6, 11	60-9901.....	10, 13
20-1021ATTC.....	144	55-0313.....	14	60-0197.....	11, 12	60-9902.....	10
20-1031.....	144	55-0344.....	14, 15	60-0198.....	11, 12	60-9903.....	10, 13
20-1032.....	144	55-0398.....	14, 15	60-0201.....	11, 12	60-9904.....	10
20-1033.....	144	55-0405.....	14, 15	60-0202.....	11, 12	60-9905.....	10
20-1034.....	144	55-0406.....	14, 15	60-0304.....	11, 12	60-9907.....	10, 13
20-8925.....	3	55-0407.....	14, 15	60-0307.....	11, 12	60-9910.....	10, 13
20-8927.....	3	55-0431.....	16	60-0308.....	11, 12	65-0430-020.....	97, 98
20-8930.....	3	55-0433.....	14, 15	60-0313.....	11	65-0430-022.....	95, 96
20-8931.....	3	55-0435.....	14, 15	60-0337.....	11	65-0432-001.....	95
20-8934.....	3	55-0436.....	14, 15	60-0338.....	11	65-0432-002.....	95
20-8935.....	3	55-0439.....	14	60-0339.....	11	65-0432-003.....	95
20-8936.....	3	55-0440.....	14, 15	60-0340.....	11, 12, 14, 15	65-0432-004.....	95
20-8937.....	3	55-0510.....	14	60-0342.....	11, 12	65-0432-005.....	95
23-6301.....	119	55-0541.....	14	60-0343.....	11	65-0432-006ATTC.....	95
23-6302.....	119	55-0542.....	14, 17	60-0344.....	11, 12	65-0432-007.....	95
23-6303.....	119	55-0545.....	14, 17	60-0345.....	11, 12	65-0432-008.....	95
24-7301.....	119	55-0552.....	14	60-0346.....	12	65-0432-013.....	95
24-7302.....	119	55-0553.....	14	60-0347.....	12	65-0432-021.....	95, 96
24-7304.....	119	55-0554.....	14	60-0352.....	11	65-0432-555.....	95
25-8301.....	120	55-0555.....	14	60-0353.....	11	65-0434-007.....	97
25-8302.....	120	55-0603.....	14	60-0354.....	11	65-0434-008.....	97, 98
25-8303.....	120	55-0606.....	14	60-0355.....	11	65-0434-012.....	97
25-8304.....	120	55-0607.....	14, 17	60-0356.....	11	65-0434-015.....	97, 98, 99, 100
30-3.....	145	55-0608.....	14	60-0398.....	11, 12	65-0434-016.....	97, 99
30-4.....	145	55-0609.....	14	60-0405.....	11, 12	65-0434-017.....	97
30-12.....	145	55-0645.....	14	60-0406.....	11, 12	65-0434-018ATTC.....	98
30-13.....	145	55-0646.....	14	60-0407.....	11, 12	65-0434-019.....	97
30-14.....	145	55-0649.....	14	60-0433.....	11	65-0434-020.....	97, 98, 99
30-15.....	145	55-0656.....	14	60-0435.....	11	65-0434-021.....	97, 99
30-30.....	120, 145	55-0894.....	16	60-0436.....	11	65-0434-022.....	97, 98
30-32.....	120, 145	55-0901.....	14, 15	60-0439.....	11	65-0434-023.....	97
35-3.....	145	55-0983.....	14	60-0440.....	11	65-0436-002.....	96
35-4.....	145	55-0998.....	14	60-0541.....	11	65-0436-003ATTC.....	96
35-12.....	145	55-8546.....	16	60-0542.....	11	65-0436-004.....	96
35-13.....	145	55-8547.....	16	60-0545.....	11	65-0436-005.....	96
35-14.....	145	55-9901.....	13	60-0552.....	11	65-0436-007.....	96
35-15.....	145	55-9903.....	13	60-0553.....	11	65-0436-008.....	96
35-29.....	145	55-9905.....	13	60-0554.....	11	65-0438-002.....	98
55-0162.....	16	60-0000.....	7, 16	60-0555.....	11	65-0438-003.....	98
55-0163.....	16	60-0173.....	11, 12	60-0571.....	11, 14	65-0438-004.....	98
55-0173.....	14, 15	60-0176.....	11, 12	60-0603.....	11	65-0438-005.....	98
55-0176.....	14, 15	60-0179.....	11, 12	60-0606.....	11	65-0438-013.....	97
55-0179.....	14, 15	60-0180.....	11, 12	60-0607.....	11	65-0439-003.....	101
55-0180.....	14, 15	60-0181.....	11, 12	60-0608.....	11	65-0439-005.....	101
55-0181.....	14, 15	60-0182.....	11	60-0609.....	11	65-0439-006.....	101
55-0197.....	14, 15	60-0183.....	11	60-0646.....	11	65-0439-007.....	101
55-0198.....	14, 15	60-0187.....	11	60-0649.....	11	65-0439-008.....	101
55-0200.....	14, 15	60-0188.....	11	60-0656.....	11	65-0439-012.....	101
55-0202.....	14, 15	60-0189.....	11	60-0665.....	14	65-0442-001.....	97, 98, 99
55-0304.....	14, 15	60-0192.....	6, 11	60-0700.....	11, 14	65-0442-001-AG.....	97, 98, 99
55-0307.....	14, 15	60-0193.....	6	60-4119.....	7, 16	65-0442-002.....	99

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

65-0442-003ATTC.....	97, 99	90-0554 .....	6, 8	90-8879 .....	7	334-289-905.....	24
65-0442-004.....	99	90-0555 .....	6, 8, 66, 67	90-8880 .....	7	334-290-905.....	24
65-0442-005.....	99	90-0566 .....	6, 8	97-0249 .....	8	350E.....	120
65-0442-006.....	98, 99	90-0571 .....	6, 7, 9	97-0252 .....	8	401.310ATTC .....	93
65-0442-009.....	99	90-0606 .....	9	97-0255 .....	6, 8	401.426ATTC .....	93
65-0442-118.....	99	90-0607 .....	9	97-0258 .....	8	401.430ATTC .....	93
65-0444-001.....	100	90-0629 .....	6	97-0276 .....	8	401.431ATTC .....	93
65-0444-002.....	100	90-0632 .....	6, 8	97-0365 .....	6, 8	401.801ATTC .....	93
65-0444-003.....	100	90-0637 .....	6, 7, 8, 9, 54	97-4002 .....	8	401.1550ATTC .....	93
65-0444-004.....	100	90-0656 .....	9	201.1515ATTC .....	93	401.1555ATTC .....	93
65-0444-008.....	100	90-0658 .....	6, 54	201.1525ATTC .....	93	0408-2052 .....	121
65-0444-009.....	100	90-0659 .....	6	201.1530ATTC .....	93	0408-2053 .....	121
65-0444-019.....	100	90-0662 .....	6	201.1535ATTC .....	93	0408-2054 .....	121
86W85.....	29, 35, 36	90-0700 .....	6	201.1604ATTC .....	93	0408-2261 .....	113, 121
86W99.....	45	90-0705 .....	7	201.1628ATTC .....	93	0408-2262 .....	113, 121
90-0065.....	53, 67	90-0706 .....	7	221.145C ATTC .....	93	0408-2385 .....	113, 121
90-070-R.....	8	90-0707 .....	6, 7, 9	221.146ATTC .....	93	0408-2404 .....	113, 121
90-100-R.....	8	90-0708 .....	6, 7, 9	221.406ATTC .....	93	0409-2184 .....	121
90-150-R.....	8	90-0709 .....	6, 7, 9	221.407ATTC .....	93	421.145ATTC .....	93
90-0179 .....	6, 7, 8, 9, 67	90-0738 .....	9	221.408ATTC .....	93	421.330ATTC .....	93
90-0180 .....	6, 7, 9, 67	90-0741 .....	54	221.410ATTC .....	93	421.426ATTC .....	93
90-0181 .....	6, 9, 53	90-0742 .....	54	221.412ATTC .....	93	421.430ATTC .....	93
90-0182 .....	6, 8, 53, 67	90-0747 .....	6, 7, 8, 9, 53, 67	221.414ATTC .....	93	421.431ATTC .....	93
90-0183 .....	6, 8, 67	90-0754 .....	6, 8, 67	221.417ATTC .....	93	512-087-100.....	24
90-0187 .....	6, 8	90-0755 .....	6, 7, 9, 53, 67	231.350ATTC .....	93	707.0051.....	116
90-0188 .....	6, 8, 67	90-0756 .....	6, 7, 8, 9, 53, 67	231.360ATTC .....	93	707.0052.....	116
90-0189 .....	6, 8	90-0757 .....	8	250.030.061.....	95	707.0054.....	116
90-0197 .....	6, 7, 9	90-0758 .....	6, 7, 9	250.030.062.....	95	707.1052.....	116
90-0198 .....	6, 7, 9, 67	90-0759 .....	6, 9	250.030.068.....	95	710.0013.....	117
90-0201 .....	6, 7, 9, 67	90-0760 .....	8	250.030.091.....	94	710.0015.....	117
90-0202 .....	6, 7, 9, 67	90-0761 .....	6, 8	250.030.092.....	94	710.0016.....	117
90-275-L .....	8	90-0762 .....	6, 7, 9	250.030.093.....	94	710.0017.....	117
90-275-R .....	8	90-0763 .....	6, 7, 9	250.030.094.....	94	710.0018.....	117
90-0307 .....	6, 7, 9, 67	90-0764 .....	6, 8	250.031.040.....	94	710.0019.....	117
90-0308 .....	6, 7, 9	90-0788 .....	7	250.031.228.....	94	710.0021.....	117
90-0337 .....	7, 9, 67	90-0789 .....	7	250.031.332.....	94, 95	710.0022.....	117
90-0338 .....	7, 9, 67	90-0790 .....	7	250.031.336.....	95	710.0023.....	117
90-0339 .....	7, 9, 67	90-0802 .....	8	254-35 .....	94	710.0024.....	117
90-0340 .....	6, 7, 8, 9, 53	90-2601 .....	6, 54-161	254-36 .....	94	710.0025.....	117
90-0343 .....	7, 9	90-2602 .....	54-161	254-40 .....	94	710.0026.....	117
90-0346 .....	6, 9	90-4000 .....	54, 54-161, 54-161,	321.320ATTC .....	93	710.0027.....	117
90-0352 .....	6	.....	55-161	334-263-100.....	24	710.0125.....	117
90-0353 .....	6, 8	90-4001 .....	54	334-264-100.....	24	742.0004.....	18
90-0354 .....	6, 8	90-4002 .....	6, 54	334-265-100.....	24	742.0012.....	18
90-0405 .....	6, 7, 9	90-7900 .....	5, 8	334-270-100.....	24	742.0013.....	18
90-0406 .....	6, 7, 9	90-7901 .....	5, 8	334-271-100.....	24	742.0016.....	18
90-0435 .....	6, 8	90-7902 .....	5, 8	334-277-100.....	24	742.0017.....	18
90-0436 .....	6, 8	90-7903 .....	5	334-278-100.....	24	742.0018.....	18
90-0439 .....	6, 8	90-7904 .....	5	334-279-100.....	24	742.0025.....	18
90-0530 .....	8	90-7905 .....	5	334-280-100.....	24	742.0082.....	18
90-0552 .....	6, 8, 66, 67	90-7907 .....	5	334-287-905.....	24	742.0083.....	18
90-0553 .....	6, 8, 66, 67	90-7910 .....	5	334-288-905.....	24	742.0084.....	18

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

742.0086.....	18	896-LE.....	27	4423.....	123	18785.....	31, 43
743.0067.....	19	969-95-30130.....	101	4450.....	123	18844.....	43
743.0122.....	19	969-95-30140.....	101	4451.....	123	18866.....	43
743.0125.....	19	969-95-30150.....	101	4452.....	123	18866-0.9.....	43
743.0126.....	19	969-95-30160.....	101	4453.....	123	18866L.....	43
743.0127.....	19	001192.....	57	4454.....	123	19114.....	37
743.0131.....	19	001215.....	59	005094.....	57	19122.....	37
743.0132.....	19	001288.....	79	06987.....	122	19124.....	37
743.0142.....	19	1304.....	20, 21	06988.....	122	19129.....	37
743.0149.....	19	1305.....	20, 21	06996.....	122	19160.....	44
743.0168.....	19	1306.....	20, 21	06997.....	122	19161.....	45
743.0209.....	19	1350.....	20	7848-605420.....	94, 95	19497.....	37
743.0355.....	19	1351.....	22	7848-605811.....	94, 95	19498.....	37
744.0010.....	18	1352.....	21	7848-605830ATTC.....	95	19502.....	37
744.0011.....	18	1353.....	22	7848-605850.....	95	19506.....	29
744.0012.....	18	1369.....	22	9000-930.....	121	19540.....	44
744.0013.....	18	1370.....	20, 21	9000-941.....	121	19654.....	44
744.0014.....	18	1371.....	22	9000-8142-C.....	121	19667.....	43
744.0016.....	18	1372.....	22	9000-943058.....	121	19679.....	31, 43
744.0017.....	18	1373.....	22	9000-943105.....	121	19682.....	43
744.0018.....	18	1374.....	22	9000-943107.....	121	19683.....	43
744.0024.....	18	1375.....	22	9000-943107-1.2.....	121	19690.....	44
744.0061.....	18	1376.....	22	9000-943108.....	121	19691.....	44
753.03293.....	104	1377.....	22	9000-943109.....	121	19914.....	37
753.03311.....	104	1378.....	22	9458.....	145	19915.....	37
753.03314.....	104	1386.....	22	9459.....	145	19916.....	37
753.03753.....	104	1389.....	22	9460.....	145	19917.....	37
753.03754.....	104	1395.....	22	9462.....	145	19918.....	37
807.0051.....	116	1396.....	22	9463.....	145	19989.....	37
807.0052.....	116	1402.....	22	9465.....	145	19990.....	37
807.0053.....	116	1403.....	20, 22	9466.....	145	19999.....	37
807.0054.....	116	1510.....	20, 21, 22	9468.....	145	20000.....	37
807.0055.....	116	1517.....	22	9475.....	145	20008.....	37
807.1053.....	116	1518.....	21, 27	9480.....	145	20010.....	37
807.1055.....	116	1519.....	20	9481.....	145	020030.....	72
810.0011.....	117	1520.....	20	12856.....	82	020034.....	72
810.0013.....	117	1521.....	21, 27	12863.....	82	020035.....	72
810.0014.....	117	1564.....	22	12867.....	85	020036.....	72
810.0017.....	117	1576.....	22	16978.....	45	020037.....	72
810.0019.....	117	002287.....	83	16979.....	45	020038.....	72
810.0027.....	117	2301.....	22	16980.....	45	020039.....	68, 69, 70, 72, 73
810.0030.....	117	2302.....	22	17119.....	44	020040.....	69, 70, 72, 73
810.0050.....	117	3714.....	42	17184.....	44	020041.....	68, 72, 73
810.0052.....	117	4401.....	123	18204.....	43	020042.....	68, 69, 70, 72, 73
810.0152.....	117	4402.....	123	18205.....	43	020043.....	72
810.0225.....	117	4403.....	123	*18208.....	43	020047.....	72
894-14.....	27	4404.....	123	18208.....	43	020048.....	72
894-15.....	27	4411.....	123	18362.....	44	020050.....	72
894-29.....	27	4414.....	123	18363.....	44	20053.....	37
894-30.....	27	4420.....	123	18364.....	44	20056.....	37
894-54.....	27	4421.....	123	18419.....	44	20068.....	41, 42
894-LE.....	27	4422.....	123	18449.....	44	20070.....	45

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

20072.....	31, 43	020339.....	61	20584.....	38	020761.....	62
20073.....	43	020340.....	58	20587.....	38	20762.....	36
020079.....	43, 69, 70, 72, 73	020345.....	61	020588.....	38, 57	20763.....	35, 36
020080.....	43, 68	020352ATTC.....	59	20590.....	38	020789ATTC.....	65
020081.....	43, 68, 73	020361.....	59, 80	20591.....	38	020795ATTC.....	65
020082.....	68	20378.....	44	20592.....	38	020796ATTC.....	65
020084.....	68	20379.....	44	020602.....	67	020846.....	62
020086.....	68, 69, 73	020380.....	44, 68, 73	020604.....	63	20860A.....	43
020087.....	68	020381.....	57	020605.....	63, 67	20861A.....	43
020089.....	68	020382.....	57, 74	020607.....	63	20862.....	43
020096.....	68	20386.....	44	020608.....	63	020887.....	62
020097.....	68	20387.....	44	020610.....	72	020915.....	63
20098.....	44	020391.....	29, 68, 73	020611ATTC.....	63	020918.....	29, 36, 63
020101.....	58	020392.....	68, 73	020612.....	63	020919.....	63
020102.....	58	020394ATTC.....	59	020613.....	63, 67	20920A.....	36
020103.....	58	020395ATTC.....	80	020615.....	63	020921.....	62
020104.....	58	020396.....	61	020616.....	63	020922.....	62
020114.....	58	020397.....	61	020617.....	63	020930.....	59
020115.....	58	20398.....	36	020618.....	63	020937.....	65
020120.....	58	20402.....	35, 36	020623.....	69, 70	020938.....	65
020131.....	58	020414.....	63	020633.....	65	020940.....	65
020167.....	58	020415.....	63	020634.....	65	020941.....	65
020184.....	61	020415ATTC.....	56, 64	020637.....	65	020947.....	65
020191.....	61, 62	020416.....	63	020644.....	65	020948.....	65
020193.....	61, 62	020417.....	63	020645.....	65	020949.....	65
020194.....	61	020418.....	63	020646.....	65	020950.....	62
020195.....	61	020423.....	67	020647ATTC.....	65	020951.....	62
020197.....	58	020423ATTC.....	63	020663.....	69	020963.....	63
020200.....	58	020424ATT.....	63	020670.....	65	020968.....	70
020201.....	61	020425.....	63	020671.....	65	020969.....	70
020203.....	61	20426.....	37	020687.....	65	020970.....	70
020218.....	57	20427.....	37	020688.....	63, 67	020975.....	70
020219.....	57	020431.....	63	020699.....	62	020990.....	68, 69, 73
020220.....	57	20434.....	29	020703.....	62	020991.....	70
020231.....	58	020446ATT.....	63	020704.....	62	020992.....	70
020239.....	57	020447.....	63	020705.....	62	21008A.....	43
020246.....	68	020448ATT.....	63	020706.....	62	21121.....	44
020281.....	69, 73	20463.....	43	020712.....	62	21150.....	38
020282.....	31, 43, 69, 73	020466.....	58	020719.....	71	21217.....	35, 36
020283.....	69, 73	020467.....	58	020721.....	71	21258.....	35, 36
020284.....	69, 73	020479.....	58	020744.....	62	21263.....	35, 36
020285.....	69, 73	020484.....	63	020745.....	62	21265.....	35, 36
020286.....	69, 73	020485.....	63	20747.....	37	21301.....	35, 36
020299.....	57	020486.....	63	020749.....	70	21303.....	35, 36
020321.....	73	020490.....	61	020750.....	62	21304.....	35, 36
20324.....	43	020492.....	61, 62	20751A.....	36	21326.....	38
020328.....	69, 73	020563.....	61	020754.....	35, 36, 62	21328.....	38
020333.....	61, 62	020564.....	61	20755.....	35, 36	21329.....	38
020334ATT.....	61, 62	020564-LL.....	61	020756.....	62	21330.....	38
020335ATT.....	61, 62	020566.....	63	20758.....	35, 36	21332.....	38
020336.....	61	020579.....	68, 69, 73	20759.....	35, 36	21372.....	38
020337.....	61	020580.....	69	20760.....	35, 36	21373.....	38

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

21374.....	38	22027.....	29, 30	34593.....	42	083176.....	82
21420.....	39	22028.....	29, 30	34599.....	41, 42	083177.....	82
21441.....	45	22029.....	29, 30	34885.....	29	083215.....	80, 81
21442.....	45	22030.....	29, 30	35660.....	30, 36	087002.....	84
21447.....	38	22031.....	29, 30	35661.....	36	087003.....	84
21536.....	40	22032.....	29, 30	35662.....	36	087004.....	84
21539-AG.....	40	22033.....	30	35663.....	36	087005.....	84
21539ATTC.....	40	22034.....	30	35664.....	36	095482.....	113
21540.....	40	22195.....	29	35665A.....	36	095483.....	113
21541.....	40	22196.....	29	35666.....	36	095484.....	113
21542.....	40	22496.....	31, 32, 33	35885.....	30	095485.....	113
21543.....	40	22498.....	33	35886-AG.....	30	120004.....	70
21551.....	29	22531.....	40	36565.....	42	120013.....	59, 80, 81
21595.....	41	24072.....	114, 115	36566.....	42	120015.....	70
21596.....	41	24074.....	115	36567.....	42	120025.....	71
21597.....	41	24084.....	115	36568.....	42	120035.....	72
21598.....	41	026016.....	57, 58	36569.....	42	120090ATTC.....	69, 73
21599.....	41	026018.....	61	36570.....	42	120092.....	59
21610.....	39	027102.....	61	36571.....	42	120096.....	71
21616.....	39	028325.....	61	36572.....	42	120103ATTC.....	71
21619.....	39	028375.....	61	36648.....	42	120107.....	71
21620.....	39	028482.....	57	37063.....	30	120108.....	71
21621.....	39	028513.....	71	37066.....	30	120111ATTC.....	65
*21625.....	41	028855.....	62	37068.....	30	120112ATTC.....	65
21654.....	41	029129.....	58	37071.....	30, 31, 32, 33	120113ATTC.....	65
21657.....	41	30344-5.....	122	37073.....	30	120115.....	71
21660.....	41	30808-5.....	122	37081.....	30, 31, 32, 33	120116.....	71
21661.....	39	30812-5.....	122	37082.....	30, 31, 32, 33	120135.....	69
21662.....	39	30813-5.....	122	37083.....	30	120182.....	67
21667.....	41	30814-5.....	122	37431.....	30	120185.....	67
21692.....	40	30815-5.....	122	37887.....	31	120258.....	67
21693.....	40	30881-1.....	122	37888.....	31	120272ATTC.....	65
21712.....	40	31098.....	44	044016.....	57, 58	120281.....	59, 80
21725.....	40	31411.....	44	50305-01-1.....	115	120282.....	80
21758.....	40	33366.....	39	50305-01-1 2H.....	115	120303.....	79, 80, 81
*21780.....	41	33366ATTC.....	39	057053.....	58	120304.....	59, 80
21795.....	29, 30	33367.....	39	057112.....	58	120305.....	59, 80
21796.....	30, 31, 32	33368.....	39	057114.....	58	120336.....	62
21801.....	29	33369.....	39	059078.....	61	120349.....	65
21802.....	29, 30, 33	33371.....	39	059264.....	85	120377.....	65
21822.....	29, 30	33418.....	39	059265.....	86	120384.....	70
21852.....	40	33419.....	39	059268.....	86	120385.....	70
21923.....	40	34048.....	29	059270.....	85	120386.....	70
21940.....	29, 35, 36	34084.....	29	059272.....	86	120387.....	70
21944.....	29, 30, 31, 32, 33	34085.....	29	069989.....	122	120388.....	70
21945.....	30, 33	34086-AG.....	29, 30	070057.....	57	120389.....	70
21982.....	29	34101.....	29	070058.....	57	120390.....	69, 70
22007.....	40	34357.....	29, 30, 35, 36	071069.....	59	120410ATTC.....	65
22008.....	40	34557.....	29, 30	083172.....	82	120433ATTC.....	61, 62
22009.....	40	34583.....	42	083173.....	82	120433-LL.....	61
22010.....	40	34585.....	42	083174.....	82	120438.....	80
22026.....	29, 30	34592.....	42	083175.....	82	120443.....	65

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; © indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company



120444ATTC.....	61, 62	120718ATTC.....	72	120934ATTC.....	71	169220.....	110
120444-LL.....	62	120719.....	72	120935ATTC.....	71	169221.....	110
120462ATTC.....	70	120720ATTC.....	72	120939.....	71	169222.....	110
120473ATTC.....	83	120725ATTC.....	72	120977.....	85	169223.....	110
120474.....	83	120726.....	72	120977ATT.....	82	169224ATT.....	110
120475ATT.....	83	120727ATTC.....	72	120977ATTC.....	84	169225.....	110
120476ATTC.....	83	120746ATTC.....	72	120978.....	84, 85	169226.....	110
120477.....	83	120747.....	72	120979.....	82, 84, 85, 86	169227.....	110
120483.....	83	120748ATTC.....	72	120980.....	84, 85, 86	169228.....	110
120504.....	57, 74	120753ATTC.....	72	120984.....	71	169230ATT.....	110
120509ATTC.....	83	120754.....	72	123897.....	105	169232.....	106
120510.....	83	120755ATTC.....	72	123898.....	105	170995.....	110
120515ATTC.....	83	120760ATTC.....	72	123899.....	105	171245.....	110
120516ATT.....	83	120761.....	72	125031.....	104	171870.....	113
120517ATTC.....	83	120762ATTC.....	72	125032.....	104	171871.....	113
120518ATTC.....	83	120777ATTC.....	71	125033.....	104	171873.....	113
120519.....	83	120783.....	71	125038.....	106	171874.....	113
120520.....	83	120785ATTC.....	71	125039.....	106	172384.....	111
120547ATTC.....	67	120786ATTC.....	71, 72	125040.....	106	172385.....	111, 113
120558.....	80, 81	120787ATTC.....	71	125069.....	104	173815.....	110
120570.....	79	120791.....	71	125070.....	104	173816.....	110
120573ATTC.....	59, 79, 80, 81	120793ATTC.....	71	125071.....	104	173895.....	107
120574ATTC.....	59, 79, 80, 81	120794ATT.....	71	125081.....	104	174034.....	107
120576.....	79, 80, 81	120795ATTC.....	71	125290.....	105	175833.....	113
120577.....	81	120802ATTC.....	71	126778.....	106	176655.....	106
120578ATTC.....	81	120810ATTC.....	71	128564.....	80, 81, 82, 84	176656.....	106
120583.....	79	120826.....	79	128633.....	82, 84	177876.....	108
120584.....	63	120827ATT.....	79	128634.....	82, 84	177878.....	108
120589ATTC.....	65	120828ATT.....	79	128636.....	84	177886.....	108
120600ATTC.....	79, 80, 81	120831.....	79	128637.....	84	177888.....	108, 109
120601ATT.....	80	120836ATTC.....	70	128640.....	80, 81, 82, 84	177890.....	108
120601ATTC.....	81	120853.....	71	128643.....	82, 86	177891.....	108
120602ATT.....	80	120855ATTC.....	71	128681.....	82	177895ATTC.....	111
120602ATTC.....	81	120856ATTC.....	71	128682.....	82	177896ATTC.....	111
120606.....	79	120868.....	62	128754.....	85	177897.....	111
120606ATTC.....	81	*120880.....	74	128755.....	85	177898.....	111
120607ATTC.....	81	*120881.....	74	128767.....	85	177899ATT.....	111
120608.....	79, 80, 81	*120882.....	74	130286.....	104	177900.....	111
120630ATTC.....	69	120883.....	74	130287.....	105	177901.....	111
120651.....	53, 71	120884.....	74	131190.....	104	180341ATT.....	108
120654ATTC.....	72	120898.....	74	132657.....	107	187288ATTC.....	111
120655.....	72	120907ATTC.....	71, 72	134338.....	105	187289ATTC.....	111
120660ATTC.....	72	120913.....	71	136607.....	105	187290ATTC.....	111
120667ATTC.....	63, 67	120925.....	82, 84, 85, 86	138755.....	105	187291.....	111
120683ATTC.....	72	120926ATTC.....	82, 84, 85, 86	169212.....	107	187292ATT.....	111
120684.....	72	120927.....	82, 84, 85, 86	169213.....	107	187293.....	111
120690ATTC.....	72	120928.....	82, 85, 86	169214.....	107	192047ATTC.....	108, 109
120691.....	72	120928ATTC.....	84	169215.....	107	192048ATTC.....	108, 109
120692ATTC.....	72	120929ATT.....	82, 84	169216.....	107	192049.....	109
120711ATTC.....	72	120930ATT.....	82, 84, 85, 86	169217.....	110	192050.....	108, 109
120712.....	72	120931.....	82, 84, 85, 86	169218.....	110	192051.....	109
120713ATTC.....	72	120932.....	82, 84, 85, 86	169219.....	110	192052.....	109

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

192053ATT ..... 108, 109	212729..... 112	220202 52, 52-161, 55, 55-161 ..... 54-161
192056..... 109	212729ATTC ..... 112	220242ATTC ..... 66
192058ATT ..... 109	212730ATT ..... 112	220304ATTC ..... 52
192059..... 109	212732ATT ..... 112	220307ATT ..... 52
192060..... 109	212733..... 112	220307ATTC ..... 55-161
192203..... 109	212734..... 112	220308ATT ..... 62
192204..... 109	212736..... 112	220308ATTC ..... 55-161
193347..... 109	220006..... 82, 84, 85, 86	220313ATTC ..... 52
196925..... 106	220007..... 84, 86	220325..... 82, 85, 86
196926..... 106	220007ATTC ..... 82, 85	220326..... 79, 80, 81
196927..... 106	220011..... 85	220327..... 82, 85
196928..... 106	220011ATTC ..... 85, 86	220329..... 82, 85, 86
200210..... 91, 93	220013..... 74	220330..... 79, 80, 81
200213..... 91	220016..... 74	220332..... 79, 80, 81
200214..... 91	220021..... 63	220337ATTC ..... 55-161
200215..... 91	220037ATTC ..... 85	220338..... 55-161, 64-161
200217..... 91	220047ATT ..... 85	220339ATT ..... 52
200218..... 91, 93	220048..... 85, 86	220339ATTC ..... 55-161
200219..... 91	220051..... 85, 86	220340ATTC ..... 52, 52-161,
200220..... 91	220059..... 82	..... 54-161, 55-161, 64-161
200221..... 91	220061..... 82, 86	220342 52, 55, 55-161, 55-161
200222..... 91	220063..... 85	220342 * ..... 6, 7, 9
200223..... 91	220064..... 85, 86	220343ATTC .... 52, 53, 55-161
200224..... 91	220083ATTC ..... 63	220344ATTC ..... 53
200225..... 91	220084ATTC ..... 67	220345ATTC ..... 53
200227..... 91	220173ATTC ..... 52	220346ATTC ..... 55-161
200228..... 91	220176ATTC ..... 52	220347ATTC ..... 52
200229..... 91	220179 52, 53, 54, 54-161, 55	220352ATT ..... 53
200230..... 91, 93	220180... 52, 52-161, 54-161,	220352ATTC ..... 54-161
200231..... 91	..... 55-161	*220353 ..... 52
200232..... 91	220181ATT ..... 52	220353..... 52, 54-161
200233..... 91	220181ATTC ..... 54-161, 55	220354ATTC .... 52, 52-161, 53,
200234..... 91	220182ATTC .... 52, 52-161, 54	..... 54-161
200237..... 91	220183ATTC ..... 52, 54	220355ATTC ..... 52, 53
200238..... 91	220187ATT ..... 52	220356ATTC ..... 52, 53
200239..... 91	220187ATTC ..... 54, 64-161	220397ATTC ..... 68, 69
200240..... 91	220188ATTC ..... 52, 52-161,	220398ATTC ..... 52, 53
200277..... 91	..... 54-161, 64-161	*220404 ..... 82, 84, 86
200279..... 91	220189..... 54-161, 64-161	220405 52, 55, 55-161, 55-161
200290..... 91	220189ATTC ..... 52	220405 * ..... 6, 7, 9
202115..... 91	220192ATT ..... 52	220406ATTC ..... 52, 52-161,
202808..... 106	220192ATTC .. 54-161, 64-161	..... 55-161
202809..... 106	220193..... 11	220407..... 52
204444-1 ..... 49	220193ATTC ..... 52, 52-161,	220408ATTC ..... 65
204444-2 ..... 49	..... 54-161, 64-161	220409ATTC ..... 65
204444-3 ..... 49	220194..... 52, 54, 54-161, 64,	220412ATTC ..... 71, 73
204444-4 ..... 49	..... 64-161	220433ATTC ..... 52
212724ATTC ..... 112	220197ATTC ..... 52, 55	220435ATT ..... 52
212725..... 112	220198..... 55-161, 64-161	220435ATTC ..... 54-161
212726..... 112	220198ATTC ..... 52	220436..... 52, 52-161, 53, 54,
212727..... 112	220201ATTC .... 55, 55-161, 62,	..... 54-161
212728..... 112	..... 62-161	220439ATTC ..... 52, 52-161,

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

**PLASMA**

220707ATTC.....	55	251195.....	22	277283.....	89, 90	494418-7.....	50
220708ATTC.....	55	256027.....	114	277284.....	89, 90	494418-8.....	50
220709ATT.....	55	256030.....	114	277285ATTC.....	89, 90	494418-9.....	50
*220712.....	7	256031.....	114	277286.....	89, 90	494418-10.....	50
220712.....	6, 7, 9, 55	277007.....	90	277287.....	90	494418-11.....	50
220717.....	60	277110.....	89	277289.....	89, 90	494418-12.....	50
220738.....	55	277113.....	90	277290ATTC.....	89	494418-13.....	50
*220739.....	9	277115.....	89	277291ATTC.....	89, 90	494418-14.....	50
220739.....	55	277116.....	90	277292ATTC.....	89, 90	494418-17.....	50
220740.....	54	277117.....	89, 90	277293.....	89	494418-18.....	50
220747.....	54, 55	277118.....	90	277293ATTC.....	90	494418-19.....	50
220754.....	54-161, 64-161	277120.....	89, 90	277295ATTC.....	89, 90	494418-20.....	50
220755.....	55-161	277121.....	89	277353.....	89	494418-21.....	50
220755 (H35).....	55	277122.....	89, 90	277890ATTC.....	90	494418-22.....	50
220756.....	54-161, 55-161	277123.....	89	*344019.....	41	500006.....	92
220756 (Air).....	55	277124.....	90	409247.....	48	500009.....	92
220757.....	54	277125.....	89, 90	409248.....	48	500101.....	92
*220758.....	55-161	277126.....	90	409249.....	48	500102.....	92
*220759.....	55-161	277130ATTC.....	89, 90	409250.....	48	500131.....	92
220761ATTC.....	54-161	277131ATTC.....	89, 90	409255.....	48	500141.....	92
220762ATTC.....	55-161	277132ATTC.....	90	409261.....	48	500230.....	92
220763ATTC.....	55-161	277133ATTC.....	90	409262.....	48	500301.....	92
220777.....	75, 76, 77, 78	277135ATTC.....	90	409263.....	48	500311.....	92
220816ATTC.....	77, 78	277137ATTC.....	89	409264.....	48	500315.....	92
220817ATTC.....	75, 76, 77, 78	277138.....	89	409266.....	48	500321.....	92
220818ATTC.....	75, 76, 77, 78	277139.....	89, 90	409267.....	48	500325.....	92
220819ATTC.....	76, 77	277140.....	89, 90	409276.....	48	500331.....	92
220831ATTC.....	56, 64	277141.....	90	409277.....	48	500341.....	92
220832.....	56, 64	277142.....	89, 90	420044ATTC.....	56, 64	500410.....	92
220834.....	56, 64	277143.....	89, 90	420045.....	56, 64	500420.....	92
220842*.....	75, 76, 77, 78	277144.....	89	420185.....	56	500460.....	92
220845.....	6, 54	277145.....	89, 90	420530ATTC.....	54	500470.....	92
220847ATTC.....	56	277146.....	90	420566.....	54	500601.....	92
220854ATTC.....	75, 76, 77, 78	277149.....	89	450510.....	49	500661.....	92
220857ATTC.....	75, 76, 77, 78	277150.....	89, 90	450511.....	49	501210.....	92
220890ATTC.....	56	277151.....	89, 90	450517.....	49	501211.....	92
220891ATTC.....	56, 64	277152.....	89, 90	450518.....	49	501212.....	92
220892ATTC.....	56, 64	277153.....	89, 90	450519.....	49	501213.....	92
220893ATTC.....	56, 64	277154.....	89, 90	450522.....	49	501214.....	92
220925ATTC.....	56	277190ATTC.....	89	450570.....	49	501215.....	92
220930ATTC.....	75, 76, 77, 78	277211.....	90	450574.....	49	501216.....	92
220931ATTC.....	75, 76, 77	277258.....	89, 90	450575.....	49	501217.....	92
220935.....	56, 64	277259.....	90	450600.....	49	598711.....	34
220936.....	56, 64	277263.....	89, 90	450656.....	50	598713.....	34
220937ATTC.....	56, 64	277266.....	89, 90	450657.....	50	598714.....	34
220941ATTC.....	75, 76, 77, 78	277269.....	89	450658.....	50	598728.....	34
220948.....	77	277270ATTC.....	89, 90	450659.....	50	598911.....	34
220953.....	72, 75, 76, 77, 78	277274.....	89, 90	450660.....	50	599043.....	34
220955.....	75, 76, 77, 78	277275ATTC.....	89	494418-2.....	50, 52	600236.....	35
220990ATTC.....	78	277276.....	89, 90	494418-3.....	50	643722.....	146
220994ATTC.....	78	277280.....	90	494418-4.....	50	648280.....	146
225706.....	110	277282ATTC.....	89, 90	494418-5.....	50	648281.....	146

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Lasertec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company

648282.....	146	896113.....	47	999540.....	34	40017233.....	94
648283.....	146	896117.....	47	999541.....	34	40017234.....	94
648284.....	146	896432.....	47	999542.....	34	40020503.....	94
648285.....	146	896433.....	47	999543.....	34	0558000726.....	41
648286.....	146	896433T.....	47	999544.....	34	0558000727.....	41
648288.....	146	896434T.....	47	999557.....	34	0558000728.....	41
648310.....	146	896436.....	47	999586.....	44	0558000729.....	41
648312.....	146	896514.....	47	999620.....	44	0558000731.....	41
648313.....	146	896515.....	47	2064106.....	29, 35, 36	0558000732.....	41
648317.....	146	896516.....	47	2075155.....	45	0558000733.....	41
648318.....	146	948142.....	29, 30, 36	2075271.....	45	0558001457.....	41
648327.....	146	948143.....	29, 30, 36	2075328.....	44, 45	0558001617.....	38
648328.....	146	948171.....	45	2075341.....	35	0558001621.....	33
648330.....	146	948174.....	45	2075343.....	35	0558001623.....	33
648331.....	146	948175.....	45	2075360.....	35	0558001624-AG.....	33
648332.....	146	948178.....	45	2075584.....	35	0558001625.....	31, 32, 33
648333.....	146	948179.....	45	2075586.....	29, 36	0558001626.....	33
649150A.....	146	948186.....	29, 45	2075587.....	35	0558001628.....	33
649793.....	146	950790.....	43	2075606.....	35	0558001825.....	33
649794.....	146	951000.....	29, 35, 36	2075607.....	35	0558001881.....	33
649797.....	146	969007-011.....	120	2075608.....	35	0558001882.....	33
649959.....	146	969007-512A.....	120	#2075609.....	35	0558001883.....	33
649960.....	146	969007-518A.....	120	#2075610.....	35	0558001884.....	33
649961.....	146	969007-519A.....	120	2075611.....	35	0558001885.....	33
649962.....	146	969007-560A.....	120	2075612.....	35	0558001886.....	33
649963.....	146	994092.....	44	2075613.....	35	0558001887.....	33
649964.....	146	996230.....	35, 36	2075614.....	35	0558001957.....	43
649965.....	146	996232.....	35, 36	2075615.....	35	0558001969.....	43
649966.....	146	996242.....	29, 35, 36	2075616.....	35	0558002499.....	33
770000.....	87	996248.....	35, 36	2075617.....	35	0558002516-AG.....	33
770012.....	87	996249.....	35, 36	2075690.....	35	0558002530.....	30, 31, 32, 33
770014.....	87	996526.....	29, 35, 36	2075691.....	35	0558002533.....	31, 32, 33
770015.....	87	996527.....	29, 30, 35, 36	2075693.....	35	0558002534.....	31, 32, 33
770017.....	87	996528.....	29, 30, 35, 36, 40	#2075694.....	35	0558002618.....	43
770030.....	87	996618.....	35	2075694.....	35	0558002837.....	43
770072.....	85, 87	996619.....	35	2209992ATTC.....	78	0558002908.....	43
800053.....	92	996628.....	35	2810029.....	46	0558003032.....	39
800062.....	92	997783.....	45	2810030.....	46	0558003110.....	43
800063.....	92	997784.....	45	2810036.....	46	0558003914-AG.....	31, 32
800071.....	92	999257.....	44	2810040.....	46	0558003928ATTC.....	32
800075.....	92	999259.....	44	2810054.....	46	0558004454-AG.....	40
800275.....	92	999260.....	44	3110084.....	22	0558004456.....	30
810129.....	92	999261.....	44	0004470030.....	30, 31, 32, 33	0558004459.....	30
810130.....	92	999262.....	44	0004470031.....	30, 31, 32, 33	0558004460.....	30
810131.....	92	999263.....	44	0004470115.....	30, 31, 32, 33	0558004461.....	33
810132.....	92	999264.....	44	5710120.....	20	0558004462.....	33
810133.....	92	999266.....	44	5710121.....	21	0558004678.....	33
810134.....	92	999535.....	34	5710166.....	22	0558005306.....	33
810235.....	92	999536.....	34	5710171.....	20, 22	0558005457.....	33
827260.....	146	999537.....	34	9220700ATTC.....	53	0558005459.....	32
827261.....	146	999538.....	34	40008459.....	95	0558006006.....	32
896112.....	47	999539.....	34	40016366.....	94	0558006014.....	32

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laseret® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company







Messer/MG®  
 PCH60/PCH95 ..... 104  
 Miller®  
 APT 1000 ..... 104  
 APT 3000 Spectrum 250D 104  
 APT 8000 Spectrum  
 1500/1500D..... 105  
 ICE-12C..... 105  
 ICE-25C/ 27C Spectrum 375....  
 ..... 105  
 ICE 50 ..... 106, 108, 110, 112  
 ICE 50C/50CM Spectrum 701...  
 ..... 107, 109, 111  
 ICE 70/100 Spectrum 1250 114  
 MC80..... 113

Multi Quip®  
 PCX50SS..... 115

**N**

Nippon Steel®..... 115  
 Nu-Tecsys®  
 NPT-3, 3R & 3S..... 116  
 NPT-4, 5 & 6..... 117  
 NPT-12..... 117

**P**

Panasonic®  
 35A ..... 119  
 TKU08103..... 118  
 PC2-30 ..... 145  
 PCA30..... 116  
 PCA30-2 ..... 116  
 PHD® 260X..... 5  
 Plazcut® (Nertajet)..... 113  
 PMW®..... 120  
 Pow-Con®  
 PT 80 ..... 120  
 Powermax45® XP..... 75  
 Powermax65 ..... 76  
 Powermax85 ..... 3, 77  
 Powermax105 ..... 78  
 PST-250-2.5..... 124  
 PST-250-ELECTRODE ..... 124  
 PT-31 ..... 43  
 PT-31XL ..... 43  
 P-Tron®  
 PZ-8 ..... 119  
 PZ-75..... 119  
 PZ-100..... 119, 120

**S**

S18752..... 103  
 S22148..... 102  
 Sacheron® ..... 121  
 SAF®..... 121  
 SIP®..... 122  
 Smith Merkle® ..... 122  
 Solar®  
 20-20 ..... 123  
 20-40 ..... 123  
 20-50 ..... 123  
 0558003924ATTC ..... 31, 32

**T**

T-11327 ..... 17  
 T-11328..... 17  
 T-11331..... 17  
 T-11332..... 17  
 T-11333..... 17  
 T-11335..... 17  
 T-11336..... 17  
 T-11337..... 17  
 T-11338..... 17  
 T-11339..... 17  
 T-11340..... 17  
 T-11341..... 17  
 T-11342..... 17  
 T-11343..... 17  
 T-11351..... 17  
 T-11408..... 17  
 Taiwan PlasmaCompany® ..... 124  
 Tanaka®..... 124  
 TET-00812 ..... 118  
 TET-01035 ..... 119  
 TET-01045 ..... 118  
 TET-01103 ..... 118  
 TET-01110 ..... 118  
 TET-01305 ..... 118  
 TET-01310 ..... 118  
 TET-01507 ..... 118  
 TET-01512 ..... 118  
 TET-01809 ..... 118  
 TET-02033 ..... 118  
 TET-02035 ..... 119  
 TET-06102 ..... 118  
 TGN-0011 ..... 118  
 TGN-02004-LL ..... 118  
 Thermal Dynamics®  
 Maximizer-300 (MERLIN 3000) ..  
 ..... 144

Maximizer-300 (MERLIN 6000)...  
 ..... 144  
 PCH-4B & 4BT Pak® 10... 127,  
 129, 131, 133, 135, 137,  
 139, 141, 143  
 PWH-4A.. 126, 128, 130, 132,  
 134, 136, 138, 140, 142  
 PWH/M-3A ..... 125  
 TKU-06102-S ..... 118  
 TKU08000..... 118  
 TKU08001..... 118  
 TKU08103..... 118  
 TKU08104..... 118  
 TKU10010..... 118  
 TKU10011..... 118  
 TKU10012..... 118  
 TKU10013..... 118  
 TKU10014..... 118  
 TKU10015..... 118  
 TKU10016..... 118  
 TKU10019..... 118  
 TKU10025..... 118  
 TKU100071..... 118  
 TP0501 ..... 87  
 TP0502..... 87  
 TP0503..... 87  
 TP0504..... 87  
 TP2001 ..... 94  
 TWE 30 ..... 124  
 TWE 80 ..... 124  
 TWE 3010 ..... 124  
 TWE 8013..... 124  
 TWE 8015..... 124

**W**

Weidemann®  
 IC100..... 145  
 Weldcraft®  
 PC30 ..... 145  
 Whitney®  
 IC-300..... 146  
 WTC®  
 M100, 150 ..... 147  
 WTC0189..... 147  
 WTC0268..... 147  
 WTC0413..... 147  
 WTC0618..... 147  
 WTC0702..... 147  
 WTC0703..... 147  
 WTC0704..... 147  
 WTC0705..... 147

WTC0706..... 147

**Z**

ZP14002..... 94  
 ZP14002LL ..... 94  
 ZP14003..... 94  
 ZPAPK03001 ..... 94  
 ZPAPK03002 ..... 94

† American Torch Tip Company (ATTC) is a proud US manufacturer of more than 80 years producing products for 6 major cutting and welding technologies. ATTC is in no way affiliated with the above-named original equipment manufacturer(s). References to the above-named manufacturers, tradenames and part numbers are for your convenience only. Most parts advertised for sale are made by or for American Torch Tip and other parts as indicated are original parts manufactured by above-named, original equipment manufacturer (OEM) and are simply being re-sold by American Torch Tip. Footnotes: \* = OEM; # = American Torch Tip is licensed to make and sell this part by named manufacturer; ATTC and ATT suffix = This part is an original American Torch Tip design and is not manufactured identical to the OEM design; ® indicates a registered trademark, trade name, or product name of the above-named company. PHD™, PHDX™, Lightning®, Waltec™, Integra™, Laserlec® Laser Division of American Torch Tip®, Multi-Use™ and ProMix™ are trademarks owned by American Torch Tip Company. © Copyright 2024, American Torch Tip Company